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MINNESOTA UNIV MINNEAPOLIS CENTER OF PLASMA CHEMISTRY  
H J OSKAM 1983 N00014-80-C-0244

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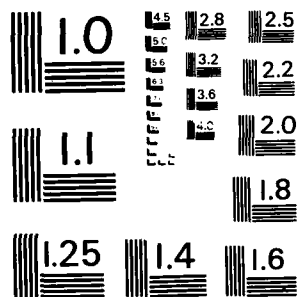
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Study of Plasma Chemistry and Plasma Processing

December 15, 1979 to June 15, 1983

Final Technical Report

H. J. Oskam, Coordinator

Center of Plasma Chemistry

Institute of Technology

University of Minnesota

Minneapolis, Minnesota 55455

Contract No. N00014-80-C-0244

NR SRO-016

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### Abstract

The final technical report describes studies related to plasma chemistry and plasma processing funded by the Office of Naval Research during the period December 15, 1979-June 15, 1983 (Contract #: N00014-80-C-0244, NR SRO-016). Two experimental systems needed for a detailed study of plasma etching and plasma deposition of thin films were constructed. A detailed study was made of the plasma processing of polymer films. Another part of the studies involved an investigation of the basic mechanisms important in the volume synthesis of materials. The three related areas of research mentioned are described in detail. The resulting scientific publications and presentations at conferences, as well as the personnel involved are given in appendices.

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## I.1

### I. Introduction

The studies described in this final technical report were funded under a three year contract with the Office of Naval Research (Contract #N00014-80-C-0244, NR SRO-016). The studies were performed during the period December 15, 1979 through June 15, 1983, where the last one half year was a no-cost extension.

The purpose of the studies was to obtain a better understanding of the physical and chemical concepts of importance during the low pressure plasma processing of materials. Plasma chemistry deals with the occurrence of chemical and physical reactions between particles produced in a partially ionized gas (ions, electrons, and neutral particles) and/or between these particles and material surfaces in contact with the ionized gas.

The studies performed can be divided into three different but related areas. The studies were started using two existing experimental system. During the contract period two new experimental systems were designed and constructed. Professor Oskam had the primary responsibility for this effort, while Dr. Ernie (post doctoral fellow) supplied the details of the design and supervised the construction. Section II describes these two new experimental systems, which make it possible to study basic phenomena related to plasma etching and plasma deposition of thin films.

## I.2

The second part of the research effort concerns the plasma processing of polymer films. Professor Evans had the primary responsibilities for these studies. The results are described in detail in section III. The third part of the studies relates to plasma volume synthesis of materials for which Dr. Miller had the primary responsibility. These studies are discussed in section IV.

Appendix I lists the publications in scientific journals and presentations at conferences during the contract period. The personnel (staff and students) involved in the reported studies are given in Appendix II.

## II.1

### II. Experimental Apparatus

#### II.1. Introduction

In order to develop a clearer understanding of the physics and chemistry occurring in a plasma processing environment, it is essential that the important discharge parameters be well characterized during the related experimental research. Various macroscopic parameters such as gas mixture ratios, gas flow rates, gas pressure, discharge power, and reactor geometry must be accurately measured and controlled. In addition, the identity and relative density of the various species present in the plasma and at the plasma-surface interface (atoms, molecules, radicals, positive ions, and negative ions) must be determined. This section will describe the experimental systems constructed and, along with two previously existing systems, used in our research efforts under this contract. These systems were designed to provide as much information as feasible about the plasma parameters mentioned above and several aspects of this design philosophy will be discussed in what follows.

Control and measurement capabilities for the macroscopic parameters (flow rate, pressure, etc.) were incorporated into the system design using commercially available components (thermal flow meters, capacitance manometers, etc.). Fortunately, a number of these items became commercially available just as we were designing our first experimental system. These components have been invaluable in making reliable parameter measurements and in controlling the discharge parameters, thus making reproducible

## II.2

experimental results possible. The details of these components will be discussed in the following subsection.

Due to the previous expertise of members of our research group in the application of optical and quadrupole mass spectroscopy to the analysis of gas discharges and due to the appropriateness of the use of these techniques in the experiments we wished to perform, we choose to utilize these analysis methods in our studies. Optical emission spectroscopy can be used to give information about the excited atomic, molecular, and radical species present in the volume of the gas discharge. This information, when correlated with changes in the macroscopic discharge parameters, can yield valuable information about the important plasma reaction mechanisms.

While optical emission spectroscopy is relatively easy to incorporate and use, it does not yield information about the ground state neutral particles or the ionic species present in the discharge. Quadrupole mass spectroscopy has shown itself to be an essential tool for studying these species. However, the incorporation of quadrupole mass spectroscopic capabilities and the analysis of the resulting experimental data is not straightforward. Because of the unique constraints imposed by the sampling of neutrals and ions from an active gas discharge, it was necessary for our experimental systems to be designed around this analysis technique, rather than simply utilizing a commercial mass

### II.3

spectrometer attached to a predesigned reactor vessel. Through this approach, we were able to design systems which yield reliable, reproducible information about the various neutral and ionic species present at the plasma-surface interface.

In our plasma volume synthesis studies, these measurements reflect the species concentrations present in the volume of the discharge. While the determination of absolute species densities is not possible in these experiments, the qualitative change in density between various species present as a function of changes in the macroscopic parameters can be investigated. These measurements can again be used to help determine the main volume plasma reactions occurring.

In the case of the plasma processing of material surfaces (polymer film deposition, etching, semiconductor anodization, etc.), it is possible to accurately determine the species bombarding the processed surface by extracting these species through a hole in the surface and then mass analyzing the resulting particle beam. This data yields information about the various species participating in the surface reactions involved in the processing.

In the course of our investigations, two main experimental systems incorporating optical and mass spectroscopy were designed, constructed, and utilized. During the first year of this project, a high vacuum system was constructed for use in the plasma volume synthesis studies. It was decided to construct a system for this

#### II.4

purpose first, since the necessary personnel were immediately available for these studies. This system was subsequently used for one and a half years on this aspect of our project. During the third year of the project, this system was modified for use in plasma surface modification studies and is currently being used in this context.

After satisfactory performance of the first system was confirmed, construction was begun on a second, ultra high vacuum system for surface modification studies. Design and construction on this system was completed during the third year of the project and it is currently being used for studies on GaAs anodization and metal film deposition and for measurements related to the modeling of rf discharge sheath properties. This system incorporates several features of the first system, but is an all metal system with ultra high vacuum capabilities. It was decided that this system should be designed to allow for maximum experimental flexibility. Hence, the metal reactor chamber has several access ports allowing for the attachment of different combinations of electrical feedthroughs, gas inlets, and viewing windows. It was also determined that the eventual use of beam studies to simulate portions of the plasma environment would be essential for understanding the complicated plasma-surface reactions occurring. With this application in mind, the system incorporated access ports for the attachment of particle (electron, ion, and neutral) and photon beam sources. The pumping requirements of the system were also planned to incorporate these beam studies.



## II.5

### II.2. Plasma Volume Synthesis System

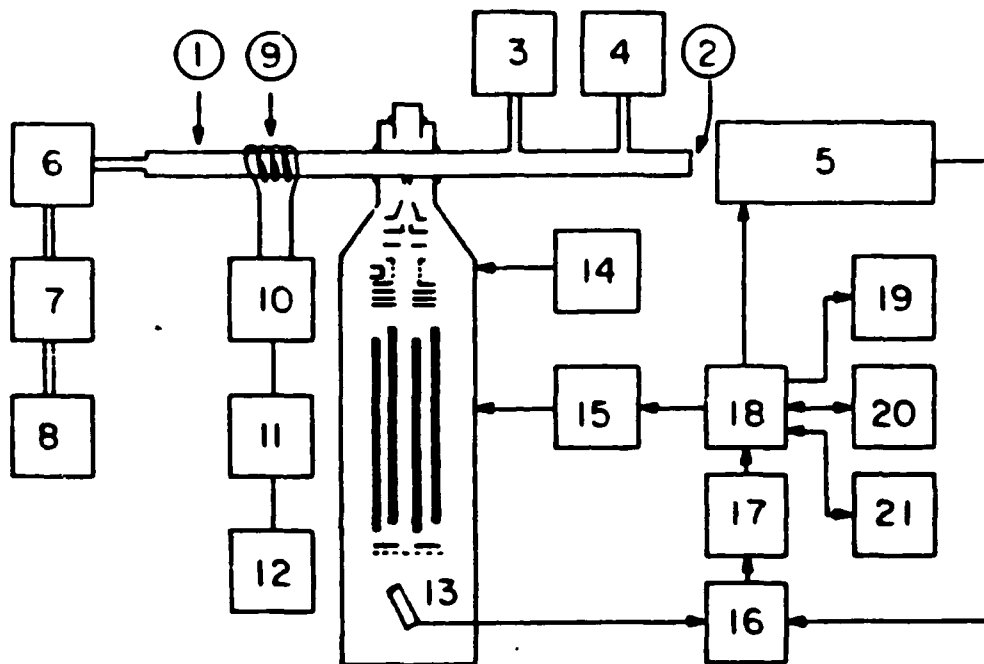
A block diagram of the first system, constructed for the plasma volume synthesis studies, is shown in figure II.2.1. There are five main subsystems in this diagram: (1) the reactor tube (and #2), (2) the mass spectrometer system (#13, #14, and #15), (3) the optical spectroscopy system (#5), (4) the data acquisition system (#16 through #21), and (5) the macroscopic parameter measurement and control system (#3, #4 and #6 through #12). The latter three subsystems will be discussed first, since all our experimental systems incorporated the same general design for these subsystems.

The discharge was powered by an inductively coupled rf excitation source. This source consisted of a 250 watt, 13.56 MHz rf generator (#12). The power from this supply was coupled through a matching network (#10) into a copper induction coil (#9) wound around the one inch diameter glass reactor tube (#1). Power levels were monitored with a wattmeter (#11) and the induction coil voltage was measured with an oscilloscope. The rf power supply was operated in a pulsed mode during some of the optical emission studies. The induction coil could be placed either upstream or downstream of the sampling orifice in order to analyze different regions of the discharge.

The reactor tube was pumped by a chemical resistant 195 l/min rotary vane vacuum pump (#8). A liquid nitrogen cold trap (#7) was incorporated into the pumping system when required to collect

## II.6

Figure II.2.1: Schematic diagram of plasma volume synthesis system. Refer to the text for a description of the various components.



## II.7

hazardous or corrosive chemicals. An electropneumatic exhaust valve (#6) and exhaust valve controller was used to control the pumping speed and, hence, the discharge pressure. The pressure was monitored with a temperature controlled 1 torr capacitance manometer (#3). The flow rates and flow ratios (for gas mixtures) were measured and controlled by a three channel flow control system (#4) utilizing thermal flow sensors and electromagnetic valves. This sophisticated pressure and flow control system allowed us to accurately and reproducibly monitor and control the gas pressure and flow rates in the reactor tube. Previous studies in our group and elsewhere had shown that such a control system was essential for reliable experimental measurements.

The optical emission studies were performed by sampling the light emitted from the plasma through a fused silica window (#2) placed on the upstream side of the reactor tube. The emission was spectrum analyzed with a 0.5 m monochromator (#5) and detected with a thermoelectrically cooled photomultiplier tube. The spectral range of this detection scheme was 200 nm to 850 nm. This system had sufficient resolution to study the rotational-vibrational structure of the molecular emission bands observed.

Both the emission spectroscopy and mass spectroscopy systems were operated in a pulse counting mode. The pulse counting technique has the advantage of greater dynamic range and increased sensitivity. In addition, because of detector biasing

## II.8

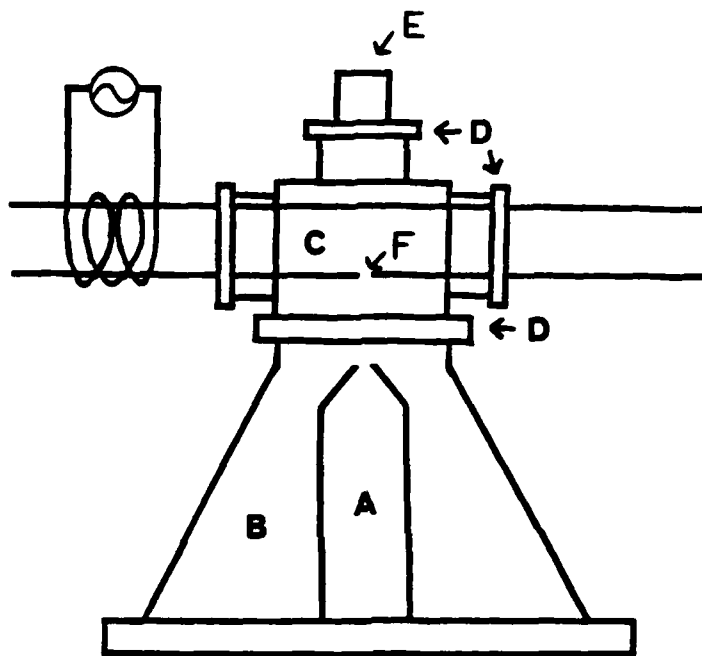
requirements, the pulse counting mode leads to a greatly increased sensitivity and simplified system design when performing negative ion mass spectroscopy. The pulses were amplified (#16), discriminated (#17), and then counted by a microcomputer controlled multichannel scaling data acquisition system (#18). This data acquisition system allowed for subsequent data manipulation, storage, and output to appropriate peripherals (#19, #20, and #21). Computer software for this system was developed to do automatic peak searching and for the plotting of histograms.

The details of the interface region between the reactor tube and the high vacuum mass spectrometer chamber are shown in figure II.2.2. The connection of the reactor tube to the high vacuum system must be tight enough to provide a base pressure of  $10^{-8}$  torr, but also easy to remove. Since plasmas of organic compounds readily generate polymer and carbon layers on the tube wall, frequent disassembly for tube cleaning was required. This connection was accomplished through the use of an interface block with modified Cajon "Ultra-Torr" style viton o-ring seals as indicated. This assembly, with the attached discharge tube, could be removed from the cone enclosing the top of the mass spectrometer chamber for easy cleaning. A viewport was also incorporated into the design to allow for visual access to the sampling orifice.

## II.9

Figure II.2.2: Reactor tube-mass spectrometer chamber interface region.

- A - Quadrupole mass spectrometer assembly
- B - Stainless steel cone on top of mass spectrometer chamber
- C - Aluminum block with modified "Ultra-Torr" style o-ring seals at points D
- D - "Ultra-Torr" style seals to top cone (2.5"), reactor tube (1"), and viewing port (1")
- E - Viewing port
- F - 50  $\mu\text{m}$  to 150  $\mu\text{m}$  sampling orifice



## II.10

The sampling orifices used were 50  $\mu\text{m}$  to 150  $\mu\text{m}$  in diameter. They were produced by sandblasting from the outside of the discharge tube while a Tesla coil is placed on the inside of the tube directly across from the area being sandblasted. When the glass is thinned to 20  $\mu\text{m}$  to 40  $\mu\text{m}$ , the Tesla coil arcs through the glass, producing a hole. By varying the time of sandblasting after the Tesla coil arcs through from between 10 to 30 seconds, a hole 50  $\mu\text{m}$  to 150  $\mu\text{m}$  in diameter and 15  $\mu\text{m}$  to 30  $\mu\text{m}$  thick can be reliably produced. The resulting hole is round with a cone shaped opening tapering in toward the inside of the discharge tube.

The design of the high vacuum chamber region immediately below the sampling orifice and the placement of the quadrupole mass spectrometer with respect to the orifice are important factors in determining the fate of the ionic and neutral particles between the sampling orifice and the quadrupole mass filter. The system must be designed to maximize the number of particles which arrive at the mass filter without undergoing collisions between the orifice and the mass filter. In order to aid in the design of these system constraints, calculations were performed to determine the effect of various collision processes on the sampled particle beam entering the mass spectrometer. It was found that the loss of ions and neutrals from the beam due to collisions with neutrals in the beam was the predominant collision process and that 10% to 40% of the beam particles underwent collisions between the orifice



## II.11

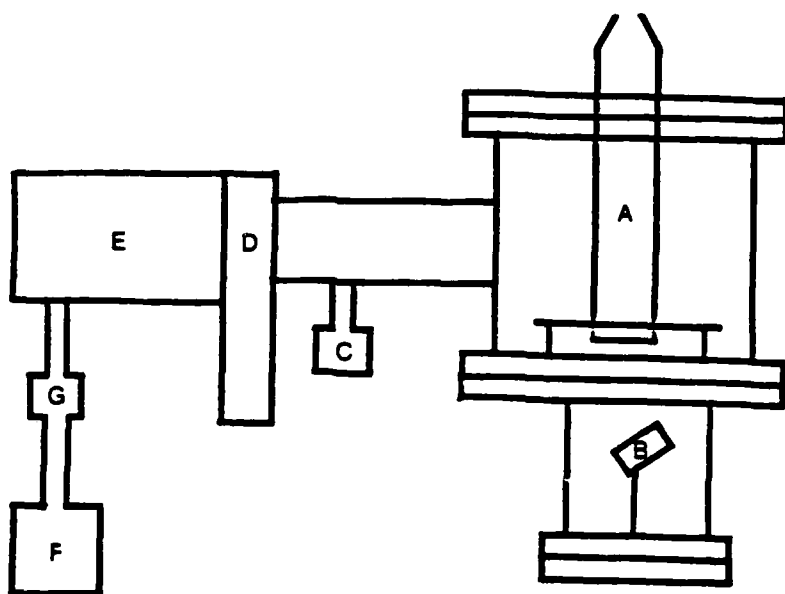
and the mass filter. However, it was found that greater than 90% of these losses occurred within 1 mm of the orifice. Hence, the distance between the sampling orifice and the mass filter is not a critical parameter in this regard. Of additional concern was the ratio of the flux of particles entering the mass filter and coming directly from the primary sampled beam to the flux of particles entering the mass filter after being scattered off the chamber walls. Calculations showed that the shape and dimensions of the entry region to the mass spectrometer chamber has a significant effect on this ratio, with the ratio increasing (as desired) with increasing chamber dimensions. Due to other considerations, such as placement of the rf induction coil, a compromise design was used which yielded a primary to scattered beam ratio of approximately 2.5.

Details of the mass spectrometer chamber and its associated pumping system are shown in figure II.2.3. The containment vessel for the mass spectrometer is constructed of 304 stainless steel and utilizes "conflat" style metal flanges throughout. A 110 l/sec turbomolecular pump backed by a 95 l/min mechanical pump was used in evacuating this chamber. A turbomolecular pump was chosen because of its ability to maintain a "clean" vacuum while pumping many types of chemicals. An ultimate pressure of  $3 \times 10^{-8}$  torr could be attained in this chamber when the ultimate discharge tube pressure was 0.002 torr. For proper operation of the mass

II.12

Figure II.2.3: Mass spectrometer chamber and associated pumping system.

- A - Quadrupole mass spectrometer assembly
- B - Magnetic ion multiplier
- C - Ion gauge
- D - Gate valve
- E - Turbomolecular pump
- F - Rotorary vane pump
- G - Thermocouple gauge



### II.13

spectrometer, a vacuum of at least  $10^{-5}$  torr should be maintained inside this chamber during mass analysis. With a sampling orifice of 150  $\mu\text{m}$  and a discharge pressure of 0.1 torr, a pressure of  $5 \times 10^{-6}$  torr could be maintained in the mass spectrometer chamber by this pumping system. Vacuum interlock electronics were constructed in order to shut down the system pumps and quadrupole mass filter electronics in case of a sudden loss of vacuum integrity. The pressure in the mass spectrometer chamber was monitored using an ionization gauge and a thermocouple gauge.

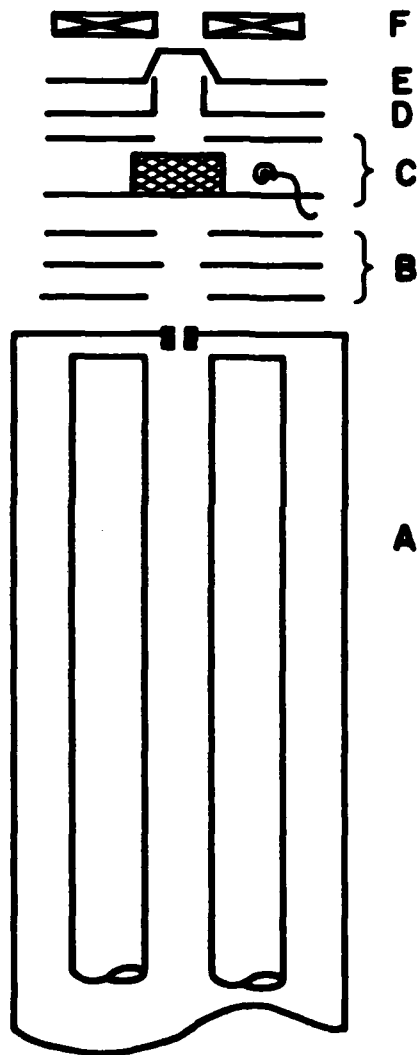
The quadrupole mass spectrometer assembly utilized in this system is shown in figure II.2.4. The mass filter was commercially purchased from Extranuclear Laboratories, Inc. and has 22 cm long, 1.6 cm diameter rods with a floating "ELFS" entrance plate. The quadrupole was originally equipped with an electron beam ionizer and a focusing lens assembly. The ionizer was modified to incorporate three filaments and to provide a well defined ionization region. A scimmer plate and a split ring plate were added above the ionization chamber. Finally, an electromagnet assembly was mounted on top of the scimmer plate.

This arrangement allows for the mass analysis of either the neutral particles, positive ions, or negative ions extracted through the sampling orifice from the discharge region. When neutral particles produced in the gas discharge tube are to be analyzed, the effluent beam (consisting of neutrals, ions, and

II.14

Figure II.2.4: Quadrupole mass spectrometer assembly.

- A - Quadrupole mass filter with "ELFS" entrance lens
- B - Electrostatic focusing lenses
- C - Ionization chamber
- D - Split ring
- E - Scimmer plate
- F - Electromagnet



## II.15

electrons) enters the mass spectrometer arrangement axially. Electrons are first diverted from the beam using the electromagnet. The remaining neutral and ion beam is then "shaped" by the scimmer plate and the ions are subsequently removed by placing a potential between the two halves of the split ring plate. The remaining neutral beam then passes into the ionization region, after which the ions generated by electron impact ionization of these neutrals are extracted and focused into the quadrupole mass filter.

In the case where the ions produced in the discharge tube are to be mass analyzed, the ionizer is not utilized and, hence, the neutral particles in the beam are not analyzed or detected. The split ring plate is also not used in this case and both halves of this plate are maintained at the same potential. However, the electrons are again removed by the electromagnet. This procedure is especially important when analyzing negative ions, since any electrons which enter the mass analysis system below the scimmer plate can give rise to pseudo-negative ion signals. Finally, the negative or positive ions are selected for mass analysis according to the polarity of the potentials applied to the various elements in the spectrometer assembly. The mass analyzed beam emerges from the quadrupole mass filter and is detected by a magnetic ion multiplier. This ion multiplier has two distinct advantages over

## II.16

the standard "channeltron" design: (1) the multiplier may be disassembled and the dynode strips easily cleaned and rejuvenated and (2) the magnetic field used in the multiplier's design helps shield against extraneous electrons which can induce noise signals during negative ion mass analysis.

### II.3. Modified System for Surface Studies

During the course of our investigations, the system described in the previous subsection was modified for use in the study of the deposition and removal of material (polymer films, metal films, etc) for surface modification. A schematic diagram of the modified system is shown in figure II.3.1. While the macroscopic parameter measurement and control subsystem was not modified, the reactor tube and reactor tube-mass spectrometer interface region where completely redesigned. Also, additional capabilities were added to the mass spectrometer system itself.

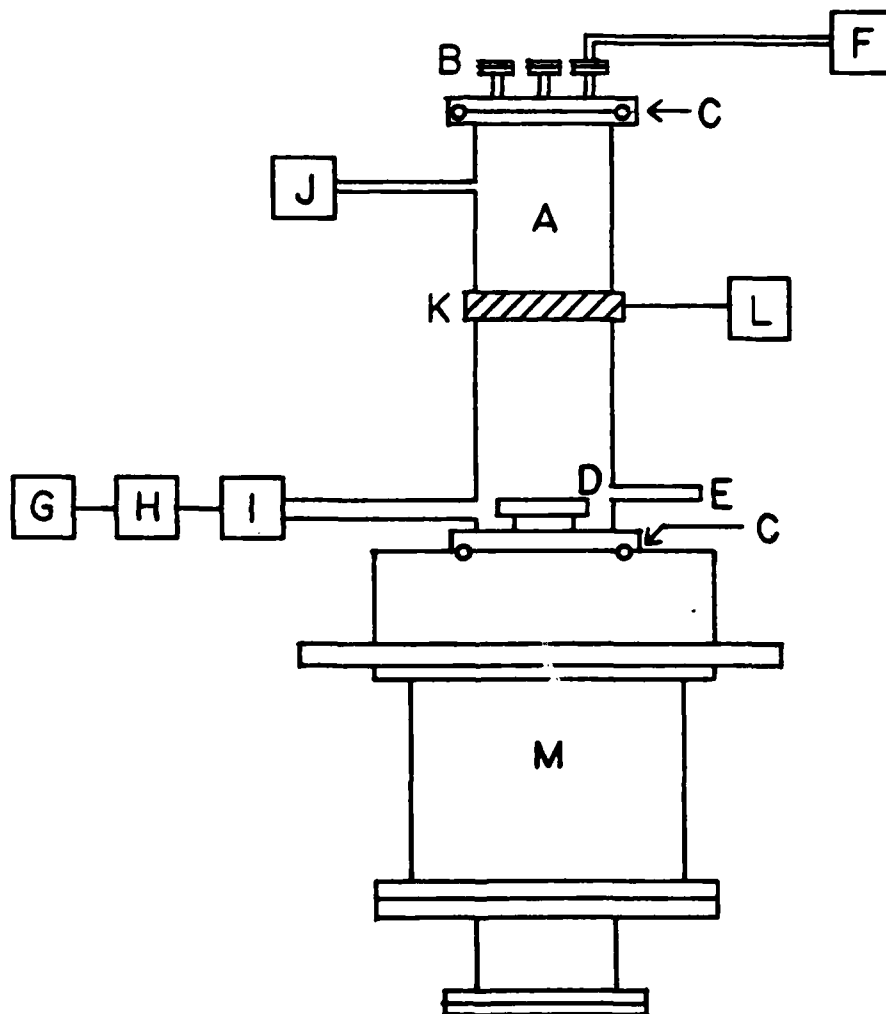
The new discharge tube consists of a four inch diameter glass tube mounted coaxially with the quadrupole mass spectrometer. The reactor tube mounts to the mass spectrometer chamber via a viton o-ring seal, thus facilitating tube removal and cleaning. The top end of the tube is capped by a viton sealed metal flange containing access ports for gas inlet and power feedthroughs. The gas mixture flows into the reactor tube through a port in the top plate and exits to the pump through a one inch glass tube attached



II.17

Figure II.3.1: Schematic diagram of modified system for surface studies.

- A - Reactor tube
- B - Top metal flange
- C - Viton o-ring seals
- D - Sample holder
- E - Quartz window
- F - Flow control system
- G - Rotary vane pump
- H - Liquid nitrogen trap
- I - Exhaust valve
- J - Capacitance Manometer
- K - Capacitive coupling electrode
- L - rf power supply and matching network
- M - Quadrupole mass spectrometer chamber



## II.18

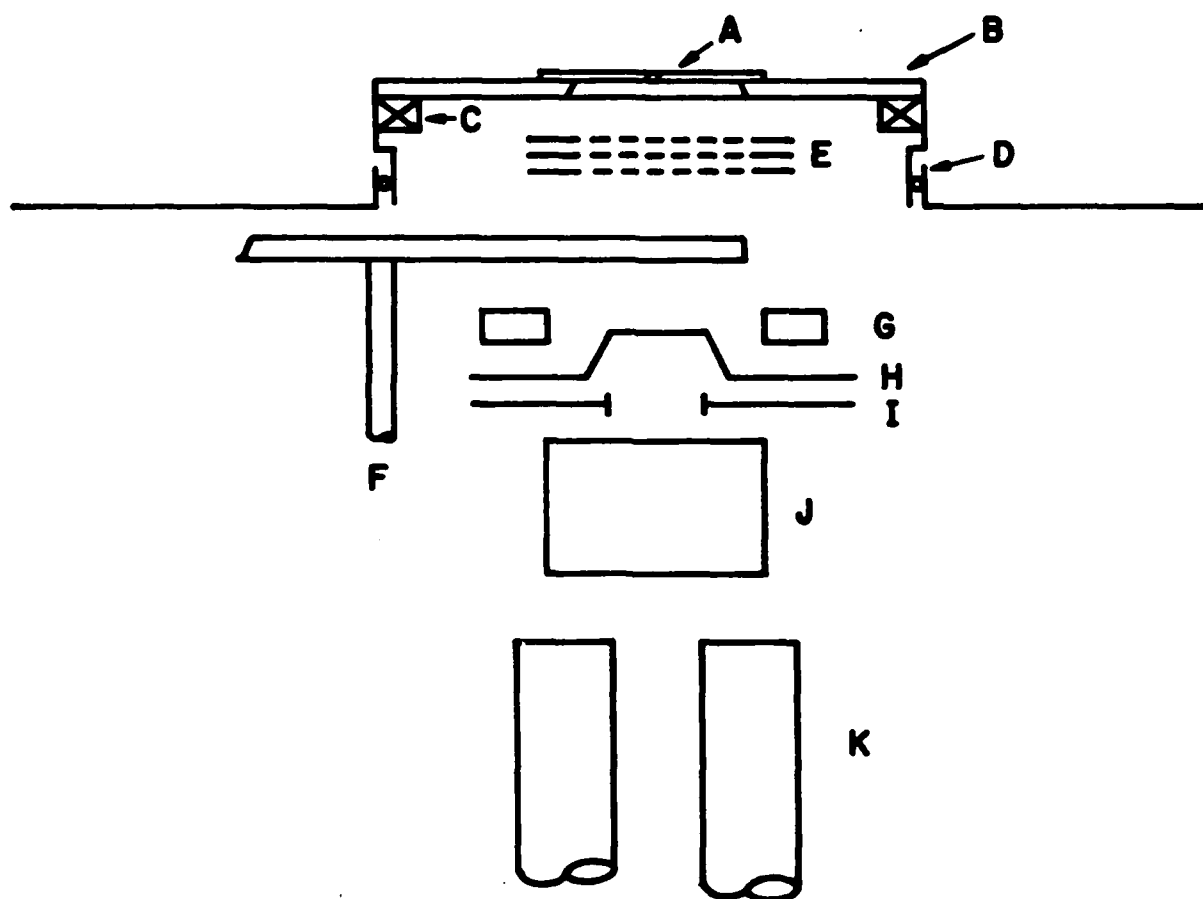
to the bottom of the reactor, after flowing over the sample holder. The reactor tube also incorporates a small side tube ending in a fused silica window for use in optical emission spectroscopy. When rf excitation is used, power is typically fed into the discharge region via external capacitive coupling.

Figure II.3.2 shows details of the sample holder arrangement. The sample holder has provisions for the mounting of various substrates such as metal foils and semiconductor wafers. 50  $\mu\text{m}$  to 200  $\mu\text{m}$  holes are placed in the mounted samples through which the neutrals and ions bombarding the surface can be extracted for mass analysis. The sample holder mounts into the opening on the top cover of the mass spectrometer chamber where a high vacuum seal is established between the reactor tube and the mass spectrometer chamber by a viton o-ring seal. This seal also thermally and electrically isolates the sample holder. The sample can be heated by a heater coil attached to the back side of the sample holder. Feedthroughs have been provided in the reactor tube to allow for biasing of the sample holder and for connections to a quartz crystal microbalance which can be attached to the sample holder. The addition of a quartz crystal microbalance allows us to monitor the deposition or removal rates during plasma processing.

The mass analysis system has been modified to incorporate a retarding grid energy analyzer and a motor driven variable

Figure II.3.2: Sample holder and mass spectrometer arrangement.

- A - Sample with 50  $\mu\text{m}$  to 150  $\mu\text{m}$  orifice
- B - Electrically and thermally isolated sample holder
- C - Sample heater
- D - O-ring seal for sample holder
- E - Ion energy analyzer
- F - Beam chopper
- G - Electromagnet
- H - Scimmer plate
- I - Split ring
- J - Ionizer-lens assembly
- K - Quadrupole mass filter



## II.20

frequency beam chopper, as shown in figure II.3.2. The energy analyzer provides for a rough determination of the energy distribution of the various ionic species bombarding the sample surface. This information is useful for measuring changes in the bombarding energy as a function of species' mass, discharge pressure, and discharge power. The addition of the beam chopper enhances our sensitivity by a factor of 10. This is very useful in the detection of weak signals arising from short lived radical species. In addition, the chopper can be used to select that portion of the signal arising solely from the primary unscattered ion or neutral beam.

This modified system has a high vacuum base pressure in both the reactor tube and the mass spectrometer chamber of  $5 \times 10^{-8}$  torr. Because of the system design, it has been used for studies involving the deposition and etching of polymer films on various substrates. The design provides for the easy removal of the processed samples and for the frequent cleaning of the reactor tube which is required in this "dirty" environment. The versatility of the metal flange on the top of the reactor tube allows us to reconfigure the system in order to use either dc excitation or internally capacitive coupled rf excitation in place of externally coupled rf excitation.

#### II.4. Ultra High Vacuum Surface Modification System

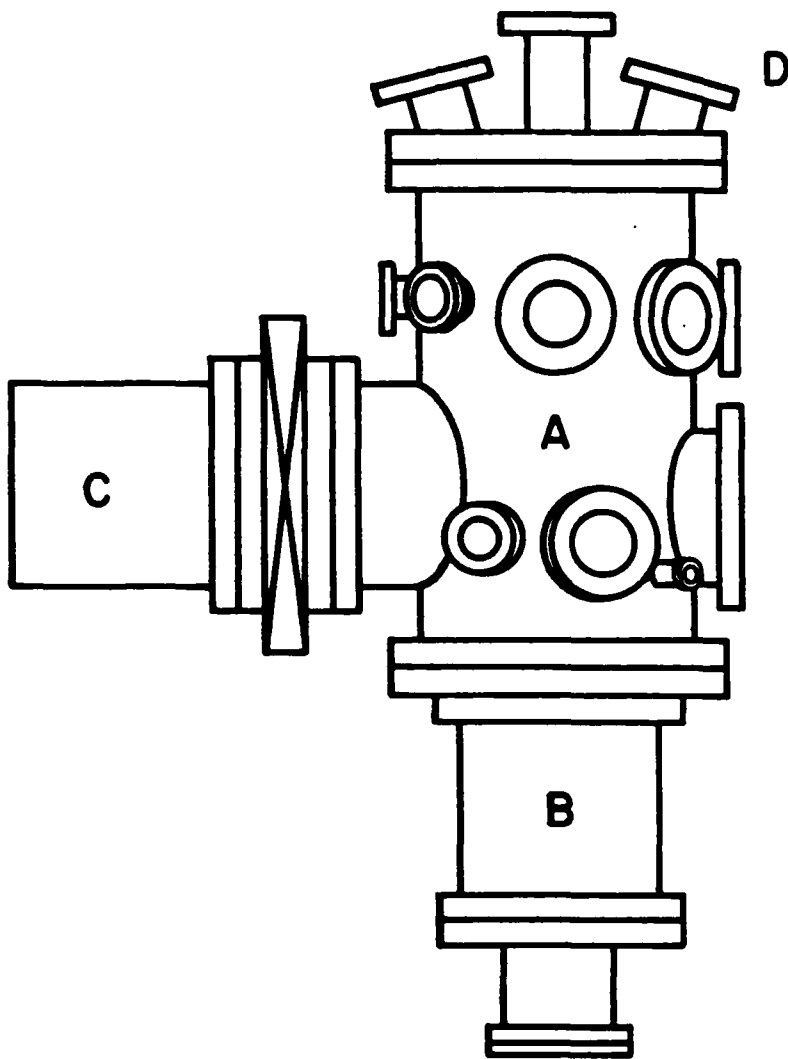
Figure II.4.1 contains a schematic diagram of the ultra high vacuum system designed for plasma-surface and beam-surface interaction studies. This system is similar in design to the modified system described in the previous subsection, except that the reactor chamber is constructed of 304 stainless steel and utilizes all metal "conflat" flanges. This reactor has 16 access ports of various sizes located around the cylindrical walls of the chamber. These ports provide for access to the reactor chamber for sample interchange and for attachment of (1) pressure sensors (a capacitance manometer and an ionization gauge), (2) a gas inlet line (from a flow control system as described previously), (3) a gas outlet line (connected to a 195 l/min mechanical rotary vane pump), (4) glass and quartz windows (for viewing and for optical spectroscopy), (5) electrical feedthroughs (for rf and dc excitation power, sample holder biasing, and quartz crystal microbalance connections), and (6) an interconnect line between the reaction chamber and the mass spectrometer chamber (so that both chambers can be pumped simultaneously by the turbomolecular pump attached to the mass spectrometer chamber and backfilled simultaneously with dry nitrogen). A dry nitrogen purge capability is used to maintain system cleanliness during system maintenance and sample interchange. In addition, a ten inch access port is used for the attachment of a gate valve and an 8

II.22

Figure II.4.1: Schematic diagram of ultra high vacuum surface modification system.

- A - Main reactor chamber
- B - Quadrupole mass spectrometer chamber
- C - Cryopump
- D - Top flange for mounting beam sources





## II.23

inch, 4000 l/sec cryopump. This pump provides the pumping speed required to obtain ultra high vacuum conditions of  $10^{-10}$  torr in the reactor chamber and for maintaining a low background pressure in the reactor chamber during the beam studies.

The top flange on the reactor chamber contains access ports for the future attachment of various beam sources and, if desired, a sample manipulator. These ports are aligned so as to converge on the surface of the sample mounted on the sample holder. The sample holder assembly and the quadrupole mass spectrometer system are of the same design as described in the previous subsection.

### III.i

#### III. Preparation and Characterization of Plasma Polymerized Polyvinylferrocene

This section describes work carried out primarily by Professor Evans and his group in which the goals were to demonstrate that polymeric films of predictable structure could be prepared by plasma processing. The vinylferrocene monomer was chosen for this study because it afforded a property which other plasma polymerized materials do not: electrochemical activity. As such, films prepared by plasma deposition from neat vinylferrocene vapor could be examined not only by the usual spectroscopic techniques, but also equilibrium and dynamic electrochemical techniques. Furthermore, the linear polymer was available from commercial sources, so that in all experiments, comparisons could be readily drawn between the linear material and the plasma synthesized polymers.

This section of the report is organized into several subsections each of which deals with a different aspect of the overall project. The first two subsections deal with the application of coulometric titration procedures (III.1) and ellipsometric thin film thickness determinations (III.2) as they apply to the study of plasma polymerized vinylferrocene (PPVF). Although these are both fairly standard procedures, there are some subtle aspects as applied here. Next, an experimental subsection

### III.ii

(III.3) details the preparation and characterization procedures used. The results of both surface and bulk analytical spectroscopies are elaborated in the subsequent subsection, after which there is a subsection dealing with the thin film analysis of PPVF by X-ray photoelectron spectroscopy and secondary ion mass spectrometry (III.5). The final two subsections are devoted to a discussion of the thermodynamics (III.6) and kinetics (III.7) of electron transfer within PPVF compared to its conventional, linear analogue: linear polyvinylferrocene (LPVF).

### III.1.1

#### III.1.1. Coulometry for Characterization of Electroactive Polymer

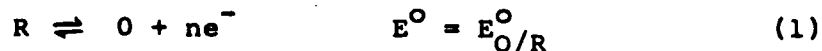
##### Modified Electrodes

Cyclic voltammetry is the most extensively used technique for electrochemical characterization of electroactive polymer modified electrodes. It is an excellent technique for qualitatively examining a wide range of properties. However, its utility in quantitating electrochemical coverage and evaluating thermodynamic properties (concentration - potential relationships) of polymer modified electrodes is hindered due to the tedious nature of extracting these data from generated cyclic voltammograms.

To date, characterization of electroactive polymer modified electrodes using coulometric methods of analysis has been virtually ignored. This is rather surprising, since coulometric methods can offer certain advantages over other electrochemical methods, and coulometric methods are simple to implement, both in terms of hardware and execution. Some of the advantages of coulometric techniques will be discussed, along with comparisons to other electrochemical techniques, such as cyclic voltammetry.

##### Determination of Electrochemical Coverage

Consider an electroactive modifier immobilized on an electrode surface which undergoes the chemically reversible electron transfer reaction shown below:



where  $E_{O/R}^0$  is the standard potential for the redox process. It is assumed that the reaction obeys the Nernst equation (2),

### III.1.2

$$E = E_{O/R}^O + \frac{RT}{nF} \ln \left( \frac{a_O}{a_R} \right) \quad (2)$$

where  $a_O$  and  $a_R$  are the activities of the oxidized and reduced forms of the electroactive modifier, respectively. Equation (2) may be rewritten to express the concentration of the electroactive modifier

$$E = E_{O/R}^O + \frac{RT}{nF} \ln \left( \frac{\gamma_O C_O}{\gamma_R C_R} \right) \quad (3)$$

where  $\gamma_O$  and  $\gamma_R$  are the activity coefficients for the oxidized and reduced forms, and  $C_O$  and  $C_R$  are the surface concentrations of the redox forms of the electroactive modifier. Expanding equation (3) gives:

$$E = E^O + \frac{RT}{nF} \ln \left( \frac{\gamma_O}{\gamma_R} \right) + \frac{RT}{nF} \ln \left( \frac{C_O}{C_R} \right) \quad (4)$$

Defining  $E_{O/R}^{O'}$  as the formal potential by:

$$E_{O/R}^{O'} = E_{O/R}^O + \frac{RT}{nF} \ln \left( \frac{\gamma_O}{\gamma_R} \right) \quad (5)$$

Substitution into (4) gives:

$$E = E_{O/R}^{O'} + \frac{RT}{nF} \ln \left( \frac{C_O}{C_R} \right) \quad (6)$$

At 25° C:

$$E = E_{O/R}^{O'} + \frac{0.059}{n} \log \left( \frac{C_O}{C_R} \right) \quad (7)$$

$\Gamma_T$  is defined as the total surface coverage of the electroactive modifier (in moles-cm<sup>-2</sup>) and  $\Gamma_O$  and  $\Gamma_R$  are defined as the surface

### III.1.3

coverage at any potential of the oxidized and reduced form of the electroactive modifier respectively. By the requirement of conservation of total quantity of electroactive modifier

$$\Gamma_T = \Gamma_O + \Gamma_R \quad (8)$$

equation (7) may be rewritten to express the potential as a function of  $\Gamma_O$  and  $\Gamma_R$  by dividing these quantities by the thickness (d) of the modifier layer:

$$C_O = \frac{\Gamma_O}{d}, \quad C_R = \frac{\Gamma_R}{d} \quad (9)$$

This gives

$$E = E_{O/R}^{o'} + \frac{0.059}{n} \log \frac{\Gamma_O/d}{\Gamma_R/d} \quad (10)$$

which reduces to

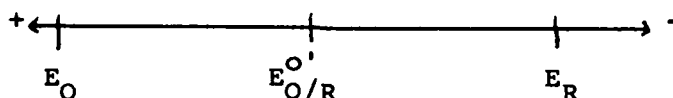
$$E = E_{O/R}^{o'} + \frac{0.059}{n} \log \frac{\Gamma_O}{\Gamma_R} \quad (11)$$

The above equation (11) is similar to those derived by others to describe potential - concentration relationships of immobilized electroactive species [1]. It is important to note that equation (11) does not include a term to describe possible activity effects due to interactions between electroactive centers in the modified layer. For the discussion that follows, it will be assumed that the centers do not interact and equation (11) properly describes the Nernst equation for the reaction in equation (1).

The quantitation of electrochemical coverage of the electroactive modifier might be achieved by a variety of potential

### III.1.4

perturbation techniques. Care must be taken in choosing the potential window for the potential perturbation, as shown below:



$E_{O/R}^{O'}$  is the formal potential of the electroactive couple,  $E_O$  must be sufficiently anodic to ensure that the electroactive modifier is in the completely oxidized form and  $E_R$  is sufficiently cathodic to ensure that the electroactive modifier is in the completely reduced state. By equation (11),  $E_O = E_{O/R}^{O'} + \frac{180\text{mV}}{n}$  and  $E_R = E_{O/R}^{O'} - \frac{180\text{mV}}{n}$  to convert the modifier layer to 99.9% in the oxidized and reduced form respectively. To quantitate the surface coverage, the potential is changed from  $E_R$  to  $E_O$  (or vice versa) while measuring the charge passed due to the potential perturbation. It is further assumed that the electroactive modifier is indefinitely stable and that no other faradaic processes occur except for the redox of the electroactive modifier. In this case (assuming equilibrium) the total charge passed ( $Q_T$ ) due to switching the potential (either by potential step or potential sweep) from  $E_R \rightarrow E_O$  (or vice versa) will equal the sum of the double layer charging ( $Q_{dl}$ ) and the charge due to electrochemical conversion of  $R \rightarrow O$  ( $Q_{T,O/R}$ )

$$Q_T = Q_{dl} + Q_{T,O/R} \quad (12)$$

where  $Q_{T,O/R} = \Gamma_T n F A$ ,  $A$  is the electrode area.

It is also assumed that the double layer charging acts as an ideal capacitor ( $C_{dl}$  is independent of potential) so that the



### III.1.5

double layer charging may be described by equation (13)

$$Q_{dl} = C_{dl}(E_O - E_R)A \quad (13)$$

where  $C_{dl}$  is the electrode capacitance. Typical values for  $C_{dl}$  are 15 to 20  $\mu\text{F}\cdot\text{cm}^{-2}$  [2]. If  $E_O - E_R$  is .36 volts and  $A$  is 1 cm, then  $Q_{dl}$  is 7.2  $\mu\text{C}$  for  $C_{dl} = 20 \mu\text{f}/\text{cm}^2$ . Assuming a monolayer of a typical organic or organometallic electroactive modifier corresponds to a surface coverage of  $5 \times 10^{-10}$  moles- $\text{cm}^{-2}$ ,  $Q_{T,O/R} = 48 \mu\text{C}$  for a one electron transfer reaction. Hence, for monolayer or less coverages, large errors in determining  $\Gamma_T$  would be encountered by a coulometric determination if  $Q_{dl}$  is not accounted for. In the above example  $\Gamma_T$  would be overestimated by 15%.

One method to crudely correct  $Q_T$  for  $Q_{dl}$  would be to measure  $Q_{dl}$  in the potential window of interest at the unmodified electrode and subtract this quantity from  $Q_T$  to get  $Q_{T,O/R}$  directly. A necessary assumption here is that  $C_{dl}$  is not altered as a consequence of the modification. This might not be a valid assumption, and  $C_{dl}$  may increase or decrease due to the presence of the electroactive modifier [3].

Another approach employing coulometry which allows for correction of  $Q_{dl}$  was demonstrated by Stankovich et al. [4]. In this approach, the potential limits of integration ( $E_O$  and  $E_R$ ) are varied and since by equation (12) and (13)

$$Q_T = AC_{dl}(E_O - E_R) + nFA\Gamma_T \quad (14)$$

a plot of  $Q_T$  vs.  $(E_O - E_R)$  can be employed to determine  $C_d$  and  $\Gamma_T$ .

### III.1.6

It is stressed that  $E_O$  and  $E_R$  must always be large enough to ensure complete conversion from one redox form to the other.

Cyclic voltammetry is very useful for quantitating surface coverage when the double layer charging contributes significantly to the current or charge passed with a linear potential sweep perturbation. By extending the potential perturbation limits beyond that required for total conversion, examination of the charging current in a region removed from the faradaic conversion of the modifier is possible. The double layer charging current may be extrapolated through the region of observed faradaic current and the charging current contribution to the total current may thus be subtracted out. Quantitation of surface coverage is achieved by integrating the area defined by the current/potential curve and the extrapolated base line charging current by graphical integration methods. This approach has found wide acceptance for quantitating surface coverage of monolayer or lower coverages [5-8].

Even though large errors are encountered employing coulometric methods for surface quantitation without correction for double layer charging, the relative error decreases as coverage increases, and may become insignificant for multilayer coverages. Assuming  $E_O - E_R = 0.36V$  and  $C_{dl} = 20 \mu f/m^2$ , the calculated error is only 1.5% for  $\Gamma_T = 5 \times 10^{-9}$  moles-cm<sup>-2</sup> and 0.1% for  $\Gamma_T = 5 \times 10^{-8}$  moles-cm<sup>-2</sup> (these represent approximately 10 and 100 equivalent monolayers, respectively). So even for

### III.1.7

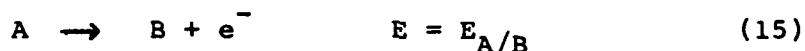
relatively thin electroactive polymer modified electrodes, a high degree of accuracy is possible using the coulometric technique. The accuracy expected from quantitation by cyclic voltammetry is no better due to graphical methods of integration employed. These integration methods are also tedious and time consuming compared to coulometric methods.

It was assumed in the above discussion that the electroactive modifier is at all times in equilibrium with the electrode. That is, the conversion kinetics are fast with respect to the experimental time frame. An important advantage that can be realized with linear sweep coulometry is verification of what time frame is needed to establish equilibrium, since at equilibrium the volt-coulogram will be independent of sweep rate. In the absence of any background faradaic process, a simple test to establish equilibrium would be to reduce the sweep rate until the volt-coulograms are superimposable over each other. This simple test is not possible with linear sweep voltammetry since the current is directly proportional to the sweep rate. One would have to examine the cyclic voltammetry as a function of sweep rate, and graphically integrate each wave at each sweep rate to verify that the integrated charge is independent of sweep rate. This method would be excessively time consuming. An alternative approach would be to electronically normalize the cyclic-voltammograms by attenuating the current by the inverse of the sweep rate. When the normalized cyclic-voltammograms are

### III.1.8

found to be independent of sweep rate, equilibrium can be assumed, and only one integration is needed for quantitation.

In the event that the conversion kinetics are so slow as to make linear sweep techniques inconvenient, one may simply step the potential from  $E_R \rightarrow E_O$  (or vice versa) and hold the potential at  $E_O$  until the charge accumulation (or current) decays to zero. This method is more easily implemented by coulometry. This potential step method is also very useful for quantitation of surface coverage even in the presence of a chemically irreversible solution background reactions. Consider an irreversible reaction of dissolved A and B:



where  $E_{A/B}$  is defined as the potential where the onset of oxidation of A to B occurs. For sake of argument, let  $E_{A/B}$  lie somewhere between  $E_{O/R}^0$  and  $E_O$ . If the potential is stepped from  $E_R \rightarrow E_O$ , and held at  $E_O$  for some time interval  $t$ ,  $t$  being sufficiently long for total conversion, the accumulated charge is given by (16):

$$Q_{T(a)} = Q_{T,O/R(a)} + Q_{A/B(a)} \quad (16)$$

where  $Q_{T(a)}$  is the total accumulated anodic charge,  $Q_{T,O/R(a)}$  is the anodic charge due to conversion of  $R \rightarrow O$ , and  $Q_{A/B}$  is the anodic charge due to oxidation of  $A \rightarrow B$ . It is assumed that the double layer charging is small relative to the charge due to conversion of  $R \rightarrow O$  and hence is not considered. If the potential is then stepped back to  $E_R$  and held at  $E_R$  until charge

### III.1.9

accumulation ceases, the total charge will be given by:

$$Q_T = Q_{T(a)} - Q_{T,O/R(c)} = Q_{A/B(a)} \quad (17)$$

where  $Q_{T,O/R(c)}$  is the cathodic charge due to conversion of O T R. Subtracting (17) from (16) gives  $Q_{T,O/R(a)}$  directly, which is the charge due to total conversion of R  $\rightarrow$  O. By varying the anodic hold time, verification of equilibrium is achieved by the constancy of the calculated  $Q_{T,O/R(a)}$ . Hence, even in the case of irreversible background solution faradaic processes, coulometry can be used to accurately measure the surface coverage of electroactive polymer modified electrodes.

#### Coulometry for Evaluation of Thermodynamics of Electroactive Polymer Films

Recently there has been considerable interest in studying the electrochemical thermodynamics of surface bound electroactive modifiers. Most of the work published in the literature has dealt with monolayer coverages or less of electroactive modifiers [6,9]. It has been found, in some instances, that the concentration - potential relationships do not follow the Nernst equation as written in equation (11). Several have invoked an interaction parameter to account for the observed non-idealities [10-13]. This interaction parameter is an activity coefficient(s) which varies exponentially with the surface coverage of the modifier and the fraction of the modifier in the reduced and oxidized form. Strictly speaking, theories that have been derived which include

### III.1.10

this interaction parameter are applicable only to monolayer of less coverages of modifier [14] and cannot be assumed to be applicable to multilayer coverages, even though attempts to apply the theory to electroactive polymer modified electrodes have been made [15]. Even in the case of monolayer coverages or less, rigorous tests of the validity of the theory have not been demonstrated. These theories predict that the interaction between electroactive centers should become less important as the surface coverage decreases while the value of the interaction parameter remains constant. The author knows of only one study which examined this by varying surface coverage [6]. In that study the interaction parameter was not constant as a function of coverage.

In general, transient electrochemical techniques (e.g. cyclic voltammetry and chronopotentiometry) have been used to examine the thermodynamics of electroactive modified electrodes. In certain cases, the interaction parameter had different values, depending upon whether the modifier was being oxidized or reduced [15]. This seems to violate thermodynamic theory and suggests that the system was not in equilibrium during the measurement.

This author felt that coulometric methods were ideally suited for evaluation of thermodynamic properties for several reasons. Firstly, the relationship that one is trying to establish is the ratio of the amount of the redox couple in its oxidized and reduced form as a function of potential. Coulometry as a function of potential achieves this directly as shown below:

$$\Gamma_O(E) = nFAQ_a(E) \quad (18)$$

### III.1.11

where  $\Gamma_O(E)$  is the amount of the oxidized form at any potential for a perturbation from  $E_R \rightarrow E_O$ ,  $(E)$  is a potential between  $E_O$  and  $E_R$  and

$$\Gamma_R(E) = \Gamma_T - \Gamma_O(E) \quad (19)$$

Hence, by using either linear potential sweep coulometry or the double potential step coulometry discussed previously, one may find  $\Gamma_O$  and  $\Gamma_R$  at any potential. Secondly, it can be easily verified that the measurement is being performed at equilibrium as discussed in the last section. Also, if one uses cyclic coulometry, equilibrium may be verified by the superimposability of the forward and reverse sweep.

The Nernst equation may be written as a function of charge at any potential and the total charge. Since it was the purpose of these coulometric experiments to determine the thermodynamics of PPVF film conversion, an activity term to describe possible interactions between ferrocene sites is included in the Nernst equation

$$E = E^{O'} + \frac{RT}{nF} \ln \gamma_{O/R} \frac{\Gamma_O}{\Gamma_R} \quad (20)$$

Here  $\gamma_{O/R}$  is a generalized activity term where

$$\gamma_{O/R} = f(\Gamma_O, \Gamma_R) \quad (21)$$

Substituting (18) and (19) into (20)

$$E = E^{O'} + \frac{RT}{nF} \ln \left\{ \gamma_{O/R} \left( \frac{Q_a(E)}{Q_{T,O/R} - Q_a(E)} \right) \right\} \quad (22)$$

### III.1.12

and at 25° C

$$E = E^{O'} + \frac{0.059}{n} \left\{ \log(\gamma'_{O/R}) + \log \left( \frac{Q_a(E)}{Q_{T,O/R} - Q_a(E)} \right) \right\} \quad (23)$$

If there are no interactions between electroactive centers,  $\gamma'_{O/R}$  is equal to one. If there are interactions between

electroactive centers,  $\log \left( \frac{Q_a(E)}{Q_{T,O/R} - Q_a(E)} \right)$  vs.  $E$

may be used to find the functional form of the dependence of  $\gamma'_{O/R}$  on  $\Gamma_O$  and  $\Gamma_R$ .



III.1.13

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### III.2.1

#### III.2 Ellipsometric Measurement of PPVF Film Thickness and Refractive Index

Ellipsometry is a technique that allows for the determination of the optical properties of a surface or film between two media and is based on exploiting the change in polarization that occurs as a beam of polarized light is reflected from or transmitted through the surface or film. Two factors make ellipsometry particularly attractive for thin film characterization: (1) its essentially non-perturbing character (with proper choice of intensity and wavelength of the incident light beam) and (2) its ability to accurately measure the optical properties of thin films. Depending on the sensitivity of the ellipsometer used, the refractive index and thickness of films from a few angstroms to several thousand angstroms may be accurately measured. It is because of this ability that ellipsometry has become a valuable tool in the study of surfaces and thin films. Some of the applications of ellipsometry which have been reported include: measurement of properties of dielectric films on silicon [1,2], study of adsorption of polymers from solution [3,4], gas adsorption studies [5], studies of double layer structure at electrode interfaces [6], in situ measurement of polymer film growth rate formed by electrochemical polymerization of phenolic compounds [7], and measurement of polymer film growth rate in the plasma polymerization of styrene [8].

Due to the accuracy of film thickness measurement afforded by ellipsometry, this technique was the method chosen to measure the thickness and optical constants of PPVF films.

### III.2.2

$\Delta$  and  $\psi$  are the measured parameters which are related to the polarizer and analyzer settings (P and A, respectively, for a fixed compensator of  $+45^\circ$  azimuthal angle only) by the following relationships:

$$\Delta = -2P \quad \pi/2 \quad (1)$$

$$\psi = A \quad (2)$$

In PCSA ellipsometry with the compensator fixed at  $+45^\circ$ , there are two zones or two non-redundant null pairs (of P and A settings) which will satisfy the condition for a null. In the PCSA ellipsometry nomenclature for a compensator set at  $+45^\circ$ , the zones are referred to as zones 2 and 4 and the null pairs as  $(P_2, A_2)$  and  $(P_4, A_4)$ .

The polarizer and analyzer readings in the two zones are related by:

$$P_4 = P_2 + 1/2\pi \quad (3)$$

$$A_2 + A_4 = \pi \quad (4)$$

Even though the values of one null pair may be used to give  $\Delta$  and  $\psi$ , zone averaging is generally used since it reduces and minimizes much of the errors caused by imperfect optical components [9]. In this case,  $\Delta$  and  $\psi$  are given by:

$$\psi = -1/2(A_4 - A_2) \quad (5)$$

$$\Delta = -(P_2 + P_4) \quad (6)$$

The measured values of  $\Delta$  and  $\psi$  depend on the wavelength of light ( $\lambda$ ), the angle of incidence ( $\phi$ ), the refractive index of the medium ( $\hat{n}_3$ ) and the optical constants of the sample. The medium refers to the environment in which the sample is examined. The

### III.2.3

optical constants of the sample refer to the refractive index of the substrate ( $\hat{n}_3$ ) in the case of a bare substrate, and to the refractive index of the film ( $\hat{n}_2$ ), thickness of the film ( $d$ ) as well as  $\hat{n}_3$  in the case of a film covered surface. Here, the refractive indices are complex quantities where

$$\hat{n} = n (1-iK) \quad (7)$$

$n$  is the real part of the refractive index and  $K$ , the imaginary part, is a measure of absorption by the substrate or film. With the measurement of  $\Delta$  and  $\psi$ , the optical constants of the sample may be calculated.

The equations (and their derivations) which are used to calculate the optical constants of a sample from  $\Delta$  and  $\psi$  may be found in several sources [1, 9-12]. The calculations are rather lengthy, in fact so lengthy that prior to the advent of the computer, only approximations to the ellipsometric equations were used to calculate optical constants of surfaces and films. Implementation of the calculations by computer has allowed for the practical utilization of the exact ellipsometric equations [13].

For a film free surface, there are two unknown quantities which must be calculated from the measured values of  $\Delta$  and  $\psi$ . These are  $n_3$  and  $k_3$ . The other parameters of the optical system are known (e.g.  $\lambda$ ,  $\phi$  and  $n_1$ ). The medium in which the measurements are taken is generally air, with a refractive index of 1.00. With the two measured quantities,  $\Delta$  and  $\psi$ ,  $n_3$  and  $k_3$  may be solved directly.

### III.2.4

The situation is more complex with a film covered surface. The complex index of refraction of the film free surface must be known in order to calculate the optical constants and thickness of the film. The optical constant of the film free surface can be determined ellipsometrically as stated above. If the film is non-absorbing ( $k_2=0$ ) then there are only two unknown quantities,  $d$  and  $n_2$ . In this case a single measurement of  $\Delta$  and  $\psi$  from the film covered surface permits calculation of  $d$  and  $n_2$ . However, if the film is absorbing ( $k_2 \neq 0$ ) then there are three unknowns ( $d$ ,  $n_2$ , and  $k_2$ ) and a unique solution cannot be found from one ( $\Delta, \psi$ ) data pair. At least one of the parameters of the optical system must be varied in order to generate a third equation to allow for solving of the three unknowns. There are several approaches that may be used to generate the "third" equation. These include: (1) measurement of  $\Delta$  and  $\psi$  at two or more discrete wavelengths, (2) measurement of  $\Delta$  and  $\psi$  at two or more angles of incidence, (3) changing the refractive index of the medium, (4) analysis of the film deposited on two or more different substrates with different indices of refraction and (5) examination of various thicknesses of the film. The relative merits of these approaches have been discussed by McCrackin and Colson [14].

There are two important considerations when interpreting ellipsometric data to calculate the index of refraction and thickness of non-absorbing films. The first is that the

### III.2.5

ellipsometric response function (expressed as  $(\Delta, \psi)$  data pairs) for a given refractive index of the film is a periodic function of thickness. The periodicity is given by the following relationship

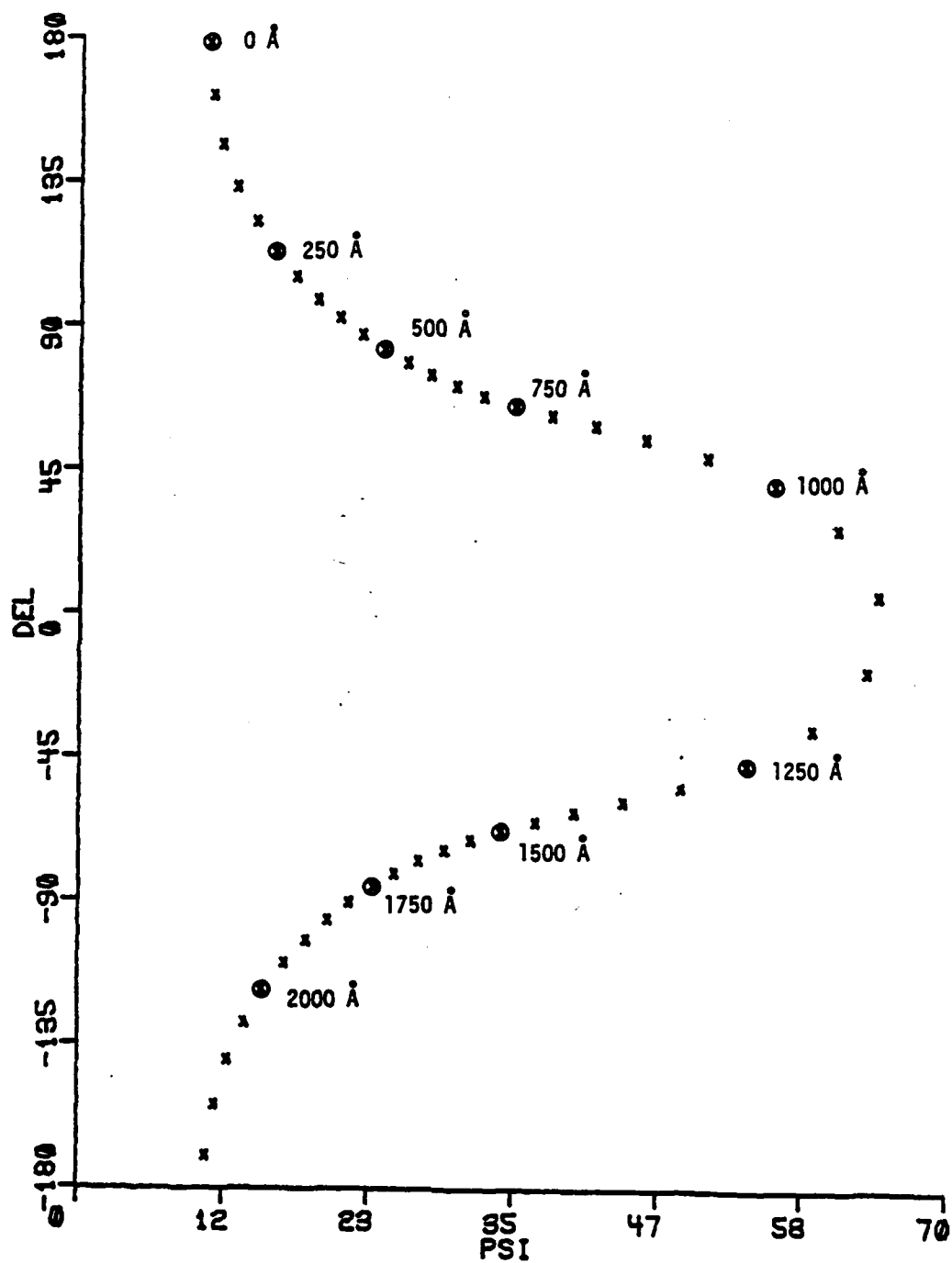
$$\tau = \frac{\lambda}{2n_2} \left[ 1 - \frac{n_1}{n_2} \sin^2 \phi \right]^{-1/2} \quad (8)$$

where  $\tau$  is the thickness period and the other variables have been previously defined. The calculated ellipsometric response function for a non-absorbing film with a refractive index of 1.70 on silicon is shown in Figure 1. The values of the other parameters used are  $\lambda = 6328 \text{ \AA}$ ,  $n_1 = 1.00$ ,  $\phi = 70.0^\circ$ ,  $n_2 = 3.85 (1 - 0.005 i)$ .  $\tau$  calculated for the parameters given is 2233  $\text{\AA}$ . The thickness period is independent of the substrate refractive index. The ellipsometric response function traces over itself for film thicknesses greater than the first cycle length. Hence, the  $(\Delta, \psi)$  data pair is not unique in the sense that it only can give the thickness as  $d + m\tau$  where  $m$  is a positive integer. This requires knowing the thickness of the film to  $\pm 2000 \text{ \AA}$ , which usually does not represent a problem. Independent film thickness measurements or film growth rate data are generally sufficient to determine  $m$ .

Inspection of the shape of the ellipsometric response function shown in Figure III.2.1 reveals that the greatest change in  $\Delta$  and  $\psi$  occurs near the half-period thickness for this particular film on silicon. The greatest accuracy in film thickness measurement is achieved at this point. The maximum

### III.2.6

Figure III.2.1: Ellipsometric response function for a film on silicon with a film refractive index of 1.70. Other parameters used are  $\lambda = 6328$ ,  $\phi = 70.0$ , and  $n_1 = 1.00$ . Each point (x) represents a 50 Å increment.





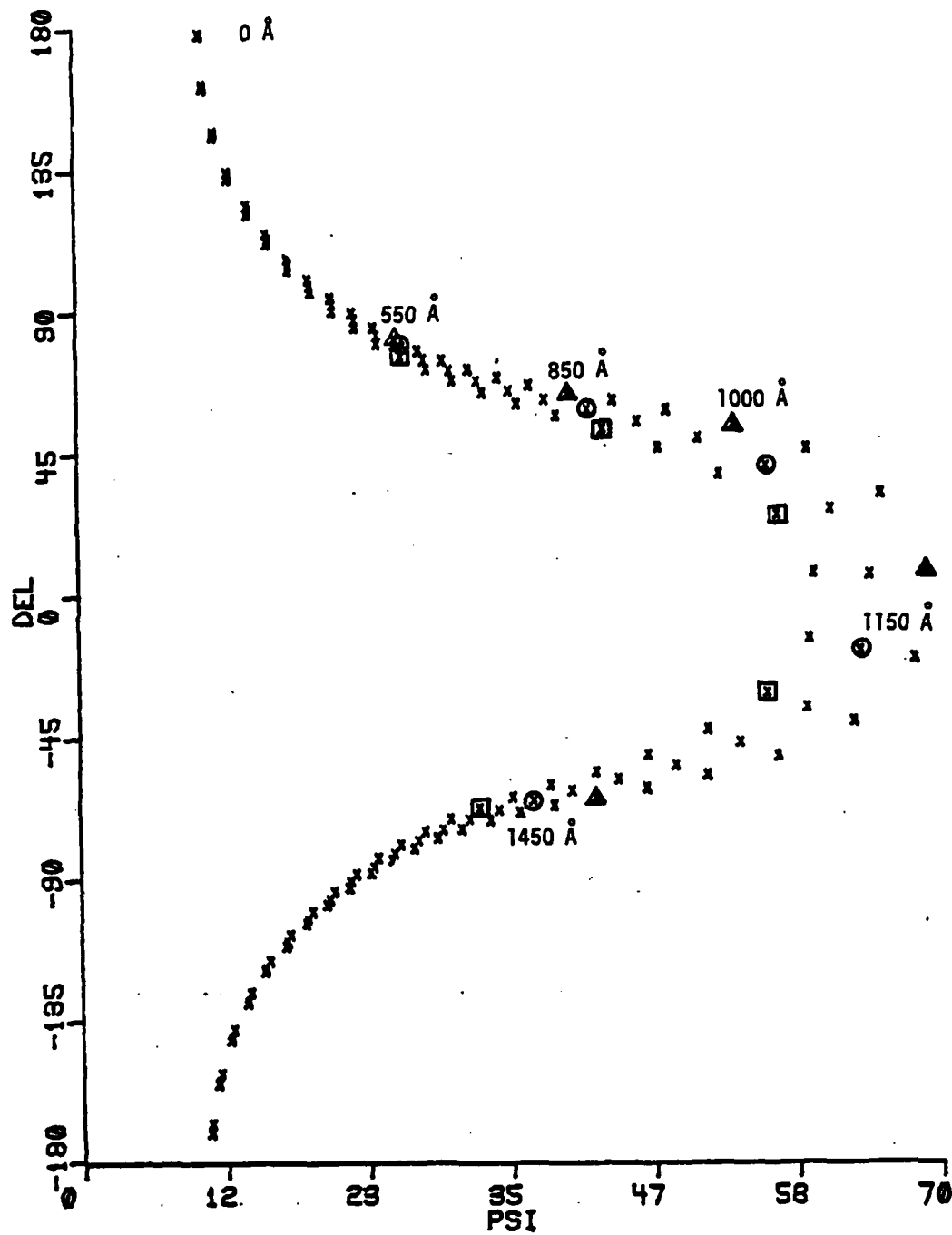
### III.2.7

sensitivity does not occur at the same point for all film-substrate combinations and is a function of both the film and substrate refractive indices. This can be advantageous as will be shown later. What should be noted, however, is that the accuracy of film thickness measurement depends strongly on the thickness of the film.

The other consideration which must be taken into account when interpreting ellipsometric data is the ability to accurately calculate both the film thickness and the refractive index. For illustrative purposes, Figure III.2.2 shows the calculated ellipsometric response function for films on silicon with refractive indices of 1.65, 1.70 and 1.75. It is seen that the greatest difference in  $\Delta$  and  $\phi$  values between the isorefractive curves occurs near half the period thickness. The isorefractive curves merge for very thin films and for films of thickness close to the period thickness. In many cases random errors, systematic errors, or the resolution of the ellipsometer used do not allow measurement of  $\Delta$  and  $\phi$  to better than a few tenths of a degree accuracy. Hence, isorefractive lines separated by less than a few tenths of a degree may not be resolved and relatively large errors in film thickness calculations are possible. One procedure to reduce the error in film thickness measurement involves calculating the film refractive index of the film for a thickness of half the period thickness. This calculated film refractive index is then fixed in the calculation for measurement of thinner

### III.2.8

Figure III.2.2: Ellipsometric response function for films on silicon with film refractive indices of 1.65 ( $\Delta$ ), 1.70 (O) and 1.75 ( $\square$ ). Each point (x) on an isorefractive curve is incremented by 50 Å. Selected film thicknesses are shown adjacent to point marked ( $\Delta$ , O,  $\square$ ) on isorefractive curves. Other parameters are the same as those of Figure 1.



### III.2.9

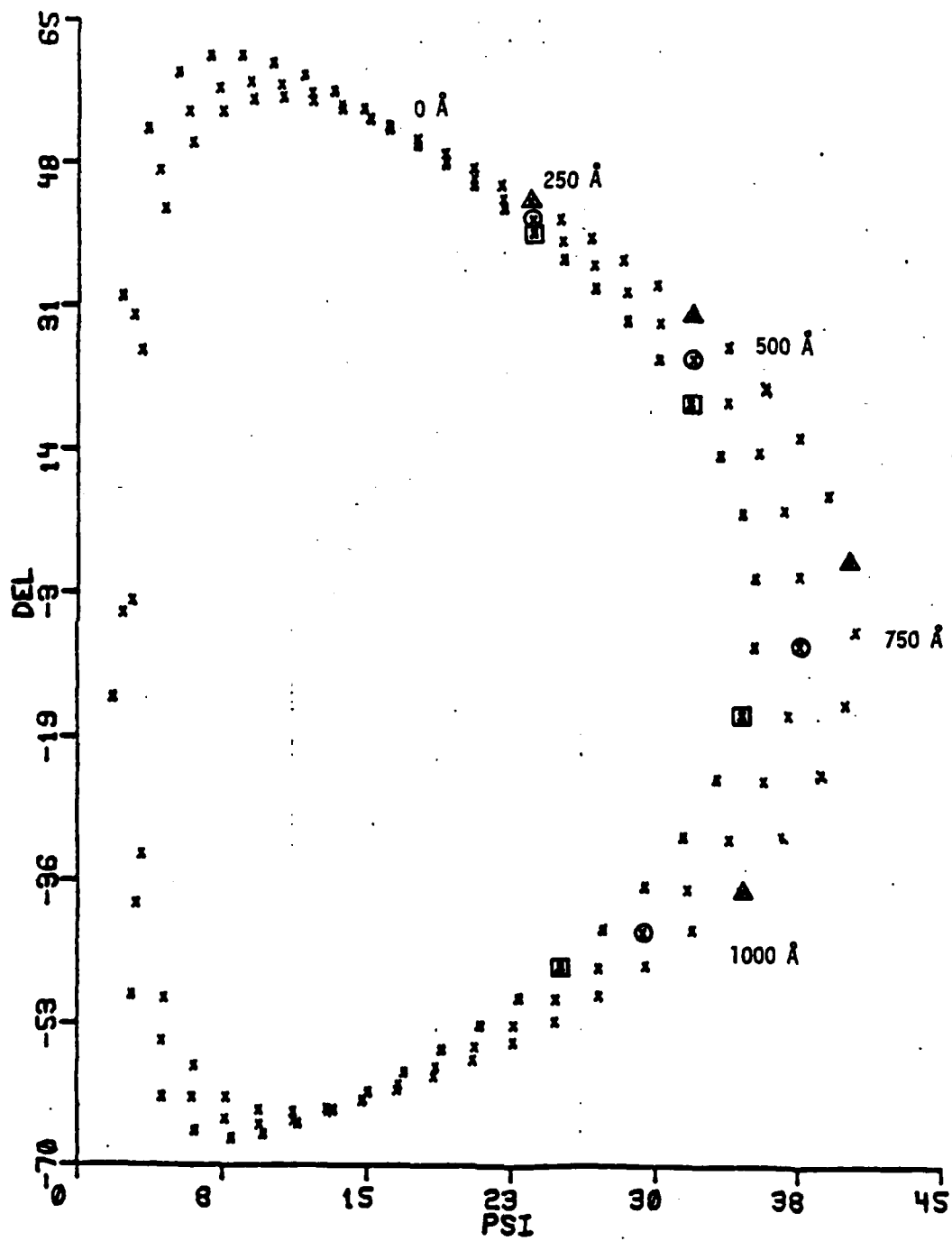
films or films near the period thickness. This procedure can be used only in cases where preparative parameters can be accurately and reproducibly controlled to yield a material having a constant refractive index. If this condition is met, the procedure described greatly reduces the error in film thickness measurement.

Another approach is to examine the films prepared on substrates with different refractive indices, assuming of course that this may be achieved for the system under study. Figure III.2.3 shows the ellipsometric response function for films of refractive indices of 1.65, 1.70 and 1.75 on glassy carbon (refractive index of glassy carbon is 1.864 (1-0.395 i) vide post). It is seen that the maximum sensitivity occurs for films at about one third the period thickness. Hence judicious choice of substrates may aid in determining the thickness and refractive index of films if the films can be formed at the same rate on different substrates during growth. Furthermore, the film thickness may be measured over a wide range of thicknesses without having to assume the refractive index of the film.

Other conditions must be met to properly use an ellipsometric measurement. The substrate must be smooth relative to the wavelength of the incident beam so that the light is not scattered, which would cause partial dipolarization of the light. The effects of surface roughness on ellipsometric measurements have been examined by several investigators [9,15,16]. The substrate must also be flat. If there is a tilt in the sample,

### III.2.10

Figure III.2.3: Ellipsometric response function for films on glassy carbon with film refractive indices of 1.65 ( $\Delta$ ), 1.70 (O) and 1.75 ( $\square$ ). Other parameters are the same as Figures III.2.1 and III.2.2.



### III.2.11

the angle of incidence will be changed. Errors due to small tilt angles may be corrected by computation [13,17].

Other errors, such as random errors, systematic errors (e.g. optical components not perfectly aligned) and the resolution of the ellipsometer can greatly affect the accuracy of an ellipsometric measurement. The effects of these errors have recently been examined in detail by Reidling [18]. His work clearly demonstrates the benefits of computational modeling, which can aid greatly in evaluating and interpreting ellipsometric data.

### III.2.12

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III.2.13

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### III.3.1

#### III.3 Experimental Section

##### Materials and Reagents

##### Solvents

Acetonitrile - Acetonitrile was UV "distilled in glass" grade (Burdick and Jackson Laboratories, Inc.). Solutions of acetonitrile and supporting-electrolytes were prepared within a few hours before their use in electrochemical experiments and discarded if more than one day old.

Methylene Chloride - Methylene chloride was "distilled in glass" grade (Burdick and Jackson). When used as a solvent for electrochemistry, the same procedures as those described for acetonitrile were used for preparation of supporting-electrolyte solutions and drying of the solvent.

Methanol - Methanol was spectroscopic grade (Fisher). It was used as a solvent for ultrasonically cleaning substrates.

Aqueous Solutions - All aqueous solutions were prepared using distilled, deionized water ( $>1\text{M}\Omega\text{ cm}^{-1}$  resistance).

##### Supporting Electrolytes

Tetrabutylammonium perchlorate (TBAP) - TBAP (South-West Analytical) was electrometric grade. The purity was such that no further purification was necessary except for vacuum drying at  $60^{\circ}\text{C}$  for 6h. Following drying, TBAP was stored in a vacuum desiccator.

### III.3.2

Tetraethylammonium p-toluene sulfonate (TEApTs) - TEApTs was electrometric grade (South-West Analytical). TEApTs was dried in vacuo at 25°C for 6 h. and stored in a vacuum desiccator.

Tetrabutylammonium hexafluorophosphate (TBAPF<sub>6</sub>) - TBAPF<sub>6</sub> was electrometric grade (South-West Analytical). TBAPF<sub>6</sub> was dried in vacuo at 25°C for 6 h. and stored in a vacuum desiccator.

Lithium Perchlorate (LiClO<sub>4</sub>) - LiClO<sub>4</sub> was obtained as the tri-hydrate salt (G. Fredrich Smith Chemical Co.). It was used as received.

#### Reagents

Ruthenium tris-Bipyridyl bis-hexa fluororophosphate -  $(\text{Ru}(\text{bipy})_3(\text{PF}_6)_2$  -  $\text{Ru}(\text{bipy})_3(\text{PF}_6)_2$  was prepared by metathesis of  $\text{Ru}(\text{bipy})_3\text{Cl}_2 \cdot 6\text{H}_2\text{O}$  (G. Fredrich Smith Chemical Co.) was dissolved in 10 ml of water. This solution was added to an aqueous solution of  $\text{HN}_4\text{PF}_6$  prepared by addition of 1 g of  $\text{NH}_4\text{PF}_6$  to 10 ml of  $\text{H}_2\text{O}$ . Immediately upon mixing of the solutions, a red precipitate formed. The mixture was stirred for 10 minutes, after which the precipitate was separated by filtering the solution in a 10) pore size fritted funnel. The precipitate was washed with water several times and then dried in vacuo for 12 h. at room temperature. The weight of the recovered precipitate was 0.230 grams, which gives a 99% yield for  $\text{Ru}(\text{bipy})_3(\text{PF}_6)_2$  based on the limiting reagent ( $\text{Ru}(\text{Bipy})_3\text{Cl}_2 \cdot 6\text{H}_2\text{O}$ ).

### III.3.3

All of the reagents below were used as received from the sources listed.

• Vinylferrocene - Polysciences

Hydroxymethyl ferrocene (HMF) - Strem Chemicals

9-10 Diphenylanthracene (DPA) - Aldrich

All other chemicals used not listed here were reagent grade or equivalent and were used as received.

#### Substrates

##### Choice of Substrates

An important goal of this part of the dissertation was to be able to accurately measure film thickness of PPVF film electrodes so that along with determination of electrochemical coverage, the concentration of electroactive sites in the polymer film could be calculated. For this reason, pyrolytic graphite electrodes could not be used for this part of the study due to the roughness of these electrode surfaces which excludes the use of ellipsometric film thickness measurement. Following the guiding principle of seeking to immobilize potential electrocatalyst on readily available, and relatively inexpensive, conductive supports, PPVF films were deposited on vitreous carbon (glassy carbon) electrodes. Polishing procedures were developed by the author which made the glassy carbon electrodes suitable for use in ellipsometric studies. This allowed for both ellipsometric studies and electrochemical studies for PPVF films on the same substrate.

#### III.3.4

Silicon was the second major substrate used for PPVF depositions in this study. The main reasons for its use were: (1) it is a well suited substrate for optical studies and has been extensively characterized; (2) it has a very different refractive index from that of glassy carbon which aids in the interpretation of ellipsometric data by virtue of constancy of calculated PPVF film refractive index independent of substrate refractive index; and (3) since silicon is mostly transparent in the infrared, PPVF films deposited on silicon could be analyzed by infrared spectroscopy.

Polished platinum electrodes were also used as a substrate for PPVF films. Initially they were intended for use both in ellipsometric and electrochemical measurements. However, due to large deviations in the measured optical constants of bare polished platinum and a poor ellipsometer sensitivity function, film thickness measurements were not reliable. These substrates were useful, however, in determining if there was a substrate dependent PPVF deposition rate (compared to deposition on glassy carbon) by comparison of electrochemically determined coverage of PPVF on substrates prepared in the same plasma deposition. Also because of the wide potential window available with Pt substrates, examination of solution faradaic processes (with  $E^0$  far removed from that of PPVF) at PPVF film on Pt was possible.

. Glassy Carbon (GC) - Glassy carbon (Bitrecarb<sup>R</sup> Vitreous carbon) was obtained from Fuororcarbon Co. (Anaheim, CA) in the

### III.3.5

form of plates measuring 13 x 13 x 0.32 cm. This source of glassy carbon was found to be superior to other sources (Tokai, Atomergic) in that the material was free of pits. The faces of the plates were ground flat and parallel with a diamond grinding wheel. Disks (0.95 cm diameter) were cut from the ground glassy carbon plates by electrode discharge machining in the University of Minnesota Physics department machine shop. All electrochemical and ellipsometric experiments with glassy carbon were conducted on these machined disks. The glassy carbon disks were polished to give an optically smooth surface by the procedure described below.

• Silicon - Doubly-polished single crystal silicon wafers (p-type) were generously donated by Dr. Robert Batdorf of Bell Laboratories (Reading, PA). Two different types of silicon wafers were obtained which were 0.07 and 0.20 cm thick with resistances of  $180\Omega\text{-cm}^{-1}$  and  $14\Omega\text{-cm}^{-1}$  respectively. The  $180\Omega\text{-cm}^{-1}$  silicon wafers were cleaved to give 1.5 x 1.5 cm squares and were used primarily for infrared spectroscopic analysis of PPVF films deposited on these squares. The thicker silicon wafers (0.2 cm thick) were cleaved to give 0.9 x 0.9 cm squares and were used primarily for PPVF deposition rate studies (along with GC electrodes) as determined by ellipsometric thickness measurements. Prior to PPVF deposition on either of these types of silicon, these silicon squares were ultrasonically cleaned in methanol, dried, and etched in 49% hydrofluoric acid (ca 1 minute) to remove the thin natural oxide layer present on silicon. After etching,

### III.3.6

the silicon squares were rinsed with water, dried and immediately placed in a vacuum (either the plasma deposition reactor or the infrared spectrometer's vacuum chamber).

. Platinum (Pt) - Platinum plates (99.9% purity) were obtained from W.E. Mowrey Co. (St. Paul, MN) as 3 x 3 cm squares which were 0.04 cm thick. Disks (0.95 cm diameter) were cut from these plates for use in electrochemical experiments. These Pt disks were polished to a mirror finish following the same procedure for polishing of GC disks.

#### Polishing Procedure

Glassy carbon and platinum disks were ground flat with 600 grit Silicon - Carbide (SiC) paper (3M, St. Paul, MN) prior to polishing. The Si-C paper was secured on a flat glass plate by moistening the back of the paper. The grinding was done by hand on moistened Si-C paper using a figure eight pattern. Using a figure eight pattern as opposed to a circular pattern is important, since a circular pattern will preferentially grind the edges of the surfaces giving a contoured surface which is unacceptable for use in ellipsometric studies. Light hand pressure was used to avoid forming deep scratches in the substrate, which reduces the time spend on subsequent polishing stages needed to remove the surface damaged layer caused by grinding [1]. Following grinding, and between each polishing stage, substrates were ultrasonically twice cleaned in water,

### III.3.7

followed by ultrasonic cleaning in methanol. This cleaning step is very important, as it prevents carry-over of the grinding or polishing material to the next polishing stage.

Following grinding, rough and medium polishing of the substrates was achieved by rubbing the substrates sequentially over the following Si-C papers: 32, 23, 15, 8, 5, 3 and 1 micron particle size. (Moyco Industries, Philadelphia, PA). These Si-C papers were mounted and moistened as described above, and the same rubbing pattern was used. Each polishing stage required ca 2 minutes of rubbing. The substrates were very reflective at this point, but under examination by optical microscopy (magnification of 100x) very fine scratches were observed.

The final polishing stages consisted of hand polishing sequentially with diamond pastes (Buehler, Ltd., Lake Bluff, IL) which had mean diamond particle diameter sizes of  $1.0\mu$  and  $0.25\mu$ . The polishing was performed by loading the diamond paste onto a short napped, cotton cloth which was tightly fitted over a flat aluminum wheel. Again a figure eight pattern was used for the rubbing pattern. The substrates were ultrasonically cleaned as described above. After the final polishing, the glassy carbon disks were very reflective and free of scratches (as determined by optical microscopy at 100X magnification. Pt disks were also very reflective, having a mirror finish. However, examination by optical microscopy revealed some scratches and imperfections on the polished Pt disks.



### III.3.8

The polished substrates were further characterized to establish the success of the above polishing procedure. A crucial observation, which determines whether the substrates may be used for ellipsometric measurements, is whether appreciable scattering of the incident beam from the ellipsometer light source occurs upon reflection from the substrate surface. The light source (He-Ne laser,  $\lambda = 6328$ ) of the ellipsometer used in this work was equipped with microspot optics which gives a reflected image measuring  $0.0025 \times 0.0086$  cm (at  $70^\circ$  angle of incidence) on the sample surface. The laser image should be practically invisible on optically smooth surfaces. This was the case observed for silicon substrates (which are known to be optically smooth), and polished GC surfaces. Appreciable scattering was observed for polished Pt surfaces, suggesting the surface was not as smooth as in the case of the GC surfaces. The difference in smoothness of GC and Pt surfaces even though the same polishing procedure was used is not unreasonable, since the mechanical properties of the two materials are quite different.

The necessity of using  $0.25\mu$  diamond for final polishing is evidenced by observable scattering when this stage is omitted (for GC disks) and differences in measured optical constants. The refractive indices of  $1.0\mu$  polished GC disks were 1.830 (1-0.402i), and for  $0.25\mu$  polished GC disks were 1.864 (1-0.395i). The reproducibility of the polishing procedure is evidenced by the reproducibility in measured optical constants. For  $0.25\mu$  diamond

### III.3.9

polished samples (25 separate disks were used for the measurements), the following optical constants were found:

$$n = 1.86 \pm 0.01, \quad k = 0.395 \pm 0.002$$

where  $n$  and  $k$  are the real and imaginary parts of the substrate refractive index. Much larger variations in measured refractive index were found for  $0.25\mu$  diamond polished Pt disks (8 disks used for measurement):

$$n = 2.17 \pm 0.07, \quad k = 2.18 \pm 0.09$$

Because of these relatively large deviations in the measured refractive index of Pt, Pt disks were judged to be unsuitable for use as substrates in ellipsometric PPVF film thickness determinations.

Further evidence for the effectiveness of the  $0.25\mu$  diamond polishing stage is given by examination of background current levels for  $1.0\mu$  diamond polished and  $0.25\mu$  diamond polished GC disks. The background current was reduced by ca 25% for the  $0.25\mu$  polished GC compared to the  $1.0\mu$  polished GC as examined in 0.1M TBAP/acetonitrile by cyclic voltammetry. The lower current suggests a reduced surface area as would be expected for a smooth surface.

Examination of the polished GC disks by scanning electron microscopy at the maximum usable magnification (20,000x) revealed a completely featureless surface. The lack of observable features made it difficult to focus the microscope, focussing being

### III.3.10

achieved by virtue of finding an occasional dust particle on the surface.

The above results support the reliability of the polishing procedure developed here for polishing GC surfaces. Ross [2] had previously used alumina abrasives for polishing GC surfaces which has been more or less general procedure for polishing GC surfaces. This author found that even with the smallest alumina particle size ( $0.05 \mu$ ), a scratch free surface could not be obtained and greater degrees of light scattering were observed, which would lead to errors in the ellipsometric determinations. The exact reasons for the difference in the success of polishing using the two methods is not presently understood (possible differences in average particle size distributions or coefficient of friction between polishing compound and GC surface).

#### Characterization Apparatus and Procedures

##### Electrochemical Characterization Apparatus and Procedures

The cell used for all the electrochemical experiments was the general purpose cell described below.

Several features were designed into this cell that made its use facile and uncomplicated in terms of assembly. One feature which facilitates working with solid disk electrodes in terms of mounting and disassembly was the design of the Kel-F working electrode holder (E). The inside diameter of the Kel-F tube was 0.013 cm larger than the diameter of the PG electrodes (0.953)

### III.3.11

which allowed slipping the working electrode (PG) into the holder easily but securely. A teflon gasket was placed between the solution side of the working electrode and the retaining lip of the Kel-F holder. The brass electrode contact (Part C, both figures) pressed the electrode against the washer, via the threaded shaft, thus providing for a leak-tight seal and a reproducible geometric electrode area. The exposed area of the electrode was  $0.24 \text{ cm}^2$ . Since the Kel-F tube is semi-transparent, leakage would have been observed if it had occurred.

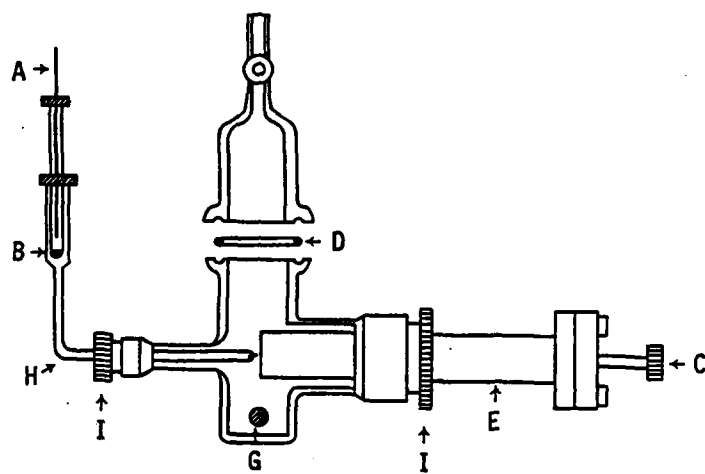
Another design feature which allowed easy assembly of the entire cell was the use of Ace-Thread<sup>®</sup> fittings for the salt bridge and working electrode mounting. The entire cell, when disassembled, was ultrasonically cleaned in a water-isopropanol mixture, dried, and stored in a vacuum dessicator when not in use.

The Ace-Thread feature also allowed for variable positioning of the reference probe (salt bridge) and the working electrode holder. This afforded close-positioning of the reference probe to the working electrode, thereby minimizing uncompensated solution resistance. Typical distance between the probe tip and the working electrode was ca 2-3 mm. The probe end had a platinum wire-pyrex glass seal to provide electrolytic contact with the working medium. The probe (salt-bridge, Part H) contained a concentrated solution (typically 1.0 M) of the solvent-supporting electrolyte system used during the experiment. The use of the bridge prevented cross contamination of the reference electrode filling solution and the solution under study.

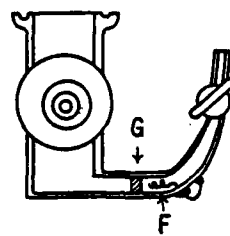
### III.3.12

Figure III.3.1: General Purpose Pyrex Cell

- A) Ag/AgCl Wire
- B) Cracked-Glass Bead Junction
- C) Brass Electrode Contacting Screw Assembly
- D) Silicone O-Ring
- E) Kel-F Working Electrode Holder
- F) Pt-Wire Auxiliary Electrode
- G) Coarse Glass Frit Separating Working and  
Auxiliary Electrode Compartments
- H) Salt Bridge - Probe
- I) Teflon Bushing (Ace Thread®)



**SIDE VIEW**



**ANOTHER SIDE VIEW**

### III.3.13

The potential reference used throughout this work was the Ag/AgCl half-cell in 1.0 M KCl (saturated with AgCl). These Ag/AgCl electrodes were prepared by the procedure described by Sawyer [8]. The Ag/AgCl wire electrode was housed in a pyrex tube with a soft glass/pyrex junction (cracked glass bead junction) to provide electrolytic contact with the salt bridge solution. The potential of these Ag/AgCl electrodes was very reproducible and stable over a period of 1-2 years, as long as the KCl solution was periodically renewed. When not in use, the Ag/AgCl cracked glass bead electrode was stored in a stoppered vial containing AgCl saturated 1.0 M KCl in the dark.

Oxygen purging of the electrolyte solution was achieved by inserting a long surgical needle through the top teflon stopcock and bubbling with high purity nitrogen. During experiments, the needle was moved up out of solution, but remained in the cell, passing a steady stream of nitrogen over the cell. All electrochemical experiments were performed with purged solutions.

When using methylene chloride as the electrochemical solvent, Kal-Rez<sup>R</sup> o-rings (DuPont) replaced the silicon o-rings used for sealing.

All cells were de-oxygenated with nitrogen bubbling. An oxygen trap (Model RGP-250) obtained from Lab Clear, Inc. (Oxnard, CA) was used to remove trace oxygen from the nitrogen source. The purified nitrogen was then presaturated with the electrochemical

### III.3.14

solvent by passing it through a bubbler containing this solvent to avoid evaporation of the solvent in the electrochemical cell.

A Princeton Applied Research Model 173 potentiostat equipped with a Model 179 Digital Coulometer was employed for electrochemical measurements. Potential waveform programming was executed with a PAR 175 Universal Programmer. The 175 also provided trigger levels for triggering potential step perturbations and a digital waveform recorder for chronocoulometric and chronoamperometric experiments.

Cyclic voltammograms were recorded on a X-Y recorder (Model 815, Allen Datagraph). Current and charge transients were stored on a digital waveform recorder (Wavesaver, Epic Instruments). The waveform recorder could accept 1024 points at sampling intervals from 2  $\mu$ s to DC. The output of the Wavesaver was recorded on a strip chart recorder (Heath-Schlumberger Model SR204) by clocking the data out at a rate of 20 Hz.

IR compensation was needed only in the case of electrochemical experiments employing methylene chloride as the solvent. This was established by examining the charging current response to a 40 mV p-p 1 kHz square wave potential perturbation as outlined in the PAR 179 manual. The iR compensation in methylene chloride was adjusted to ca 85% compensation. This was sufficient for the time scale and currents of the electrochemical experiments performed.

A test used to show that 85% compensation was sufficient was examination of peak potential separation while increasing iR



### III.3.15

compensation until no difference was observed in  $\Delta E_p$  as a function of  $iR$  compensation. Greater compensation was not used because of possible loss of potential control due to potentiostat oscillation. In the case of PPVF film covered electrodes, loss of potential control would rapidly decompose the film, and hence critical compensation was avoided. IR compensation was not employed or needed when water or acetonitrile was employed as the solvent at unmodified or PPVF film covered electrodes (examined with varying thickness PPVF films) as established by both procedures described above. Initially, surface coverage determinations and thermodynamic studies were attempted by cyclic voltcoulometry. However, due to significant background currents due to some background reaction(s), the double potential step chronocoulometric method described in a later section was used for surface coverage determination and calculating ratios of oxidized/reduced ferrocene in PPVF films at 50 mV intervals. The hold time for the anodic step was 2 min. in all cases. To establish that this was sufficient for equilibration, the hold time was increased and the calculated surface coverage was found to be independent of hold time greater than 2 minutes. In reporting the data to follow,  $Q_T$  is defined as the charge due to total conversion of ferrocene to ferricenium, and  $Q_a$  is the charge due to conversion of ferrocene to ferricenium at a potential ( $E$ ).

All potentials are measured with respect to the aqueous 1.0 M KCl Ag/AgCl reference electrode. The PAR 173 can be configured as

### III.3.16

potentiometer or electrometer. This feature was used to measure the potential difference between extracted PPVF film electrodes and Ag/AgCl reference electrode prior to other electrochemical experiments. This potential difference is defined here as the rest potential. Rest potential measurements were used to examine the amounts of ferricinium initially present in the PPVF films.

#### Ellipsometric Apparatus and Procedures

The ellipsometer employed for measuring optical constants and film thickness was a Gaertner Model L117 Ellipsometer housed in the University of Minnesota Microelectronics laboratory. The ellipsometer was equipped with a viewing microscope, primarily used for sample positioning and focusing (Model L117UM), microspot optics which allowed examinations of small areas ( $25 \times 86 \mu$ ), and the light source was a He-Ne laser ( $\lambda = 6328$ ). The angle of incidence could be fixed at  $30^\circ$ ,  $50^\circ$  and  $70^\circ$ , but in general only the  $70^\circ$  angle was employed for ellipsometric measurements. In general, three measurements were made on each sample and the resultant calculated optical constants or film thickness were then averaged. To examine film thickness variations, the sample was moved (by x-y manipulator stage) across the incident beam and the points of largest variation in polarizer and analyzer readings were recorded in order to establish the extent of non-uniformity in film thickness.

### III.3.17

Optical constants and film thickness were calculated using the McCrackin program [3]. The program was obtained from Frank McCrackin (Characterization and Standards Group, Polymer Science and Standards Division, National Bureau of Standards, Washington, D.C.) in the form of punched cards and loaded onto a VAX 11/780 computer (Digital Equipment Corp.) housed in the University of Minnesota Chemistry Department. Only minor program modifications were made, mainly for the purpose of formatting input and output statements. To allow for calculation of any thickness period ( $\tau$ ), two statements in the subroutine CALDX [3] were changed as follows [180]:

$$1) T_5 = \text{CLOG} (Y1)$$

$$2) T_6 = \text{CLOG} (Y2)$$

Modified statements

$$1)' T_5 = \text{CLOG} (Y1) - (\text{LOOP}-1) * (0., 6.203185)$$

$$2)' T_6 = \text{CLOG} (Y2) - (\text{LOOP}-1) * (0., 6.203185)$$

The value of LOOP(m) was made an input parameter in the computer program.

For all of the PPVF film thickness measurements reported, no assumptions were made as to the film refractive index. The film refractive index and film thickness were calculated simultaneously. This was possible by taking advantage of the different ellipsometric sensitivity functions of glassy carbon and silicon substrates. In general, for films greater than 1000 Å thick (or  $> 1000 \text{ Å} + m\tau$ ), silicon substrates were used for accurate

### III.3.18

film refractive index calculations. For films less than 400 Å thick (or  $>400 + m\tau$ ), glassy carbon substrates were used for assignment of film refractive index. For films between 400 Å and 1000 Å, where both substrates give good sensitivity, calculation of PPVF film refractive index ( $n_f$ ) and thickness on both substrates were the same within experimental error (95% confidence limits). The confidence limits were established by inputting the uncertainty in  $\Delta$  and  $\psi$  (0.4 and 0.2 degrees respectively [4] and/or the uncertainty in the substrate refractive index (whichever causes the largest deviation) into the McCrackin Program. The substrate which gave the smallest confidence interval (at a given film thickness) for the calculated film refractive index was used to assign the film refractive index. In general, the PPVF film refractive index confidence limits were equal to  $n_f \pm 0.015$ . The exception was for films 200 Å thick or less (or  $<200 \text{ Å} + m\tau$ ), where the confidence limits were  $n_f \pm 0.04$ .

#### Other Apparatus

PPVF films deposited on silicon substrates were characterized by infrared spectroscopy using a Fourier - transform infrared spectrometer (Digilab model FTS-20M). This spectrometer was equipped with a dedicated computer (Data General, Nova 3) for calculating spectra and data handling. All spectra reported were taken in vacuo with the instrument resolution set at  $8 \text{ cm}^{-1}$ . Spectra of PPVF deposited on silicon were ratioed against bare

### III.3.19

silicon wafers to give the spectra of PPVF films without spectral contributions from the silicon substrate. Spectra of authentic polyvinylferrocene (PVF) were acquired from samples prepared by pipeting of solution of PVF in methylene chloride onto a KBr wafer and then evaporating off the methylene chloride. The PVF was generously donated by Professor Allen Bard (University of Texas, Austin, TX).

XPS characterization of PPVF films was conducted on a model 555 Electron Spectrometer (Physical Electronics) equipped with a  $MgK_{\alpha}$  -X-ray source. This instrument was housed in the Surface Analysis Center at the University of Minnesota. The model 555 was also equipped with a Model 5700 computer operating system (Physical Electronics) for total system control during analysis and data handling.

Scanning electron microscopy on bare and PPVF film covered substrates was conducted on a Cambridge electron microscope (Stereoscan model) equipped with an x-ray fluorescence detector (Kevex X-ray analyzer). This instrument was housed in the University of Minnesota Electron Microscopy Center.

#### Plasma Deposition Apparatus and Procedure for PPVF Deposition

A substantially different plasma deposition apparatus was designed for deposition of PPVF films in order to acquire more control over the polymerization process and to better monitor the system variables. Several improvements over the original

### III.3.20

prototype plasma reactor that were deemed necessary include: the containment of the plasma reactor in a thermally well regulated oven; the containment of the monomer supply in a separate oven, so that the monomer supply temperature may be independently controlled; provisions for accurate absolute pressure measurement; the use of high vacuum components in reactor construction and the use of a diffusion pump, so that lower system base pressure could be achieved; the ability to achieve steady state plasma reaction pressures; and the incorporation of a larger diameter reactor chamber. This last requirement was necessary to minimize "wall effects" in the plasma reactor which cause non-uniform deposition (in terms of film thickness) for samples whose lateral dimensions approached the diameter of the reaction vessel. These wall effects were severe in PPVF depositions on 1.5 centimeter square silicon wafers using the prototype plasma reactor.

The plasma reactor with some of the associated hardware is shown schematically in Figure III.3.2. The diameter of the reactor (constructed of pyrex glass) was 8.5 cm and the total length of the reactor (parts T and B) measured 31 cm giving a reactor volume of  $1800 \text{ cm}^3$ . A fluoroelastomer o-ring provided for a high vacuum seal between parts T and B. The reactor top (part T) was secured by use of a ring clamp (not shown) which allowed for easy removal of the reactor for cleaning purposes, yet gave very reproducible positioning (relative to the excitation coil)

III.3.21

Figure III.3.2: Plasma Deposition Apparatus

C = Capacitance manometer

T = Top of plasma reactor

B = Bottom of plasma reactor

P = Sample pedestal

R = Monomer reservoir

01 = Plasma reactor oven

02 = Monomer reservoir oven

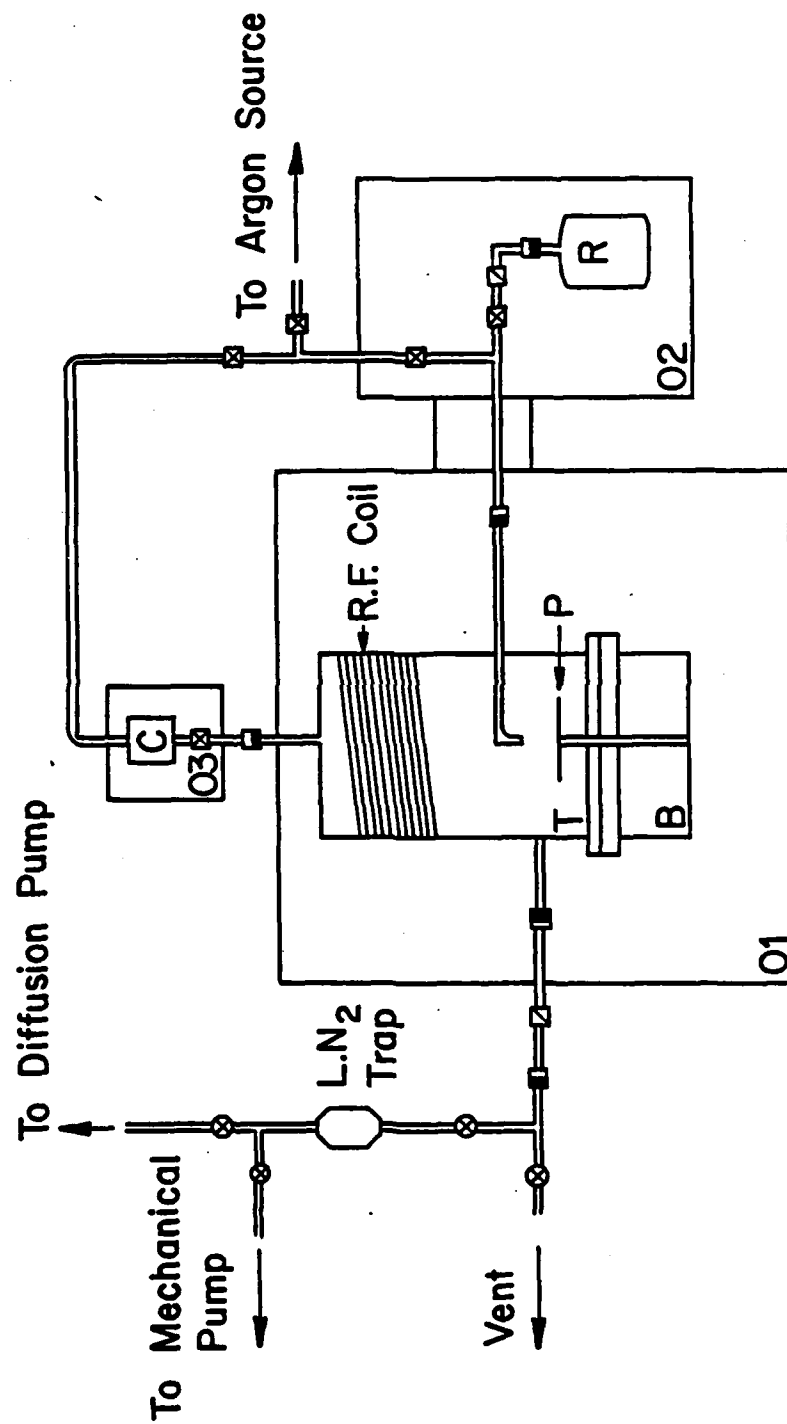
03 = Capacitance manometer oven

■ = Ultra-Torr coupling, shaded side connects to glass,  
unshaded side connects to stainless steel tubing  
or stainless steel bellows

⊗ = Stainless steel bellows shut off valves

⊗ = Glass/teflon high vacuum valves

⊞ = Stainless steel bellows regulating/shut off valves





### III.3.22

upon reassembly. The reactor bottom had affixed to it a coaxially located glass pedestal (part P) onto which were placed substrates for PPVF film deposition. The diameter of the pedestal was 3.8 cm, hence substrates placed on the pedestal were well removed from the reactor walls.

Connections from the reactor to the monomer reservoir, vacuum line, and capacitance monometer were made with stainless steel Ultra-Torr<sup>R</sup> fittings (Cajon Vacuum Products) which were welded to stainless steel bellows. The use of the bellows made disassembly of the reactor possible without need for realignment after reassembly.

All of the valves employed in the three ovens were stainless steel ultra high vacuum bellows valves (Nupro Company). The valve handles were modified so that they extended through the oven walls permitting the opening and closing of these Valves externally.

All of the tubing and connections were constructed of pyrex glass or stainless steel as depicted in Figure III.3.2. The monomer reservoir (R), constructed of pyrex glass, had a volume of 200 cm<sup>3</sup>. All glass vacuum valves were high vacuum valves with teflon barrels and fluoelastomer o-rings (Ace Glass).

The coil used to couple the output of the RF generator to the reactor was constructed of ten turns of 3.18 mm diameter copper tubing and was 9.5 cm in diameter and 5.6 cm long, giving an inductance of ca 11  $\mu$  H. The impedance of the discharge was matched to the RF generator by the use of a  $\pi$ -type matching network (Tegal Corporation). The length of the leads from

### III.3.23

matching network (located was outside the reactor oven) to the excitation coil was minimized to decrease the parasitic capacitance associated with the separation of these devices. The RF generator, which operated at a fixed frequency of 13.56 MHz, capable of delivering up to 300 watts RF power, was obtained from Tegal Corporation (Model 300P). The power absorbed by the discharge was measured by Model 43 "Thruline"-RF Directional wattmeter using a 50 watt probe (Bird Electronic Corporation). The meter allowed for measuring the forward and reflected power to 0.3 watts resolution.

Pressure was monitored with a capacitance monometer (Baratron differential gauge, Model 221 AH-10, 10 torr head) obtained from MKS instruments. This gauge was operable up to 100°C and was equipped with signal conditioning electronics (separated from the gauge by 2.4 cm cable) giving an output of 1 mV/mtorr. The output of the gauge was read by a digital voltmeter. The guaranteed accuracy of the gauge is rated to 0.5% ( $\pm$ temperature coefficients) of the reading between 10 torr and 10 mtorr. Control of the gauge temperatures to  $\pm 1^\circ\text{C}$  extended the useful range down to  $< 1$  mtorr, although the accuracy between 10 and 1 mtorr was not specified. The accuracy in this range is assumed to be no better than  $\pm 1$  mtorr.

In operation of the gauge, it was used as an absolute pressure meter. The reference side was evacuated to below the resolution of the gauge and isolated during pressure measurements. In general, this procedure was sufficient in terms of pressure monitoring accuracy for most experiments. However, since the

### III.3.24

reference side could not be continuously evacuated during a pressure measurement (due to the design of the plasma deposition system) some drift occurred in the reading at long measurement (ca 1-3 mtorr/hour). This caused some uncertainty in pressure monitoring which, not initially expected, was relatively important for very long time scale PPVF deposition experiments vide post).

Mechanical pumping was achieved with a Directorr pump (Model 8805, Sargeant Welch), which served both for rough pumping of the vacuum system and as a forepump for the diffusion pump. The diffusion pump was a water cooled, three stage oil diffusion pump built by the University of Minnesota glass shop.

The monomer reservoir oven and the plasma reactor oven were commercially available convection ovens, and the oven that housed the capacitance monometer was built in house. Accurate temperature control of the three ovens was achieved with the use of solid state electronic temperature controllers (VSI Thermistemp<sup>R</sup> Model 63RC, Yellow Spring Instrument Company) in conjunction with thermistor probes (YSI 621 thermistor probe). The probes were placed close to the heating elements in order to minimize the controller/oven time constant. Oven temperatures could be controlled to within  $\pm 1^{\circ}\text{C}$  with these controllers. Oven temperatures were measured with copper-constantan thermocouples and monitored on a digital temperature indicator (Model 199, Omega Engineering). The accuracy of temperature measurement was ca  $1^{\circ}\text{C}$ . The plasma reactor oven was modified to include a viewing window to allow observation of the plasma during depositions.

### III.3.25

#### Plasma Deposition Procedure

The plasma was "tuned" by igniting a 200 mtorr Argon discharge while minimizing the reflected power with the matching network. The coupling efficiency for the powers used in this part of the dissertation (5-9 watts net power) was ca 60%, where the coupling efficiency is defined as the net power divided by the forward power. Once tuned, the matching network was left fixed for all the work described in here. While sustaining an argon plasma discharge, the pressure was lowered by pumping while examining the coupling efficiency. It remained constant to pressures of down to 1 mtorr, and in addition the net power remained constant. The plasma filled the entire reaction chamber at 200 mtorr Argon pressure, but inhomogeneities in luminous intensity were observed. However, as the pressure fell, the plasma intensity became more homogeneous at pressures between 60 and 1 mtorr except for a pronounced wall effect in the coil region. (The walls of the reactor near the coil appeared dark.) The plasma intensity was very homogeneous in the area around the sample pedestal. No additional excitation source was required to ignite the plasma, and the plasma could be sustained with 2 watts net power, but 3 watts were needed to ignite the plasma. Argon plasmas were used prior to deposition experiments (in the absence of substrates) to set the initial power for the deposition.

The monomer reservoir flask was loaded with 0.1 grams of vinylferrocene prior to each deposition. The flask was cooled and

### III.3.26

maintained at 0°C with an ice-water bath and evacuated with the mechanical pump to below the resolution of the pressure gauge (<1 mtorr). Additional mechanical pumping on the vinylferrocene reservoir was performed for 1 h, followed by 0.25 h of pumping with the diffusion pump. After diffusion pumping, some vinylferrocene was observed to have collected in the liquid nitrogen trap, and henceforth, this was used as an indicator of sufficient pumping time (generally 15-20 min. with the diffusion pump). At this point, the vinylferrocene reservoir was isolated from the main chamber and allowed to warm to room temperature.

Substrates were then loaded into the reactor and mechanically pumped on for a minimum of 3 h with the plasma reactor oven temperature controlled at 55°C. The capacitance monometer oven was maintained at 65°C. The higher temperature in the capacitance monometer oven was used to prevent condensation of vinylferrocene onto the capacitor diaphragm, which would lead to faulty pressure readings. Prior to deposition, the plasma reactor was evacuated for a minimum of 2 h with the diffusion pump. Both reference and sample sides of the capacitance monometer were evacuated during this time. The reference side of the gauge was then isolated immediately prior to deposition.

The monomer reservoir oven was turned on 1 h before deposition initiation to allow sufficient time for temperature equilibration. Initially it was thought that the monomer reservoir oven should be maintained at a higher temperature than

### III.3.27

the plasma reactor oven since deposition pressures in the prototype reactor fell rapidly, presumably due to exhaustive consumption of vinylferrocene monomer. Depositions on 3.81 cm diameter silicon wafers were attempted (at 5 watts net power) with the reservoir oven maintained at 65°C. In these experiments, the resultant PPVF films were non-uniform, in terms of thickness and reflectivity. During the plasma deposition, streaming could be seen in the plasma reactor, suggesting particle formation in the gas phase [5], giving rise to the non-reflective coating.

In light of the above, PPVF depositions on silicon wafers were attempted with the temperature of the monomer reservoir adjusted to 45°C, the other conditions being the same. In this case, the resultant PPVF films were very reflective, but there was substantial variation in film thickness across the wafer. The deposition was then attempted with the temperature of the monomer reservoir adjusted to 50°C. In this case uniform thickness and reflective films were achieved. It was noted, however, that the pressure varied during the deposition.

Even though the vinylferrocene reservoir temperature studies were by no means exhaustive, it was felt that a temperature setting of 50°C allowed for formation of films which were suitable for the intended studies. The approach taken to achieve a steady state plasma pressure was to vary the RF power in order to maintain the pressure. The effect of the steady state pressure chosen will be discussed below. The final procedure which was developed for depositing PPVF films was as follows.

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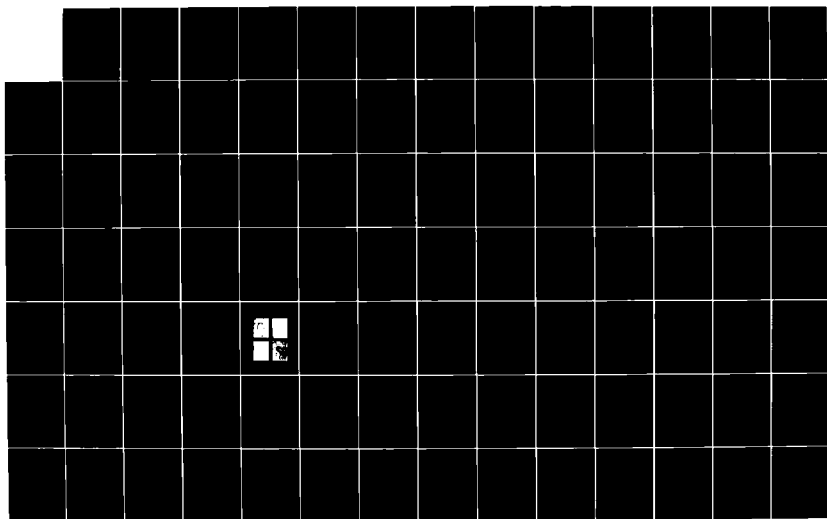
STUDY OF PLASMA CHEMISTRY AND PLASMA PROCESSING(U)  
MINNESOTA UNIV MINNEAPOLIS CENTER OF PLASMA CHEMISTRY  
H J OSKAM 1983 N00014-80-C-0244

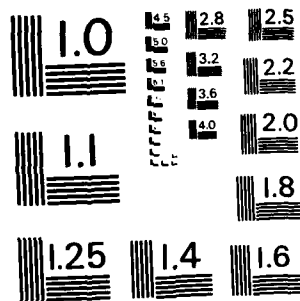
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### III.3.28

The monomer reservoir oven was set at 50°C. Immediately before admitting vinylferrocene into the plasma reactor, the reactor was isolated from the vacuum pump. Vinylferrocene was then admitted into the deposition chamber and the pressure allowed to rise to 35 mtorr prior to igniting the plasma. This typically took 2 min., and this was a good indication that no leaks were present in the monomer reservoir connections. The plasma was then ignited using a net power of 7 watts. The plasma would achieve full luminosity within 10 to 20 seconds, and the pressure would fall to less than 10 mtorr within ca 30 s. At this point, if necessary, the net power was manually adjusted to maintain the pressure between 6 and 8 mtorr throughout the deposition. The net powers used were between 5 and 9 watts. After deposition, the PPVF covered substrates were left in the reactor with ca 20 mtorr vinylferrocene vapor for 0.5 hour. The reactor was then pumped down to <1 mtorr, at which point the reactor oven turned off. After cooling to room temperature, the film covered substrates were removed from the reactor. The total deposition time defined here was the time from when the RF power was turned on to when the RF was turned off. Deposition times ranged from 5 to 70 min.

Except where specified, the resultant PPVF films were extracted in acetonitrile (Soxhlet) for 8 h prior to characterization.

Evaluation of Reactor Performance and Deposition Procedure

The initial test for establishing suitable conditions for plasma deposition of vinylferrocene was the demonstration that reflective films of uniform thickness could be generated. In the initial evaluation, the RF power was maintained at 5 watts net power for all depositions while varying the temperature of the vinylferrocene reservoir oven. Maintaining the reservoir oven at 50°C afforded the generation of reflective and highly uniform thick films. For example using these conditions for a 15 minute PPVF deposition on a 3.8 cm diameter silicon wafer, an average thickness of  $1060 \pm 37 \text{ \AA}$  was found. The thickness variations are not random, rather the variations are continuous with the film getting thicker towards the edge of the wafer. The thickness in the center of the wafer was  $1040 \text{ \AA}$ , and the thickness at the very edge was  $1119 \text{ \AA}$ . The average thickness was calculated by taking the average value of 5 points spaced at 0.75 cm intervals along each axis defining the plane of the wafer. The thickness variations were most extreme towards the edge of the wafer. Although the variation in thickness was still significant, the variation in thickness on the exposed area of substrates used for electrochemical experiments ( $0.24 \text{ cm}^2$ ) would be minimal (less than  $20 \text{ \AA}$  variation in thickness across the face of the electrode for ca  $1000 \text{ \AA}$  thick film).

Judging the deposition procedure elaborated on in the previous chapter to be suitable, the procedure was further

### III.3.30

evaluated by replicate experiments establishing the deposition rate as a function of deposition time (at constant RF power). The thicknesses of the as-deposited PPVF films were linear with deposition time and had constant refractive index, but large variations in the thickness and refractive index of the extracted films were found for replicate depositions (constant deposition time) and for depositions as a function of time. The point of greatest concern was the variation in the refractive index of the extracted films (ca 1.4-1.7), since the refractive index of the film is related to the density of the film [3]. It was deemed necessary to have films of constant refractive index (hence constant density) for the studies to be described later.

The source of the irreproducibility of the extracted film refractive index was attributed to the variation in pressure during the deposition using the above constant power procedure. Ross [2] had reported similar variations in extracted film refractive index for PPVF films deposited on silicon using the prototype reactor.

The pressure generally increased during a given deposition, ranging from ca 5 to 25 mtorr in a 30 minute deposition. The increase in pressure was presumed to be due to the kinetics of the polymerization being slower than the rate of delivery of monomer. As a consequence of the manner in which the monomer delivery rate was controlled (temperature of monomer reservoir) it would be difficult to adjust the monomer delivery rate rapidly due to the

### III.3.31

time constant associated with temperature control. An alternative method for achieving steady state pressure is to vary the RF power. The time constant associated with this control parameter is much smaller. The powers used to achieve steady state plasma pressure were  $7 \pm 2$  watts.

The effect of maintaining steady state pressure was examined and the results are given in Table III.3.1.

**Table III.3.1** Effect of Steady State Pressure on PPVF Depositions on Glassy Carbon Electrodes (30 Minute Deposition)

Pressure mtorr	Unextracted		Extracted		$\frac{d(e)}{d(u)}$	$M^b$ Moles/ Liter
	$d(u)^a$ Å	nf	$d(e)^a$ Å	nf		
$15 \pm 2$	$2700 \pm 48$	$1.70 \pm 0.01^c$	$778 \pm 25$	$1.52 \pm 0.01$	29	2.59
$12 \pm 2$	$2723 \pm 44$	$1.71 \pm 0.01^c$	$840 \pm 17$	$1.61 \pm 0.01$	31	3.78
$7 \pm 1$	$2380 \pm 50$	$1.71 \pm 0.025^d$	$1394 \pm 15$	$1.71 \pm 0.005$	59	4.43

- a)  $d(u)$  is the film thickness of the as-deposited film,  $d(e)$  is the film thickness after extraction in acetonitrile.
- b)  $M$  is calculated by dividing the electrochemical surface coverage ( $Q$ ), coulometrically determined in  $0.1 \text{ M TBAP/CH}_3\text{CN}$ , by the extracted film thickness ( $d$ ).
- c) In this case, the film thickness variation was significantly larger than the uncertainty in determining  $d$ , and the deviation reflects nonuniform film thickness.
- d) In this case the uncertainty in determining  $d$  is larger than the thickness variation.  $\Delta$  and  $\psi$  measured at several points on the film covered surface were invariant.

Even though films deposited at higher pressure were initially thicker, the percentage of the film retained after extraction

### III.3.32

increased at lower pressure. The refractive index and the density of the extracted films (as evidenced by the concentration of electroactive ferrocene centers present in the film) increased as the steady state pressure was decreased. Films formed at the lowest steady state pressure studied were considerably more uniform in thickness across the surface of the sample. The films formed at lower pressure (higher refractive index) were found to be more stable in electrochemical experiments. For these reasons, the low steady state pressure conditions ( $7 \pm 1$  mtorr) were used to generate PPVF films for the intended studies.

The results for PPVF depositions on glassy carbon, silicon and Pt substrates under these conditions as a function of total deposition time are summarized in Table III.3.2. The extracted and unextracted film thicknesses as a function of deposition time are shown in Figure III.3.3.. The linearity of the "as deposited" film thickness vs. deposition time plot is very good; the regression line gives a deposition rate of 80 Å/min and an intercept of -38 Å (correlation coefficient was 0.9998). The negative intercept is most probably a consequence of the finite time required for the initiated plasma to reach full intensity, this time being typically 20-30 seconds. The plot of extracted film thickness vs. deposition time shows considerably more scatter. Examination of the ratio  $[d(e)/d(u)]$  of the extracted to unextracted film thickness in Table II shows that this ratio was

Table III.3.2: Results for PPVF Depositions at a Steady State Pressure of  $7 \pm 1$  mtorr.

Deposition time (minutes)	Number of Depositions	Number of Samples	Unextracted $d(u)^a$ $\text{\AA}$	nf	Extracted $d(e)^a$ $\text{\AA}$	nf	$\frac{d(e)}{d(u)}$ %	$M^b$ Moles/ Liter
5	1	3	$395 \pm 12$	$1.69 \pm 0.015$	$218 \pm 32$	$1.70 \pm 0.04$	$55 \pm 5$	$4.4 \pm 0.2^c$
10	1	4	$765 \pm 21$	$1.70 \pm 0.01$	$469 \pm 13$	$1.68 \pm 0.015$	$61 \pm 0.6$	$4.27 \pm 0.1^c$
15	2	10	$1177 \pm 45$	$1.70 \pm 0.005$	$770 \pm 23$	$1.70 \pm 0.01$	$65 \pm 2$	$4.44 \pm 0.06^d$
30	1	4	$2287 \pm 105$	$1.71 \pm 0.025$	$1328 \pm 63$	$1.71 \pm 0.005$	$58 \pm 2$	$4.48 \pm 0.06^e$
70	1	2	$5596 \pm 326$	$1.72 \pm 0.01$	$4378 \pm 250$	$1.72 \pm 0.015$	$78 \pm 1$	$4.04 \pm 0.05^c$

<sup>a</sup> The deviation presented is either the uncertainty in determining  $d$  or the variation in thickness among samples. The thickness variation for a single sample was in all cases less than the uncertainty in determining  $d$ . Except for the 5 minute deposition, the thickness deviation was due to difference in thickness between samples.

<sup>b</sup> Concentration determined by dividing coulometrically determined surface coverage of a given sample (in  $0.1 \text{ M TBAP/CH}_3\text{CN}$ ) by the respective sample film thickness.

<sup>c</sup> 1 sample used for determination

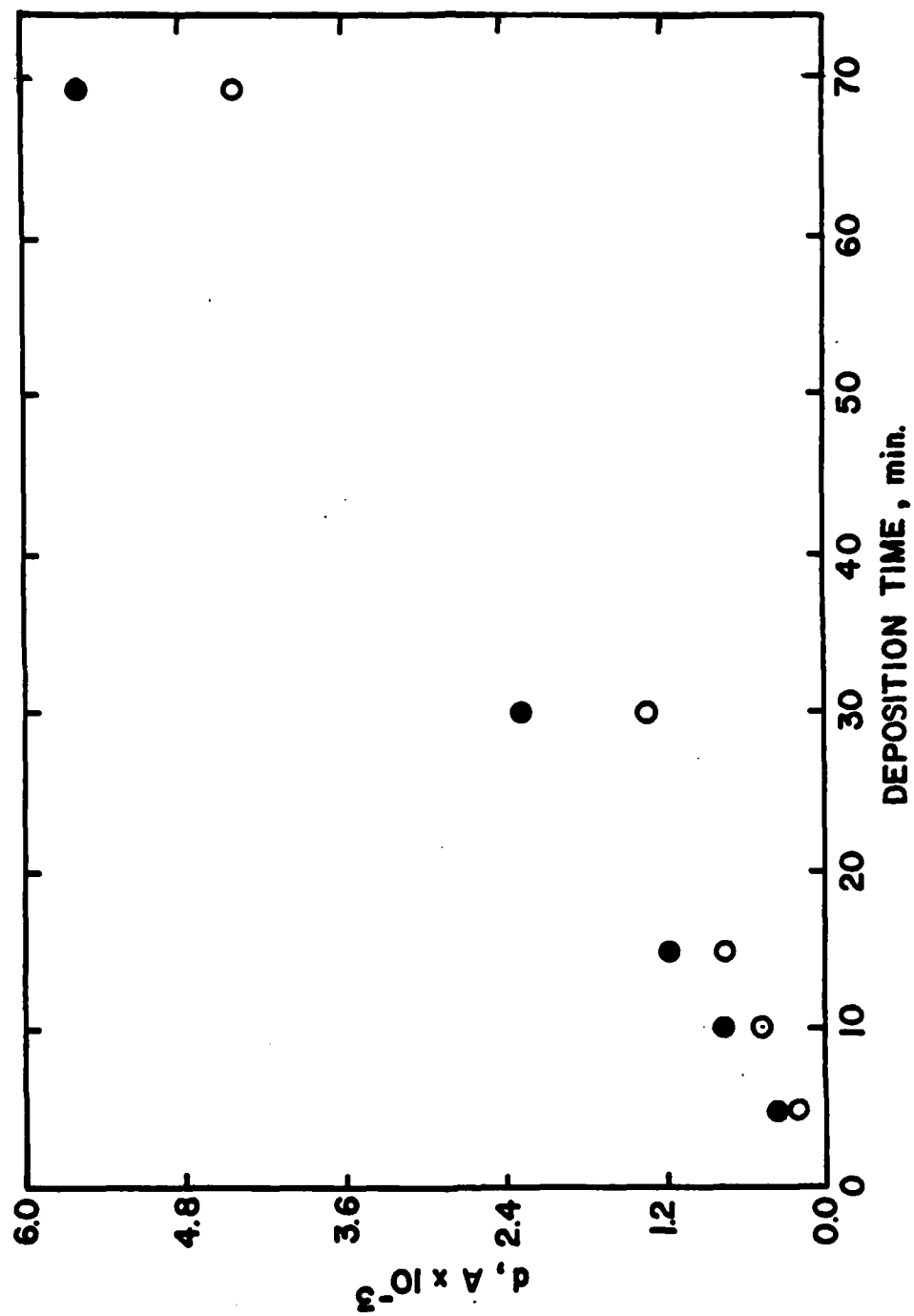
<sup>d</sup> 3 samples used for determination

<sup>e</sup> 2 samples used for determination

### III.3.34

Figure III.3.3: PPVF film thickness as a function of deposition time.

- unextracted film thickness
- extracted film thickness





### III.3.35

not constant as a function of deposition time even though the pressure was controlled between 6 and 8 mtorr. The greatest variation was found for the 70 minute deposition. That variation in  $d(e)/d(u)$  occurred is not surprising considering the results for films deposited at different steady state pressures. Here it is seen that  $d(e)/d(u)$  is a very strong function of the steady state pressure. The degree of pressure control required approached the usable resolution of the capacitance monometer. This was especially problematic for the 70 minute deposition, since drift in the monometer made the uncertainty in pressure measurement equal to the steady state pressure window (2 mtorr). Excluding the point at 70 minutes, the linear regression slope for  $d(e)$  vs. deposition time was 44 Å/min (intercept = 36 Å, correlation coefficient = 0.994).

Although  $d(e)/d(u)$  varied, the properties of the films were found to be very reproducible. The refractive index ( $n_f$ ) of all the films made (at 6-8 mtorr) was nearly invariant, the average refractive index of the unextracted films was  $1.70 \pm 0.01$  and the average refractive index of the extracted films was  $1.70 \pm 0.02$ . That the refractive index was constant throughout the film is evidenced by the constancy of the electrochemically determined concentration of ferrocene in the PPVF films as a function of thickness. The average concentration was  $4.40 \pm 0.09M$ , excluding the 70 minute deposition. A lower concentration was found here is attributed to rupture of the film during electrochemical

### III.3.36

characterization, whereby parts of the film might have been electrochemically "silent" on the time scale of the electrochemical measurements made (vide post). The constancy of the film refractive index and concentration of electroactive sites allows valid comparisons to be made between films of different thickness studied in various solvent-supporting electrolytes for evaluation of PPVF film thermodynamic properties.

For the substrates studied here (silicon, platinum, and glassy carbon), the PPVF deposition rate was found to be independent of the substrate used. In the case of comparisons between glassy carbon and silicon, this was established by ellipsometrically determined film thickness. Electrochemical coverage determinations were used for comparisons between glassy carbon and platinum. In contrast Nowak et al. [6] reported PPVF deposition rates which were 4-10X lower on glassy carbon vs. platinum (determined by electrochemical coverage). Their results were for PPVF films prepared in a plasma reactor which contained a charge of solid vinylferrocene while using 200 mtorr Argon as a diluent in the plasma discharge. They attributed this rather large difference in deposition rate to inductive heating of the substrate and/or quenching of the plasma by the substrate and these processes were postulated to be strongly affected by the substrate material. However, their results might have been a consequence of different mounting procedures used for glassy carbon and platinum substrates, placing these substrates at

### III.3.37

different positions relative to the solid monomer. In the same paper Nowak et al. report a strong positional dependence for deposition rates [6] and hence this may have accounted for the variation in deposition rates they observed on glassy carbon and platinum. Quenching of the plasma by the substrate might also have had some effect at the pressure regime used by these investigators. The space charge (dark space) region was observed to be more pronounced for argon plasmas at higher pressures examined in the reactor shown in Figure III.3.2. The dark space decreased as the Argon pressure was reduced, becoming practically indiscernable at very low pressure (1-20 mtorr). Since PPVF depositions in this dissertation were conducted in this pressure range, plasma quenching effects are minimized. The axial symmetry of the reactor used in this work removes the ambiguity of positionally dependent deposition rates. With position and quenching effects removed, expectation of substrate independent deposition rates is reasonable considering that once the first "equivalent monolayer" is deposited, the underlying substrate surface properties which might influence deposition rate are effectively "masked" from the plasma.

Other PPVF film properties investigated were found to be independent of substrate. PPVF film refractive index (extracted or unextracted) deposited on glassy carbon or silicon was calculated and found to be the same within experimental error for films whose thickness were in the sensitive regime of the

### III.3.38

ellipsometric response function of both substrates. The consequences of this observation are two-fold: (1) It supports that films deposited on different substrates are equivalent; (2) PPVF films are nonabsorbing [7] ( $k=0$  or its value is immeasurable for the thickness of films studied here).

The amount of material extracted from "as deposited" films was independent of substrate and the length of time between deposition extraction; the  $d(e)/d(u)$  ratio was the same for films extracted within a few hours after deposition or one month after deposition. This implies that no further significant polymerization or crosslinking occurs after removing the substrates from the plasma chamber, exposing them to air.

The electrochemical behavior of PPVF films deposited on glassy carbon, platinum and pyrolytic graphite was equivalent both in terms of kinetic and thermodynamic behavior.

The most important consequence of these findings is that examination of a particular property of PPVF films on a single substrate can be made without having to assume that this property will not be different on another substrate.

III.3.39

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### III.4.1

#### Characterization of PPVF Films

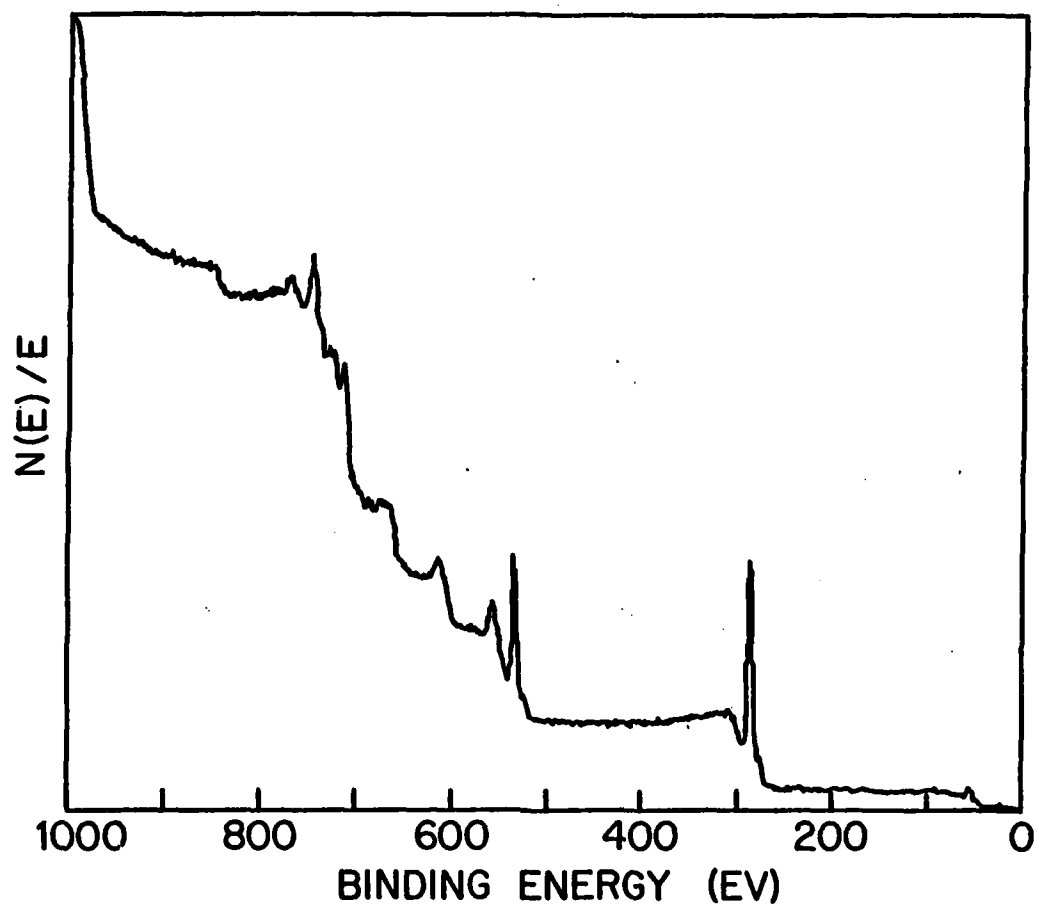
##### Surface Characterization

Figure III.4.1 shows the XPS survey spectrum of a 752 Å film (extracted) deposited on glassy carbon examined within a day after its preparation. The spectral features are qualitatively similar to PPVF films deposited on pyrolytic graphite electrodes [1] and silicon substrates [2] using the prototype plasma deposition apparatus. As had been previously observed, a relatively high concentration of oxygen was present on the sample surface.

The high resolution XPS spectra taken in the Fe ( $2p_{3/2}$ ), O(1s), and C(1s) regions are shown in Figures III.4.2, III.4.3, III.4.4, respectively. The elemental ratios measured from the high resolution spectra were: O/C = 0.266 and Fe/C = 0.076 (both valences of iron included). The Fe/C ratio is close to that expected for authentic polyvinylferrocene (Fe/C = 0.083). However, if the surface composition is presented in terms of fractional composition, the PPVF surface composition which was 74% C, 20% O, 6% Fe is clearly different from polyvinylferrocene (8% Fe, 92% C). Originally it had been expected that the deposition of vinylferrocene using a more sophisticated plasma reactor vacuum system (which could achieve lower base pressures and had lower leak rates) might afford PPVF films with reduced oxygen content or even oxygen free. This expectation was not found (compare elemental composition to that for films formed in prototype reactor, ref [1]). Without the ability to measure the partial

### III.4.2

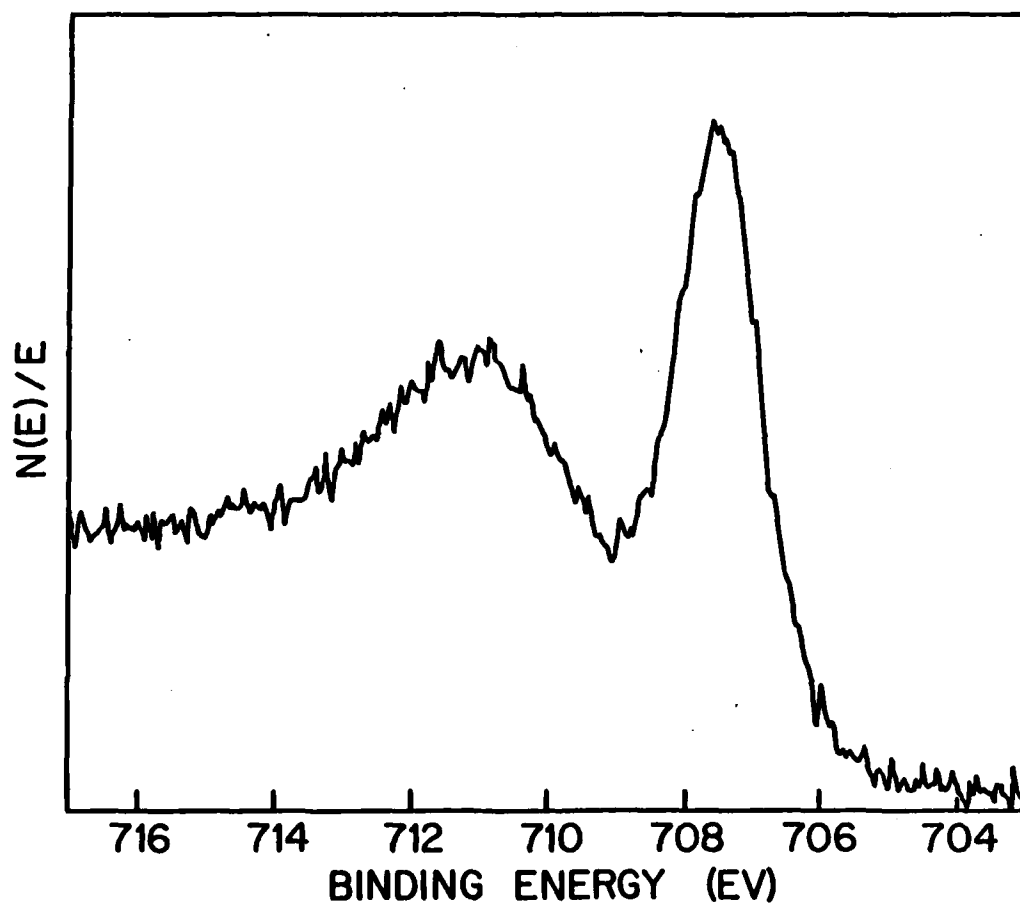
Figure III.4.1: Low resolution XPS survey spectrum of a 752 Å film  
of PPVF on glassy carbon. Pass energy = 200 eV.





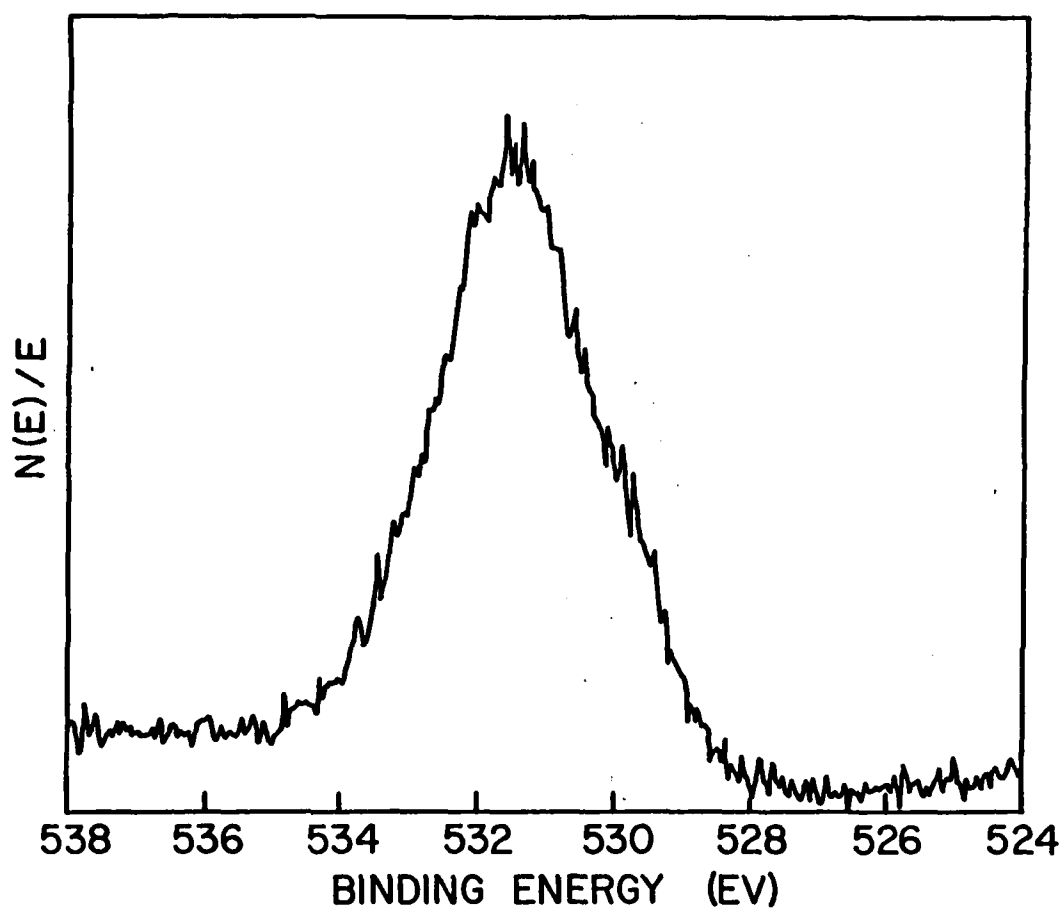
### III.4.3

Figure III.4.2: High resolution XPS spectrum of a 752 Å film of PPVF on glassy carbon showing the Fe ( $2p_{3/2}$ ) region. Pass energy = 25 eV.



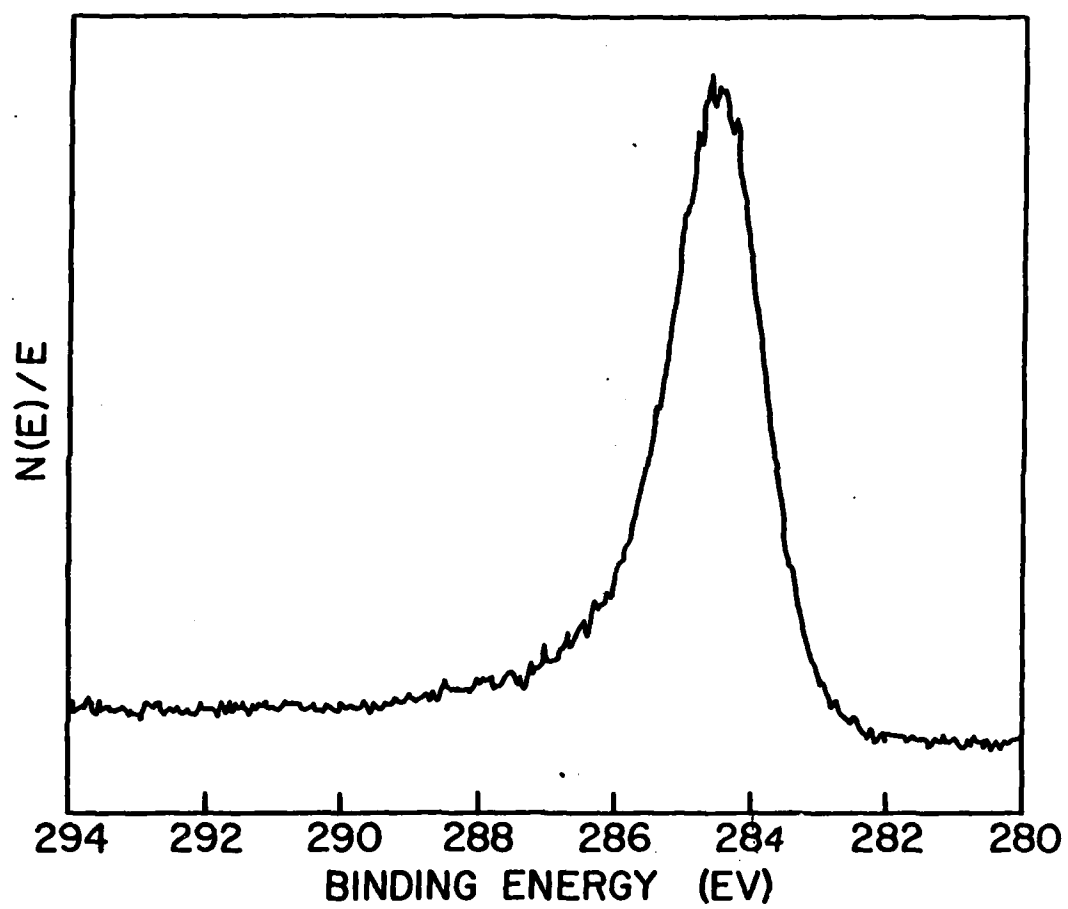
#### III.4.4

Figure III.4.3: High resolution XPS spectrum of a 752 Å film of PPVF on glassy carbon showing the O(1s) region.  
Pass energy = 25 eV.



### III.4.5

Figure III.4.4: High resolution XPS spectrum of a 752 Å film of PPVF on glassy carbon showing the C(1s) region.  
Pass energy = 25 eV.



#### III.4.6

pressure of oxygen in the reactor, it is not possible to determine if the oxygen is incorporated into the film during the discharge or if active sites in the film react with oxygen upon exposure to the atmosphere or if ferrocene in the PPVF film is oxidized by oxygen to yield ferricenium hydroxide (vide post). In the second case, a necessary requirement is that these active sites are relatively unreactive towards vinylferrocene or are inaccessible for reaction with vinylferrocene, since PPVF film covered substrates are post treated with vinylferrocene vapor for 0.5 h at 55°C prior to their removal from the plasma reaction chamber.

Examination of the high resolution XPS bands allows for some speculation as to the nature of the oxygen-containing functional groups present on the PPVF surface within the XPS analysis depth. The C(1s) spectrum shown in Figure 4 is asymmetric. The major portion of the carbon in the film is not bonded to electron withdrawing groups since the peak binding energy is that expected for C-H (284.5 eV). The asymmetry on the high binding energy side of the peak which tails out to ca 288 eV is suggestive of binding to electron withdrawing groups, these necessarily being oxygen since no other elements (besides Fe and H) are present in the PPVF film. The possible assignments for this range of chemical shift (284.5 - 288 eV) include C-OH, C-OR, and C=O which shift the C(1s) binding energy by 2, 2.5, and 3.5 eV respectively [3]. The existence of these oxygen containing functionalities is further evidenced by the O(1s) high resolution spectrum (Figure III.4.3).

#### III.4.7

Note that the peak is broad (FWHM = 2.5 eV) indicating more than one chemical state for oxygen. The peak is centered at 531.6 eV, which may be assigned to  $\text{OH}^-$  [3]. There is a pronounced shoulder at 530 eV which necessitates invoking the existence of  $\text{O}^{2-}$ . This binding energy is found for oxygen present in  $\text{Fe}_2\text{O}_3$  [3]. This suggests that a small fraction of the ferrocene in the PPVF film, at least in the surface region, decomposed to  $\text{Fe}_2\text{O}_3$ .

Alternatively, two ferricenium sites may share the oxygen dianion as a common counterion. On the high binding energy side there is also a shoulder at 533 eV, which can arise from OH, OR or C=O [3]. The high resolution Fe  $2p_{3/2}$  spectrum shows a doublet, indicating two valences for iron, assigned to ferrocene and ferricenium as had previously been observed by us [1] and by others [2,4]. The presence of ferricenium requires a counterion, and this can account for the presence of  $\text{OH}^-$ . Deconvolution of the Fe  $2p_{3/2}$  spectra gives 45% in the form of ferrocene and 55% in the form of ferricenium. Ross [2] had examined the relative "concentrations" of these as a function of depth by depth profiling PPVF films with intermitant high resolution XPS analysis. He observed a decrease in the relative intensity of the 711.6 eV band and an increase in the relative intensity of the 708.3 band as a function of depth. These results were interpreted to indicate that the ion beam damage processes were causing reduction of Fe(III) to Fe(II) (ferricenium to ferrocene). An equally valid conclusion would be that the Fe(III) exists only in the outermost layers of the surface.



#### III.4.8

A simple experiment to examine the relative concentrations of ferrocene/ferricenium immobilized on an electrode in the form of a polymer consists of measuring the film covered electrode potential with respect to a suitable reference electrode (potentiometry). Knowing the  $E^{O'}$  of the couple and the potential - concentration relationship, the relative concentrations of the two forms of the couple are calculated in the entire polymer film, not only on the surface. Pearce and Bard [5] have previously demonstrated that redox polymer electrode potentials (PVF on Pt) are stable over time (measured potentiometrically) and the potential measured was related to the relative concentrations of the oxidized and reduced forms of the electroactive couple. The rest potential (the potentiometrically measured potential between the polymer film electrode and a suitable reference, e.g. Ag/AgCl) was measured for a series of PPVF films of various thicknesses after extraction and prior to other characterization by methods which might perturb the initial oxidation state of the PPVF film. This was exactly the same order of procedures used prior to XPS analysis. If the XPS determined relative concentrations of ferricenium and ferrocene reflected the bulk composition of the film, a potential anodic of the  $E^{O'}$  of the PPVF film would have been observed (more anodic than 0.4 volts relative to Ag/AgCl (1.0 M KCl) in 0.1 M TBAP/ $CH_3CN$ ). For all films examined, the rest potential was less than 0.17 volts (in 0.1 M TBAP/ $CH_3CN$ ) irrespective of PPVF film thickness. Furthermore, the rest potential decreased as the PPVF

#### III.4.9

film thickness increased. This is to be expected if the ferricenium in the PPVF film is confined to the outermost layers of the film whereby its contribution to the overall potential of the PPVF film would decrease as the film thickness increased. For the thinnest film examined ( $d(e) = 190 \text{ \AA}$ , rest potential = 0.17 V), the amount of ferricenium calculated to be presented in the film is less than 1.0% of the total amount of ferrocene present in the film. In the case of 749  $\text{\AA}$  film (rest potential = 0.08V), the amount of ferricenium initially present accounts for less than 0.2% of the total ferrocene centers present in the film. These rest potential measurements clearly show that the XPS determined ratio of ferricenium to ferrocene does not reflect this ratio in the bulk of the PPVF film.

The validity of the rest potential measurements used to determine the oxidation state of the film was demonstrated by potentiostatically charging a PPVF film ( $d(e) = 800 \text{ \AA}$ ) at 0.45 V so that the film was 55% in the ferricenium state ( $Q_{\text{injected}} = 4.6 \times 10^{-4} \text{ C}$ ,  $Q_T = 8.4 \times 10^{-4} \text{ C}$ ). The auxiliary electrode was then disconnected and the charged film removed from the cell. The film was then air dried and stored for 5 days. After 5 days, the rest potential was measured and was 0.4 volts. The charged film was then potentiostatically poised at 0.0 V, whereby 75% of the initial charge injected was recovered (determined coulometrically). Less than 100% charge recovery was probably due to partial discharge of the film due to the finite time required

#### III.4.10

to remove the film from solution. At bare glassy carbon electrodes, the onset of the irreversible background redox reaction observed with no polarizers in solution (0.1 M TBAP/CH<sub>3</sub>CN) was slightly anodic of 0.4 V. Presumably, the film might have partially discharged by oxidizing the contaminant in solution which gives rise to the background currents observed. Rest potentials of films that were charged to give potentials between 0.4 to 0.0 volts were stable (i.e. did not drift) for the measurement times examined (~10 minutes). Films whose redox state afforded rest potentials more anodic than 0.4 volts. In spite of the partial discharge of the PPVF film above, the charged film rest potential experiment clearly indicates that PPVF films can hold charge and that the fractional amount of the total film charged is reflected by its rest potential.

It is instructive to calculate the thickness of the partially oxidized layer on the PPVF film. Using the rest potential determined fractional amount of the film that is oxidized, and assuming that the oxidized layer is a uniform layer of ferricenium on top of a layer of polymer which is 100% ferrocene (which is unlikely to occur), then an oxidized layer of ca 2 Å is calculated for the case of the 190 Å film and 1.5 Å is calculated for the case of the 750 Å film. These thicknesses suggest that only the top "equivalent monolayer" of the film was oxidized.

The above results imply that the films are not oxidized during plasma deposition, rather the surface was oxidized as a

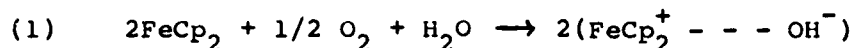
#### III.4.11

consequence of exposure to the atmosphere. Umana et al. [4] have examined ferrocene modified electrodes by XPS prepared by various methods, including plasma polymerization of vinylferrocene. They reported that the various modification schemes used affected the relative amounts of ferrocene to ferricenium present on the ferrocene modified electrodes. In general, ferricenium was present on the modified surfaces as evidenced by XPS, and reasons for ferricenium formation attributable to each modification scheme were proposed. (8 different modification schemes were used, including covalent bonding and adsorption of ferrocene polymers. One of the modification schemes was plasma polymerization of vinylferrocene and several variations of deposition reaction parameters were examined.) Unfortunately, Umana et al. leave the readers with the impression that the coupling schemes used affect the oxidation state of the entire modified layer, but the results presented in this dissertation show that generalization of bulk composition of polymer modified electrodes cannot be made using XPS as the only analytical technique. In a later paper, Umana et al. [6] used Grazing Angle Esca to determine film thickness of PPVF and PVF modified electrodes. Had this technique been used to examine the ferrocene/ferricenium ratio reported in the earlier paper, more definitive statements of the distribution of these ratios as a function of depth could have been made.

Ross [2] had previously proposed that the ferricenium found on PPVF surfaces was a result of air oxidation of ferrocene

#### III.4.13

according to:



This hypothesis is supported by the observation in this thesis that Fe(III)/Fe(II) ratios and O/C ratios (determined by XPS) were higher on PPVF films analyzed 1 month after their preparation (compared to PPVF films analyzed within a day after their preparation). It was also observed that the rest potential of PPVF film electrodes measured one month after their preparation were more anodic when compared to PPVF film electrodes prepared in the same deposition examined within one day after preparation.

Although the ferricenium is present only on the outermost surface, the amount of ferricenium present on the film cannot account for all the oxygen present, since the oxygen is present in concentrations 5 to 10 times greater than the ferricenium present. This oxygen is most probably bound to carbon in the film. The XPS results cannot determine whether oxygen is present throughout the film. Depth profiling experiments discussed elsewhere in this report suggest that although the relative concentration of oxygen is reduced, it is present through the bulk of the film. However, these depth profiling results are inconclusive as to the chemical state of the oxygen and the relative concentrations of oxygen as a function of depth due to possible preferential sputtering of these oxygen moieties [21].

### III.4.13

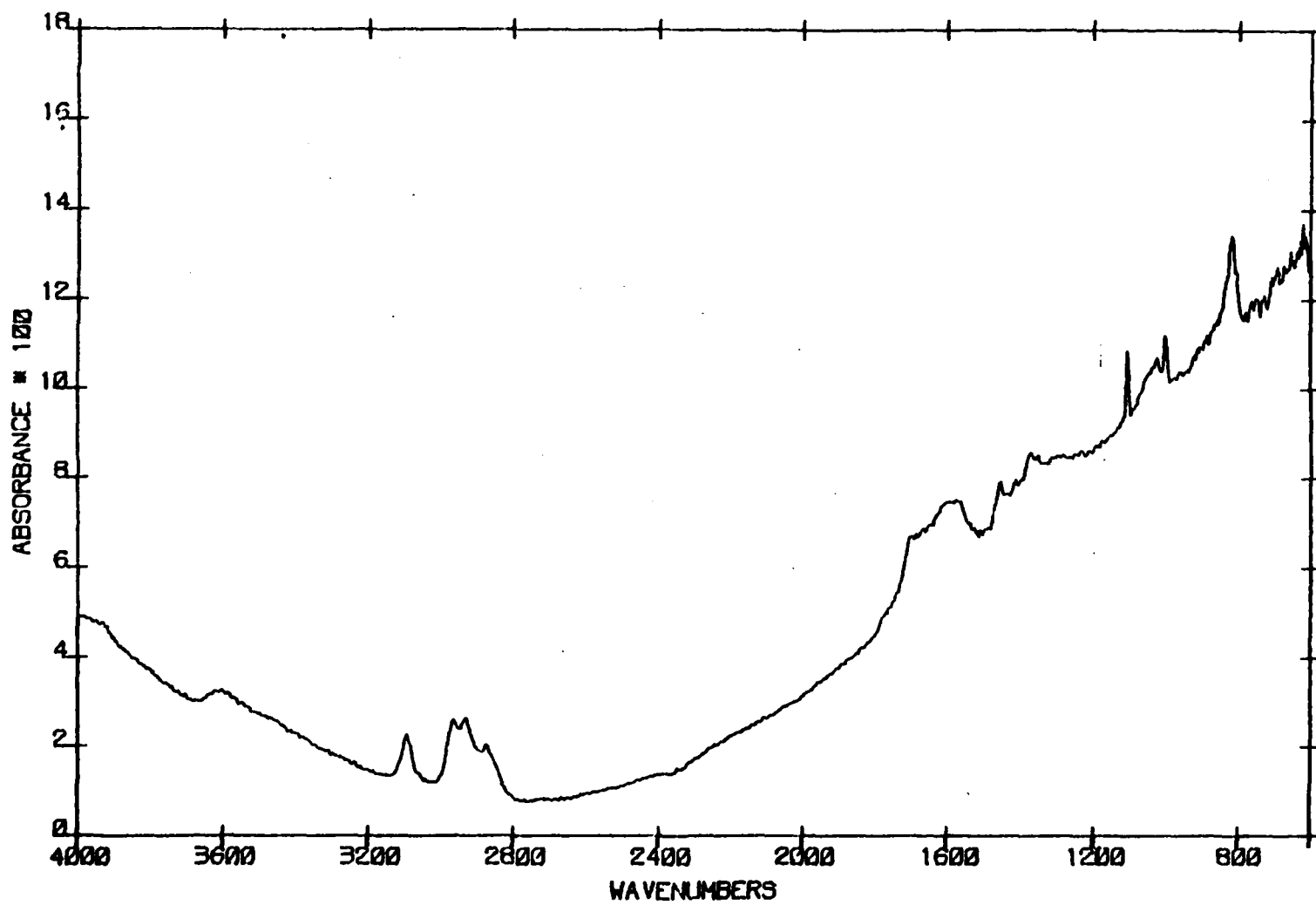
#### Bulk Characterization

Fourier transform transmission infrared spectroscopy was used to evaluate the bulk chemical composition of PPVF films. For this purpose, relatively thick films of PPVF deposited on silicon substrates were required in order to attain a sufficient infrared signal intensity. Figure III.4.5 shows the infrared spectrum of an as deposited PPVF film on silicon ( $d(u) = 5360 \pm 60 \text{ \AA}$ ), Figure III.4.6 is the spectra of the same film after extraction ( $d(e) = 4200 \pm 80 \text{ \AA}$ ) and for comparative purposes, Figure III.4.7 shows the infrared spectrum of authentic polyvinylferrocene (on KBr).

Qualitatively, all of the spectra show similar features. Bands expected for ferrocene include[7]: C-H stretch (aromatic) at  $\bar{\nu} = 3085 \text{ cm}^{-1}$ , antisymmetric C-C stretch at  $\bar{\nu} = 1411 \text{ cm}^{-1}$ , antisymmetric ring breadth at  $\bar{\nu} = 1108 \text{ cm}^{-1}$ , C-H bend ( $\parallel$ ) parallel to the plane of the cyclopentadienyl ring) at  $\bar{\nu} = 1002 \text{ cm}^{-1}$ , C-H bend ( $\perp$ ) (perpendicular to the plane of the cyclopentadienyl ring) at  $\bar{\nu} = 811 \text{ cm}^{-1}$ . Each of these bands is observed in the spectra of PVF and unextracted and extracted PPVF. These spectra unequivocally demonstrate that PPVF is a ferrocene containing polymer. There are some differences, however, between the PPVF spectra (extracted and unextracted) and the PVF spectra. In the PPVF spectra, the presence of a band in the  $3600 \text{ cm}^{-1}$  frequency range suggests -OH groups are present in the film. Since these spectra were taken in vacuo, contribution to the

III.4.14

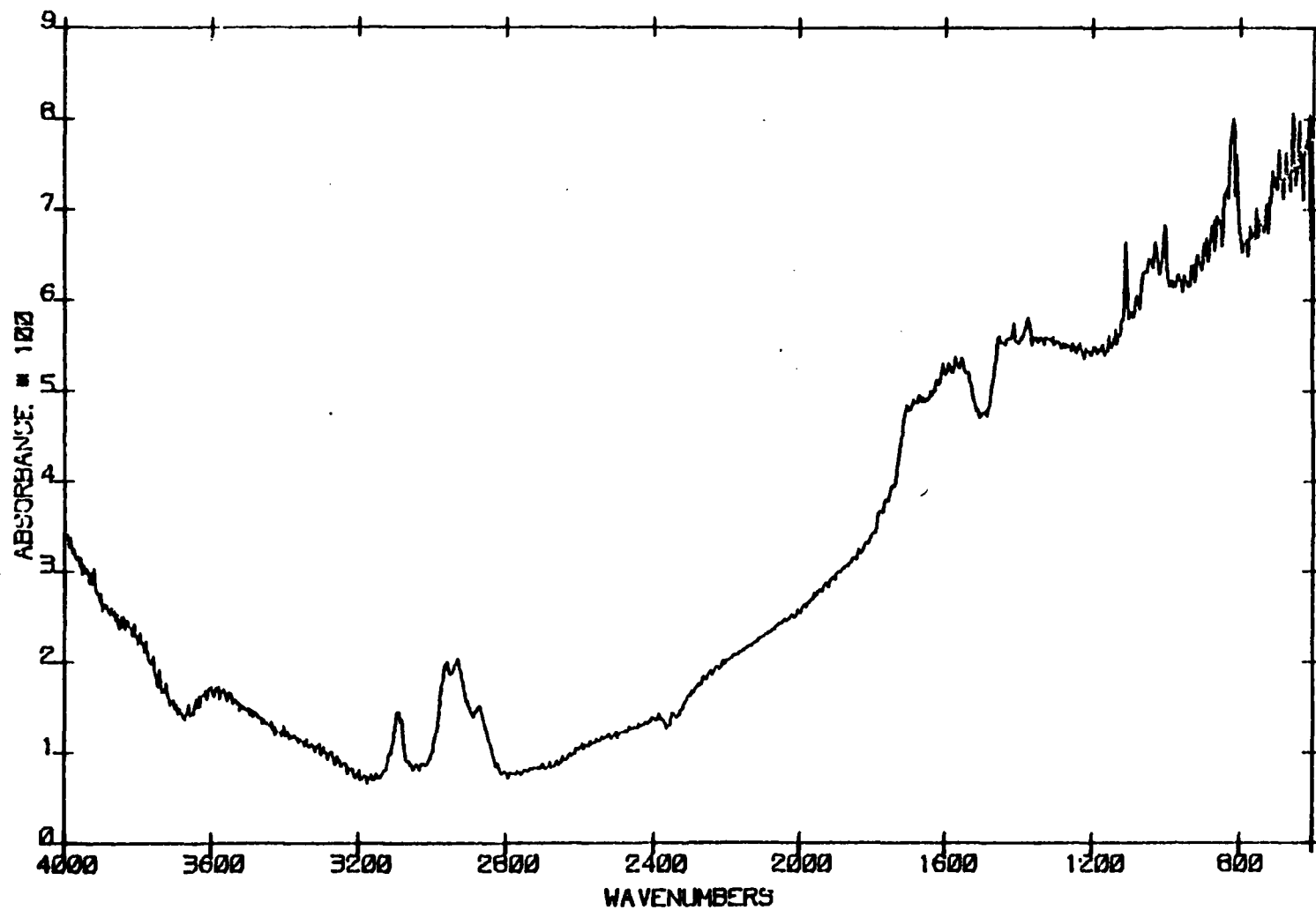
Figure III.4.5: IR spectrum of PPVF deposited on silicon. Unextracted film thickness =  $5360 \pm 60 \text{ \AA}$ . Curvature in base line is due to difference in reflectivity between PPVF film covered silicon and bare silicon.





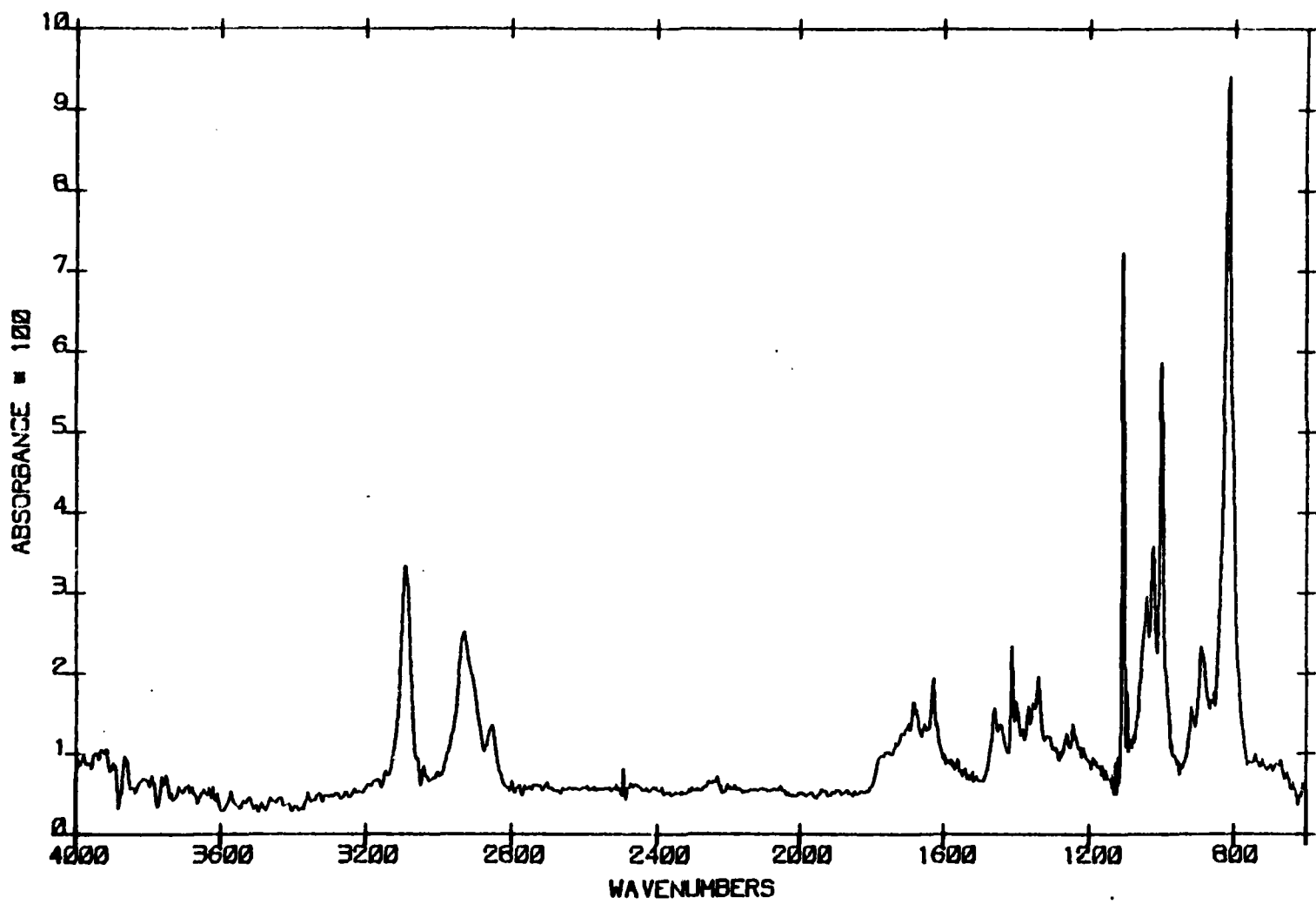
### III.4.15

Figure III.4.6: IR spectrum of PPVF deposited on silicon. Same film as shown in Figure 5, after extraction. Extracted film thickness =  $4200 \pm 80 \text{ \AA}$ .



III.4.16

Figure III.4.7:IR spectrum of polyvinylferrocene adsorbed on KBr.



### III.4.17

absorption at this frequency by adsorbed water should be minimal. The absence of this band in the PVF spectra supports this conclusion. Examination of a standard spectrum [8] of  $\alpha$ -hydroxy ethyl ferrocene (structure shown below)



a free O-H stretching band and a broad band for hydrogen bonded O-H stretching was shown at  $3650\text{ cm}^{-1}$  and  $3400\text{ cm}^{-1}$  respectively. Therefore, if the assignment of O-H present in PPVF films is correct, the O-H groups (possibly bonded to the ferrocene cyclopentadienyl ring) exist as free O-H groups. Although very crude, the fractional amount of  $\alpha$ -hydroxy substituted ferrocene groups present in the film may be estimated by comparison of the intensity ratio of the OH- absorption band to other bands in the spectra between the model compound (I) and the PPVR films. The fractional amount of  $\alpha$ -hydroxy substituted ferrocenes was estimated to be 30-40% of the ferrocene present in the PPVF film (unextracted and extracted). This represents a lower limit, since the O-H band in the model compound was much broader than other bands present and the peak heights of the bands were used for the calculation. Nevertheless, this crude estimation suggests that PPVF films contain a significant amount of hydroxy-substituted

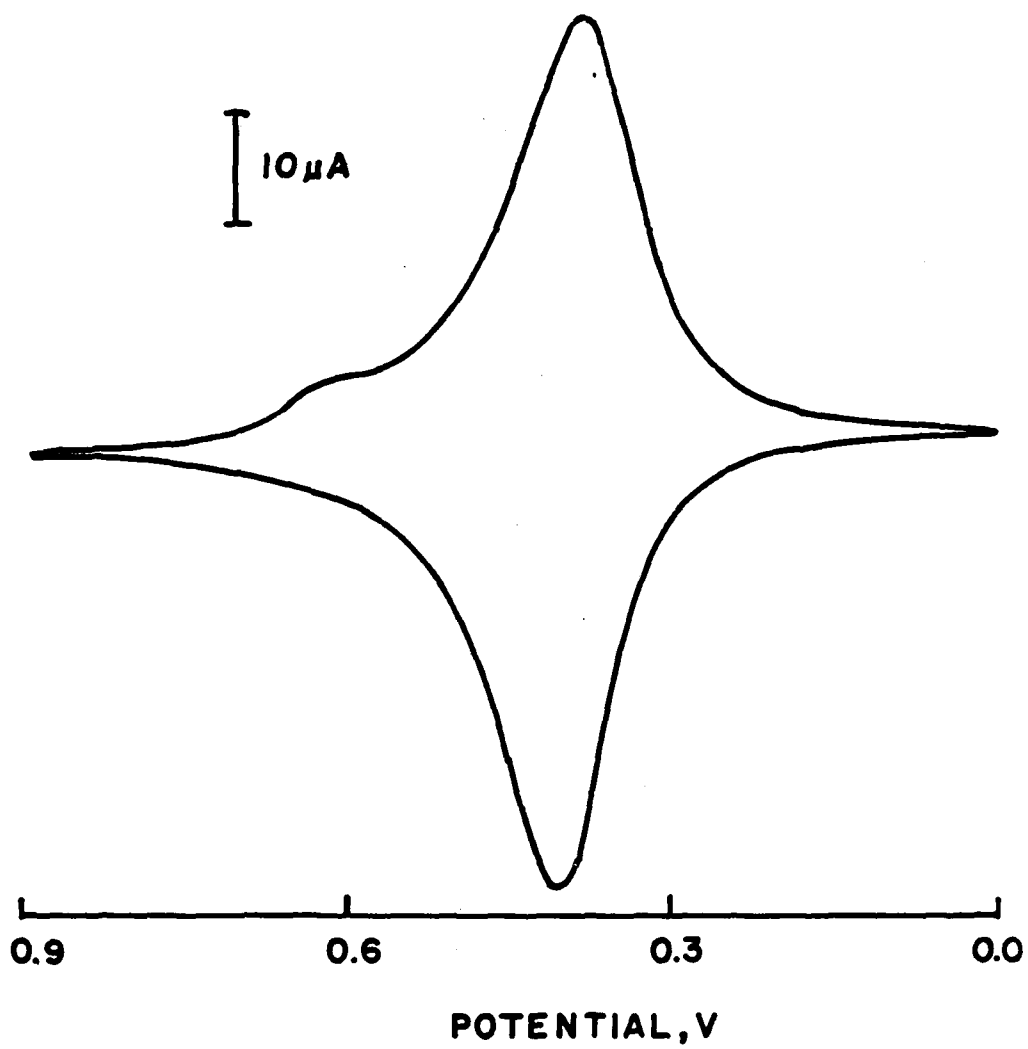
#### III.4.18

ferrocenes. This finding supports depth profiling experiments of PPVF films where the O/Fe ratio was found to be 0.8 in the bulk of the PPVF film.

In the  $1800\text{--}1600\text{ cm}^{-1}$  region for the PPVF spectra, a prominent, but poorly resolved absorption band was present. The intensity ratio of this band relative to ferrocene bands in the PPVF spectra is ca 10 times greater than this ratio for PVF spectra. Carbonyl groups  $\alpha$  to ferrocene absorb in this region [7]. However, vinyl groups absorb in this region also. That part of the absorption in this region might be a consequence of  $\alpha$ -carbonyl groups in PPVF is consistent with the cyclic voltammetric responses of PPVF film electrodes. Figure III.4.8 shows the cyclic voltammogram of a 752 Å PPVF film on glassy carbon in 0.1 M TBAP/acetonitrile. A reduction peak is observed at ca 0.62 volts vs. Ag/AgCl, which is shifted ca 200 mV of the  $E_{\text{app}}^{\text{O'}}$  of the main redox couple. This observation suggests two redox couples are present in the PPVF film. Substituents on ferrocene can shift the  $E^{\text{O'}}$  significantly. However, the shift in  $E^{\text{O'}}$  for  $\alpha$ -hydroxy and vinyl groups is very small (ca 20 mV) [9-12].  $\alpha$ -carbonyl groups shift the ferrocene  $E^{\text{O'}}$  by ca 200 mV anodic of  $E^{\text{O'}}$  of unsubstituted ferrocene. The magnitude of this shift compares favorably with the potential difference between the two waves in the cyclic voltammogram in Figure 8. Note, however, that the anodic wave is not observed for the higher potential couple. This may be accounted for by the broadness of the main wave (FWHM = 140 mV). Also, the higher potential oxidation can be

III.4.19

Figure III.4.8: Cyclic voltammogram of a 750 Å PPVF film on glassy carbon in 0.1 M TBAP/CH<sub>3</sub>CN. Sweep rate = 10 mV-s<sup>-1</sup>, electrode area = 0.24 cm<sup>2</sup>.





### III.4.20

efficiently mediated by the lower potential couple [13], especially since its relative concentration is much greater, whereby a distinct anodic wave is not observed for the higher potential couple. The higher potential couple was observed for films of all thicknesses and in all solvent-supporting electrolytes examined, and the magnitude of the peak current relative to the main peak current was comparable in all cases. Based on both the cyclic voltammetry and the infrared data, the assignment of  $\alpha$ -carbonyls present in the film is made with some confidence. Based on the cyclic voltammetry, an estimate of ca 10% of the ferrocene centers in the PPVF film contain  $\alpha$ -carbonyl groups.

The cyclic voltammetric data does not exclude the possibility that  $\beta$ -carbonyl groups or C=C groups are present in the film.  $\beta$ -carbonyl groups would not significantly shift the  $E^{\circ'}$  of ferrocene. C=C groups have been observed via infrared spectroscopy in plasma polymerized films derived from unsaturated hydrocarbons [14]. Incorporation of carbonyl groups into plasma polymerized films upon exposure to oxygen has been generally observed for films derived from various monomers [15].

Further insight into the structure of PPVF films is afforded by close examination of the "structurally significant" bands of ferrocene. These are the bands at  $1108\text{ cm}^{-1}$  and  $1002\text{ cm}^{-1}$ . The absence of these bands in spectra of ferrocene derivatives indicate that both cyclopentadienyl rings are substituted [7]. The presence of these bands in the case of a ferrocene derivative

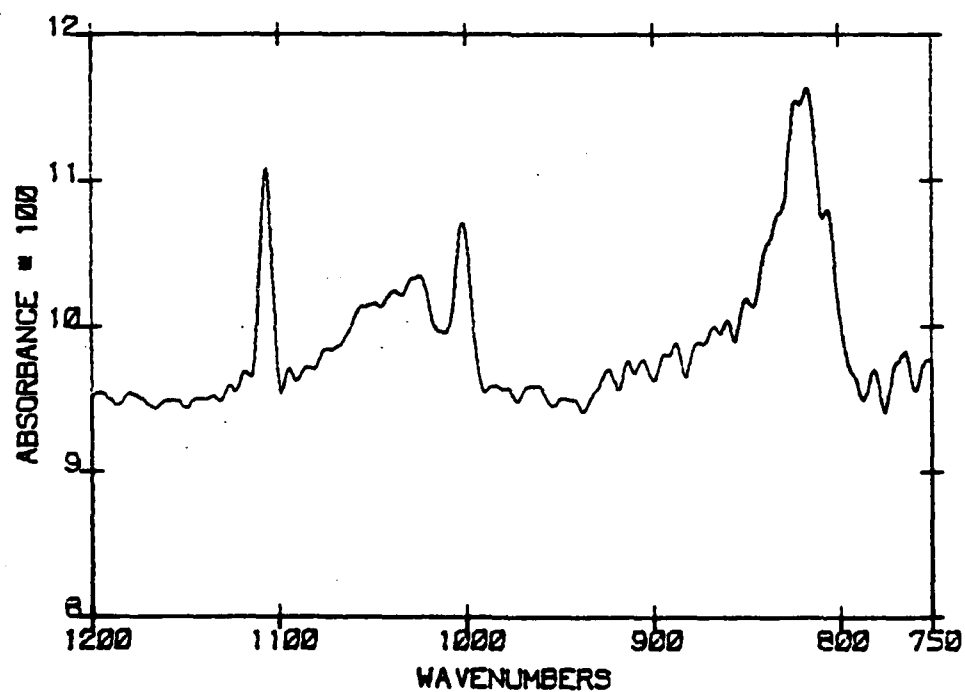
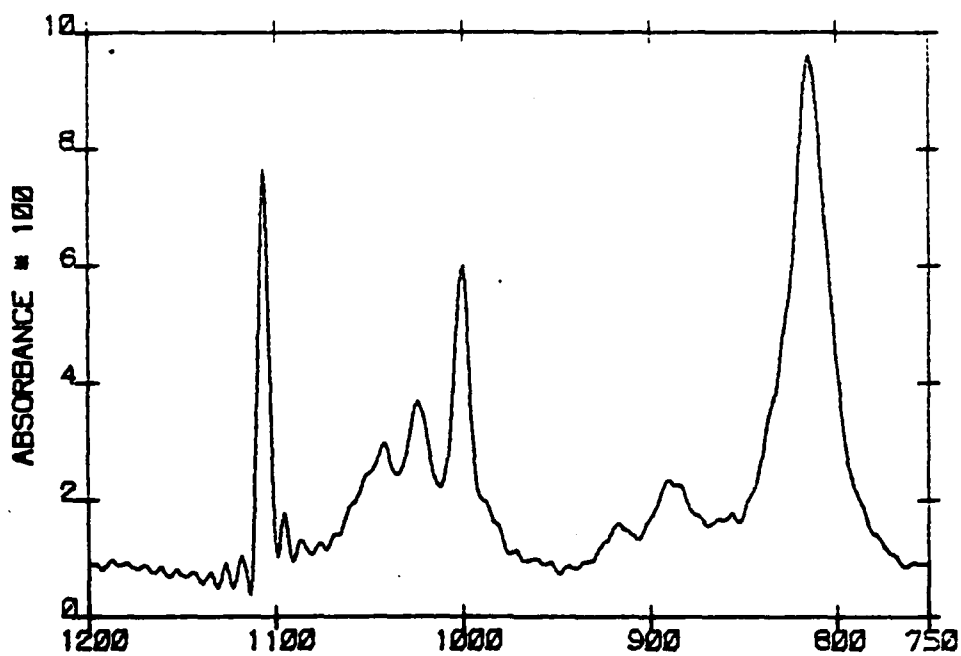
#### III.4.21

indicates that only one of the ferrocene cyclopentadienyl groups is substituted. The spectral region between  $1200\text{ cm}^{-1}$  and  $750\text{ cm}^{-1}$  is shown in Figure III.4.9 for unextracted PPVF and PVF. Note that the  $1108\text{ cm}^{-1}$  and  $1002\text{ cm}^{-1}$  bands are present in both PPVF and PVF. Furthermore, the intensity ratios of the  $1108$  and  $1002\text{ cm}^{-1}$  bands to the  $811\text{ cm}^{-1}$  band are 0.77 and 0.59 respectively for the PPVF film, which compares very favorably with these ratios for PVF (0.78 and 0.60). The  $1002\text{ cm}^{-1}$  to  $811\text{ cm}^{-1}$  ratio for PPVF and PVF (this work) are in good agreement with the ratio of these band intensities (0.61) reported by Aso et al. for PVF synthesized by either free radical or cationic polymerization of vinylferrocene [16]. This strongly suggests that the cyclopentadienyl ring which is originally unsubstituted in vinylferrocene remains unsubstituted in the PPVF films. Figure III.4.10 compares the PPVF film before and after extraction whereby the spectral features are shown to be almost identical in both cases, being of lower intensity in the latter. The  $1108\text{ cm}^{-1}$  and  $1002\text{ cm}^{-1}$  to  $811\text{ cm}^{-1}$  band ratios are 0.73 and 0.61, respectively, in good agreement with the unextracted PPVF and the PVF ratios. This shows that the aforementioned correspondence between the unextracted PPVF film and PVF was not a consequence of the unextracted material in the film. This also suggests that the material which is extracted from the film is very similar to the material which remains unextracted, except that it is probably a lower molecular weight oligomer. Ferrocene derivatives which have

III.4.22

Figure III.4.9A: IR spectrum of PVF on KBr from 1200 - 750  $\text{cm}^{-1}$ .

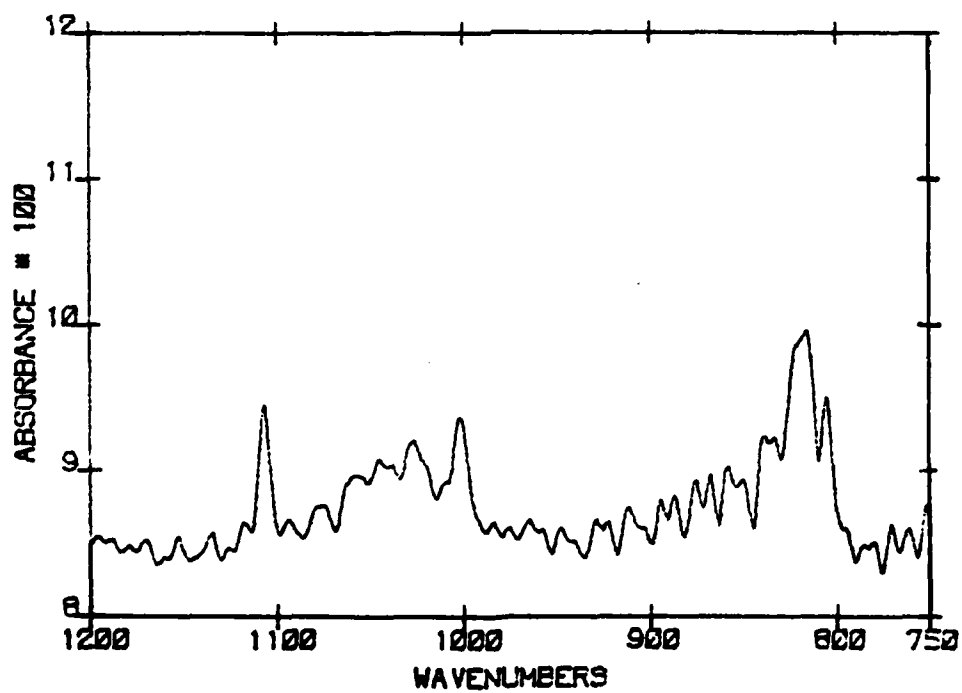
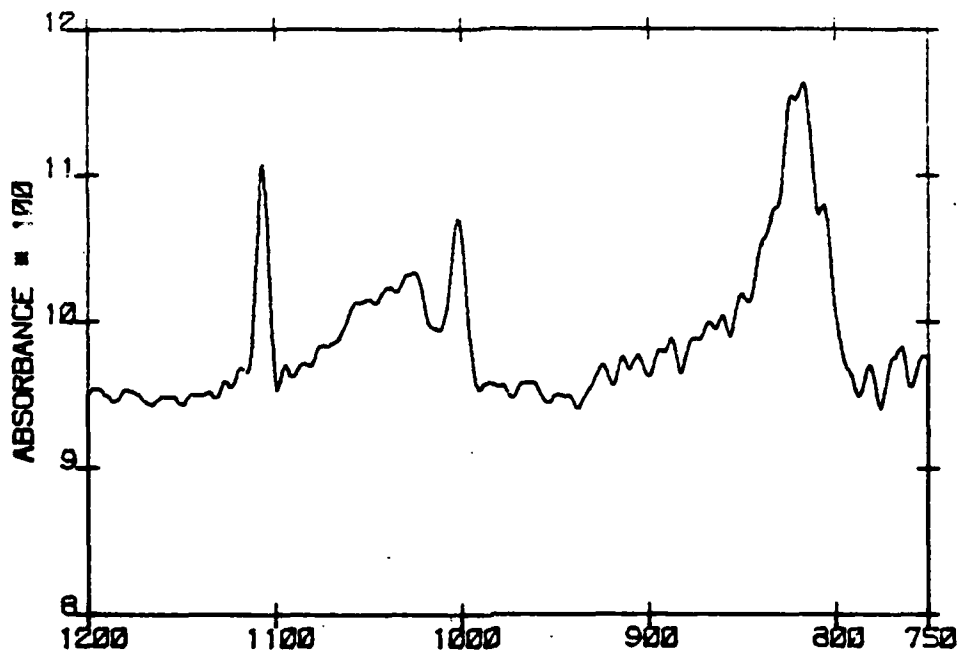
Figure III.4.9B: IR spectrum of unextracted PPVF film on Figure  
III.4.6 from 1200 - 750  $\text{cm}^{-1}$ .



III.4.23

Figure III.4.10A: IR spectrum of unextracted PPVF. Same spectrum as Figure III.4.9B.

Figure III.4.10B: IR spectrum of PPVF film in III.4.10A after extraction.



#### III.4.24

two substituents on one ring generally show a singlet or a doublet absorption peak at ca  $920\text{ cm}^{-1}$  for 1,2 and 1,3 homoannular disubstituted ferrocenes, respectively [7]. Within the limits of the signal to noise ratio, these bands are not observed in the PVF spectrum or either of the PPVF spectra. The implication of these observations in the  $1200\text{--}750\text{ cm}^{-1}$  spectral region are two-fold:

(1) The resultant PPVF films are mainly composed of mono-substituted ferrocene polymer, most probably with ferrocenes bonded to each other through an alkyl chain; (2) the crosslinking of the PPVF film predominantly occurs through the alkyl side chain, with little or no contribution from crosslinking via direct bonds to cyclopentadienyl rings on ferrocene.

The ratios of the intensities  $1108$ ,  $1002$  and  $811\text{ cm}^{-1}$  bands of the extracted PPVF film to the intensities of these respective bands in the unextracted film give an average value of  $0.81$ . This ratio, which is the fraction of the film left after extraction is in good agreement with that calculated by ellipsometry ( $0.78$ ).

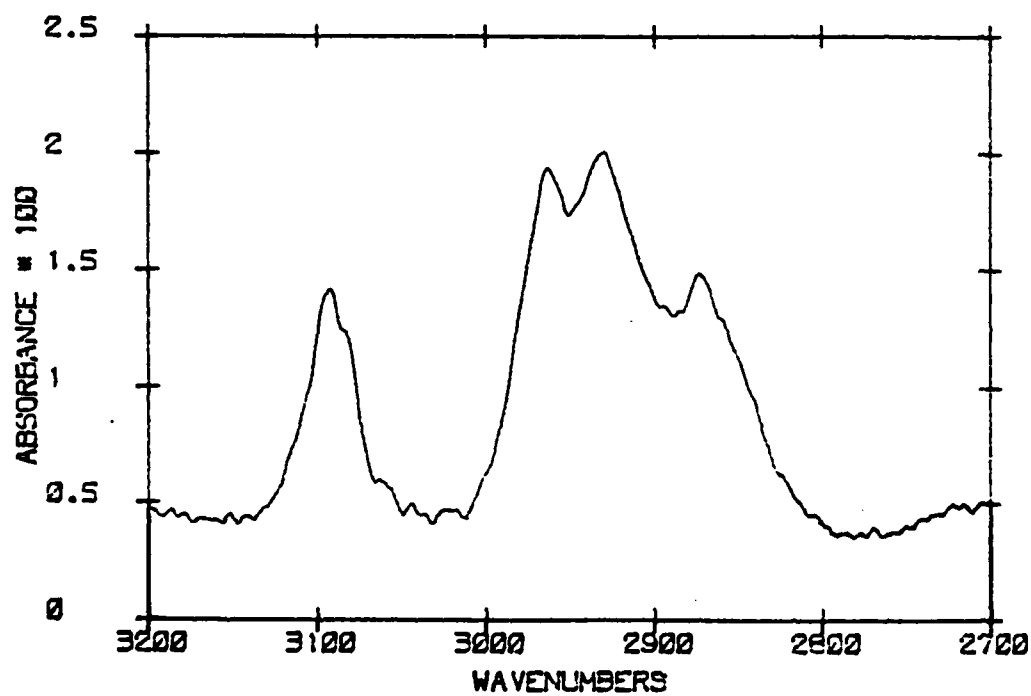
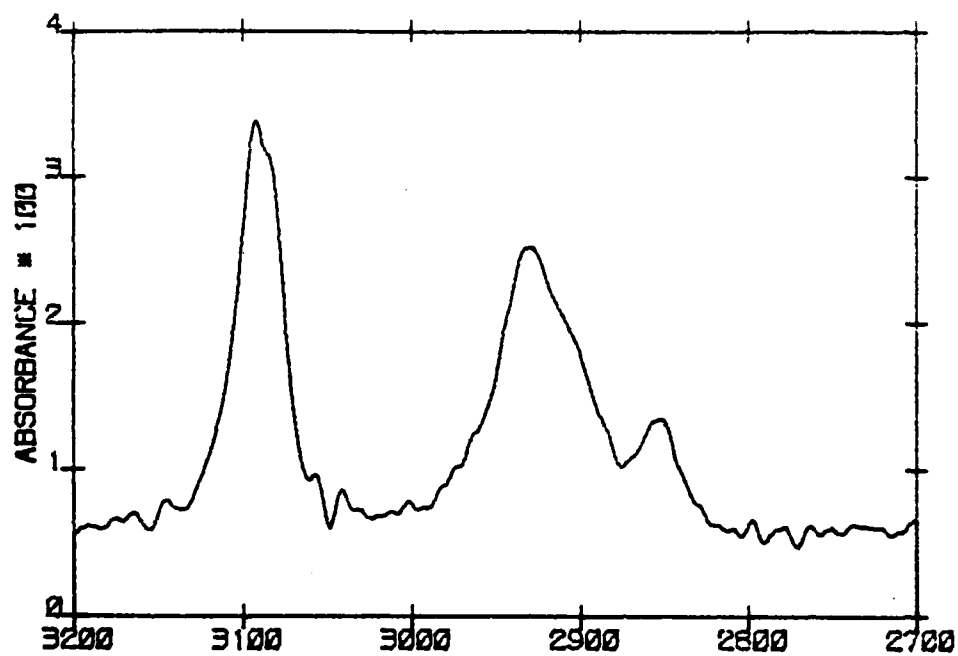
In the C-H stretching region ( $3200\text{--}2700\text{ cm}^{-1}$ ), some very important differences between PVF and PPVF are noted. Figure III.4.11 shows this spectral region for the unextracted PPVF film and PVF. In PVF, the predominant C-H stretch is that for C-H on the cyclopentadienyl ring. The bands at  $2930$  and  $2855$  are due to  $\text{-CH}_2$  stretching [8]. In the PVF spectrum, there is very little absorption due to  $\text{-CH}_3$  stretching, as would be expected for linear PVF with a high degree of polymerization, since  $\text{-CH}_3$  groups

III.4.25

Figure III.4.A: IR spectrum of PVF in the C-H stretch region.

Figure III.4.B: IR spectrum of unextracted PPVF in C-H stretch region.





#### III.4.26

present would be terminal  $\text{-CH}_3$  groups. The relative number of these groups increases as the degree of polymerization decreases. However,  $\text{-CH}_3$  bands are very prominent in the PPVF spectra (2965 and  $2875\text{ cm}^{-1}$ )[17]. Also, the  $\text{-CH}_2$  bands are more intense relative to the cyclopentadienyl C-H band. These large differences in the C-H stretch region between PPVF and PVF suggest the alkyl side chains are predominant participants in the plasma polymerization of vinylferrocene. If free radicals are the major precursors in the plasma polymerization of vinylferrocene, and the mechanism of polymerization is free radical addition (as for conventional polymerization via free radicals), the observation of this relatively large fraction of methyl groups present in the PPVF film would suggest a lower molecular weight linear polymer had formed (i.e. termination by disproportionation only). However, this is not the case, since the extracted PPVF film spectrum is identical to the unextracted PPVF film spectrum (Figure III.4.12). Extracted PPVF films were insoluble in all solvents examined (vide post). This implies the films are highly crosslinked. One way to rationalize the abundance of  $\text{-CH}_3$  groups and crosslinking is that hydrogen abstraction by free radicals in group polymer chains from other polymer chains and subsequent chain addition is very important (i.e., chain transfer). Alternatively, as proposed by Dilks and Kay [18], carbene (e.g. methylene) may be an important precursor or participant in the polymerization process. The methylene fragment can insert into

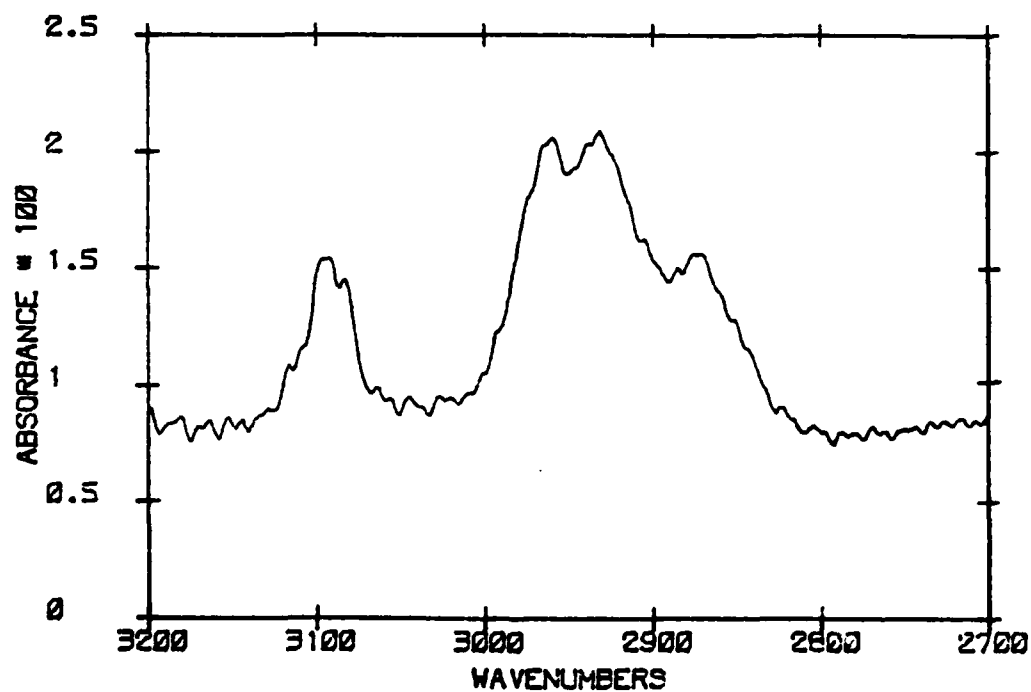
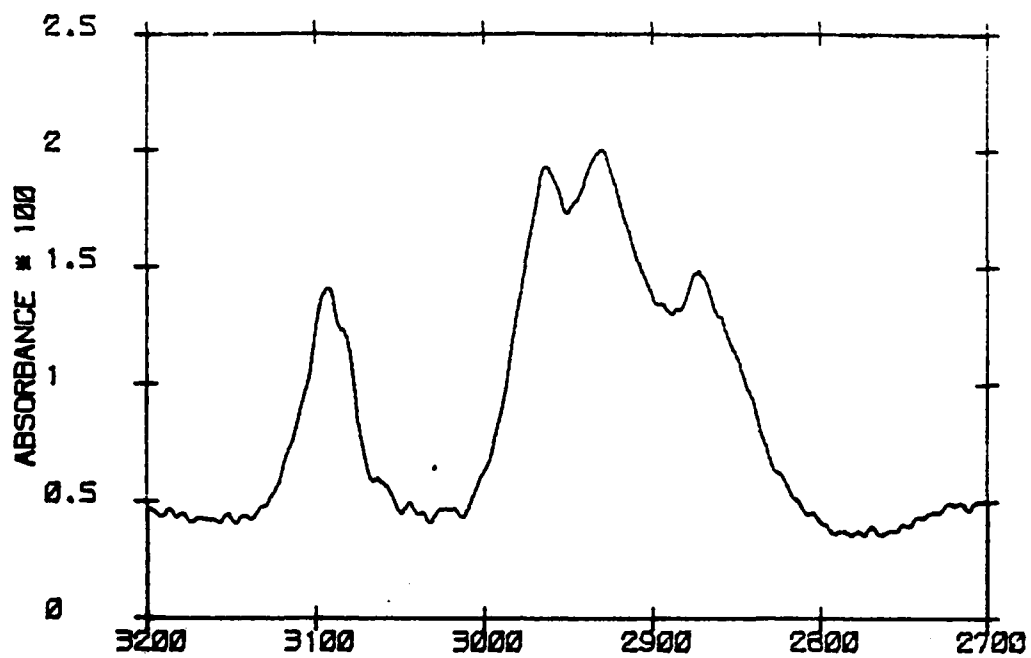
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\*Incorporation of methyl groups in plasma polymerized films is not unique to PPVF and has been found via infrared spectroscopy for plasma polymerized styrene [3].

III.4.27

Figure III.4.12A: Same IR spectrum as Figure III.4.11B.

Figure III.4.12B: IR spectrum of PPVF film in Figure III.4.12A  
after extraction.



#### III.4.28

C-H bonds to give  $-\text{CH}_3$ .<sup>\*</sup> It may also play a role in crosslinking of polymer chains, either by hydrogen abstraction or by addition between two polymer chains.

At present, speculation as to which crosslinking mechanism predominates is not possible. In either case, however, hydrogen abstraction is implicated as an important intermediate step to crosslinking in the polymer.

#### Solubility and Stability of PPVF Films

The solubility of extracted PPVF films was examined in various solvents. Prior to this examination, a 750 Å PPVF film (extracted) was extracted again in acetonitrile (8 hrs) and the film thickness measured ellipsometrically. No difference in film thickness or refractive index was observed after the second extraction. This film was then soaked in methylene chloride for 12 hours. The color of the electrode was identical to the color observed before soaking in methylene chloride (metallic blue). The lack of any observable color change indicates the film had not diminished in thickness and was not soluble in methylene chloride. PVF of molecular weights greater than ca 75,000 g/mole is very soluble in methylene chloride. The above experiment demonstrates PPVF is highly crosslinked. The electrode was then ultrasonically agitated in methylene chloride for 10 minutes. Again no color change was observed. The 10 minute ultrasonic procedure was then used for the following solvents (in sequence) with the same electrode as above: benzene, acetone, ethanol, chloroform, carbon

#### III.4.29

tetrachloride, water and methanol. No color change was observed at any point and the PPVF film was not soluble in these solvents. Had the PPVF film decreased in thickness, the following color changes would have occurred in order to decreasing thickness: metallic blue, deep royal blue, purple, brown, tan, and finally, black, which is the color of the glassy carbon electrode. These results are in contrast to that observed by Murray with PPVF films formed with Argon as a diluent [19]. He reports that PPVF films are quite soluble in methylene chloride.

In the course of the solubility studies above, it was observed that nonpolar solvents did not wet the PPVF surface while polar compounds wet the film surface. This implies that the surface is polar, which is to be expected by the ionic character shown to be on the surface from the XPS results and the carbonyl and hydroxyl groups found by infrared spectroscopy.

To test the adherence of PPVF films to glassy carbon electrodes, scotch tape was firmly pressed against the PPVF film and pulled off. This was repeated several times, but the film remained intact. The only method found so far to remove PPVF films from electrodes was to decompose the film using organic or inorganic oxidants in concentrated sulfuric acid.

Extracted PPVF films of varying thickness were evaluated for possible swelling of the film by acetonitrile. The films were placed in a beaker of acetonitrile and examined for color change. No discernable change was observed for films less than 1000 Å, a

### III.4.30

slight color change was observed for a 1400 Å (light yellow green to gold) and a pronounced color change was observed for a 4560 Å film (beige to deep red). In the latter case, after removing the film from the acetonitrile, the color reverted to its original color. Hence, some swelling of the PPVF film occurs, although the extent of swelling is not known. Based on the results for PPVF films less than 1000 Å thick, the swelling is probably less than 10% of the film thickness, otherwise a color change would have been observed.

The electrochemical stability of the films markedly depended on the supporting electrolyte used. PPVF films were very stable in TBAP/acetonitrile, TEApTs/acetonitrile, TBAP/methylene chloride, unbuffered neutral  $\text{LiClO}_4$ /water, and unbuffered neutral  $\text{KNO}_3$ /water. Less than 8% of the electrochemically active sites in the PPVF films examined with the above solvent-supporting electrolytes after extensive electrochemical cycling (electrochemical experiments were generally conducted for periods in excess of 3 h).

PPVF film electrodes were considerably less stable electrochemically in  $\text{TBAP}_6$ /acetonitrile, unbuffered neutral  $\text{KF}$ /water, and unbuffered neutral  $\text{KCl}$ /water. The reasons for this instability are not clear; apparently the counterion plays a dominant role in determining the stability of ferricenium in PPVF films.

### III.4.31

With one exception, PPVF films of the thickness studied were reflective after electrochemical characterization in SSE in which the films were stable. The amount of light scattered from the electrolyzed portion of the film was indistinguishable from the unelectrolyzed area. This allowed film thickness measurement after electrochemical characterization. Except for methylene chloride, no significant change in film refractive index or thickness of the film was measured. In the case of methylene chloride, a 750 Å film decreased in thickness by 20 Å (2.6% change). Thus in general, the observed loss in electrochemical activity was not due to significant desorption of the polymer or oligimers therein.

Electrochemical cycling of the thickest film studied ( $d(e) = 4560 \pm 60$  Å) caused the electrolyzed portion of the film to extensively scatter laser light. The electrolyzed area of the film was easily visible with the naked eye and various colors were observed in this region. However, the unelectrolyzed portion of the film remained optically smooth.

The above film was examined by electron microscopy, along with thinner films (1400 Å, 750 Å, 500 Å) after electrochemical cycling. In the case of 1400 Å or less thick films, no features could be seen, and the electrolyzed area was indistinguishable from the unelectrolyzed area. These PPVF film covered surfaces (both glassy carbon and silicon) were so smooth and featureless that the same problem in finding a feature on which to focus the



#### III.4.32

microscope was encountered as in the case of bare glassy carbon surfaces (see Experimental Section). In contrast, the thickest film examined showed a great deal of damage occurred as a consequence of electrochemical cycling. The SEM of this film is shown in Figure III.4.13. The unelectrolyzed area shows no features at the highest usable magnification. The electrolyzed area however shows that the polymer film was literally torn and fractured as a consequence of electrochemical cycling. This is presumed to have occurred because of the electrochemically induced swelling, causing stress, strain and eventual rupture in the film as well as loss of adhesion to the glassy carbon substrate. That this did not occur in thinner films may be due to the absolute change in thickness not being sufficient to cause appreciable stress and strain in the film. Nevertheless, these SEM results give strong support for the electrochemically induced swelling of the films.

Electron microprobe analysis of regions where the polymer film appeared to be completely sheared away from the electrode surface showed very little iron present in these regions whereas the same analysis over the film showed nearly a 50 fold increase in the iron signal intensity. This suggests that the film was literally peeled off the glassy carbon surface. Estimation of the PPVF film thickness by measuring a cross section of the sheared polymer layer afforded a film thickness of 4400 Å, which considering the accuracy of such a measurement, is in excellent

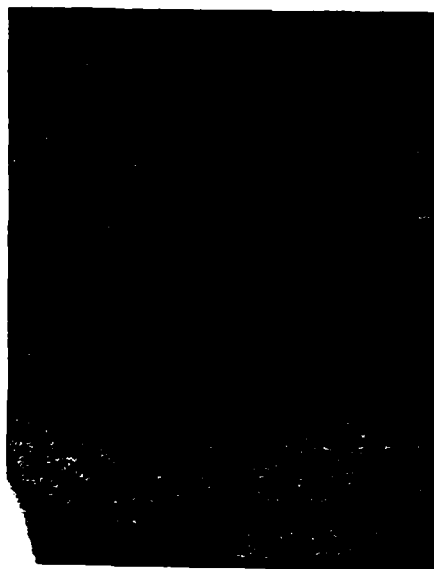
Figure III.4.13: Scanning Electron Micrographs of  $4560 \pm 60 \text{ \AA}$  PPVF film on glassy carbon (extracted films). Beam voltage = 5 KV, tilt angle =  $65^\circ$ .

A: Electrolyzed area  
4200 X

B: Electrolyzed area  
875 X

C: Electrolyzed area  
4200 X

D: Unelectrolyzed area  
17,000 X



#### III.4.34

agreement with the ellipsometrically determined film thickness (4560 Å).

Electrochemical characterization of PPVF films on glassy carbon after XPS characterization (in which the PPVF surface was illuminated with Mg K<sub>α</sub> x-rays in excess of 2 h) showed no x-ray induced damage or modification of the PPVF film. The coulometrically and ellipsometrically determined concentration of the ferrocene present in the films was identical to that found for a film made in the same deposition run and electrochemically characterized without prior XPS characterization. Furthermore, the charge transport kinetics (as evidenced by the peak separation as a function of sweep rate) were equivalent for both films. Therefore, for the XPS analysis time studied here, PPVF films are stable to soft x-ray bombardment and photoelectrons which are generated within the film.

#### Conclusions

PPVF films which have uniform thickness and reproducible optical properties have been deposited in a neat vinylferrocene plasma. Steady state plasma pressure was achieved by control of RF power, with other parameters held constant.

It has been shown that it is crucial not only to examine the properties of the "as deposited" film, but more important to examine the film properties after extraction. These "extracted film" properties strongly depend on steady state plasma pressure.

#### III.4.35

A greater fraction of the "as deposited" PPVF film is an insoluble polymer at the lowest steady state plasma pressure studied.

Using ellipsometric film thickness measurements and coulometric coverage determination, it was established that films which were of different thickness (different depositions) had equivalent densities as reflected in the calculated concentration of ferrocene centers in the film. These equal density films were made using steady state plasma pressure of 6-8 mtorr. The deposition rate and the properties of the deposited film are found to be independent of the substrates examined.

The surface composition of PPVF films in terms of fraction of the ferrocene which is oxidized is different from the bulk of the film. Comparison of XPS results to electrochemical rest potential measurements of PPVF films indicates that ferricenium is present only in the outermost layers of the film, probably confined to not more than the outermost 1 or 2 equivalent monolayers.

Infrared spectroscopy and cyclic voltammetry show that considerable oxygen is present throughout the film. These results strongly suggest that the oxygen is predominantly in the form of hydroxyl and carbonyl functional groups. Infrared spectra unequivocally show that PPVF films are ferrocene polymers. The structurally important bands strongly suggest that the cyclopentadienyl rings are not substituted during polymerization and hence play a minor role in the plasma polymerization process. The high fraction of  $-CH_2$  and  $-CH_3$  groups present in PPVF

### III.4.36

(compared to PVF) suggest considerable rearrangement and fracture of the alkenyl sidechains of vinylferrocene occur during plasma polymerization. The importance of carbene in the polymerization and crosslinking of PPVF is strongly implicated. Extracted PPVF films are insoluble in all solvents examined. They are very stable and adhere strongly to the surface. Swelling of the film by acetonitrile does occur as shown by color changes of PPVF in acetonitrile and as suggested by SEM of the thickest film. In the latter experiment rupture of the film occurred presumably as a consequence of electrochemically induced swelling. For comparison, Schroeder et al. [20] have observed via SEM gross changes of a similar sort in polymer morphology as a consequence of electrochemical cycling of thick films (2500 Å) of tetrathiofulvalene polymers. They argue that the observed changes in morphology are a consequence of activated diffusion of counterions through the film, changing the free volume which in turn alters the polymer morphology. That counterions diffuse through the film with difficulty is supported by kinetic properties of these films and transport of electroactive couples through the film.

### III.4.37

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III.4.38

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### III.5.1

#### III.5 X-Ray Photoelectron Spectroscopic and Secondary Ion

#### Mass Spectrometric Thin Film Analysis of PPVF

#### Sputtering Behavior of PPVF

The theoretical and practical details of the use of the QCM in sputtering studies of organic films have been given by Ullevig and Evans<sup>(1)</sup> and references therein. Only a brief description of the technique will be presented here. The microbalance consists of a quartz crystal, each face of which is coated with a relatively inert metal (Ag or Au). This quartz resonator is driven by a Pierce oscillator circuit. As material is added to (or removed from) one of the faces, the frequency of resonant oscillation of the composite will change as if an equivalent mass of quartz were hypothetically inserted between (or removed from) the electrodes. This linear relationship was experimentally determined by Sauerbrey<sup>(5)</sup> and found to hold up to a 10% loading limit. The relationship between mass loss or gain from a face of the QCM ( $\Delta m$ ) and the resulting frequency change ( $\Delta f$ ) are formalized in the Sauerbrey equation:

$$\Delta f = \frac{f^2}{\rho N A} \Delta m \quad (1)$$

where:  $\Delta m$  is the mass change (g),  $A$  is the active area of the crystal ( $\text{cm}^2$ ),  $\rho$  is the density of quartz ( $2.65 \text{ g cm}^{-3}$ ),  $\Delta f$  is the frequency change associated with  $\Delta m$  (Hz),  $f$  is the resonant frequency of the crystal (Hz), and  $N$  is the frequency constant of quartz ( $1.67 \times 10^5 \text{ Hz-cm}$ ). While it appears that the terms on the

### III.5.2

right hand side of eqn (1) with the exception of  $\Delta m$  can be used to define a constant relating frequency change and mass change, as Ullevig has pointed out, this cannot be done when mass is not uniformly removed from all differential elements of the active area.<sup>(1)</sup> Since the experimental arrangement used in the present study was exactly the same as that used by Ullevig, the same correction factor determined by numerical analysis was used here. This factor accounts for both the nonuniform radial sensitivity of the QCM and the radial nonuniformity in the ion beam flux (see experimental).

Of fundamental interest in sputtering studies is the mass yield (grams of material removed per incident ion). We denote this quantity as  $Y_m$ , where  $\phi$  is the angle of incidence of the ion beam relative to the surface normal. Sputtering yields have been shown to vary as the cosine of  $\phi$ ,<sup>(2)</sup> therefore determinations made at a known angle can be related to the value at normal incidence according to:

$$Y_m^0 = Y_m^\phi / \cos(\phi) \quad (2)$$

In using the QCM for sputtering yield measurements, the time rate of change in mass is determined by measurement of the time rate of change in frequency of oscillation of the QCM bearing the film of interest deposited on the face exposed to ion bombardment. The arrival rate of bombarding ions ( $R$ , ions/sec) can be

### III.5.3

determined from measurement of the target current density ( $j$ , A/cm<sup>2</sup>) according to:

$$R = \frac{jAN_O}{qF} \quad (3)$$

where  $N_O$  is Avagadro's number,  $q$  is the charge on the incident ion and  $F$  is the Faraday. Through use of the Sauerbrey equation (eqn (1)) and eqn (3)  $Y_m^\phi$  may be calculated:

$$Y_m^\phi = \frac{\Delta m}{R \Delta t} = \frac{Fq}{jAN_O C} \left( \frac{\Delta f}{\Delta t} \right) \quad (4)$$

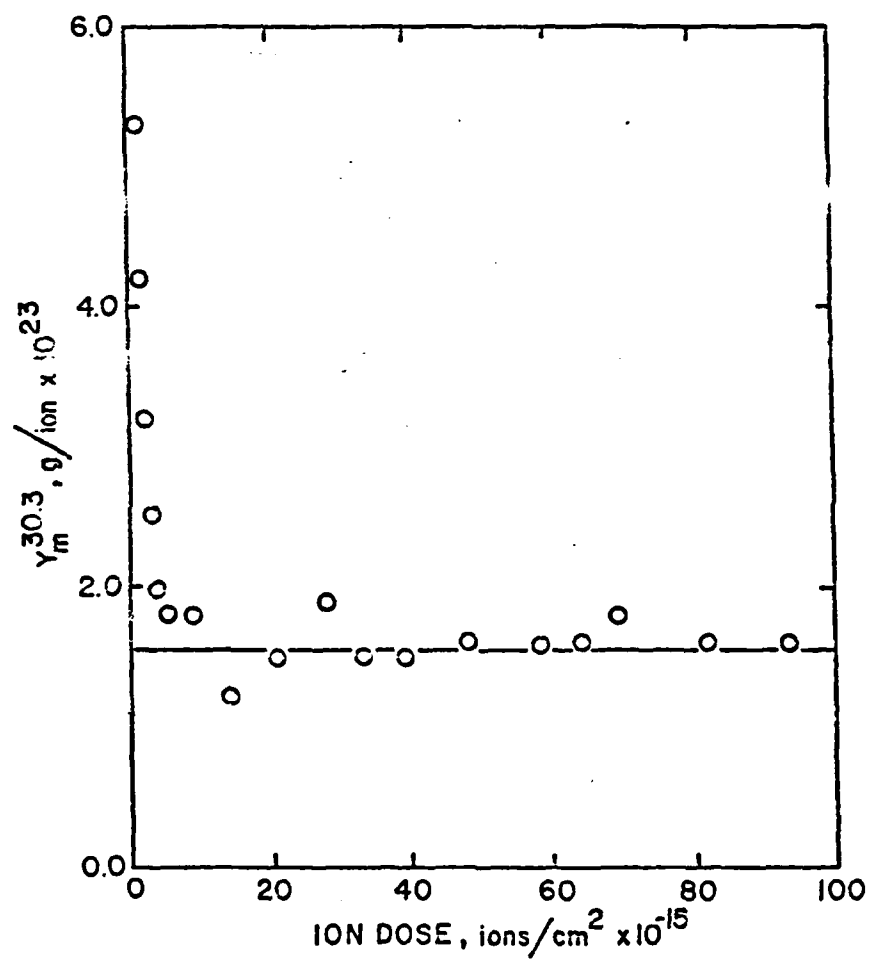
where  $C$  is the correction factor of 1.86 determined by Ullevig<sup>(1)</sup> for the apparatus used here ( $\phi = 30.3^\circ$ , see experimental).

For the purpose of determining  $Y_m^{30.3}$  for PPVF, a film of ca 1500 Å thickness was deposited on one face of a QCM crystal. The deposition procedure and apparatus have been described elsewhere.<sup>(2)</sup> This thickness was estimated by measuring the resonant frequency of the crystal before and after deposition of the PPVF film and calculating the mass of the film according to eqn (1). This mass was converted to a film thickness using an assumed density of 1.5 g/cm<sup>3</sup>.) The dependence of  $Y_m^{30.3}$  as a function of ion dose for this composite is shown in Figure III.5.1 where 1 KeV Ar<sup>+</sup> ions were the incident particles.

The behavior of  $Y_m^{30.3}$  for PPVF is analogous to the behavior for linear organic polymers previously studied by Ullevig,<sup>(1)</sup> wherein initially  $Y_m^{30.3}$  rapidly decreases and finally reaches a steady state value ( $Y_{m,ss}^{30.3}$ ) of  $1.55(\pm 0.38) \times 10^{-23}$  g/ion at 90% confidence. At higher doses ( $> 1 \times 10^{17}$  ions/cm<sup>2</sup>) the measured

#### III.5.4

Figure III.5.1:  $y_m^{30.3}$  as a function of ion dose for 1500 Å PPVF film on a Ag Coated QCM crystal. Incident ions were 1 KeV  $\text{Ar}^+$ . Horizontal line indicates the mean  $y_{m/ss}^{30.3}$ .



### III.5.5

mass yield increased and Ag species from the underlying electrode dominated the positive ion SIMS spectrum, indicating that the rough interface between PPVF and Ag had been reached at a dose of ca  $1 \times 10^{17}$  ions/cm<sup>2</sup>.

Expansion of the low dose data (ion dose  $< 1 \times 10^{15}$  ions/cm<sup>2</sup>) with fit to a first order damage process yields the dependence shown in Figure III.5.2. This behavior is to be expected for thin films with high organic content.<sup>(1)</sup> A steady state sputtering yield is achieved when the rate of damage becomes insignificant relative to the rate of removal (sputtering) of the damaged layer. The slope of this plot(s) is proportional to the damage cross ( $\kappa$ ) section for 1 KeV Ar<sup>+</sup> bombardment:

$$\kappa = (2.303)(5 \text{ cm}^2/\text{ion})(10^8 \text{ Å}^2/\text{cm})^2 = 30.9(\pm 4.2) \text{ Å}^2/\text{ion} \quad (5)$$

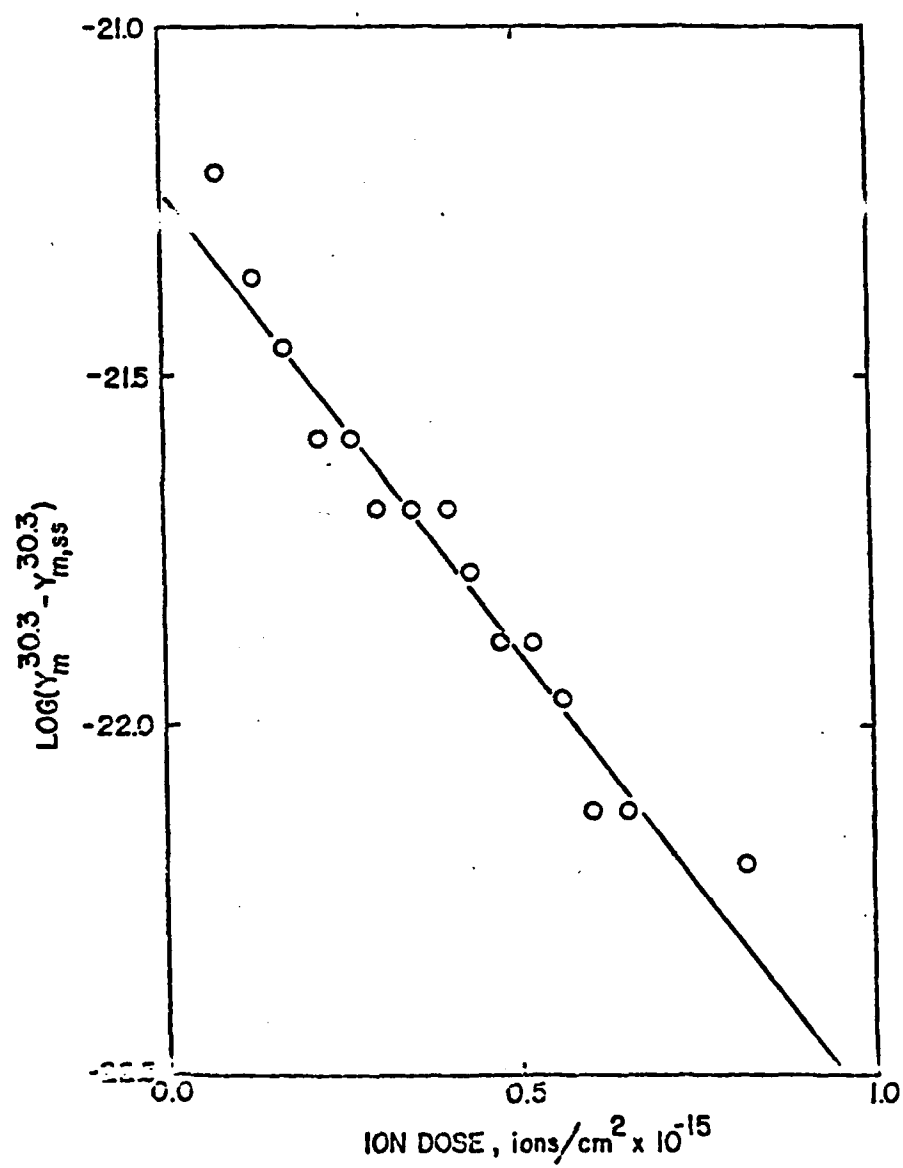
at 90% confidence.

It is worthwhile to compare this result to the 1 KeV Ar<sup>+</sup> damage cross sections of linear polymers determined by Ullevig.<sup>(1)</sup> In that study the sputtering behavior of dip-coated linear polystyrene (PS) and linear polymethylmethacrylate (PMMA) (also carried out using 1 KeV Ar<sup>+</sup>) was examined, giving  $\kappa$  values of  $15.5 \text{ Å}^2/\text{ion}$  and  $15.1 \text{ Å}^2/\text{ion}$ , respectively. The fact that the damage cross sections for these linear polymers are significantly less (a factor of ca 2) than that determined for the highly crosslinked PPVF is significant and merits interpretation.

The most obvious explanation for this difference in damage cross section is based on differences in density which could

### III.5.6

Figure III.5.2.:  $\text{Log}(Y_m^{30.3} - Y_{m,ss}^{30.3})$  as a function of ion dose for film of Figure 5-1, showing expansion low dose first order damage process. Solid line is the regression line: slope =  $-1.34(\pm 0.17) \times 10^{-15} \text{ cm}^2/\text{ion}$  at 90% confidence, correlation coefficient = 0.9739.





### III.5.7

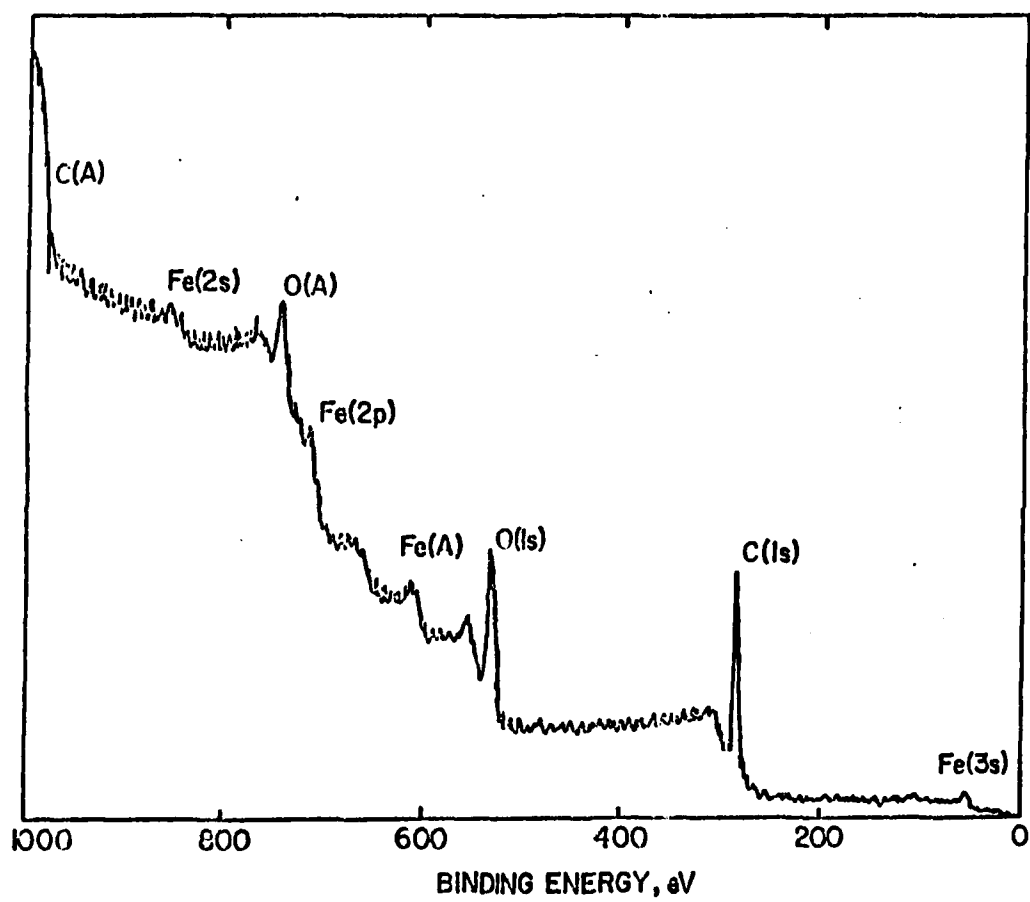
affect the trajectory of the primary ions within the film and the displacements of those atoms undergoing inelastic collisions with the primary ion. The measured damage cross sections are lower for linear PS and PMMA, the densities of which are  $1.1 \text{ g/cm}^3$ <sup>(3)</sup> and  $1.2 \text{ g/cm}^2$ ,<sup>(4)</sup> respectively, while that for PPVF (vide post) is ca  $1.5 \text{ g/cm}^3$ . This implies that the range (average depth of penetration) of the  $1 \text{ KeV Ar}^+$  is less in PPVF, and that the tendency for momentum exchange components established normal to the initial primary ion trajectory during the collision cascade<sup>(5)</sup> are larger in the denser PPVF film.

#### The Damage Process as Studied by XPS

The XPS survey spectrum of a ca 200 Å thick PPVF film on single crystal Si shown in Figure III.5.3 indicates a relatively high concentration of surface oxygen. This had been observed previously by Dautartas,<sup>(6)</sup> who also found a strong dependence of both O/C and Fe/C surface composition ratios on the position of a substrate in the plasma reactor. Electrochemical experiments carried out on PPVF/graphite composites indicated the retention of monomer structure in that the cyclic voltammetry indicated waves corresponding to the oxidation and reduction of dicyclopentadienyl iron (II)/(III) film components. Moreover, the charge passed in oxidation or reduction experiments showed that at least 95% of the iron was present in one of these forms. The observed oxygen was

III.5.8

Figure III.5.3.: Low resolution XPS survey scan of ca 200 Å film  
of PPVF on Si. Pass energy = 200 eV.



### III.5.9

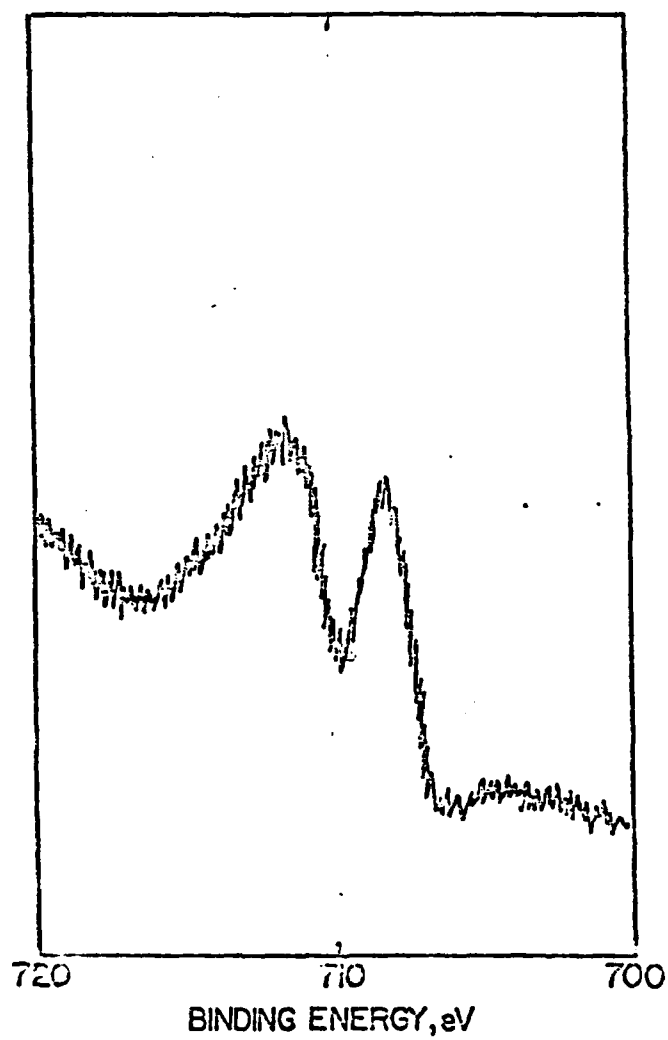
therefore concluded to be present either as functional groups on the polymer backbone or as part of a negatively charged counterion present to balance the positive charge of dicyclopentadienyl iron (III) (vide post).

Because of the limited analysis depth of XPS (estimated to be on the order of 50 Å for these samples) data of the type shown in Figure III.5.3 cannot be used to determine whether the PPVF films contain high concentrations of oxygen only at the surface or throughout the bulk of the film. Normally, thin film analysis or depth profiling could answer this question. However, because of the damage incurred by the film during ion bombardment (vide supra) the analytical data obtained with surface sensitive techniques such as the electron spectroscopies (AES or XPS) after ion beam micro sectioning into the bulk must be cautiously interpreted. Such artifacts in the TFA of linear PMMA have been observed by Ullevig.<sup>(1)</sup> For this material the damage process is found to coincide with preferential sputtering of oxygen during ion beam exposure.

For this reason, it was of interest to use XPS to study the variations in elemental and chemical composition during the early stages of ion beam exposure. The high resolution data shown in Figures III.5.4 through III.5.7 for the  $\text{Fe}(2p_{3/2})$  region indicate that the ion beam damage process(es) is (are) causing an apparent reduction of Fe (III) to Fe (II). (This reduction process is

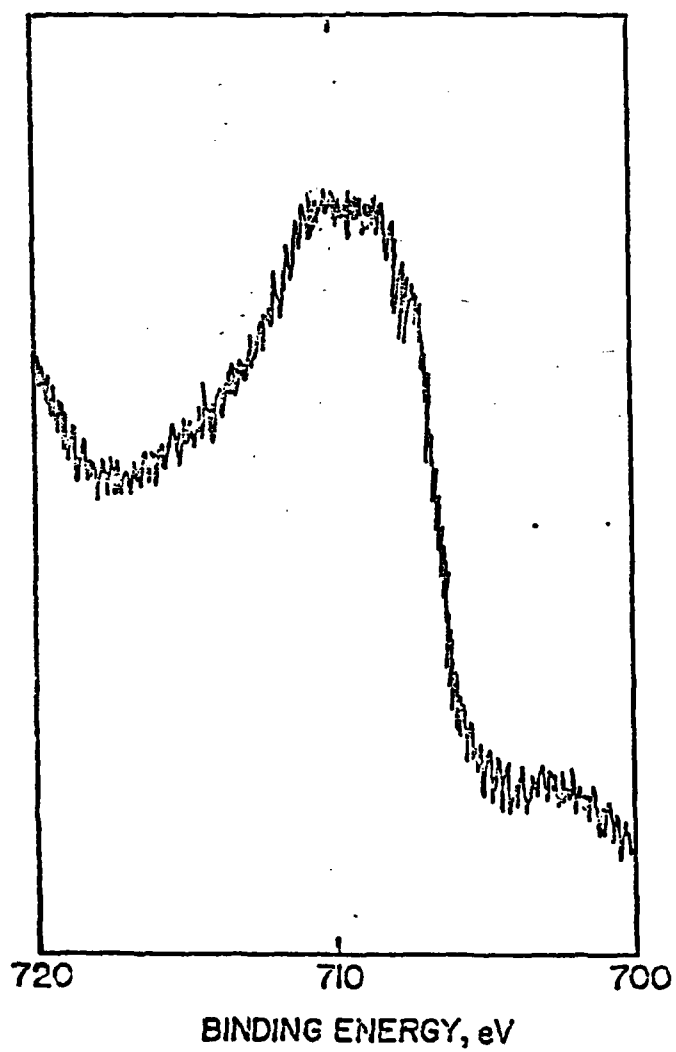
III.5.10

Figure III.5.4: High resolution XPS spectrum of ca 200 Å film of PPVF on Si showing the Fe(2p) region. Pass energy = 25 eV.



III.5.11

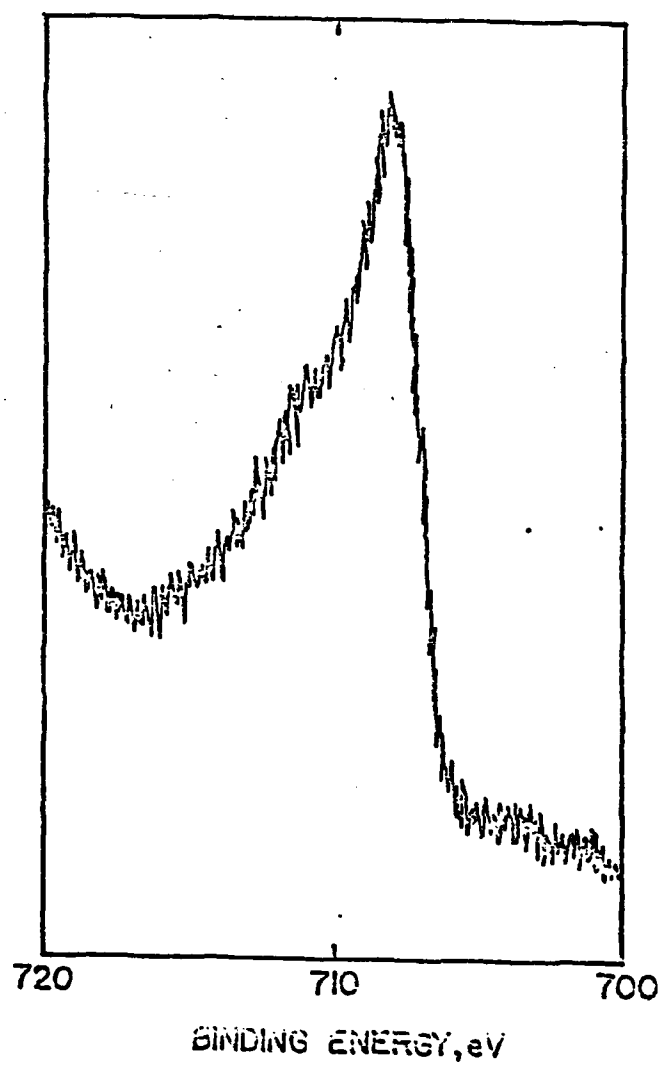
Figure III.5.5: High resolution XPS spectrum of film of Figure 4  
after bombardment with a dose of  $8.4 \times 10^{14}$   
ions/cm<sup>2</sup> (1 KeV Ar<sup>+</sup>). Pass energy = 25 eV.





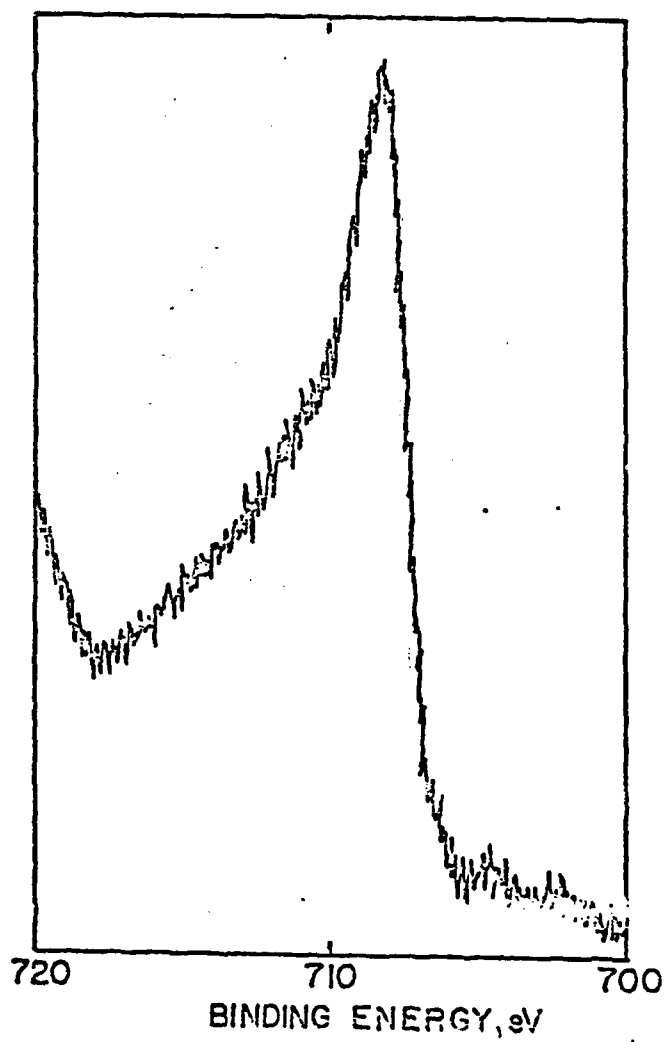
III.5.12

Figure III.5.6: High resolution XPS spectrum of film of Figure 5 after further exposure to 1KeV Ar<sup>+</sup>. Total dose =  $3.6 \times 10^{15}$  ions/cm<sup>2</sup>. Pass energy = 25 eV.



III.5.13

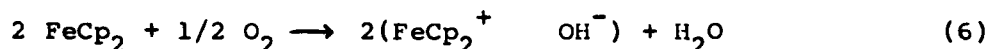
Figure III.5.7: High resolution XPS spectrum of film of Figure 6 after still further exposure to 1 KeV Ar<sup>+</sup>. Total dose =  $1.2 \times 10^{16}$  ions/cm<sup>2</sup>. Pass energy = 25 eV.



### III.5.14

reflected in the loss of the Fe (III) peak at 711.6 eV binding energy in favor of the relative increase in Fe (II) peak at 708.3 eV binding energy.) Table III.5.1 shows the variation in Fe/C and O/C elemental ratios (within the analysis volume of XPS) with increased ion dose. The Fe/C ratio is found to increase to a value of 0.080 after an ion dose of  $1.2 \times 10^{16}$  ions/cm<sup>2</sup>, which compares favorably with the elemental Fe/C ratio of the vinylferrocene monomer (0.083). Concertedly, the O/C ratio drops by a factor of ca 5.

One is tempted to conclude from these results that the oxygen observed at the surface of the "as deposited" PPVF (see Figure 3) is attributable to the air oxidation of ferrocene (FeCp<sub>2</sub>) to form ferricenium (FeCp<sub>2</sub><sup>+</sup>) according to:



The observation of the Fe (III) peak in the high resolution XPS spectrum prior to ion beam bombardment (Figure 4), and the fact that this species may be electrochemically reduced to Fe (II)<sup>\*</sup> supports this hypothesis. Unfortunately, an equally valid conclusion would be that the oxygen is present throughout the film, and is preferentially removed during ion bombardment. Until such time as infrared spectra on the bulk PPVF film become available, the question of the chemical state of the oxygen in the film and its distribution as a function of depth cannot be resolved.

---

<sup>\*</sup>Preliminary experiments<sup>(7)</sup> have shown that potentiostating a freshly prepared PPVF/graphite electrode at 0.0 V vs Aq. Ag/AgCl in acetonitrile/0.1 M tetrabutylammonium perchlorate transforms the high resolution XPS Fe(2p<sub>3/2</sub>) spectrum from that shown in Figure 4 to one resembling that shown in Figure III.5.6.

### III.5.15

Table III.5.1: Effect of Ion Beam Damage on Composition of Surface Region of PPVF as Determined by XPS

Dose, ions/cm <sup>2</sup>	Elemental Composition <sup>a,b</sup>			Elemental Ratios <sup>b</sup>	
	%C	%O	%Fe <sup>c</sup>	Fe/C <sup>c</sup>	O/C
0	77	21	2	0.026	0.273
8.4x10 <sup>14</sup>	83	12	5	0.060	0.145
3.6x10 <sup>15</sup>	87	8	5	0.057	0.092
1.2x10 <sup>16</sup>	88	7	5	0.080	0.057

<sup>a</sup> Excluding H which cannot be detected by XPS

<sup>b</sup> Corrected for elemental sensitivity

<sup>c</sup> Includes all valencies of Fe

Comparison of Interface Definition Using AES vs SIMS in the Thin Film Analysis of PPVF on Single Crystal Silicon

Although the depth profiling results discussed above are inconclusive as to the chemical state of oxygen in the bulk vs surface of these films, thin film analysis does offer a means of determining film thickness. The accuracy of such determinations for copolymer films depends most strongly on two factors. The first is a general consideration (i.e. not restricted to organic or organometallic overlayers) involving selection of a detection technique (SIMS vs AES or XPS) which allows for the most accurate definition of the ion dose required to reach the overlayer/substrate interface. With a knowledge of this value, the sputtering yield (or rate) and primary ion current density the thickness of the film may be calculated. The second factor which must be considered in the determination of the thickness of films which are susceptible to ion beam damage (i.e. organic or organometallic polymers) is the extent to which the initial variation in yield will compromise the accuracy of thickness determinations. In this section the choice of analytical technique will be discussed, and the effects of nonideal sputtering behavior will be deferred to the following section.

In the previous chapter it was conclusively demonstrated that in cases of silane overlayers SIMS is the preferred thin film analytical technique. In general the superiority of SIMS in this regard may be anticipated due to its increased surface sensitivity

### III.5.17

over the electron spectroscopies. However, this generalization is valid if and only if a suitable species may be identified which can be monitored using SIMS. For purposes of thickness determination the SIMS signal may come either from the film or from the substrate, but preferably from the latter to avoid the effects of knock-on which degrade interface definition.

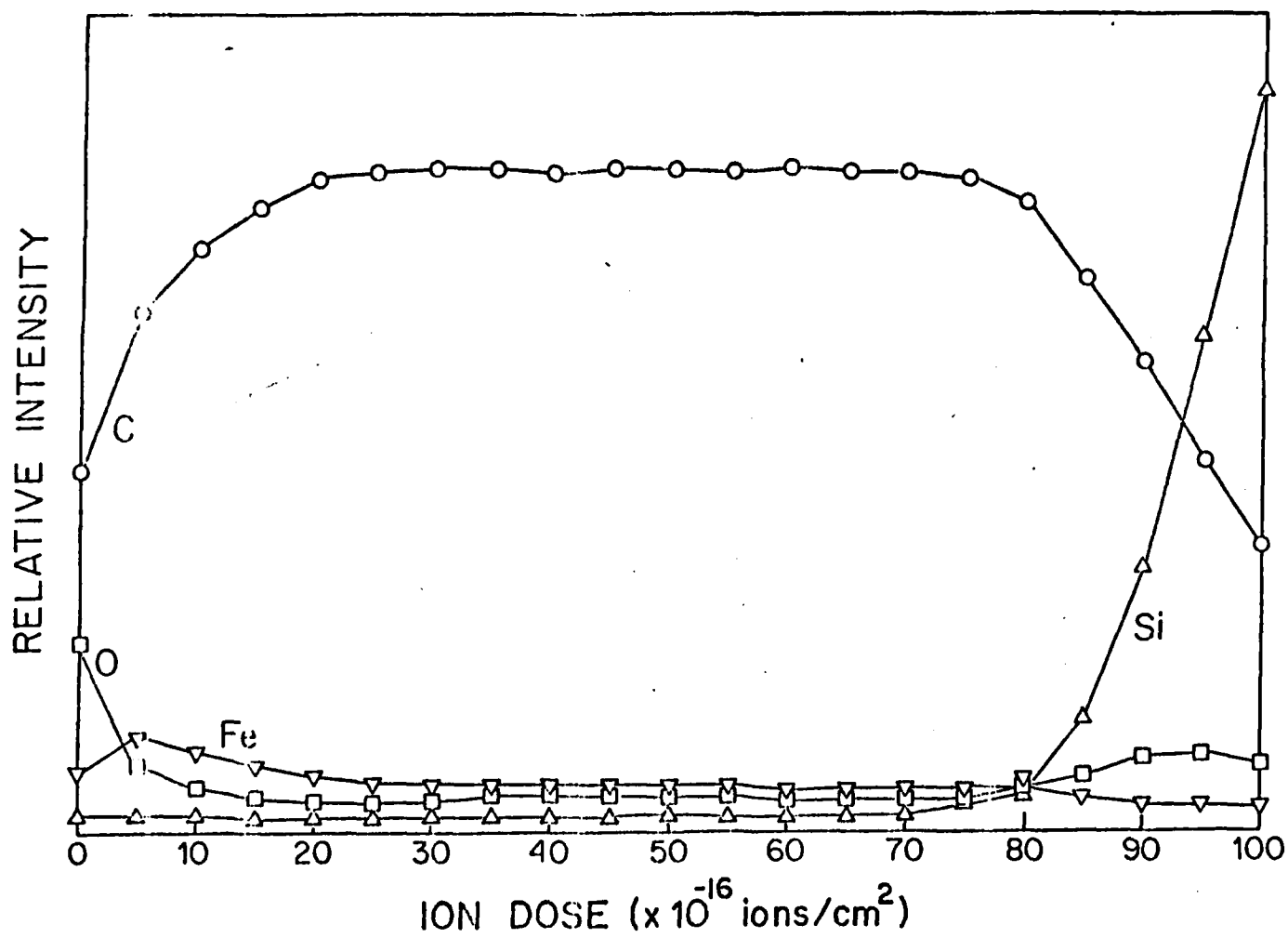
Several PPVF/Si samples were analyzed by simultaneous AES/SIMS thin film analysis to ascertain which technique gave the best definition of the PPVF-Si interfact. In Figure III.5.8 the AES/TFA profile of a 680 / thick film of PPVF on Si is shown. The corresponding SIMS profile is given in Figure III.5.9. Clearly, the interface defined in the SIMS profile for  $m/e = 28^+$  is much sharper than those in the AES profile.

An interesting aspect of the SIMS profile is that the  $m/e = 56^+$  could not be used for thickness determination since no interface is observed. The curve for  $m/e = 56^+$  shows that the  $Fe^+$  signal decreases while from AES or XPS measurements the iron content of the film is known to increase during the early stages of sputtering. This is an excellent example of the extremely variable ionization efficiency which has plagued those who have used SIMS to carry out quantitative analyses. Early in the profile where surface oxygen is abundant, iron sputtered from the film is more efficiently ionized (chemical effect). As the oxygen content at the surface region drops, so does the ionization efficiency. At the interface and beyond there are apparently two



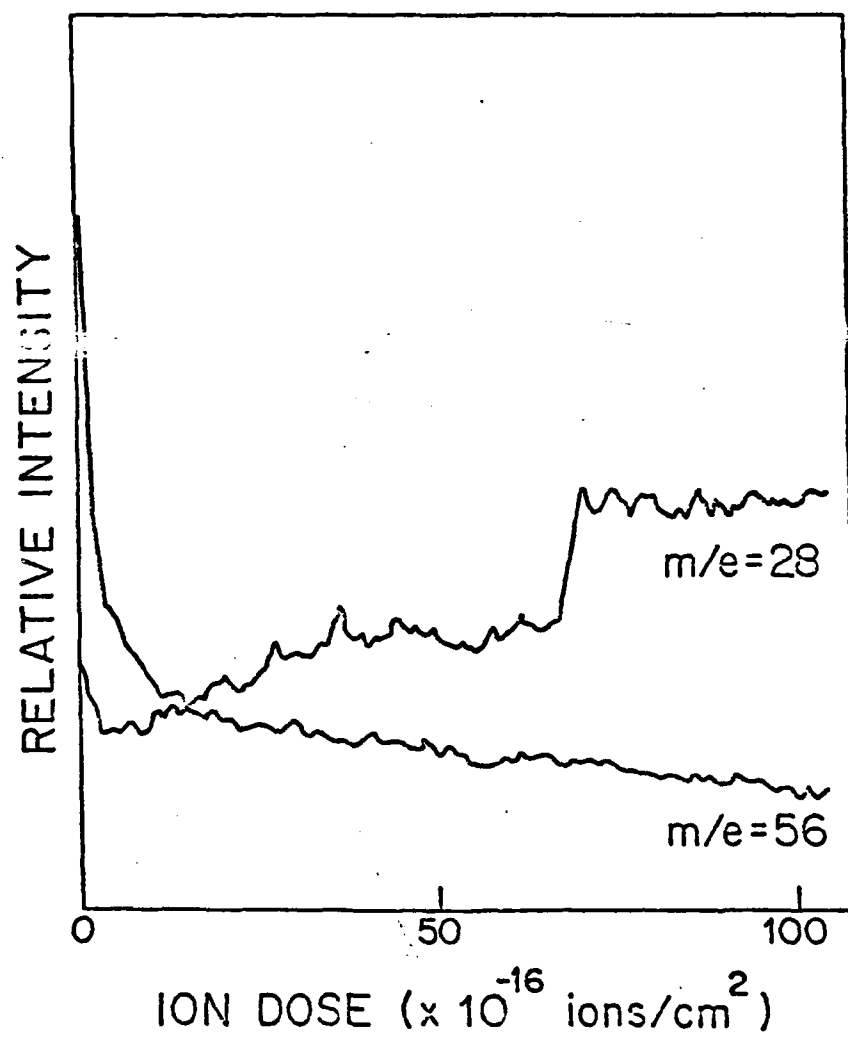
III.5.18

Figure III.5.8: AES thin film analysis of 680 Å thick PPVF layer on Si. Primary ion beam = 1 KeV Ar<sup>+</sup>. Primary electron beam energy = 2 KeV.



III.5.19

Figure III.5.9: Positive ion SIMS thin film analysis of 680 Å  
thick PPVF layer on Si. Primary ion beam = 1 KeV  
Ar<sup>+</sup>.



### III.5.20

contributions to the  $m/e = 56^+$  signal. The first is from Fe which is knocked into the substrate, and the second arises from the  $Si_2^+$  dimer.

The results shown in Figures III.5.8 and III.5.9 are typical for those samples which were characterized by simultaneous AES and SIMS/TFA. For five samples analyzed in this manner (ranging from 680-1150 Å in thickness of the PPVF overlayer) the interface width defined by SIMS was at most half of that defined by AES.\* For this reason SIMS was chosen for use in comparison TFA depth determinations to depths determined ellipsometrically.

#### The Relationship Between Ion Dose Required to Reach the PPVF/Si Interface and Ellipsometrically Determined PPVF Film Thickness

A total of eight samples of PPVF on Si were analyzed first ellipsometrically, and then by SIMS/TFA to determine the reliability of the latter technique in this type of determination. The ellipsometric data given in Table III.5.2 attest not only to the relative uniformity of deposition in terms of film thickness (samples 1 and 2 come from a given synthesis, 3-5 from a second, and 6 and 7 from a third deposition run), but also to the reproducibility of the optical properties from run to run as reflected in the values determined for the index of refraction of the various PPVF films ( $1.62(\pm 0.08)$  at 90% confidence).

---

\*Interface width is arbitrarily defined as the ion dose required to cause a change in intensity from 0.7 of that in the overlayer to 0.3 of that in the overlayer. If a substrate signal is monitored then the width is defined as the dose required for a change in intensity from 0.3 of that observed in the bulk of the substrate to 0.7 of that in the bulk.

# III.5.21

Table III.5.2: Ellipsometric Data for PPVF Films Deposited on Si Substrates

Sample Number	Thickness (Å)		Refractive Index <sup>a</sup>	
	Mean	Confidence Limits <sup>ab</sup>	Mean	Confidence Limits <sup>ab</sup>
1	672	662 682	1.646	1.635 1.657
2	676	666 685	1.655	1.645 1.667
3	881	875 887	1.593	1.589 1.598
4	863	857 864	1.600	1.595 1.605
5	858	851 864	1.586	1.581 1.592
6	1265	1262 1267	1.664	1.661 1.667
7	1155	1152 1158	1.660	1.657 1.663
8	2752	3507 3049	1.572	1.474 1.675

<sup>a</sup>No imaginary contribution due to absorption of incident 632.8 nm light

<sup>b</sup>Confidence limits at 95%

Since the ion beam in our apparatus impinges on the sample at a 30.3° angle relative to the surface normal, the depth ( $d'$ ) through which the sputtering of the overlayer must proceed in order to reach the interface is given by:

$$d' = d / \cos (\phi) = d / \cos (30.3^\circ). \quad (7)$$

A plot of  $d'$  values (from correction of the ellipsometric data of

### III.5.22

Table III.5.2) vs the ion dose required to reach the PPVF/Si interface is given in Figure III.5.10. The linearity of this relationship is quite good indicating that even in cases where sputtering damage is incurred by the overlayer SIMS/TFA can be reliably used to determine film thickness. Although the regression line shown in Figure 5-12 has a nonzero intercept statistically this line does pass through the origin when a 75% confidence limit in the intercept is considered.

These results appear somewhat contradictory. That is, data of the type shown in Figures III.5.1 and III.5.2 would seem to imply that imprecision is to be expected due to the initially high sputtering yield especially for the thinner samples. This expectation is valid if one considers the first order damage process for much thinner films than those examined here. Modelling studies carried out by Evans<sup>(8)</sup> quantitate the anticipated error and for the steady state and initial yield and damage cross section determined for PPVF films the errors listed in Table III.5.3 can be expected for the given film thickness.

Table III.5.3: Errors Predicted for Very Thin PPVF Films Using a First Order Damage Model

Effective Thickness, $d'$ , Å	Actual Thickness, $d$ , Å	Dose Required to Reach Interface $\text{ions/cm}^2$	% Error in $d'$
8	6	$6.9 \times 10^{16}$	-10%
17	15	$1.5 \times 10^{17}$	- 5%
44	38	$3.8 \times 10^{17}$	- 2%
90	77	$7.7 \times 10^{17}$	- 1%
175	150	$1.5 \times 10^{18}$	-0.5%

### III.5.23

Figure III.5.10: Experimentally observed relationship between effective film thickness ( $d'$ ), determined ellipsometrically, and ion dose required to reach the PPVF/Si interface by SIMS/TFA. Peak monitored by SIMS was  $m/e = 28^+$ . Regression line: slope =  $9.95 \times 10^{-24} \text{ cm}^3/\text{ion}$ ; intercept =  $122 \text{ \AA}$  with standard deviation of  $77 \text{ \AA}$ ; correlation coefficient = 0.9911.



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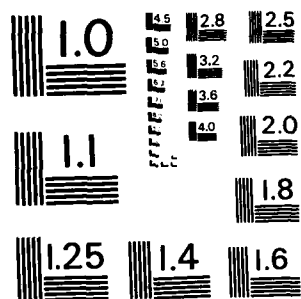
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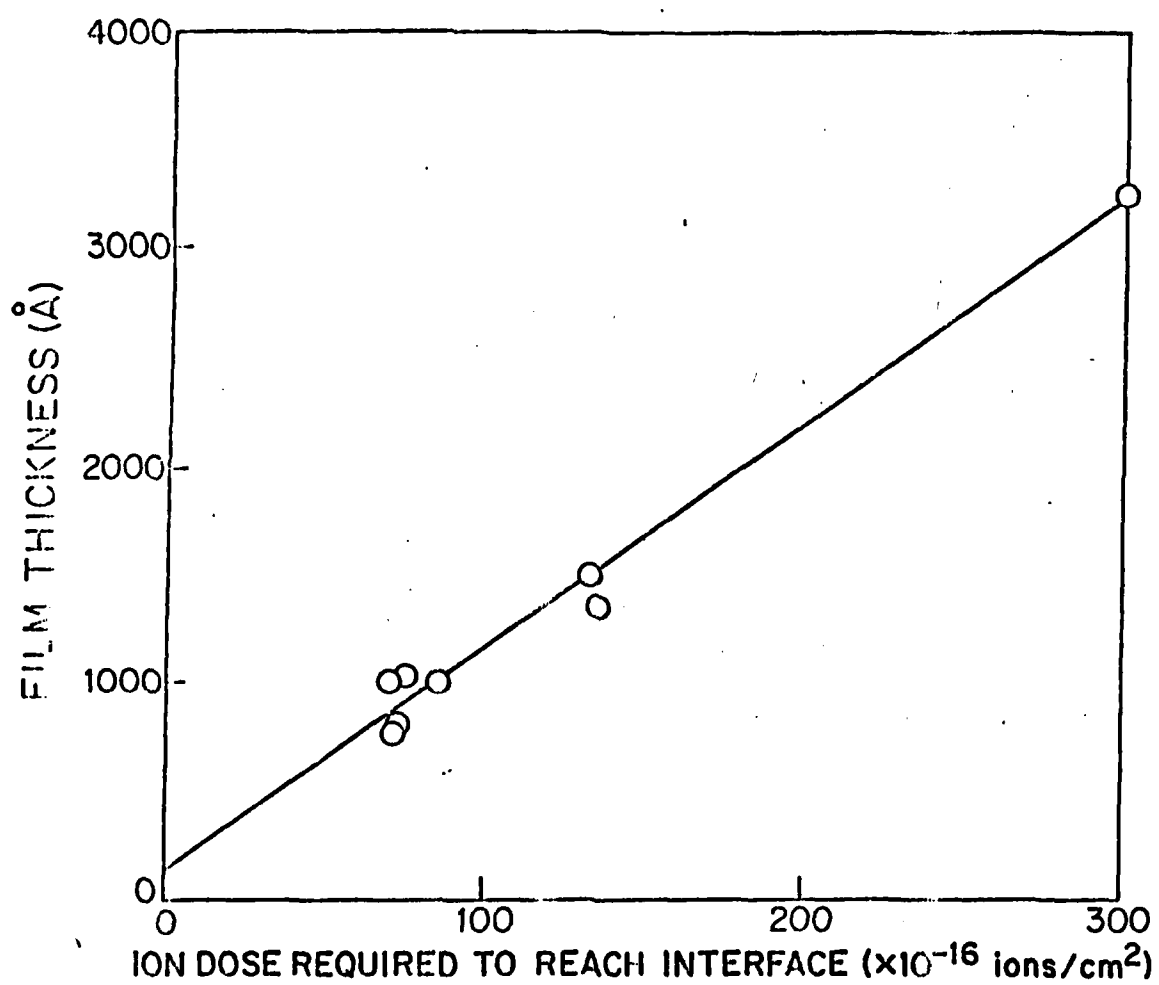
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### III.5.24

It is evident that systematic errors attributable to the nonideal sputtering behavior of PPVF are insignificant (<0.5%) for even the thinnest film studied here (Sample #1,  $d = 672 \text{ \AA}$ ).

A final film parameter which may be determined from the data obtained here is the density of the PPVF films ( $\delta$ ).  $\delta$  may be calculated from the slope ( $s$ ) of Figure 5-12 and  $Y_{m,ss}^{30.3}$ , according to:

$$\delta = \frac{Y_{m,ss}^{30.3}}{s} (10^8 \frac{\text{\AA}}{\text{cm}}) \quad (8)$$

Using the statistical uncertainty in  $Y_{m,ss}^{30.3}$ , one calculates  $\delta$  to be  $1.56(\pm 0.38) \text{ g/cm}^3$  at 90% confidence. By comparison, the density of ferrocene is  $1.49 \text{ g/cm}^2$ .<sup>(9)</sup>

The foregoing provides the first evidence that reliable TFA thickness determinations can be achieved for films which sputter nonideally (i.e. show evidence of ion beam damage with concomitant diminution in yield. This study has demonstrated that use of the QCM is definitely required to achieve success in this regard. Moreover, other parameters such as film density are determinate as a natural consequence of carrying out both ellipsometric, TFA and QCM experiments on the same system.

III.5.25

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### III.6.1

#### III.5. Redox Thermodynamics of PPVF Film Conversion: Comparisons to the Linear Polyvinylferrocene System

In this section we will describe one aspect of the electrochemical characterization of the plasma polymerized vinylferrocene thin films as prepared and analyzed by the procedures described in previous sections of this report. This aspect is the thermodynamic (equilibrium) behavior of the films as reflected in the electrochemical free energy changes undergone by the films as they are potentiostatically converted from one redox form to another. In the first part of this section the focus is on PPVF films. For reasons which will become apparent, we felt that it was critical to also examine (on a comparative basis) the redox thermodynamics of linear polyvinylferrocene (LPVF) films as prepared by spin coating. As such the structural dissimilarities of the polymer systems are readily inferred from their vastly different thermodynamic behavior. The latter part of this section is devoted to this comparison.

#### Redox Thermodynamics of PPVF Film Conversion

In the foregoing sections it was established that highly crosslinked PPVF films could be reproducibly synthesized with film properties (especially film density) independent of deposition time. This allowed for systematic evaluation of the

### III.6.2

thermodynamics of PPVF films of different thickness in various solvent-supporting electrolytes.

It was noted earlier that the  $E_{app}^{O'}$  for PPVF films, made in the prototype reactor, were invariant when measured in 0.1 M TBAP/ $CH_3CN$  and 0.1 M NaCl/ $H_2O$  (pH 2.5 glycine buffer). In contrast, the  $E^{O'}$  for solubilized ferrocenes was shifted by 200 mV in these respective solvent - supporting electrolytes. It was stated that the invariance in the  $E_{app}^{O'}$  for the PPVF films might be a consequence of ferrocene centers in the film experiencing the same environment, the polymer film itself, in both solvents.

The dependence (or lack thereof) of the  $E_{app}^{O'}$  for PPVF films on electrolyte media was further evaluated by expanding the number of solvent - supporting electrolytes (SSE) examined. The results of this investigation are given in Table III.5.

Hydroxymethylferrocene (HMF) was used for comparison of PPVF results to solubilized ferrocenes because of its greater solubility in water than ferrocene or vinylferrocene.

It is readily apparent that PPVF  $E_{app}^{O'}$  of PPVF appears to be much less dependent on the SSE than the  $E_{app}^{O'}$  of HMF. Because of differences in liquid junction potentials between different SSE systems, it is not known if the variation in the PPVF  $E^{O'}$  is simply a manifestation of liquid junction potential variation. Of course, this variation would also occur to the same extent in the case of measured  $E^{O'}$ s for HMF.

### III.6.3

Table III.5: Apparent  $E^0$  for PPVF in various electrolytes.

<u>SSE</u>	<u><math>E_{app}^{0, a}</math>, V vs. Ag/AgCl</u>	
	<u>PPVF<sup>b</sup></u>	<u>HMF<sup>c</sup></u>
0.1 M TBAP/CH <sub>3</sub> CN	0.395	0.390
0.1 M TEAPts/CH <sub>3</sub> CN	0.404	0.372
0.1 M TBAPF <sub>6</sub> /CH <sub>3</sub> CN	0.392	0.369
0.1 M TBAP/CH <sub>2</sub> Cl <sub>2</sub>	0.430	0.467 <sup>d</sup>
0.1 M LiClO <sub>4</sub> /H <sub>2</sub> O	0.304	0.192
0.1 M KCl/H <sub>2</sub> O	0.421	0.240
0.1 M KNO <sub>3</sub> /H <sub>2</sub> O	0.380	0.240
0.1 M KF/H <sub>2</sub> O	0.429	0.245

a) Measured by slow scan cyclic voltammetry,  $v = 10 \text{ mV-s}^{-1}$ ,  
 $E_{app}^{0, a} = \frac{E_{pa} + E_{pc}}{2}$

b) All PPVF films between 750 - 800 Å

c)  $\Delta E_p$  in all cases was between 56 and 60 mV at  $v = 10 \text{ mV-s}^{-1}$   
 $[HMF] = \text{ca } 0.2 \text{ mM}$

d)  $\Delta E_p = 77 \text{ mV}$  at  $20 \text{ mV-s}^{-1}$



#### III.6.4

That the PPVF film is poorly solvated is a fair assumption, considering the concentration of ferrocene in the film (4.38 M). For comparison, the concentration of ferrocene in crystalline ferrocene is 8.05 M and the concentration of ferrocene in linear PVF is 5.89 M. Since the PPVF film is highly crosslinked and rather dense, having most likely a small free volume in the film, in the absence of PPVF film swelling it would be difficult to accommodate much solvent in the PPVF film, and thus solvation effects on the free energy of redox should be far less important than that for solubilized ferrocenes in solution. If it is assumed that the  $E^{\circ}$  of PPVF is unaffected by the SSE, due to poor solvation, and furthermore assumed that the PPVF film examined in KCl/H<sub>2</sub>O is least affected by liquid junction potential between the SSE and the reference electrode (Ag/AgCl 1.0 M KCl), then the difference between PPVF  $E^{\circ}$  in other SSE is a measurement of the liquid junction potential.

We emphasize that the above discussion is speculative at this point. However, we note the possible invariance of PPVF  $E^{\circ}$  with SSE because of rather significant ramifications of this invariance. PPVF film electrodes (and possibly other electroactive immobilized polymers) might be used as universal reference electrodes, free of junction potential since they might be used in the same SSE as the redox couple of interest in solution. The PPVF reference electrode (or other polymer

### III.6.5

reference electrode) would most likely require separation from the test solution (e.g. via a frit) to prevent redox between the PPVF reference electrode and the redox couple in solution. The PPVF reference electrode might then be used to examine solvent effects on the redox couple in solution, free of junction potential error.

Pierce and Bard[11] have demonstrated that PVF adsorbed on Pt can be used as relatively stable reference electrodes in acetonitrile. However, in other solvents the PVF/Pt potential drifted which was attributed to dissolution of the polymer. They suggested that higher molecular weight and less soluble polymers would extend the range of solvents in which such reference electrodes might be used. PPVF is such a polymer. Clearly, further investigation is warranted in the application of electroactive polymer modified electrodes as potential universal reference electrodes.

In the electrochemical investigations of PPVF electrodes made in the prototype reactor, it was noted that the cyclic voltammetric waves had FWHM > 90 mV, and this was attributed to repulsive interactions between electroactive ferrocene centers in the PPVF films. Larger FWHM in the cyclic voltammograms of PPVF in water were found than in the case of PPVF in acetonitrile. This suggested that interactions between electroactive sites were greater in water, but the results were inconclusive due to the slower kinetics of PPVF redox in water, which might have distorted

### III.6.6

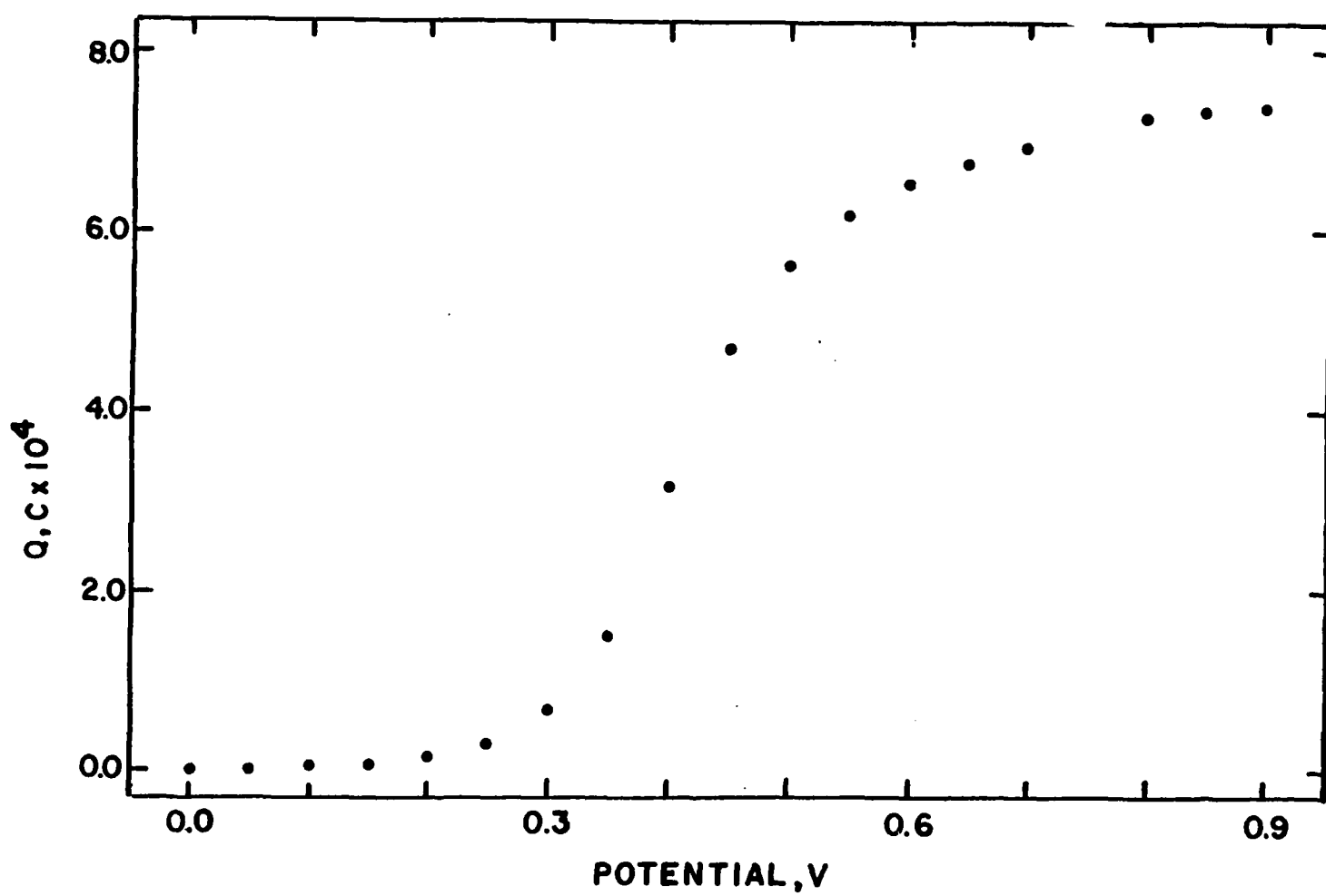
the voltammetric curves. Because of these possible kinetic artifacts, the potential - concentration relationships of PPVF films were reevaluated (with films made in the new reactor) using the double potential step coulometric method (described in Chapters 5 and 6) in order to ensure the measurements were made at equilibrium. Charge ( $Q_a(E)$ ) due to conversion of ferrocene to ferricenium was measured at 50 mV intervals in a 0.9 V potential window centered at the  $E_{app}^{O1}$  of PPVF in the SSE of interest.

Figure III.5.1 shows the charge-potential relationship ( $Q_a(E)$  vs.  $E$ ) for a 749 Å PPVF film on glassy carbon in 0.1 M TBAP/CH<sub>3</sub>CN. The surface coverage ( $\Gamma_T$ ) for this electrode (measured in 0.1 M TBAP/CH<sub>3</sub>CN) was  $3.28 \times 10^{-8}$  moles-cm<sup>-2</sup> ( $\Gamma_T = nFAQ_T$ ,  $Q_T = Q_a(E)$  at  $E = 0.9$  V vs. Ag/AgCl), whereby the total concentration of electroactive ferrocene sites in the polymer film is 438 M. Note the S shaped curve characteristic of those for potentiometric titrations.

Figure III.5.2 shows the plot of log (ferricenium to ferrocene) as a function of potential (determined via  $E$  vs.  $\log(Q_a(E)/Q_T - Q_a(E))$ ). The plot is linear between 0.15 volts and 0.45 volts, in which the ferricenium/ferrocene concentration ratio changes by ca 3 orders of magnitude. The slope of this linear region was 126 mV with an intercept of 0.421 V. However, the plot deviates from a straight line at potentials anodic of 0.45 volts. There are several factors that might contribute to this deviation from linearity.

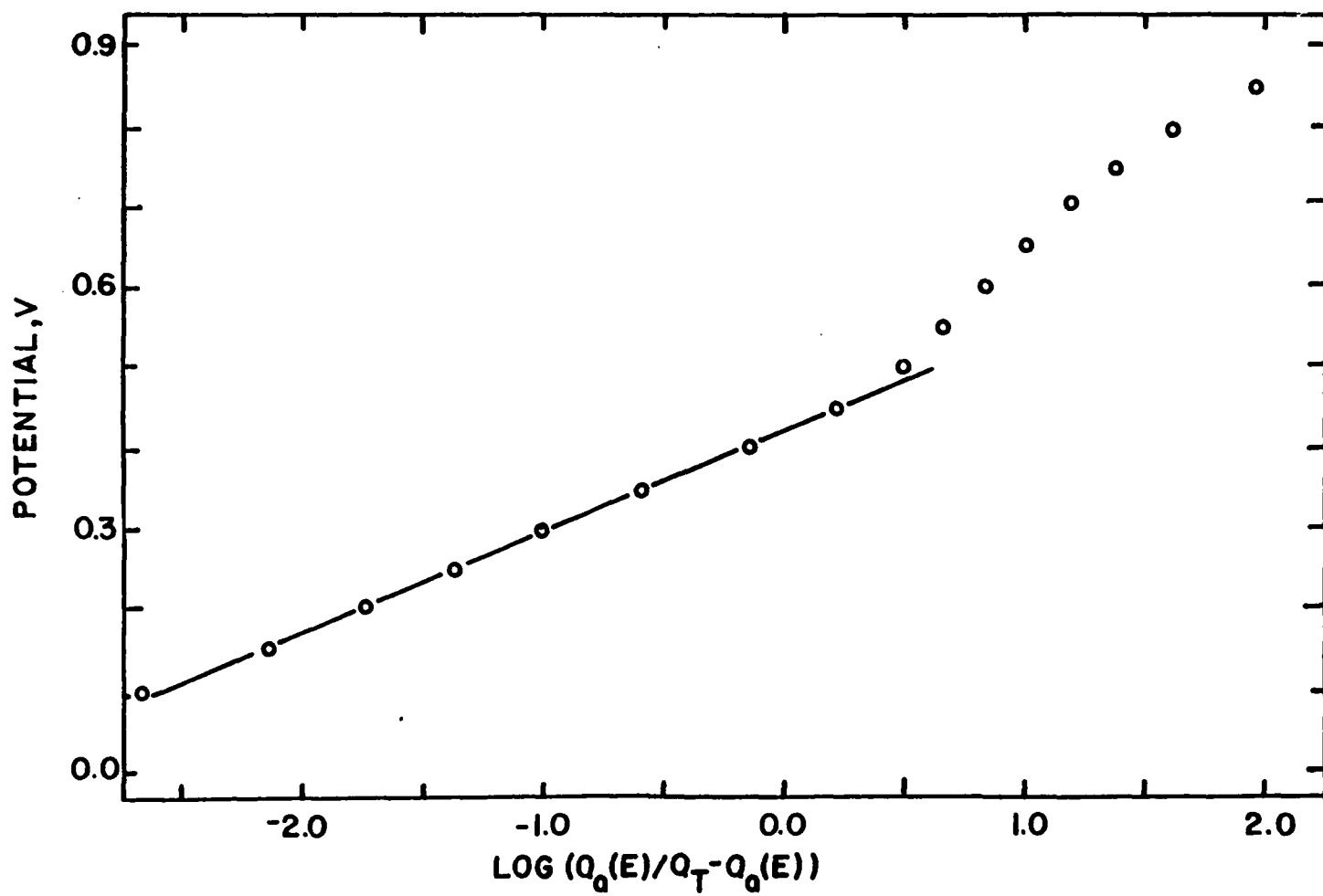
### III.6.7

Figure III.5.1:  $Q_a(E)$  as a function of  $E$  for a 750 Å PPVF film on glassy carbon in 0.1 M TBAP/CH<sub>3</sub>CN.



III.6.8

Figure III.5.2:  $E$  vs.  $\log \frac{Q_a(E)}{Q_T - Q_a(E)}$  for 750 Å PPVF film on glassy  
carbon in 0.1 M TBAP/CH<sub>3</sub>CN.



### III.6.9

Although the PPVF film was quite stable in 0.1 M TBAP/CH<sub>3</sub>CN, some decomposition occurred. This decomposition was most pronounced at potentials anodic of the E<sup>0</sup>' of PPVF. For example, in duplicate potential steps from 0.0 to 0.9 volts, the charge accumulated on the second potential step was typically 0.25% lower than that of the first step. This decomposition would cause the charge measured for subsequent potential steps cathodic of 0.9 V to be underestimated and give rise to at least part of the deviation from linearity at potentials anodic of 0.45 volts. However, this would only occur for experiments where the charge as a function of potential was measured with the initial step from 0.0 V to 0.9 V to 0.0 V, and subsequent steps were from 0.0 V to 0.85 V to 0.0 V, 0.0 V to 0.80 V to 0.0 V, etc. By reversing the order of the potential steps (e.g. 0.0 V to 0.1 V to 0.0 V, 0.0 V to 0.15 V to 0.0 V, etc.) the effect of decomposition on the charge - potential plots should be minimized. This was evaluated for experiments conducted in both directions, and no appreciable difference was found in the calculated slope and intercepts, and in the deviation from linearity at potentials anodic of 0.45 V. Furthermore, the difference between the charge measured at 0.9 V and 0.85 V was -2.5%, 10 times greater than the typical amount of charge lost as a consequence of decomposition in replicate potential steps from (0 to 0.9 V). Hence, the contribution to the



### III.6.10

nonlinearity as a consequence of decomposition was judged to be a minor contribution.

Another factor that may contribute to the deviation from linearity might be a consequence of not accounting for charge due to capacitance. The effect of capacitance on coulometric errors was discussed in section III.1 and was shown to be relatively minor ( $<1.5\%$ ) for surface coverages greater than  $5 \times 10^{-9}$  moles-cm $^{-2}$ , assuming the electroactive modifier had a Nernstian response (60 mV per decade change in O/R ratio at 25°C) and that the electroactive polymer does not contribute to the capacitance. The PPVF films do not have a simple Nernstian response as indicated by the 126 mV per decade change in concentration ratio, and hence a wider potential window was required for the charge potential - experiment (900 mV). Using a 900 mV window and the same assumptions given in section III.1 for estimating surface coverage determination ( $Q_{d1} = 20\mu f$ ), the surface coverage of a film whose actual coverage was  $5 \times 10^{-9}$  moles-cm $^{-2}$  would be overestimated by 5%. This is an appreciable error and could give rise to some of the deviation from linearity. However, since the capacitance of the film covered electrode was not known, no attempts were made to correct for this possible source of error.

The existence of a higher potential couple, observed in the cyclic voltammetry of PPVF film electrodes may also give rise to the deviation from linearity at potentials anodic of 0.45 volts.

### III.6.11

It was estimated this high potential couple comprises ca 10% of the total concentration of electroactive ferrocene sites in the PPVF films. The effect of a higher potential couple on potential-charge relationships was evaluated by calculating the expected relationship for the following assumptions:

- 1)  $E^{0'}$  of the low potential couple = 0.40 V;
- 2)  $E^{0'}$  of the higher potential couple = 0.60 V;
- 3) the two couples have a log concentration response vs. E which is 120 mV/decade.

The calculated charge - potential relationships for 0, 10, and 20% of the total redox sites comprised of the higher potential couple are shown in Figure III.5.3, and the log of the concentration ratio vs. E is shown in Figure III.5.4.

Qualitatively, Figure III.5.3 resembles Figure III.5.1. Comparing Figure III.5.4 to Figure III.5.2, the deviation from linearity occurs in the same region for the model as seen for the PPVF film. However, the correspondence is not exact, most probably due to the decomposition mentioned previously and also due to the fact that at potentials anodic of 0.65 volts, small errors in measured  $Q_a(E)$  produce large deviations in the log concentration vs. E plot. This is readily seen by examining Figure III.5.3 in that the difference in  $Q_a(E)$  for potentials anodic of 0.65 volts are small with respect to  $Q_T$ .

In general, only points between 0.15 and 0.45 volts fell on a straight line in log concentration ratio vs. E plots for PPVF

### III.6.12

films. What is of importance here then is the effect of the higher potential couple on the calculated slope and intercept using only the points between 0.15 and 0.45 volts. These results (using the above model) are given in Table II.

Table III.5.2 Effect of a higher potential couple on potential log-concentration relationships.

<u>% higher potential couple</u>	<u>slope (mV)</u>	<u>Intercept (V vs. Ag/AgCl)</u>
0	120	0.40
10	124	0.412
20	130	0.425

It is noted that the intercept calculated is more affected by the presence of the higher potential couple than is the slope. Based on the above mode, and comparison to the results for the 749 Å PPVF film (Figure III.5.2), the fractional amount of the film comprised of the higher potential is estimated to be 13%. However, this assumes the higher potential couple  $E^{\circ'}$  is 0.6 V. In principle, if this  $E^{\circ'}$  was known, the curves could be fit to calculate the relative concentration of both couples. Since the anodic wave of this couple was not observed, an accurate  $E^{\circ'}$  for this couple could not be assigned. Hence, the slopes and intercepts are calculated from the log concentration ratio - potential plots using the points from 0.15 to 0.45 V (or the equivalent window relative to  $E_{app}^{\circ'}$ ) without correcting for the

III.6.13

Figure III.5.3:  $Q_a(E)$  vs.  $E$  for an electroactive polymer containing two electroactive couples with different  $E^{0'}$ 's.

○ 100% of electroactive sites with  $E^{0'} = 0.40$  V

△ 90% of electroactive sites with  $E^{0'} = 0.40$  V,  
10% with  $E^{0'} = 0.60$  V.

□ 80% of electroactive sites with  $E^{0'} = 0.40$  V,  
20% with  $E^{0'} = 0.60$  V.

Both electroactive couples have a 120 mV response per decade change in concentration ratio of oxidized to reduced form of the couple.

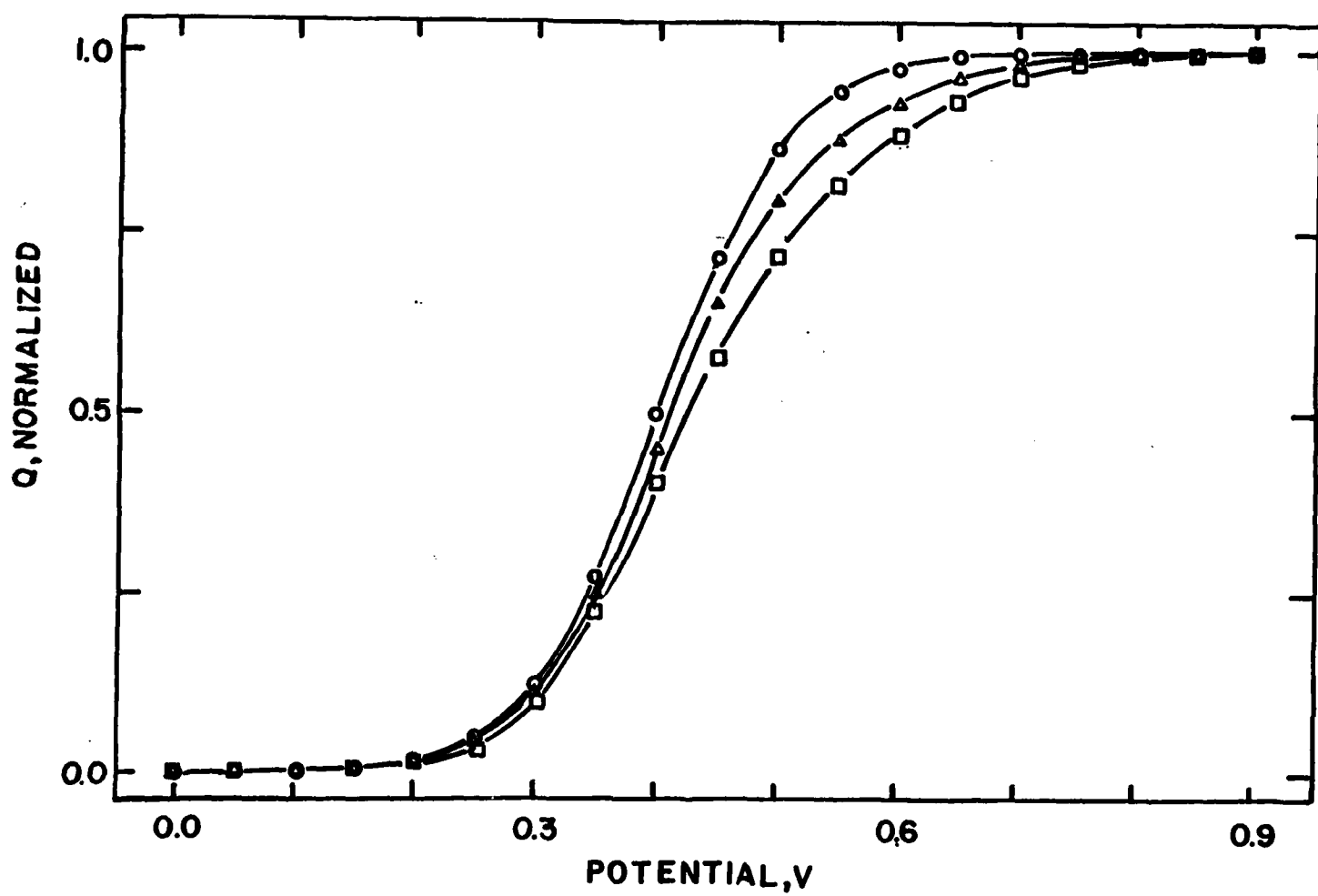
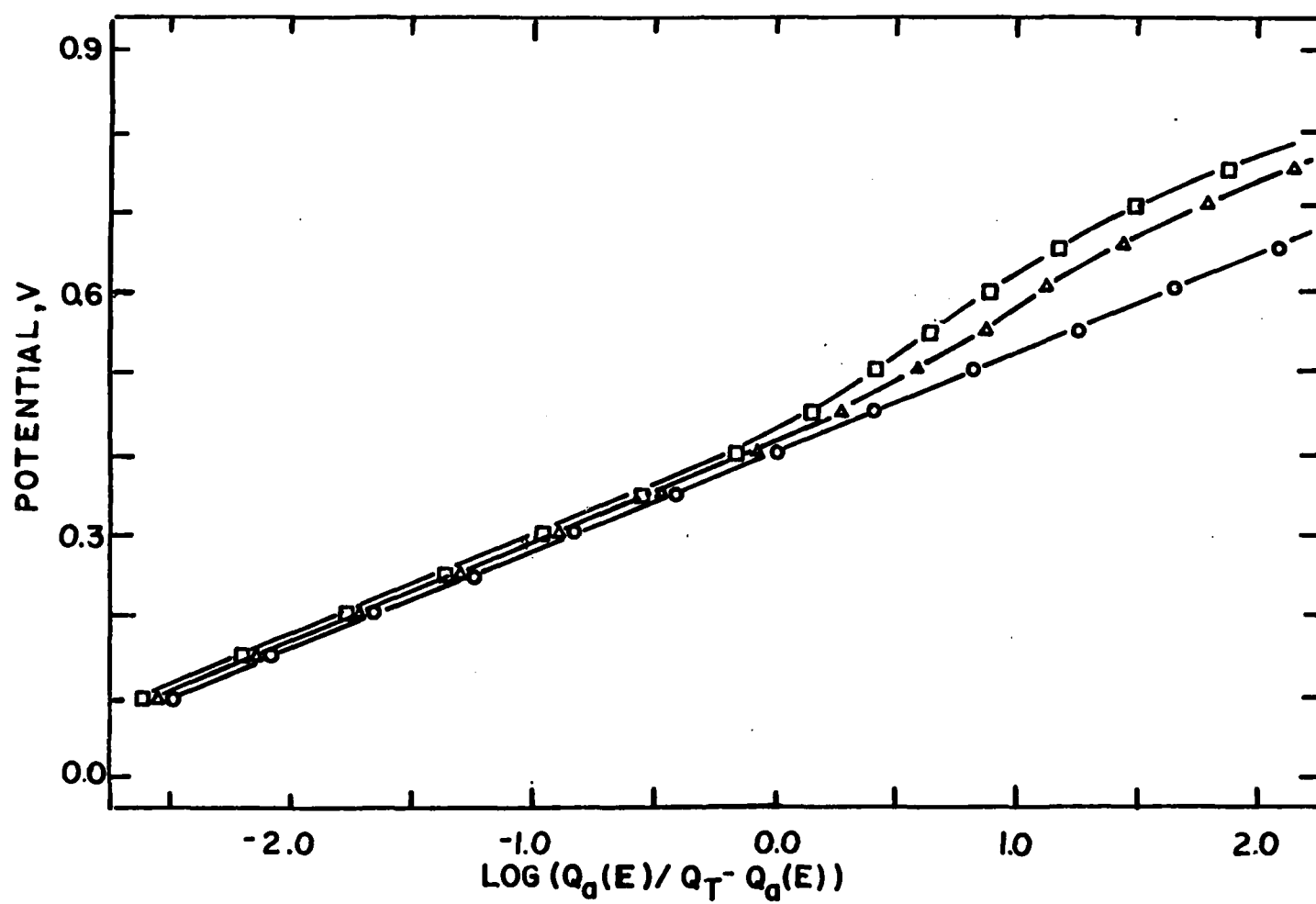


Figure III.5.4:  $E$  vs.  $\frac{Q_a(E)}{Q_T - Q_a(E)}$  for model polymer of Figure 3.

○ 100% of electroactive sites with  $E^{0'} = 0.40$  V.

△ 90% of electroactive sites with  $E^{0'} = 0.40$  V,  
10% with  $E^{0'} = 0.60$  V.

□ 80% of electroactive sites with  $E^{0'} = 0.40$  V,  
20% with  $E^{0'} = 0.60$  V.



### III.6.15

error in the slope and intercept caused by the presence of the higher potential couple.

Irrespective of these errors, the slope calculated from the 752 Å PPVF films in 0.1 M TBAP/CH<sub>3</sub>CN is very different from that predicted from the ideal Nernst equation. The above slope was found to be relatively invariant for PPVF films of various thickness, in various solvent - supporting electrolytes, for PPVF films on different substrates, and films of different density. These results are summarized in Table III.5.3. The average slope from all the experiments is  $129 \pm 9$  mV, demonstrating the invariance to the parameters studied here. Clearly, in all cases, the slope is not that expected for ideal Nernstian behavior.

Several models were examined as to what process or processes can account for the slope of the PPVF charge - potential relationship. These included dimerization of FeCP<sub>2</sub><sup>+</sup> and partitioning of the counterion in the PPVF film. Both of these, however, do not give rise to a linear relationship between the log concentration ratio to the potential. If the number of electrons transferred was equal to 1/2, this would give a close to Nernstian slope, but this is totally unreasonable. If the Nernst equation is written as below:

$$E = E^{\circ'} + p \frac{0.059}{n} \log \frac{[\text{FeCp}_2^+]}{[\text{FeCp}_2]} \quad (1)$$



Table III.5.3: Charge - Potential Relationship for PPVF.

Substrate	SSE	$d_s, \text{\AA}$	$S, \text{mV/decade}$	int, V	[FeCp <sub>2</sub> ], M	$\Gamma$ moles-cm <sup>-2</sup>
GC	0.1 M TBAP/CH <sub>3</sub> CN	195	149	0.428	4.45	0.863x10 <sup>-8</sup>
GC	0.1 M TBAP/CH <sub>3</sub> CN	455	126	0.424	4.27	2.02x10 <sup>-8</sup>
GC	0.1 M TBAP/CH <sub>3</sub> CN	750	126	0.421	4.38	3.28x10 <sup>-8</sup>
GC	0.1 M TBAP/CH <sub>3</sub> CN	1260	120	0.431	4.52	5.7x10 <sup>-8</sup>
PG	0.1 M TBAP/CH <sub>3</sub> CN	--	126	0.426	--	1.32x10 <sup>-8</sup>
PG	0.1 M TBAP/CH <sub>3</sub> CN	--	133	0.430	--	2.1x10 <sup>-8</sup>
Pt	0.1 M TBAP/CH <sub>3</sub> CN	--	129	0.429	--	1.73x10 <sup>-8</sup>
GC	0.1 M TBAP/CH <sub>3</sub> CN	777	143	0.432	2.59 <sup>a</sup>	2.0x10 <sup>-8</sup>
GC	0.1 M TEAPts/CH <sub>3</sub> CN	761	123	0.404	3.82 <sup>b</sup>	2.91x10 <sup>-8</sup>
GC	0.1 M TBAP/CH <sub>2</sub> Cl <sub>2</sub>	765	121	0.461	3.65 <sup>b</sup>	2.79x10 <sup>-8</sup>
GC	0.1 M LiClO <sub>4</sub> /H <sub>2</sub> O	776	125	0.306	3.98 <sup>b</sup>	3.09x10 <sup>-8</sup>

(a)  $nf = 1.52$ ; made in 15.0 mtorr steady state pressure discharge (30 minutes).

(b) These concentrations were calculated from the total surface coverage measured in this SSE.

### III.6.17

then, since  $n = 1$ , this implies that  $p \cong 2$ .  $p$  is defined here as a nonideality parameter. If this is expressed in terms of activities, where

$$a_{\text{FeCp}_2^+} = [\text{FeCp}_2^+]^p \quad (2)$$

$$a_{\text{FeCp}_2} = [\text{FeCp}_2]^p \quad (3)$$

the implication is that the activity of ferrocene and ferricenium in the PPVF films is proportional to the square of their respective concentrations. Although the above equations fit the charge - potential response for PPVF films, the explanations for this fit are not obvious.

Solubilized ferrocenes are known to give one-electron transfer Nernstian responses. Furthermore, linear ferrocene polymers in solution also behave according to the Nernst equation (slope = 63 mV/decade)[2]. Bard has examined PVF adsorbed on platinum, and some evidence is given for interaction between electroactive sites[3]. However, the interaction is an attractive one, causing the cyclic-voltammetric peak width to be less than theoretical (40 mV vs. 90 mV at half height). If this system was truly at equilibrium, this would indicate a log concentration ratio vs.  $E$  slope of less than 59 mV/decade. However, no proof of the attainment of equilibrium on the cyclic voltammetric time scale was given.

Murray has examined activity relationship of PPVF film electrodes[4]. He finds the activity relationships depend on

### III.6.18

solvent and surface coverage of PPVF. Attractive interactions are found in water, repulsive interactions are found in acetonitrile. There results seem to contradict the results given here, since virtually no dependence on solvent was found. Two factors may account for this discrepancy: (1) Murray used kinetic methods (e.g. cyclic voltammetry) to evaluate thermodynamic properties. That the experiment was not conducted at equilibrium is evidenced by the peak separation in the cyclic voltammetric waves. (2) Murray has reported that PPVF films made in his lab are soluble and in many respects behave like linear PVF (this was established by comparison of cyclic voltammetric responses[5]).

If the latter is the source of discrepancy between the observed behavior of PPVF studied in this dissertation and PPVF studied by Murray, the implication is that the thermodynamics of polymer film redox depends on polymer film properties (e.g., crosslinking and solubility). Preliminary results on the equilibrium - charge potential relationship for PVF adsorbed on glassy carbon support this hypothesis, since a slope of 76 mV/decade was found<sup>6</sup>. Further speculation cannot be made until comparisons between PPVF and other electroactive polymers as studied by equilibrium charge - potential relationships are made.

Redox Thermodynamics of LPVF Film Conversion

A cyclic voltammogram (1 mV/s) of a thin LPVF film in contact with 0.10 M TBAP/acetonitrile is shown in Figure III.5.5. The morphology of this curve is very similar to previously reported results[7,8]. An interesting aspect of these voltammograms is the persistence of a separatism between the anodic and cathodic peak potential,  $\Delta E_p$  been at slow scan rates[8]. At  $\gamma = 1$  mV/s we find  $\Delta E_p = 15$  mV, increasing as a strong function of scan rate to 135 mV at  $\gamma = 100$  mV/s for the system of Figure III.5.5. Clearly,  $\gamma$  must be much less than 1 mV/s to anticipate that equilibrium between the LPVF film and the glassy carbon supporting electrode could be established on the time scale of the cyclic voltammetric experiment.

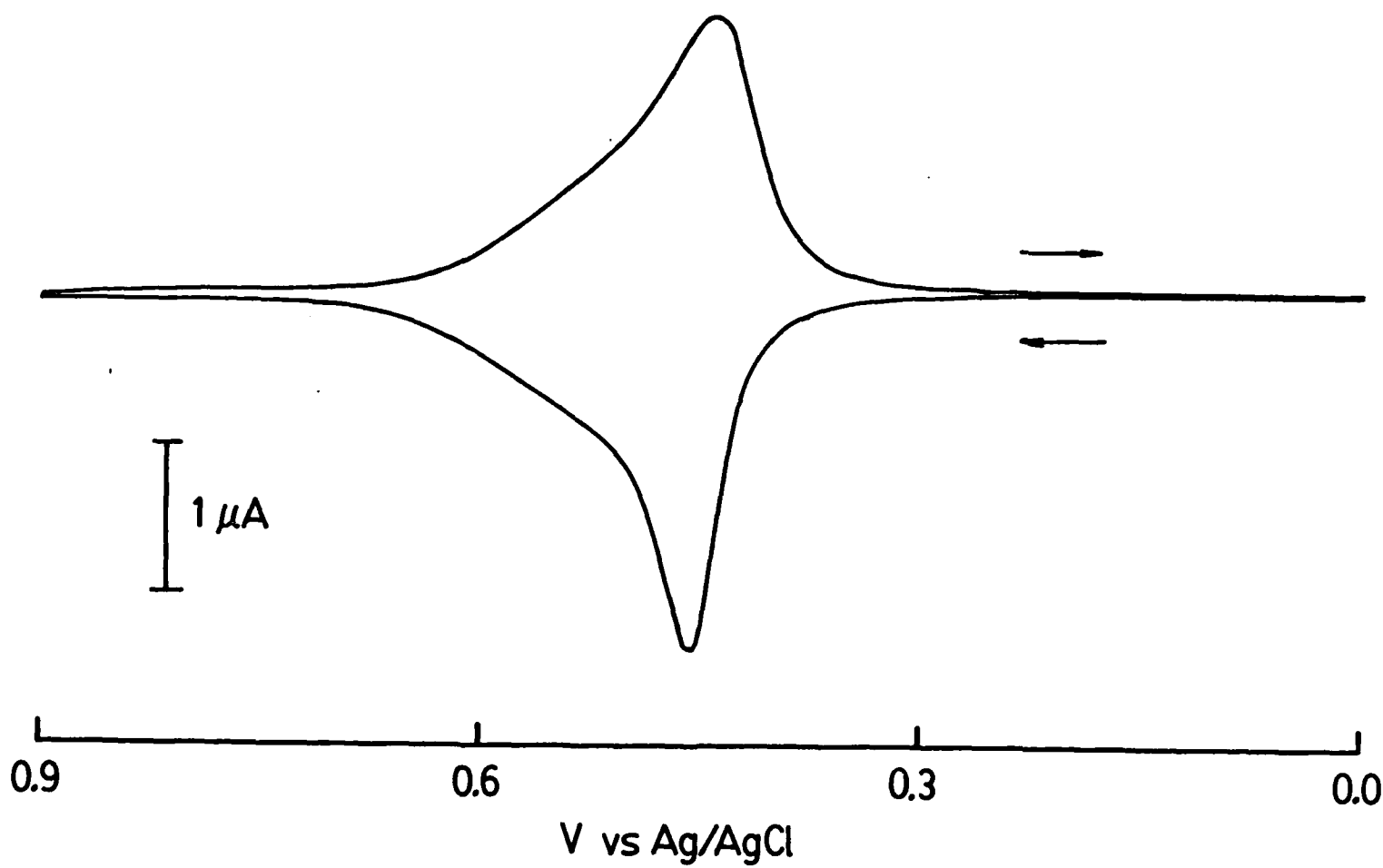
Furthermore, some measure of hysteresis is clearly evident in the data of Figure III.5.5. This dictates the necessity of using coulometric titration procedures to evaluate what the equilibrium thermodynamic behavior of the polymer film is. The coulometric procedure called for incrementing the potential from 0.0 V at which the film is fully reduced to more positive values. If, however, the initial potential is chosen to be +0.9 V with successive decrements toward 0.0 V, only the coulometric results obtained at potentials  $E > E^{\circ'}$  are the same as for the incremental procedure. For potentials  $E < E^{\circ'}$  the results do not coincide, indicating that even with the coulometric approach the problem

III.6.20

Figure III.5.5: Cyclic Voltammetry of LPVF supported on glassy carbon.

Film thickness: 190 Å, SSE: 0.10 M TBAP/acetonitrile,

$\gamma = 1.0$  mV/s.



### III.6.21

slow conversion kinetics cannot be completely overcome. This type of behavior and our interpretation of its causes are discussed below in a later subsection of the results have been presented.

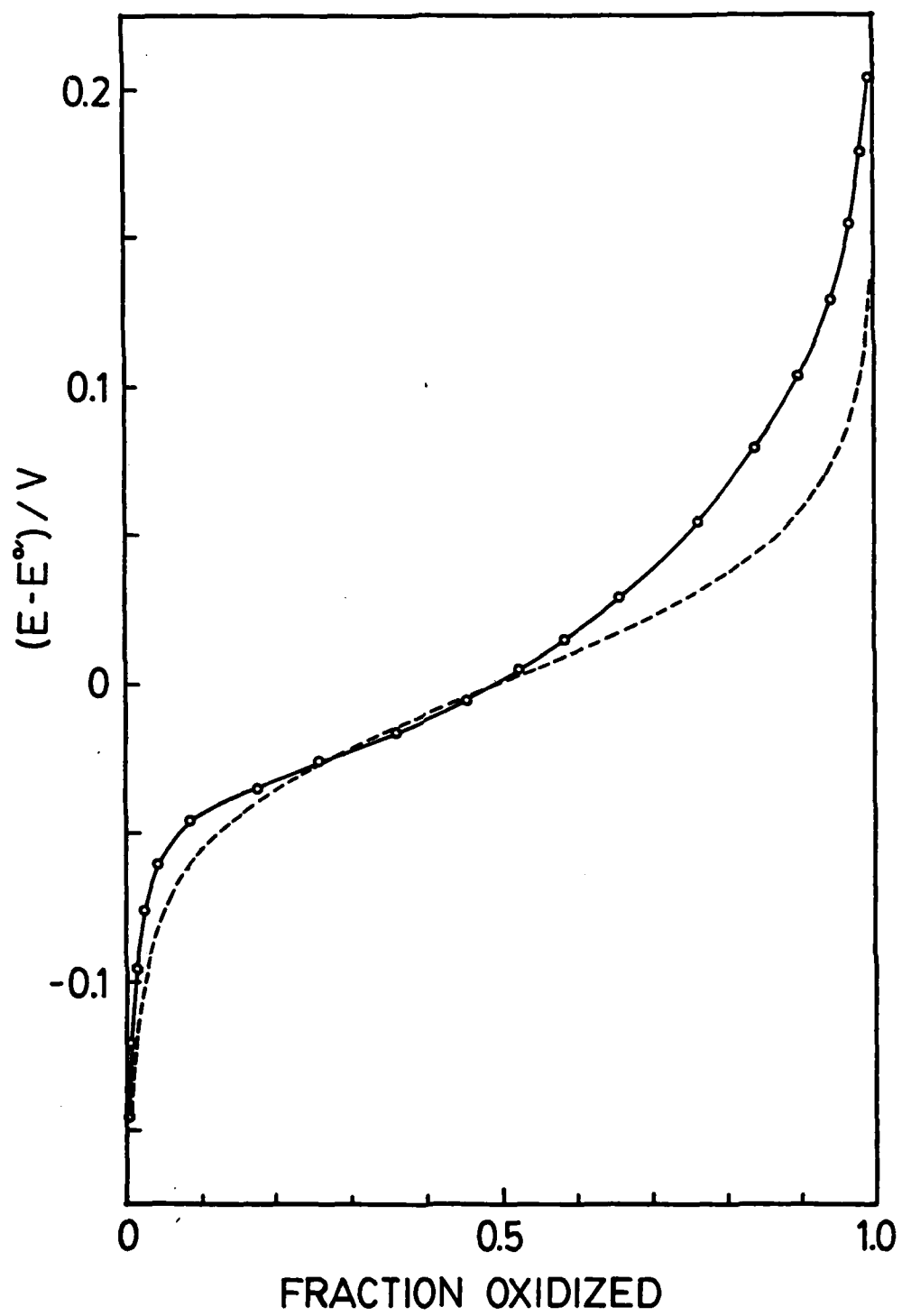
Figure III.5.6 shows a typical titration curve for an LPVF film on glassy carbon. Although this data was taken on a film of 854 Å thickness, it was found that the shape of the titration curves were thickness independent over the range 200-1200 Å. Numerical evaluation of the derivative,  $df/dE$ , of the titration curve gives the result plotted in Figure III.5.7. This curve can be thought of as the limit of the cyclic voltammetric response as  $\gamma \rightarrow 0$ . Because the sequence and time scale of the measurements resulted in practical equilibrium within the film, Figure III.5.7 is representative of the reversible behavior of this system. The shape of this curve is essentially identical to the anodic peak of Figure III.5.5, but is obviously narrower than the cathodic wave. This difference is related to the hysteresis discussed above. This phenomenon will be discussed in detail below.

A typical Nernst plot for LPVF is given in Figure III.5.8. In contrast to a simple, single electron transfer process (linear plot with 59 mV/decade slope at 25°C) the thermodynamics as reflected in this data are quite complex. As a fully reduced LPVF

### III.6.22

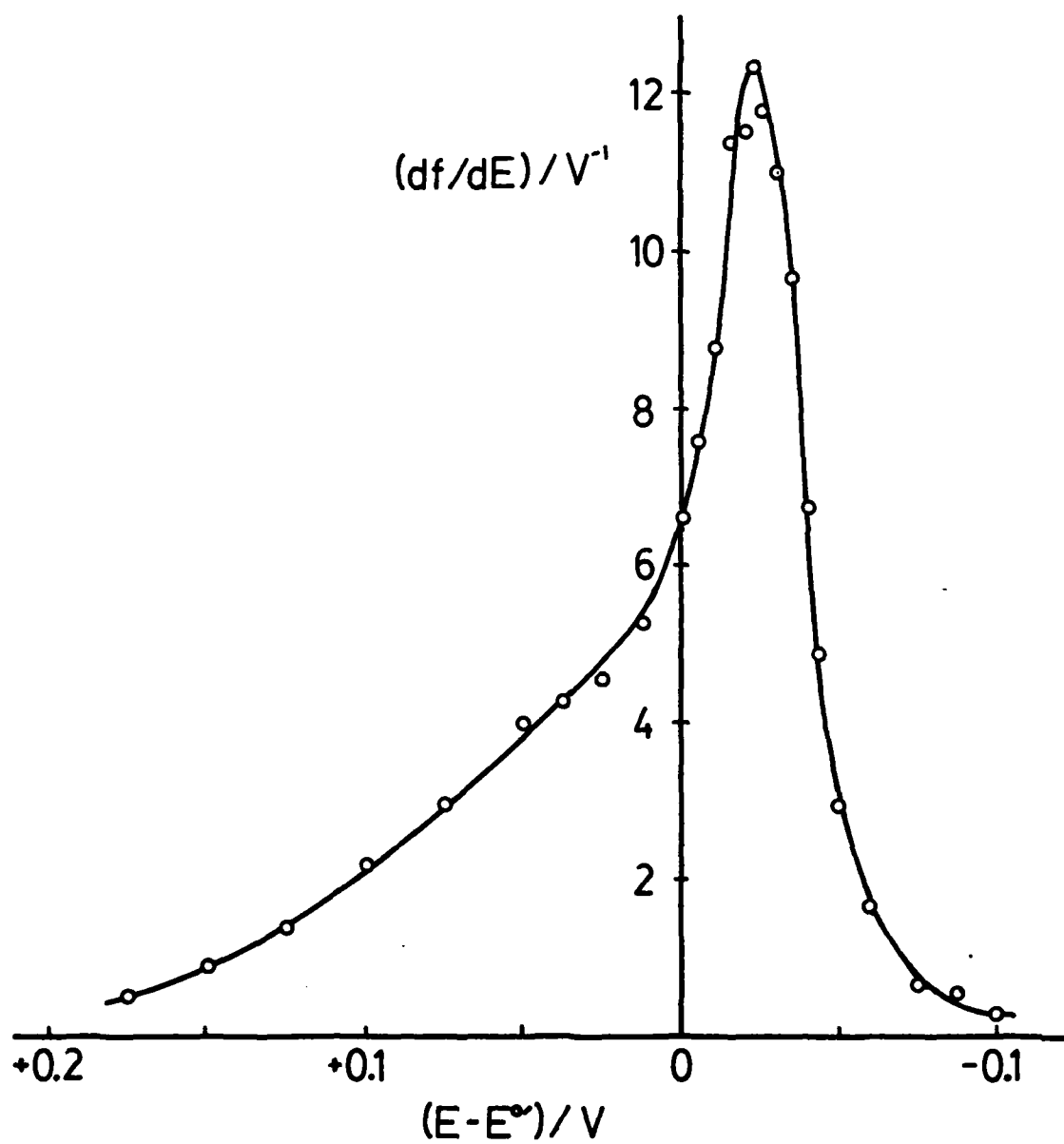
Figure III.5.6: Coulometric titratim curve obtained under controlled potential conditions for an 854 Å film of LPVF supported on glassy carbon. Determination carried out in 0.1 M TBAP/acetonitrile. Dotted line is the theoretical curve for a simple one electron couple of the same  $E^{O'}$  as the LPVF film.  $f_{Ox}$  is the fraction of ferrocene sites in the oxidized form.





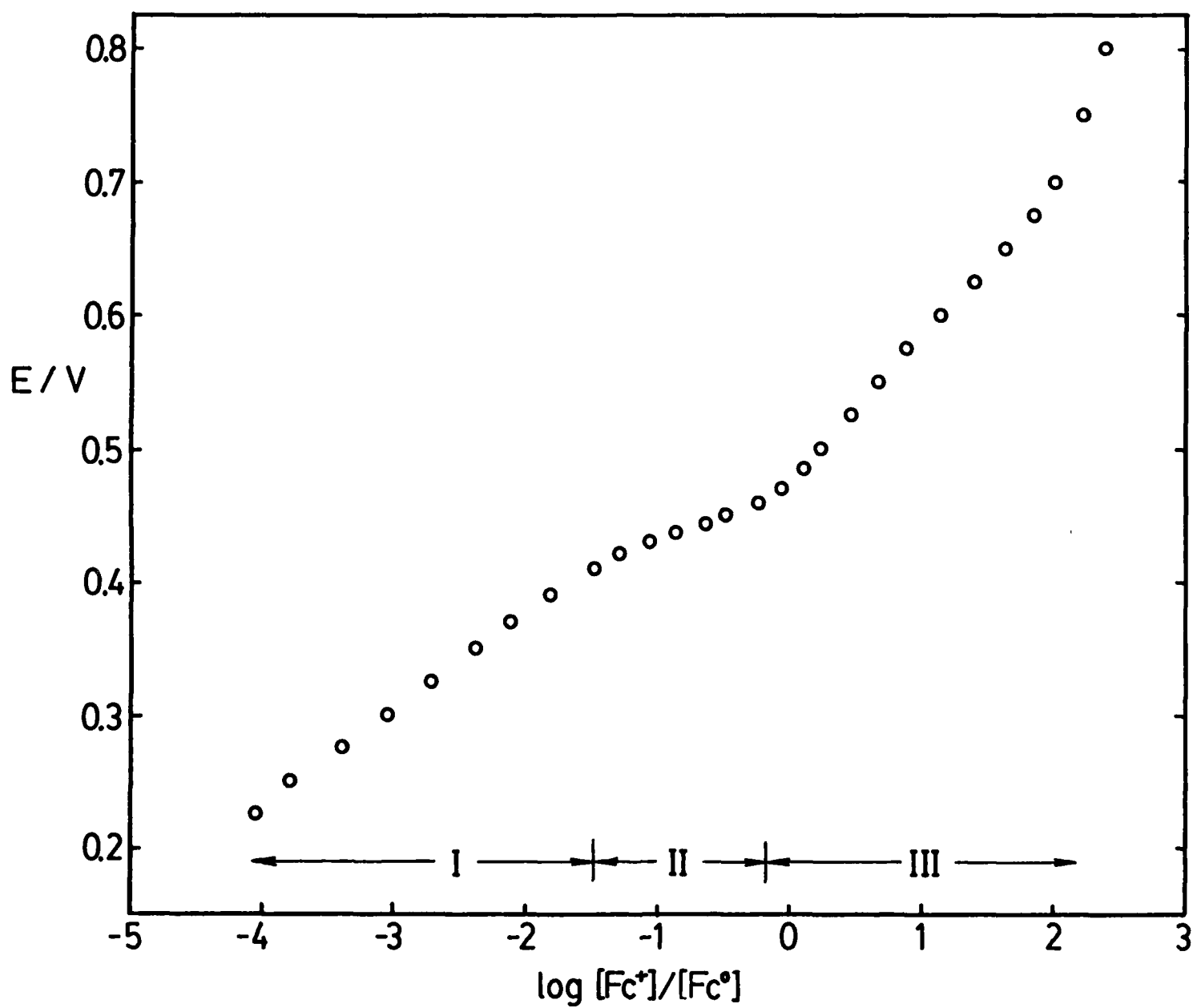
III.6.23

Figure III.5.7: Derivative of the titration curve shown in Figure 6.



### III.6.24

Figure III.5.8: Nernst plot for coulometric titration of LPVF supported on glassy carbon. Data obtained in 0.10 M TBAP/acetonitrile for a 756 Å thick film. See text for a discussion of regions I, II and III.



### III.6.25

film begins to undergo oxidation, the curve is approximately linear with a slope of ca 80-100 mV/decade. As the apparent  $E^{0'}$  ( $f=0.5$ ) is approached, the slope decreases, smoothly undergoing a transition to a value of ca 20-25 mV/decade at potentials just cathodic of the  $E^{0'}$ . At fractional oxidation in excess of 0.5 ( $E > E^{0'}$ ) the slope rapidly increases to a value of ca 110-120 mV/decade, which is more or less maintained until reaching the fully oxidized state.

There appear to be three distinct regions of differing overall behavior. These are labelled as regions I, II and III in Figure 8 where, in the simplest limit, one could assume that the differences in the three regions are attributable to three different primary phenomena which complicate the thermodynamics beyond the expected behavior of the simple case. It should be noted, however, that the potential for the proposed demoscation, are somewhat arbitrary, and clearly these are transition regions wherein there are a multiplicity of complicating phenomena which are simultaneously operative.

The following subsections deal in turn with interpretation of these results on a region by region basis under the assumption that one, primary phenomenon is responsible for the nonideal behavior observed. The first subsection addresses the behavior in region II in the context of a model based on aggregation of ionic redox sites. Region III is then treated in which it is proposed

### III.6.26

that a mechanical/electrochemical phenomenon may account for the super Nernstian slope. Finally, the response in Region I is discussed in terms of a fixed site ion exchanger in which the potential of the phase containing these sites (ferricinium pendant groups) is governed not only by the ferrocene/ferricinium redox couple, but also by membrane potential contribution from supporting electrolyte ions whose activities and mobilities are different in the polymer and solution phases.

#### Region II: Redox Site Aggregation Model

The sub-Nernstian slopes observed for Region II of the LPVF Nernst plots are interpreted to indicate some form of site aggregation within the films. Consideration of the literature on ionic polymers [9-11] leads us to the conclusion that site aggregation should be expected to occur in LPVF polymers as they become oxidized. Dry, reduced LPVF is an amorphous, non-ionic, hydrophobic material. Its dielectric constant is most likely in the range of 2-4 by analogy to other hydrophobic polymers[12].

Upon partial oxidation, ferricinium cations and an equal number of counter-ions will reside within the film. Because of the low dielectric constant these ions are not expected to exist as separate ions but rather as ion pairs. This general situation provided the starting point for Eisenberg's theory[13] of ion

### III.6.27

clustering in organic polymers. This theory predicts that ions will associate to form ion/counterion pairs, that ion pairs can associate into higher order multiplets, and that multiplets can further associate into larger clusters of sizeable dimensions, i.e., 50-100 Å. This last phenomenon is referred to as microphase separation, since the polymer is pictured as being comprised of ionic domains separated by essentially nonionic regions. The nature of association depends on the ion concentration (low values favor lower order multiplets, higher values favor clustering) as well as certain physical properties of the polymer. Results of investigations addressing the effects of ion incorporation on polymer structure are generally supportive of Eisenberg's theory[9-11].

Quantitative application of the theory to LPVF films operating in an electrochemical environment does not seem feasible at present. An estimate of cluster decomposition temperature is needed to perform the calculations, and there is no experimental evidence available on which to base such a value for LPVF. Furthermore, the situation inside an LPVF film exposed to an electrolyte environment is considerably more complex than that for the interior of a dry film. Solvent and electrolyte undoubtedly partition to a certain extent into the film, and thus cause swelling, although the relative amounts of each which are present are not known. This process will alter the properties of the polymer, e.g., by decreasing the glass transition temperature. An



### III.6.28

flux of acetonitrile (dielectric constant of 37) would also be expected to cause an increase in the overall effective dielectric constant of the film compared to an unswelled film. Even if the dielectric constant of the swelled film was known, however, there would still remain the important question of heterogeneity. Local microenvironments could exist in the swollen, reduced film which exhibit dielectric and solvation behavior significantly different from those associated with averaged, bulk properties. Any oxidation of the LPVF film would, in addition to increasing the ferricinium/counteranion concentration, also cause the amounts of sorbed solvent and supporting electrolyte to undoubtedly change. Important physical properties of the LPVF film are thus expected to be a function of its potential-controlled oxidation state.

With these caveats in mind, a qualitative picture of redox site aggregation in LPVF films can be given. In order to gain some understanding as to how various types of redox site associations could alter the equilibrium redox behavior of an LPVF film, the simplest cases of dimer formation are first considered. The simplest ionic dimer would be comprised of two  $\text{Fc}^+ \text{ClO}_4^-$  ion pairs and would be termed a quartet in Eisenberg's terminology[13]. Such an association for a redox system can be treated as oxidant dimerization, and the appropriate equilibrium expression is[14]:

$$E = E^{\circ'} + \frac{RT}{nF} \left[ \ln \frac{2f}{1-f} - \ln(1 + (1 + 8fc_{\text{Fc}}K_{\text{do}})) \right] \quad (4)$$

### III.6.29

where  $f$  is fraction of sites oxidized,  $c_{Fc}$  is the total concentration of ferrocene sites, and  $K_{do}$  is the equilibrium constant for the dimerization of the oxidant  $Fc^+$  (actually  $Fc^+ ClO_4^-$ ). The lower right portion of Figure III.5.9 shows equation (4) plotted for several values of  $c_{Fc}K_{do}$ . It can be seen that oxidant dimerization shifts the formal potential to more negative values and causes a decrease in Nernst slope for  $f \leq 0.5$ .

Reductant dimerization is a second possibility for which a comparable expression to equation (4) yields the results shown in the upper left portion of Figure III.5.9 for various values of  $c_{Fc}K_{dr}$ , where  $K_{dr}$  is the equilibrium constant. Dimerization of two reductant sites, i.e.,  $2Fc^0 \rightleftharpoons Fc_2^0$  will shift the formal potential to more positive values and will cause a decrease in Nernst slope for  $f \geq 0.5$ .

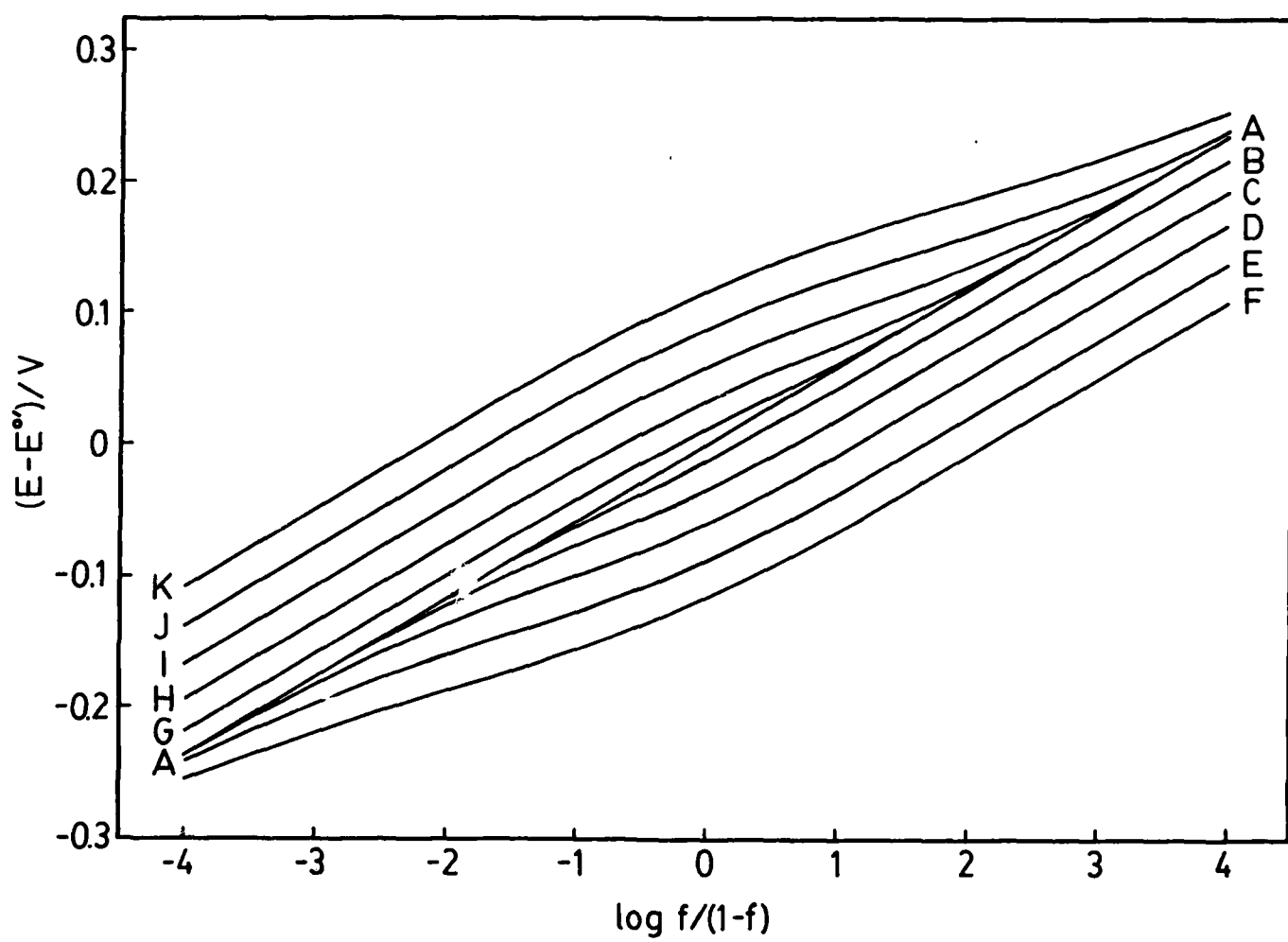
If the values of  $K_{do}$  and  $K_{dr}$  are both nonzero, the resultant Nernst plot will reflect the contributions of each according to the expression [14]:

$$E = E^0' + \frac{RT}{nF} \ln \frac{(1+8fc_{Fc}K_{do})^{1/2} - 1}{(1+8(1-f)c_{Fc}K_{dr})^{1/2} - 1} \quad (5)$$

Results for the special case  $K_{do} = K_{dr}$  are given in Figure III.5.10. No shift in the formal potential occurs and the decreased Nernst slope is symmetrical about  $f = 0.5$ . When  $K_{do} \neq K_{dr}$ , an  $E^0'$  shift will occur and the Nernst plot again will be nonsymmetrical about  $f = 0.5$ . The extent to which these

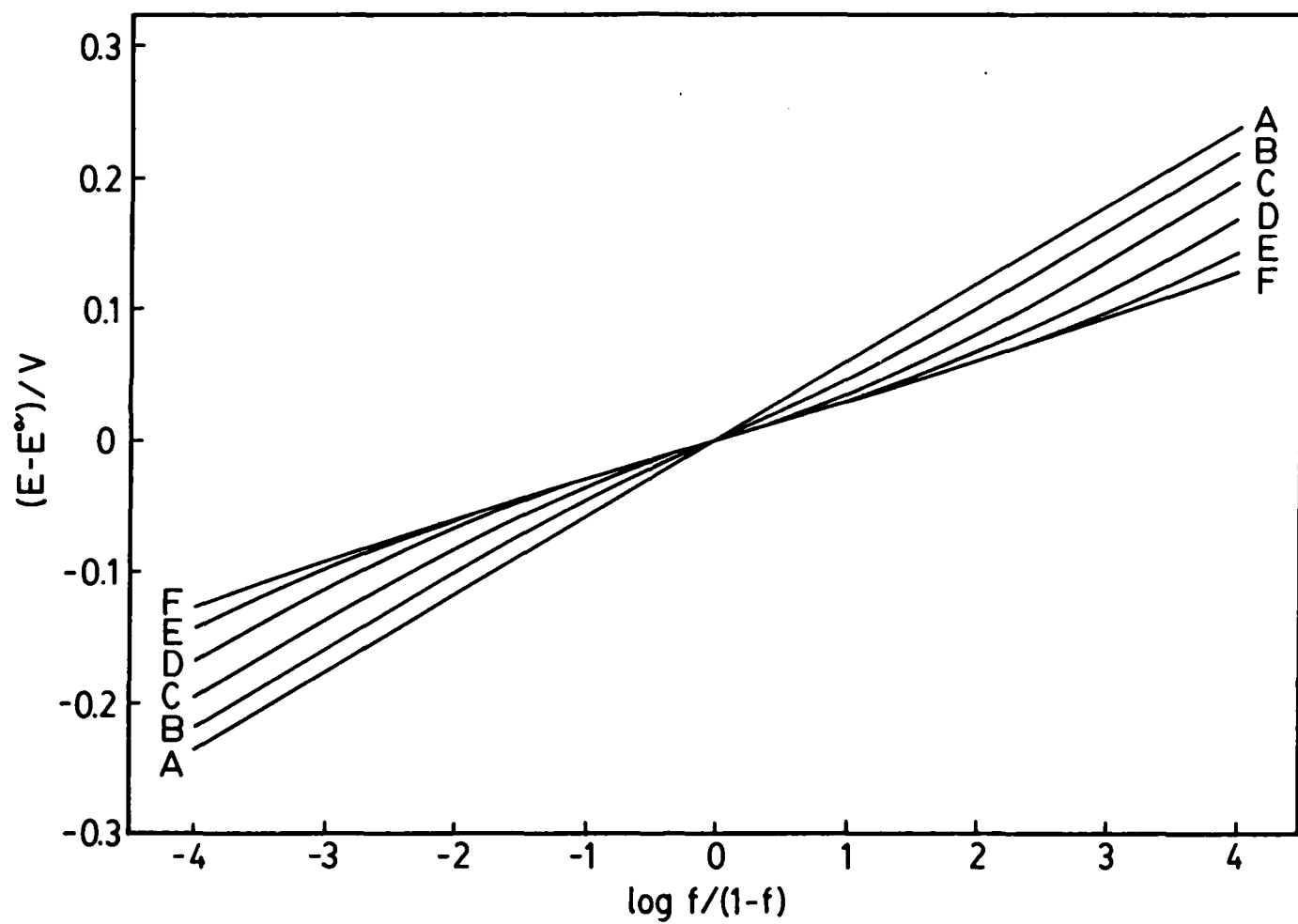
III.6.30

Figure III.5.9: Nernst plots showing the effect of oxidant or reductant dimerization. Curve A- $K_{do}=K_{dr}=0$ . Curves B-F for oxidant dimerization with values of  $c_{Fc}K_{do}$  equaling 1, 10,  $10^2$ ,  $10^3$  and  $10^4$ , respectively. Curves G-K for reductant dimerization with values of  $c_{Fc}K_{dr}$  equaling 1, 10,  $10^2$ ,  $10^3$  and  $10^4$ , respectively. A one electron process is assumed in all cases.



III.6.31

Figure III.5.10: Nernst plots reflecting committant oxidant and reductant dimerization. Values of  $K=K_{do}=K_{dr}$  for curves A-F are 0, 1, 10,  $10^2$ ,  $10^3$  and  $10^4$ , respectively.



### III.6.32

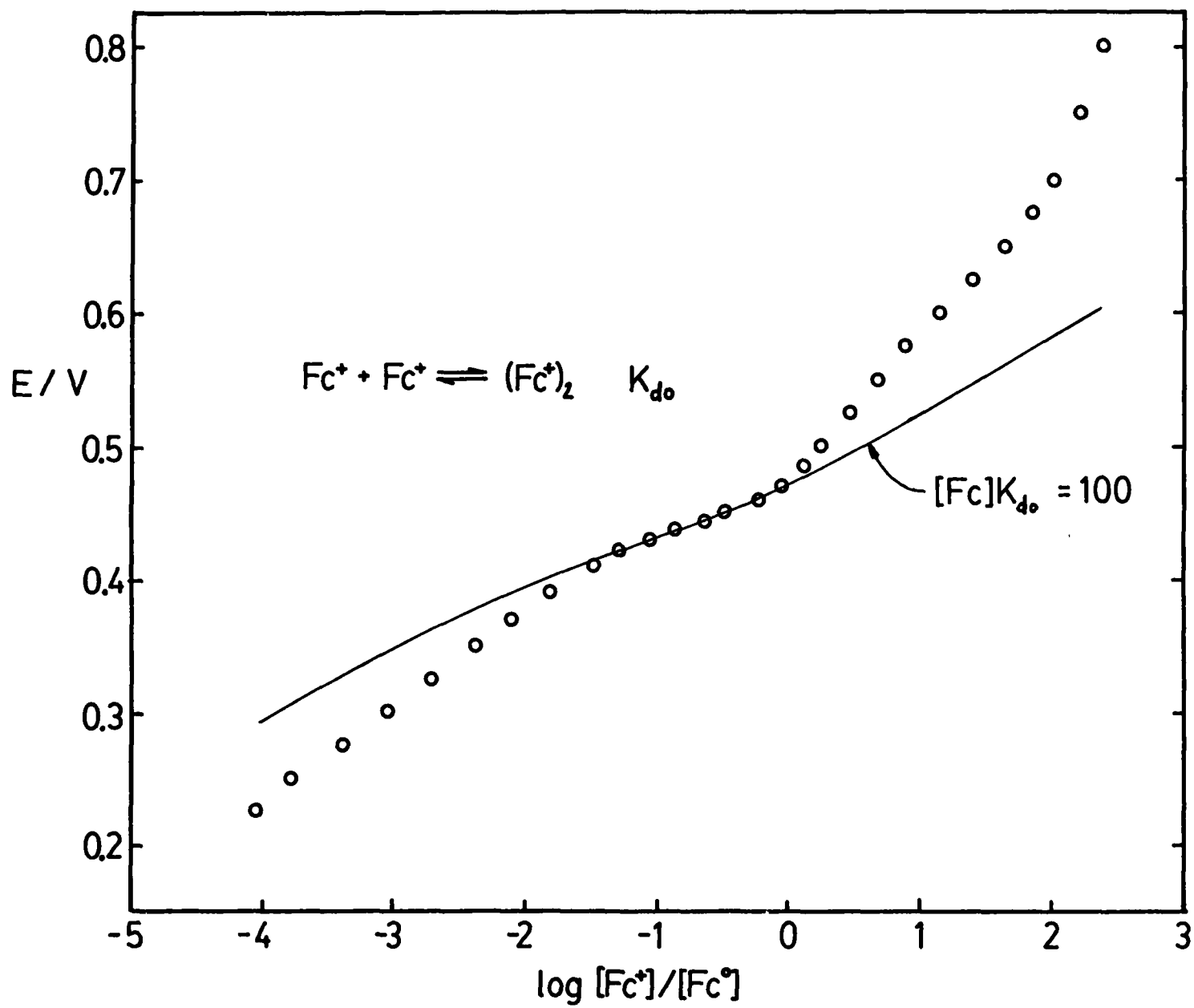
deviations will occur will depend on the magnitudes of  $K_{dO}$  and  $K_{dR}$ , and the resulting plot will more closely resemble that form of dimerization which corresponds to the larger of the two equilibrium constants.

In Region II, the Nernst slope is less than theoretical for  $f \leq 0.5$ , which indicates that oxidant dimerization may be occurring. Figure III.5.11 shows that equation (4) with  $c_{Fc}K_{dO} = 100$  fits this data region quite well. We emphasize at this point that no quantitative significance is being attached to this particular value for two reasons. First, the shape of the nernst curve over this limited region is relatively insensitive to the magnitude of  $c_{Fc}F_{dO}$  (see Figure III.5.9 for  $0 > \log(f/(1-f)) > -1.5$ ). The second reason is that the shift in formal potential, relative to the simple case, is not known (see below). Nevertheless, Figure III.5.11 does serve to show that a sub-Nernstian slope in Region II can be qualitatively viewed as dimerization of oxidized redox sites, i.e., formation of  $Fc^+ ClO_4^-$  ion pairs. Dimerization of the reduced sites  $Fc^0$ , on the other hand, cannot account for the reduced slope as can be concluded from inspection of Figure III.5.9. One other case that has been considered as a simple model for redox site aggregation is a dimer comprised of one oxidant and one reductant[14], e.g.,  $Fc^0/+ ClO_4^- Fc^+/0$ . However, this model incorrectly predicts a super-Nernstian slope about  $f = 0.5$  and has, therefore, been eliminated from further consideration.

III.6.33

Figure III.5.11: Fitting of oxidant dimerization model to Region II in a  
745 Å film of LPVF on glassy carbon. SSE: 0.10 m  
TBAP/acetonitrile.





### III.6.34

The preceding discussion has endeavored to show that ion association is an expected phenomenon in LPVF films (as in other ionic polymers), and that such association is qualitatively consistent with predicted and observed redox behavior by using a simple dimerization model. A closer inspection reveals that oxidant dimerization (quartet formation) cannot, by itself, account for the available data. For example, minimum slopes of 20-25 mV were consistently obtained for LPVF Region II data, and, in fact, the true minimum slope is probably even less than this graphically determined value whose accuracy is limited by the width of the intervals between data points. Since dimerization alone could afford a minimum slope of only 29.6 mV for large values of  $K_{DO}$ , the formation of higher order multiplets appears to be likely. The minimum attainable Nernst slope for a multiplet composed of  $n$   $Fc^+ClO_4^-$  ion pairs would be  $59.2/n$  mV.

Another important consequence of oxidant dimerization mentioned above and shown in Figure 9 is the strong dependence of the shift in  $E^0$  on the magnitude of  $K_{DO}$ . Quantitative assessment of this effect requires a knowledge of  $E^0$  for the  $Fc^+/Fc^0$  couple in the polymer film in the absence of complications. In solution phase systems, dilutions of the redox couple are typically performed in order to obtain this information. Unfortunately, in LPVF and other redox polymer films dilution experiments are usually unavoidably ambiguous because of uncertainties with regard

### III.6.35

to accompanying changes in polymer structure. Comparisons of  $E^{\circ'}$  values for redox couples in dilute solution and inside polymer films do, however, suggest that they are similar[7]. Also, the  $E^{\circ'}$  of the ferrocene/ferrocinium couple is considered to be reasonably insensitive to its solvent environment[15], although certainly not totally so[16]. Thus,  $E^{\circ'}$  for  $\text{Fc}^+/\text{Fc}^{\circ}$  at infinite dilution in LPVF is expected to be similar to its corresponding solution value. In 0.10 M TBAP/acetonitrile the solution  $E^{\circ'}$  was determined from CV to be +0.41 V vs Ag/AgCl(1.0M KCl). From coulometry, the measured value for LPVF was +0.44 V. Because these two values are close to each other, it can be concluded that a large  $E^{\circ'}$  shift cannot be attributed to the dimerization or association phenomena occurring in the LPVF film. For example, if the simulation shown in Figure III.5.11 is assumed for the moment to be true, an  $E^{\circ'}$  shift of -60 mV (see Figure III.5.9) would occur. This would require a "dilute  $E^{\circ'}$ " for  $\text{Fc}^+/\text{Fc}^{\circ}$  in LPVF of 0.50 V. Larger values of  $K_{\text{do}}$  or higher order association would demand even larger values for the  $E^{\circ'}$  at infinite dilution. In view of the earlier arguments, such a situation seems unlikely.

However, if some form of reductant dimerization or association were also present, then significantly decreased Nernst slopes could result without large formal potential shifts, e.g., Figure III.5.10. Physically, this is not unreasonable. As the ionic content of LPVF increases, the tendency of nonionized regions to coalesce into their own domains could effectively be

### III.6.36

considered as association. Such a situation has been proposed as inherent features of ion multiplet and cluster formation in ionic polymers[9,13].

Finally, with regard to Region II, some hysteresis evidence is presented which is supportive of the existence of a heterogeneous microphase environment in LPVF.

For Region III of LPVF redox behavior, mechanical forces are proposed as the basis for the observed increase in slope to values of ca. 110 mV/decade. As a reduced LPVF film is progressively oxidized, this phenomenon is proposed to first appear at a potential near  $E^{\circ'}$ . In essence the model assumes that for further oxidation of the film beyond this point to occur, counterions which enter the film do so only with a concomittant 3-dimensional elastic expansion of the polymer network, which is electrostatically crosslinked. In other words, mechanical work must be done against the electrostatically crosslinked LPVF film in order to further oxidize  $Fc^{\circ}$  sites in Region III.

Alternatively, one may view the overall process of  $Fc^{\circ} \rightarrow Fc^{+}$  conversion in this region to require not only the expenditure of electrochemical work, but also the expenditure of mechanical work. These two work terms are then summed to account for the overall free energy changed as reflected in the change in phase potential of the polymer film. We refer to this model as a mechanical/electrochemical (MEC) model.

### III.6.37

The route by which the mechanical work term manifests itself electrochemically is proposed to be electrostatic charging of the film. Assume that an LPVF film is at equilibrium at some potential in Region III and is in a state of elastic strain. The retractive force resulting from polymer chain extension must be opposed by an expansive force of equal magnitude. This expansive force arises from crowding of counterions into the film to maintain charge neutrality. The driving force for sustaining the expansive force appears to be electrostatic in nature with the film becoming positively charged. In effect, there will be a small number of  $Fc^+$  sites which remain unneutralized by anions. Thus, for LPVF, a 110 mV slope means that an additional 50 mV of potential is required to achieve the same degree of oxidation beyond that for the simple one electron case. This additional 50 mV is the change in film phase potential required to sustain the internal film pressure against the retractive force described above.

Before proceeding with the details of the MEC model, some comments about its development are given here. The MEC model was initially conceived for PPVF films, which are described more fully in a later section. For the present discussion, the salient features of PPVF films are their super-Nernstian (ca. 130 mV) slopes obtained from coulometric titration measurements, the invariance of this slope and the  $E^0$  with respect to various

### III.6.38

solvent/supporting electrolyte systems, and their insolubility in all solvents tested. These and other results lead to a picture of PPVF as a highly crosslinked polymer which is poorly solvated by all solvents used. An important distinction between the PPVF films and LPVF Region III behavior is the nature of the crosslinking. It is covalent in the case of PPVF, and thus found to predominate at all fractions oxidized; whereas in LPVF it is electrostatic and therefore only important at higher fractions oxidized.) It seemed reasonable to assume that volumetric expansion of the PPVF network would be required in order to accommodate concentrations of perchlorate ranging as high as 4 M. Because of the highly crosslinked structure of PPVF, it also seemed reasonable to assume that expansion of the film would be opposed by elastic mechanical forces resulting from stretching of the polymer network chains. Some particularly graphic evidence in support of this mechanism are found in Figure III.4.14. The scanning electron micrographs reproduced there reveal that PPVF films can indeed rupture upon oxidation. Such events appear to result from internal mechanical stress which exceeds the fracture stress of the material.

In contrast to PPVF, there are no covalent crosslinks in LPVF to provide a network structure. However, the dimerization or aggregation of  $\text{Fc}^+\cdot\text{ClO}_4^-$  ion pairs described earlier serves to electrostatically crosslink the linear chains as is generally

### III.6.39

described for other ionic polymers[9]. Thus an LPVF film will undergo conversion from a linear polymer into a network polymer as it becomes oxidized. Upon oxidation of 50% of the redox sites in LPVF, the polymer should be extensively crosslinked since the concentrations of  $\text{Fc}^+$  sites and  $\text{ClO}_4^-$  counterions are on the order of 3 M. Further influx of counterions will require work to elastically expand the resulting network.

It is not understood why the MEC effect is manifested only for  $f \gg 0.5$ . Undoubtedly there are a number of competing processes which occur as a reduced LPVF film becomes progressively oxidized. A reduced film will contain a certain fractional volume of solvent. As a film becomes more oxidized, a process which gradually transforms LPVF into a network polymer, the extent of solvation should decrease as the effective molecular weight of the polymer increases. Also upon oxidation of  $\text{Fc}^0$  sites, the corresponding volume of incorporated counterions (and their attendant solvation sphere) must be compensated for by either an increase in the overall volume of the film or by a loss of solvent from the film or by some combination thereof. For values of  $f \leq 0.5$ , the incorporation of anions evidently occurs in a manner which results in polymer structures which remain essentially unstressed. Beyond this point the film expands elastically to accommodate the increased volume associated with additional counterion influx. The transition from Region II to Region III

### III.6.40

redox behavior may correspond to a situation in which essentially all solvent has been excluded from the film. A competition exists between solvation effects and electrostatic effects, with the latter prevailing up to the point where the film may be viewed as no longer solvated internally.

The following paragraphs outline a crude quantitative treatment of Region III redox behavior in terms of a simple stress-strain model. The development consists of three major parts. First, the pertinent equations for elastic stress-strain behavior are presented. Next, a relation is given which relates strain ( $E$ ) in an expanded LPVF film to the variable  $f$ , which is the fraction of the redox sites which are oxidized. Finally, the mechanical component of electrochemical free energy is calculated as a function of  $f$  (and therefore,  $E$ ) and compared to that expected on the basis of simple elastic stress-strain behavior.

As a model for the LPVF film which is strained due to electrochemically induced internal expansive forces, we shall use the case of a body which is strained elastically under equal triaxial tension. This is a special case of the more general situation referred to as elastic volumetric (or dilatational) strain[17,18]. The body is assumed to be isotropic, isothermal, and elastic for the stresses considered. Application of a hydrostatic stress, either tensile or compressive, will result in a nondistorted, volumetric change,  $\Delta V$ , relative to the original



### III.6.41

volume,  $V_0$ . The three orthogonal principal stresses will be equal:

$$\sigma = \sigma_x = \sigma_y = \sigma_z \quad (6)$$

as will the corresponding principal strains:

$$\epsilon = \epsilon_x = \epsilon_y = \epsilon_z \quad (7)$$

For the remainder of this paper the symbols  $\sigma$  and  $\epsilon$  will be used to denote the respective one-dimensional stress and strain components for the volumetric strain case just described.

The volume change is related to  $\epsilon$  by the following equation [18]:

$$3\epsilon + 3\epsilon^2 + \epsilon^3 = \Delta V/V_0 \quad (8)$$

For the maximum relative volume change considered in the present work, i.e., 10%, an error of only 3% is introduced by ignoring the quadratic and cubic strain terms. Therefore, the following approximation is used instead of equation (8):

$$\epsilon = \Delta V/3V_0 \quad (9)$$

The relationship between stress and strain for hydrostatic volumetric strain is given by:

$$\sigma = E_y \epsilon / (1 - 2\mu) \quad (10)$$

where  $E_y$  is Young's modulus and  $\mu$  is Poisson's ratio.

For an elastic deformation of a body, the available work is the Helmholtz free energy,  $F$  [19]:

$$F = \frac{1}{2} \sigma_{ik} \epsilon_{ik} \quad (11)$$

### III.6.42

where  $\sigma_{ik}$  and  $\epsilon_{ik}$  represent the stress tensor and strain tensor, respectively. For hydrostatic deformation of an isotropic body, only the three diagonal (or principal) components of each tensor are nonzero and, by using equations (6) and (7), the expression for free energy becomes:

$$F = \frac{3}{2} \sigma \epsilon \quad (12)$$

Substituting for  $\sigma$  from equation (10):

$$F = 3E_Y \epsilon^2 / 2(1-2\mu) \quad (13)$$

For one-dimensional elastic strain, free energy is the area under the stress-strain curve, i.e.,  $\frac{1}{2} \sigma \epsilon$ . For hydrostatic volumetric elastic strain, the free energy is simply three times that value, as shown in equation (12). Equation (13) shows that the free energy is quadratic in the strain component [19]. Taking the square root of both sides of equation (13) gives the final equation of interest:

$$F^{1/2} = [3E_Y / 2(1-2\mu)]^{1/2} \epsilon \quad (14)$$

Attention is now turned towards the relationship between  $\epsilon$  and  $f$  for a LPVF film in Region III. To simplify calculations, it will be assumed that the film is unstressed for  $f \leq 0.5$ . For  $0.5 < f < 1$ ,  $\epsilon$  will be assumed to result solely from the relative volume increase associated with the uptake of perchlorate counterions. Therefore, as  $f$  changes from 0.5 to 1,  $\epsilon$  will change from 0.0 to  $\epsilon_{\max}$ :

$$\epsilon = 2(f-0.5)\epsilon_{\max} \quad (15)$$

### III.6.43

To calculate  $\epsilon_{\max}$  the approximation is made that the concentration of  $\text{ClO}_4^-$  in the film increases from 3  $\text{M}$  to 6  $\text{M}$  as  $f$  changes from 0.5 to 1. Using equation (9) with volumes replaced by molar volumes and appropriate expressions inserted for these, the result is:

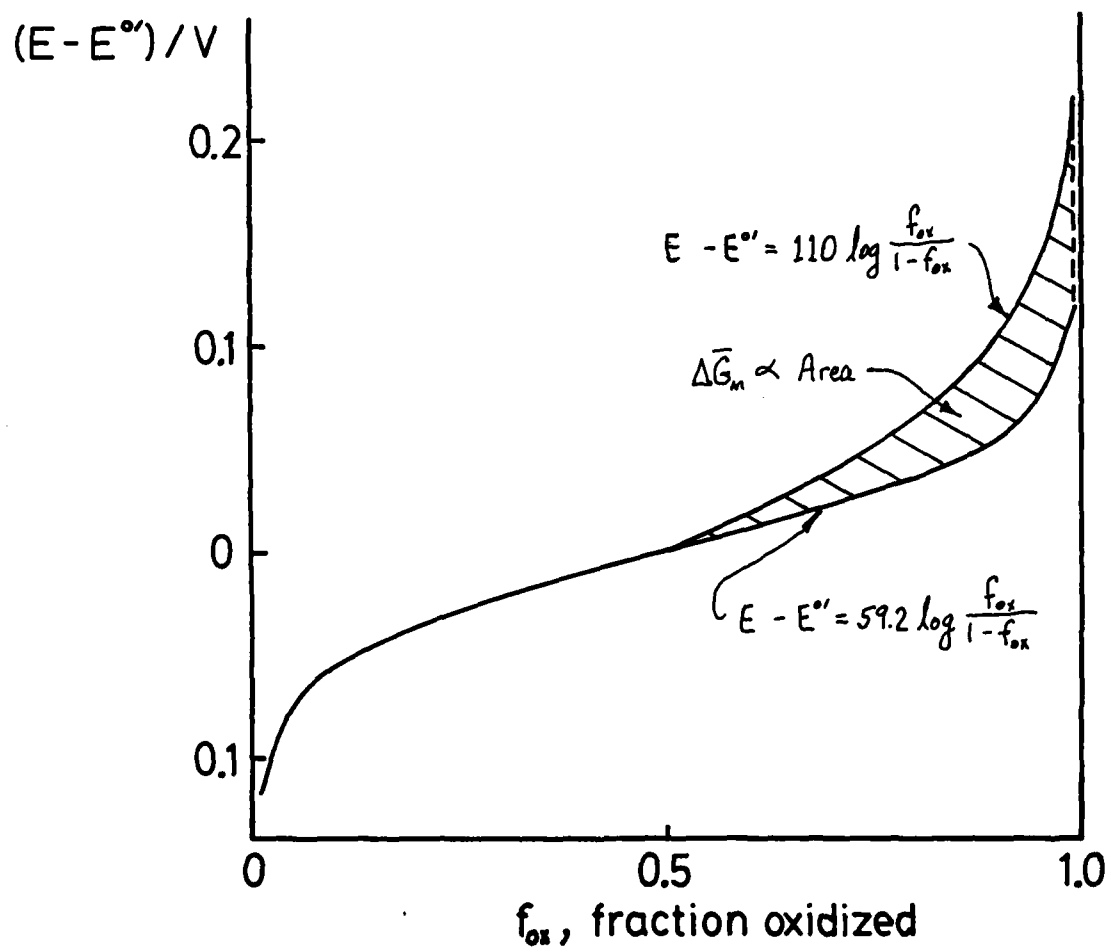
$$\epsilon_{\max} = \frac{1}{2}(4\pi r^3 N_A / 3) / (3 / C_{\text{FC}}) \quad (16)$$

where  $r$  is the radius of the perchlorate ion,  $N_A$  is Avogadro's number, and  $C_{\text{FC}}$  is the total concentration of ferrocenic sites in the film. The factor  $1/2$  appears since elastic strain occurs only for  $0.5 < f < 1$ . Using a value for  $r$  of 2.4 Å [20] and  $C_{\text{FC}} = 6 \text{ M}$ ,  $\epsilon_{\max}$  is calculated to be 0.035. With this value, equation (15) can now quantitatively relate elastic strain to the fraction oxidized of an LPVF film subject to the assumptions made in the derivation.

The third major part of this treatment is calculation of the mechanical component of the change in electrochemical free energy. To simplify matters, LPVF Region III (see Figure III.5.8) will be approximated by a line originating at the  $E^0$  and having a slope of 110 mV. This situation, along with the simple one electron Nernstian case, are shown in Figure III.5.12 in terms of  $(E - E^0)$  vs  $f$ . The cross-hatched area of Figure III.5.12 is assumed to be proportional to the mechanical contribution of the electrochemical free energy change. The symbol  $\Delta G_m$  is used to designate the

III.6.44

Figure III.5.12: Relationship between  $(E-E^0)$  and for the ideal one electron process compared to the observed behavior in Region III.



### III.6.45

mechanochemical free energy per mole, and its value can be evaluated according to:

$$\Delta G_m = \int_{0.5}^f -nF(E_1 - E_2) df \quad (17)$$

Inserting the expressions for  $E_1$  and  $E_2$  gives:

$$\Delta G_m = (51 \text{ mV})nF \int_{0.5}^f \log \frac{f}{1-f} df \quad (18)$$

Solving the integral and making appropriate unit conversion results in:

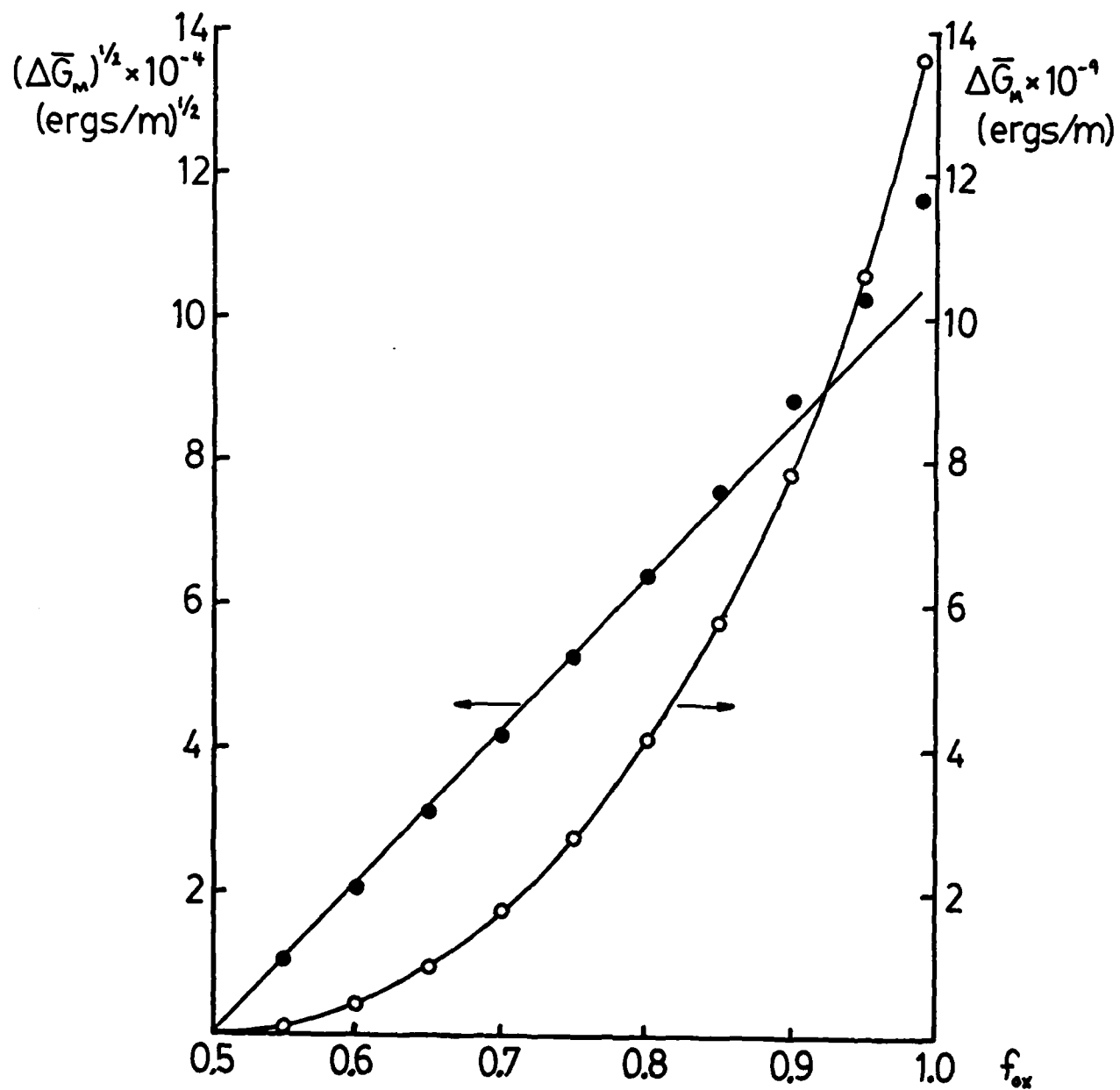
$$\Delta G_m = (4.92 \times 10^{10} \text{ ergs/mole}) (f \log f + \log(1-f) - f \log(1-f)) \Big|_{0.5}^f \quad (19)$$

In Figure III.5.13,  $\Delta G_m$  and  $(\Delta G_m)^{1/2}$  are graphed vs  $f$  (and  $\epsilon$  by using equation (15)). For values of  $f$  approaching 0.9,  $(\Delta G_m)^{1/2}$  vs  $\epsilon$  can be approximated by a line as shown. Using equation (14) and assuming that  $\mu=0.33$  [21], the slope of this line can be used to calculate a value for  $E_\gamma$  of  $1.2 \times 10^{10}$  dyn/cm<sup>2</sup>.

There are several reasons why this value of  $E_\gamma$  can only be considered as a rough estimate. (1) Region III redox behavior in the absence of mechanical effects is unknown. It is an oversimplification to use a 59 mV Nernst line since aggregation effects are also likely to be occurring in Region III. Although the extent of aggregation is unknown, its effect (see previous

III.6.46

Figure III.5.13:  $\Delta \bar{G}_M$  as a function of  $f_{Ox}$  on the interval  $f_{Ox}=D.5$  to 1.0 (right ordinate). Left ordinate shows fit of  $(\Delta \bar{G}_M)^{1/2}$  as a function of  $f_{Ox}$  in this region.





#### III.6.47

section) will be to lessen the Nernst slope and increase the calculated value of  $E_y$ . (2)  $E_y$  is most likely dependent to some degree on the LPVF oxidation state. (3) The LPVF situation is not a true hydrostatic situation since one side of the film is constrained to some unknown degree by the electrode surface. (4) The value of Poisson's ratio for these films is not known and may be significantly different than the assumed value of 0.33.

With these foregoing limitations in mind, we feel that it is reasonable to conclude that the major results obtained from the MEC model provide good support for its validity. First of all, the manner in which free energy manifests itself as a function of  $f$  is similar to that expected from simple elastic stress-strain behavior; see Figure III.5.13. Secondly, a value for  $E_y$  of  $1.2 \times 10^{10}$  dyn/cm<sup>2</sup> is comparable to  $E_y$  values reported for glassy amorphous polymers [22]. As an order of magnitude estimate, it is entirely reasonable. In all likelihood, the actual value of  $E_y$  is higher than that calculated here insce LPVF in Region III is highly ionic and extensively crosslinked while amorphous glassy polymers are not. This discrepancy is undoubtedly a result of one or more of the error sources described above.

### III.6.48

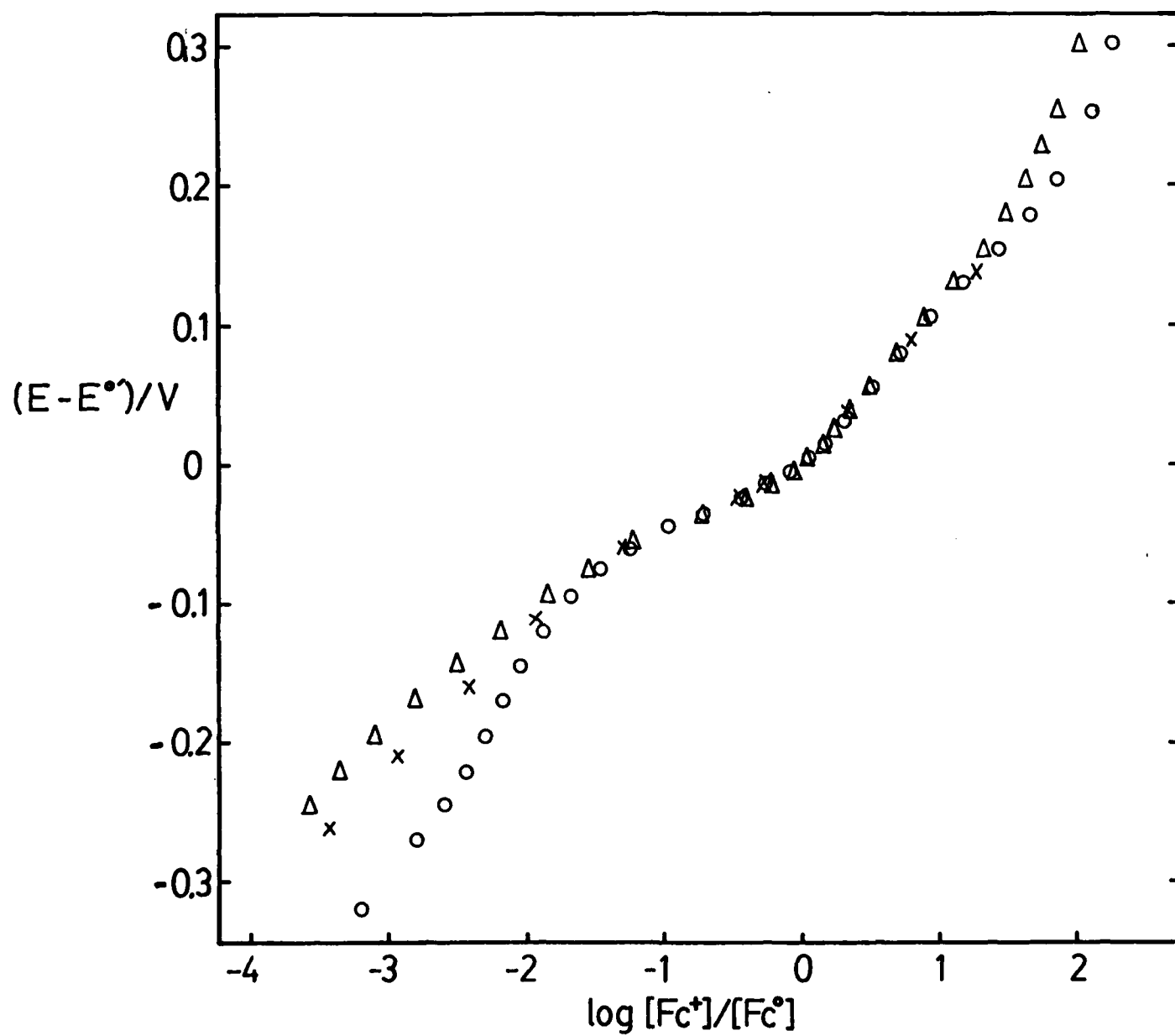
#### Region I: Ion Exchange Membrane Model

The details of the thermodynamic behavior of LPVF films in Region I are more poorly understood than those of Regions II and III. As can be seen from Figure III.5.14, not only is a super-Nernstian slope observed at  $\log [Fc^+]/[Fc^0] < -1.5$ , but also this slope decreases with increased concentration of electrolyte in the solution phase. These data, which have been corrected for change in junction potential with change in [TBAP], strongly suggest that the potential-concentration relationship in Region I ( $< 3\% Fc^+$ ) is controlled both by the change in electrochemical free energy of the ferrocene and ferricinium sites and the change free energy of transfer of electrolyte ions between the partially oxidized film and solvent. An ion exchange phenomenon in which the fixed ferricinium site concentration may be modulated by the phase potential of the LPVF film is consistent with these observations.

If it is assumed that there are no significant free energy contributions aside from the electrochemical interconversion of ferrocene/ferricinium sites, one would anticipate a 59 mV/decade slope for Figure III.5.14. The "excess slope" which observed is attributed to the membrane phenomenon alluded to above. If one calculates the free electrolyte ion concentration in the solution phase by considering the tendency for TBAP to ion pair in

III.6.49

Figure III.5.14: Nernst plots for a 490 Å film of LPVF supported on glassy carbon. In all cases the solvent-supporting electrolyte system was TBAP/acetonitrile. Triangles are for data obtained at [TBAP] = 0.10 M, crosses at [TBAP] = 0.10 M and circles at [TBAP] = 0.010 M. Respective slopes in Region I are 75, 100 and 165 mV/decade.



### III.6.50

acetonitrile<sup>[23]</sup>, then one finds the "excess slope" to vary as the log of the free ion concentration. Furthermore, this relationship has a near Nernstian slope of ca 55 mV/decade. What is puzzling, however, is that the contribution of the ion exchange phenomenon to the overall potential drop from the supporting (glassy carbon) electrode to the electrolyte solution opposes the Faradaic contribution. This relationship dictates that there be excess positive charge in or on the film. One might have expected that, since cationic sites are being introduced by the Faradaic conversion of ferrocene to ferricinium ions, the membrane so-produced would respond to the perchlorate ion. Thus, the film would show an increasingly negative deviation from the Faradaic response line with increasing free ion concentration (c.f Figure III.5.14).

That the membrane responds to tetra-n-butylammonium ion ( $\text{TBA}^+$ ) leads us to conclude that a double layer must form at the polymer-solution interface at low extents of conversion of reduced LPVF to the oxidized form. The implications of this are that the majority of the cationic sites formed in Region I are confined to the outermost (solution side) region of the film, and that perchlorate then specifically and strongly adsorbs to these sites in a manner such that the negative charge on the perchlorate is not efficiently screened by the cationic sites within the polymer.

### III.6.51

Completion of the double layer structure follows when  $\text{TBA}^+$  then adsorbs to these unscreened anionic sites.

This structure is then viewed to collapse as the extent of LPVF oxidation exceeds ca 3%, at which point there is a rapid influx of solvent and supporting electrolyte. Thus, the structural reorganization which accompanies the transition from Region I to Region II is rather extensive. Furthermore, the oxidation process would appear in Region I to occur from the polymer-solution interface within the context of this model.

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III.6.53

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### III.7.1

#### III.7 Transport Kinetics in PPVF Film Electrodes

Break-In Behavior - The importance of the first scan recorded in cyclic voltammetric experiments with electroactive polymer modified electrodes was emphasized earlier. The break-in behavior may be related to properties of the polymer film (such as polymer film density and extent of crosslinking), as evidenced by the overpotential required to drive the electrochemical conversion of the electroactive polymer from one redox form to the other during the first few cycles [1].

In order to compare break-in behavior of PPVF films made in the second generation plasma reactor to those made in the prototype plasma reactor, the first scan cyclic voltammograms were recorded at  $50 \text{ mV-s}^{-1}$ . Very little break-in behavior was observed for PPVF films made in the new reactor and examined in  $0.1 \text{ M TBAP/CH}_3\text{CN}$ . This break-in was manifested in a small overpotential required in the first anodic sweep peak potential relative to the anodic peak potentials in subsequent scans. For the thinnest film examined ( $195 \text{ \AA}$ ,  $\Gamma_T = 8.63 \times 10^{-9} \text{ moles/cm}^2$ ) this overpotential was only 20 mV. For a  $1394 \text{ \AA}$  film ( $\Gamma_T = 6.25 \times 10^{-8} \text{ moles-cm}^2$ ) this overpotential was ca 100 mV. Greater than 95% of the ferrocene sites which are converted to ferricenium in subsequent scans on this cyclic voltammetric time scale underwent redox in the first recorded cyclic voltammogram. In sharp contrast to the

### III.7.2

above, the thickest PPVF film examined ( $4557 \text{ \AA}$ ,  $\Gamma = 1.84 \times 10^{-7}$  moles-cm $^{-2}$ ), no anodic wave was observed on the first scan between the potential limits used ( $0 \rightarrow 0.9$  volt vs. Ag/AgCl). Only 0.3% of the ferrocene centers were converted to ferricenium in the first scan with respect to the steady state fractional conversion on this cyclic voltammetric time scale (91% of the coulometrically determined coverage). A total of seven scans was required to reach a steady state cyclic voltammogram. Clearly, the transport properties of this film were changed as a consequence of electrochemical cycling. The scanning electron micrographs shown in Figure III.4.14 indicate that gross morphological changes occurred, presumably due to this break-in. The thinner films ( $1400 \text{ \AA}$  or less) however showed no evidence for gross morphological changes, as determined by SEM or by scattering of the laser beam of the ellipsometer. It is not clear if the break-in observed and the rupture of the polymer film for this  $4557 \text{ \AA}$  film was a consequence of the greater thickness of the film or if this film was more highly crosslinked. The amount of material extracted from this film was less than the other film for shorter deposition times and there was some uncertainty in steady state plasma pressure due to drift in the pressure gauge. Pressures lower than 6 mtorr would convert more of the as-deposited polymer to an insoluble polymer, possibly with a

### III.7.3

higher crosslink density. Therefore, a higher crosslink density might account for this pronounced break-in.

Comparing the break-in behavior of PPVF films made in the new reactor to those of equivalent coverage made in the prototype reactor, important differences are noted. The break-in behavior of a PPVF film made in the prototype reactor ( $\Gamma = 2.7 \times 10^{-8}$  moles-cm<sup>-2</sup>) is shown by the first scan which was very distorted. For a film made in the new reactor of comparable coverage ( $2.02 \times 10^{-8}$  mole-cm<sup>-2</sup>,  $d = 455 \text{ \AA}$ ), the break-in behavior consisted of only 50 mV overpotential in the first recorded cyclic voltammogram. This implies that the film made in the new reactor was less crosslinked than that made in the old reactor. In both cases, the net RF power used was nearly the same (5 watts in the old reactor,  $7 \pm 2$  watts in the new reactor), but the volumes, and hence the power densities were quite different (20.4 watts/liter in the prototype reactor,  $3.9 \pm 1$ /liter in the new reactor). The use of higher power density could account for higher degrees of crosslinking for films deposited in the prototype reactor.

The break-in behavior for films of the same thickness (made in the new reactor) was dependent on the solvent supporting electrolyte.  $750 \text{ \AA}$  thick PPVF films showed little break-in ( $\sim 50$  mV at  $50 \text{ mV-s}^{-1}$ ) in acetonitrile or methylene chloride using TBAP as the electrolyte. In contrast, a  $750 \text{ \AA}$  film in acetonitrile

#### III.7.4

showed a much more pronounced break-in with TEApTs as the electrolyte under the same conditions. 68% of the ferrocene sites were converted to ferricenium in the first scan relative to subsequent scans. By comparison, Schroeder et al. [2] compared the effect of TEAP and TEApTs on the chronoamperometric response of 4000 Å thick phenoxy-tetrathiofulvalene films in acetonitrile. With TEAP, the film underwent rapid oxidation, but with TEApTs, the oxidation of the film was completely inhibited. Schroeder's observations underscore the importance of the counterion and its size relative to the free volume in the polymer film, and its effect on the redox behavior of electroactive polymer films. Although the drastic difference in electrochemical behavior between TBAP and TEApTs was not observed with PPVF films, lower concentrations of total ferrocene content in the PPVF film were found when TEApTs was the electrolyte (see previous section). These lower calculated concentrations are not due to variance in the film density, since the concentration calculated with TBAP as the electrolyte was reproducible (within 1.5%) for triplicate determinations (2 from the same deposition, 1 from another deposition, 15 minute deposition time). This suggests that only a certain volume of counterion may be accommodated in the PPVF films, and because of this, some of the ferrocene sites are electroinactive in the polymer film. Furthermore, these inactive

### III.7.5

sites do not participate in the determination of the thermodynamic behavior of PPVF films, since the same charge - potential relationship was found in the case of TEApTs and TBAP in acetonitrile. Although the PPVF films showed a pronounced break-in with TEApTs, no appreciable changes in the polymer film morphology were observed by laser light scattering and ellipsometry.

A pronounced break-in was also observed for a 779 Å PPVF film in  $\text{LiClO}_4/\text{H}_2\text{O}$ . Only 3% of the ferrocene sites were converted to ferricenium relative to steady state conversion at  $50 \text{ mV}\cdot\text{s}^{-1}$ . A total of 9 scans were required to reach steady state, with the fractional amount converted gradually increasing with each scan. Water is a poor solvent for PPVF, and this break-in may reflect that very little solvent is initially present in the film and that very little swelling occurs with water. The density (concentration of ferrocene) was also lower in the case of water. The lower concentration of ferrocene found might be a consequence of a lower free volume in the film (relative to that in acetonitrile) and hence less counterion can be accommodated. No appreciable changes in PPVF film morphology were observed in the case of water after electrochemical cycling.

It was mentioned previously that little break-in was observed in the case of a PPVF film in  $\text{TBAP}/\text{MeCl}_2$ . Based on solubilities

### III.7.6

of PVF in  $\text{MeCl}_2$ , it was expected that this solvent would be the best solvent of those studied here for PPVF, and hence the break-in should be minimized. However, the concentration of ferrocene measured in the solvent was lower than those measured in other solvents for films made in the same deposition ( $[\text{FeCp}_2]$  in  $\text{MeCl}_2$  for 765 Å film = 3.6  $\text{M}$ ). If the film was swollen by  $\text{MeCl}_2$ , this would not be expected. After characterization in  $\text{MeCl}_2$ , this PPVF film was examined in TBAP/ $\text{CH}_3\text{CN}$ , and the surface coverage was found to be 8% higher than that found in  $\text{MeCl}_2$ . Recalculating the concentration of ferrocene in the film gave a value of  $[\text{FeCp}_2] = 3.86 \text{ M}$ , which is still significantly lower than that expected. The film thickness measured after characterization in  $\text{MeCl}_2$  had decreased by 28 Å in the electrolyzed area. (Films studied in other SSE did not undergo any appreciable thickness change or change in  $n_f$  after electrochemical characterization.) Assuming this decrease in thickness was due to loss of electroactive ferrocene, the  $[\text{FeCp}_2]$  was adjusted for this loss and a value of  $[\text{FeCp}_2] = 4.04 \text{ M}$  was calculated, which is still low compared to that expected ( $4.4 \pm 0.06$ ). The refractive index of the film was 1.68 after electrochemical characterization in  $\text{CH}_2\text{Cl}_2$ , as opposed to 1.70 prior to characterization. The lower refractive index suggests the film was less dense as a consequence of electrochemical cycling, which may account for the adjusted  $[\text{FeCp}_2]$  still being low.

### III.7.7

The decrease in thickness and refractive index implies that part of the PPVF film dissolved in  $\text{MeCl}_2$ . This material which dissolved could be lower molecular weight ferrocene polymer which leached out as a consequence of electrochemically induced swelling. However, this dissolution of part of the PPVF film is in contradiction with the observation that less of the film is electroactive in  $\text{CH}_2\text{Cl}_2$  than in  $\text{CH}_3\text{CN}$ , suggesting that  $\text{CH}_2\text{Cl}_2$  is a poorer swelling solvent. It is known that  $\text{CH}_2\text{Cl}_2$  is a good solvent for neutral forms of PVF, but a poor solvent for the oxidized form of PVF. This redox state dependent solubility of PVF is the basis for fabrication of PVF modified electrodes by electrodeposition [3]. In light of this, it is conceivable that, as the PPVF film is oxidized,  $\text{CH}_2\text{Cl}_2$  becomes a poorer solvent, and the swelling of PPVF by  $\text{CH}_2\text{Cl}_2$  decreases at more anodic potentials, possibly decreasing the polymer free volume. This in turn hinders the influx of counterions and does not allow the film to become totally oxidized, causing some of the sites to be electroinactive and not participate in the overall electrochemical behavior of the film. The above potential dependent swelling may be an important variable to be considered in choosing solvents for examination of the electrochemical behavior of electroactive polymer modified electrode.

### III.7.8

#### Charge-Transport Kinetics

A series of PPVF films in various solvent - supporting electrolytes was qualitatively evaluated as to their transient behavior in a cyclic voltammetric experiment. Only the thinnest film (195 Å) examined in TBAP/acetonitrile adhered strictly to a peak current linearly dependent on scan rate in the sweep rate range between 10 and 100 mV-s<sup>-1</sup>. For all other films in all SSE, the peak current sweep rate dependence was intermediate between  $i_p \propto v$  and  $i_p \propto v^{1/2}$ .

The ratio of anodic/cathodic peak currents was dependent on the solvent supporting electrolyte. For the thinnest film in TBAP/CH<sub>3</sub>CN  $i_{pa}/i_{pc} = 1$  at sweep rates between 10 and 100 mV-s<sup>-1</sup>. For thicker films in this SSE,  $i_{pa}/i_{pc}$  was greater than 1 (ca 1.09), and this value was relatively independent of film thickness. For films of equivalent thickness in various SSE systems,  $i_{pa}/i_{pc}$  ratio was as given in Table III.7.1.

Table III.7.1

<u>d(Å)</u>	<u>SSE</u>	<u><math>i_{pa}/i_{pc}</math> at 50 mV-s<sup>-1</sup></u>
749 Å	0.1 M TBAP/CH <sub>3</sub> CN	1.09
779 Å	0.1 M TEApTs/H <sub>2</sub> O	1.07
762 Å	0.1 M TEApTs/CH <sub>3</sub> CN	0.76
765 Å	0.1 M TBAP/CH <sub>2</sub> Cl <sub>2</sub>	0.88



### III.7.9

Although this ratio is not very informative, it suggests that the relative rates of PPVF film oxidation and reduction depend on the solvent - supporting electrolyte, and are most probably related to the degree of swelling of the film by the solvent (which depends on its oxidation state) and the nature of the counterion.

Somewhat more informative is the peak potential separation as a function of sweep rate for films of different thickness and in different solvent supporting electrolytes. Figure III.7.1 shows the variation in peak potential as a function of sweep rate for films of different thickness in 0.1 M TBAP/CH<sub>3</sub>CN, and Figure III.7.2 shows this for films of equivalent thickness in various solvent - supporting electrolytes.

Figure III.7.1 shows that the peak separation in all cases for various thickness films increases as a function of sweep rate, and that even for the thinnest film at the slowest sweep rate (10 mV-s<sup>-1</sup>), the peak separation is not zero. This implies that the polymer film is not at equilibrium with the electrode, since according to theory  $\Delta E_p$  should be zero [4]. In accordance with this, at 10 mV-s<sup>-1</sup> only 93% of the total number of ferrocene sites (determined coulometrically) are converted to ferricenium for the 195 Å film. In the other extreme, at 100 mV-s<sup>-1</sup> for the 1390 Å film, 82% of the film is converted on this time scale.

III.7.10

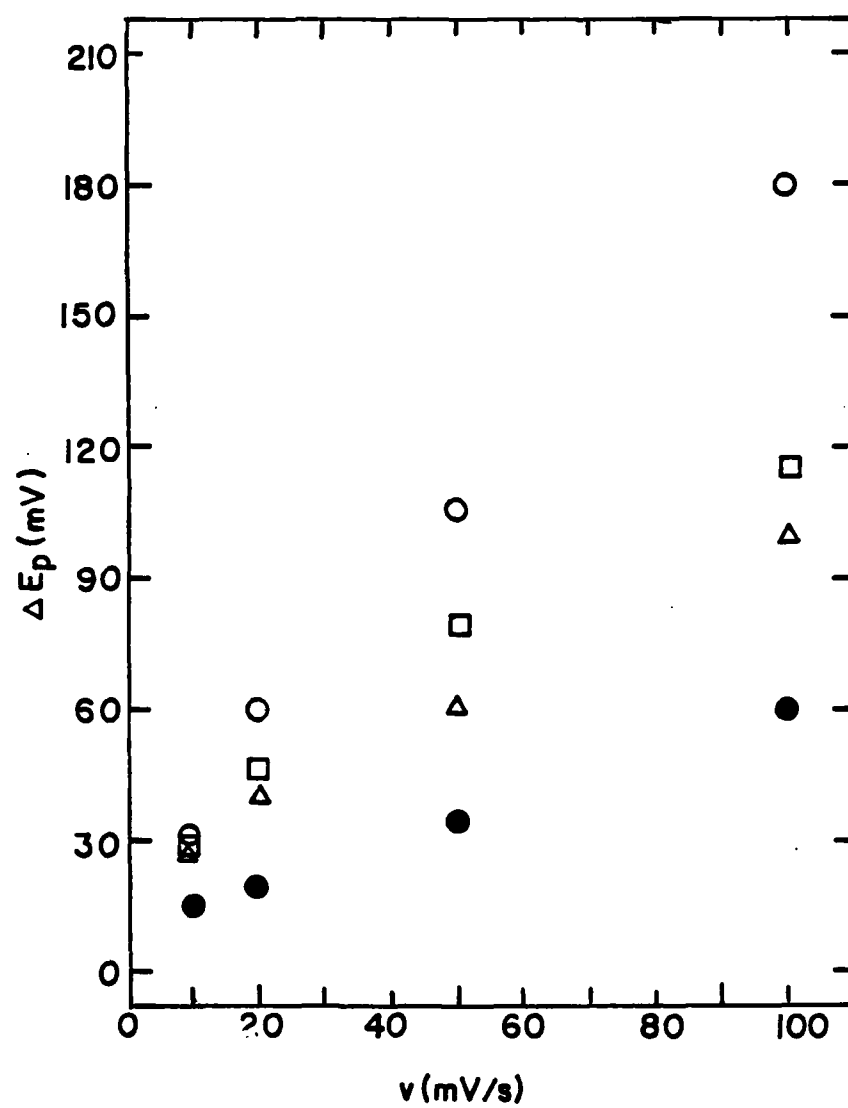
Figure III.7.1: Peak separation ( $\Delta E_p$ ) as a function of sweep rate ( $v$ )  
for PPVF films on glassy carbon of various thicknesses  
in 0.1 M TBAP/ $\text{CH}_3\text{CN}$ .

● = 195 Å PPVF film

△ = 473 Å PPVF film

□ = 749 Å PPVF film

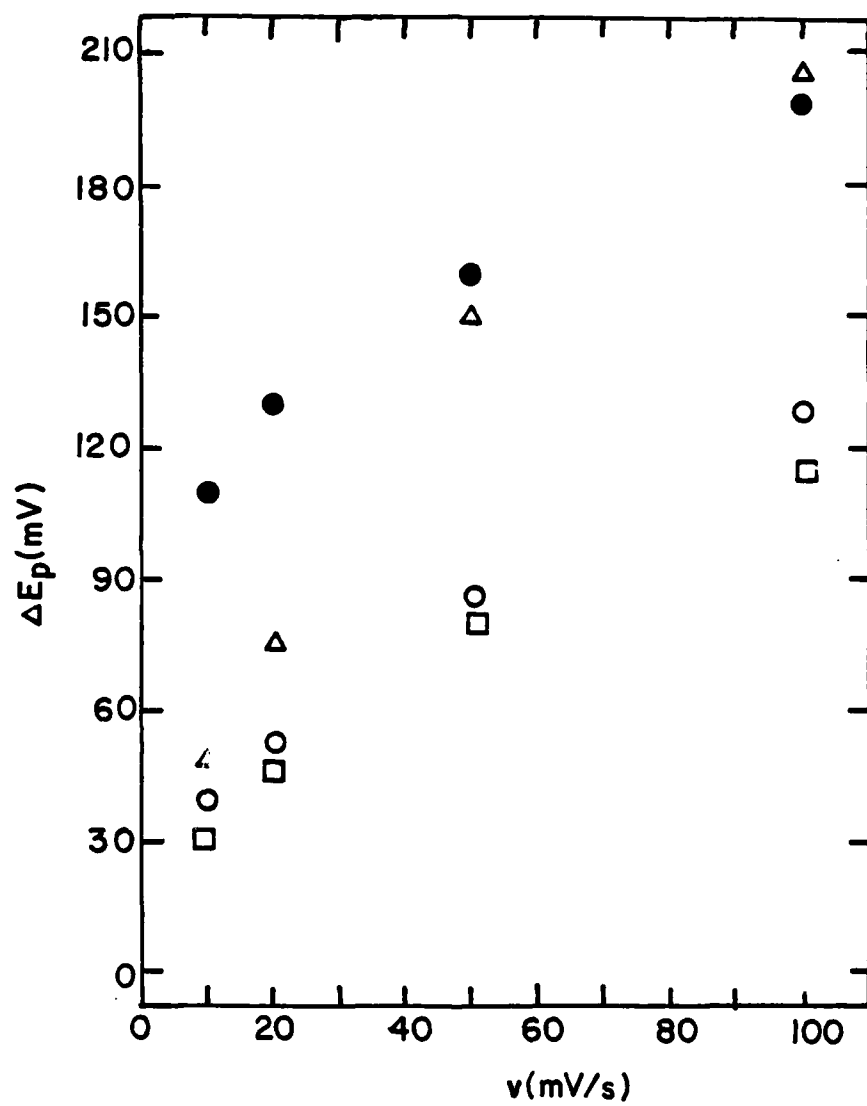
○ = 1390 Å PPVF film



III.7.11

Figure III.7.2: Peak separation as a function of sweep rate for PPVF films of equivalent thickness in different solvent - supporting electrolytes.

- = 749 Å PPVF film in 0.1 M TBAP/CH<sub>3</sub>CN
- = 762 Å PPVF film in 0.1 M TEApTs/CH<sub>3</sub>CN
- △ = 765 Å PPVF film in 0.1 M TBAP/CH<sub>2</sub>Cl<sub>2</sub>
- = 779 Å PPVF film in 0.1 M LiClO<sub>4</sub>/H<sub>2</sub>O



### III.7.12

The full width at half maximum was relatively independent of film thickness at low sweep rate, but was broadened at higher sweep rates. In all cases, the full width at half maximum was greater than 120 mV. However, the FWHM was not equal for the cathodic and anodic peaks, the cathodic FWHM generally being 20 mV wider. This again suggests that on the time scales examined here, the PPVF film was not in equilibrium and charge transport limitations are implicated even for the thinnest films.

In Figure III.7.2 it is seen that the charge transport rate as evidenced by the peak separation strongly depends on the SSE used. The redox conversion appears fastest for TBAP/ $\text{CH}_3\text{CN}$  and is somewhat slower for TEApTs/ $\text{CH}_3\text{CN}$ . This suggests the counterion plays an important role in the transport rate, which is to be expected if the transport rate is limited by the rate of diffusion of counterion through the PPVF film. That TEApTs causes slower redox conversion is also reasonable considering the break-in behavior observed with TEApTs which implies that the PPVF film undergoes a "rearrangement" in order to accommodate this electrolyte.

The transport rates are also affected by the solvent employed. Comparing the cases for water and methylene chloride to that in acetonitrile, all of which have  $\text{ClO}_4^-$  as the counterion, the transport rates are significantly slower for water and

### III.7.13

methylene chloride than for acetonitrile. Note however that the peak separation dependence on sweep rate is quite different in these respective solvents. In the case of water, there is a large peak separation (110 mV) at the lowest sweep rate examined (10  $\text{mV}\cdot\text{s}^{-1}$ ) and the peak separation increases to 200 mV at 100  $\text{mV}\cdot\text{s}^{-1}$ . In the case of methylene chloride, the peak separation is significantly smaller at low sweep rates (50 mV at 10  $\text{mV}\cdot\text{s}^{-1}$ ) but increases more rapidly and is 210 mV at 100  $\text{mV}\cdot\text{s}^{-1}$ . The different dependence of peak potential separation on sweep rate in these solvents suggests different processes are responsible for the charge transport limitations in these solvents. In the case of water, which is an extremely poor solvent for the film (vinylferrocene and ferrocene monomers are not soluble in water), little or no swelling of the film might be implicated which may reduce the counterion transport rate. In the case of methylene chloride, electron transport might be the rate limiting process. Cyclic voltammetry of hydroxymethylferrocene in TBAP/ $\text{CH}_2\text{Cl}_2$  shows irreversible behavior even at 10  $\text{mV}\cdot\text{s}^{-1}$  ( $\Delta E_p = 77$  mV for ca 0.2 mM HMF). In all the other SSE, HMF showed reversible behavior.

The cyclic voltammetric peak shapes were also greatly affected by the SSE. For example, at 10  $\text{mV}\cdot\text{s}^{-1}$ , the anodic and cathodic FWHM in the case of  $\text{LiClO}_4/\text{H}_2\text{O}$  was 110 mV and 155 mV respectively, and in the case of  $\text{TEAPts}/\text{CH}_3\text{CN}$ , the anodic and

#### III.7.14

cathodic FWHMs were 190 mV and 160 mV respectively. Clearly, since the anodic and cathodic FWHM are not equal, this difference in FWHM is a kinetic effect, and not a consequence of thermodynamics. That the FWHMs might be broadened due to thermodynamics is not ruled out, but the anodic and cathodic FWHM should be equal to each other at equilibrium. Furthermore, since the FWHMs are different in different SSE, and if these FWHMs were purely a thermodynamic consequence, this would be reflected in the charge - potential relationship. In the preceedings section was shown that the thermodynamic behavior of the films was largely independent of SSE.

The observation that the anodic and cathodic peak currents and FWHMs are not equal for a given PPVF film electrode in a given solvent electrolyte implies that the kinetics of oxidation and reduction are not equal. This is not unreasonable, since the nature of the polymer film is different in its oxidized and reduced states. In the reduced state there is most likely very little supporting electrolyte, and probably solvent in the film, while in the oxidized state the concentration of counterion must equal that of the ferricenium present, which is  $\sim 4.4 \text{ M}$ , and the film is not probably swollen. Further evidence for difference in the kinetics of oxidation and reduction is given by the chronoamperometric responses of these films. Figure III.7.3 shows



### III.7.15

the chronoamperometric transients for a 749 Å PPVF film in 0.1 M TBAP/CH<sub>3</sub>CN. The potential was stepped from 0.0 to 0.9 volts, held for 2 minutes at 0.9 V, and then returned to 0.0 volts. A current maximum is seen in the anodic transient. The necessary implications is that the charge transport rate is initially slow and that as the film becomes partially oxidized, the charge transport rate increases.

However, in the cathodic peak, no maximum is seen. This demonstrates that the charge transport rate is different for the oxidation and reduction in PPVF films. This hysteresis in anodic and cathodic chronoamperometric transients is a general effect for films of all thicknesses in all supporting electrolytes examined.

As recently suggested by Chambers [5], chronocoulometry is a facile method compared to chronoamperometry to evaluate effective diffusion coefficients for charge transport through polymer modified electrodes. He derived an equation based on relations for coulometry on thin layers in solution, which was applicable to electroactive polymer modified electrodes. The equation derived by Chambers is given below.

$$\frac{Q}{Q_T} = 1 - \frac{8}{\pi^2} \exp(-\pi^2 \xi) \quad (1)$$

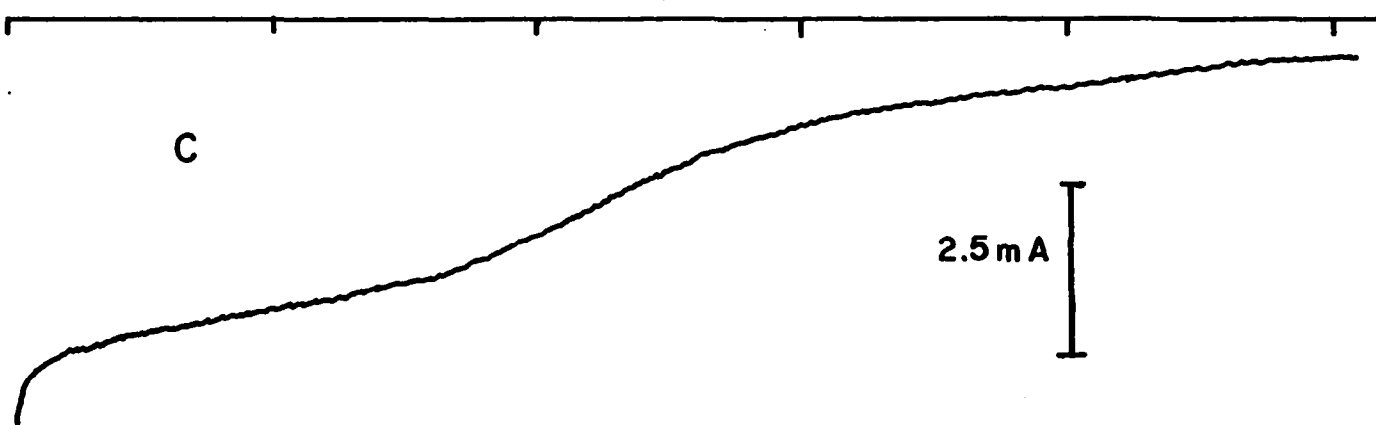
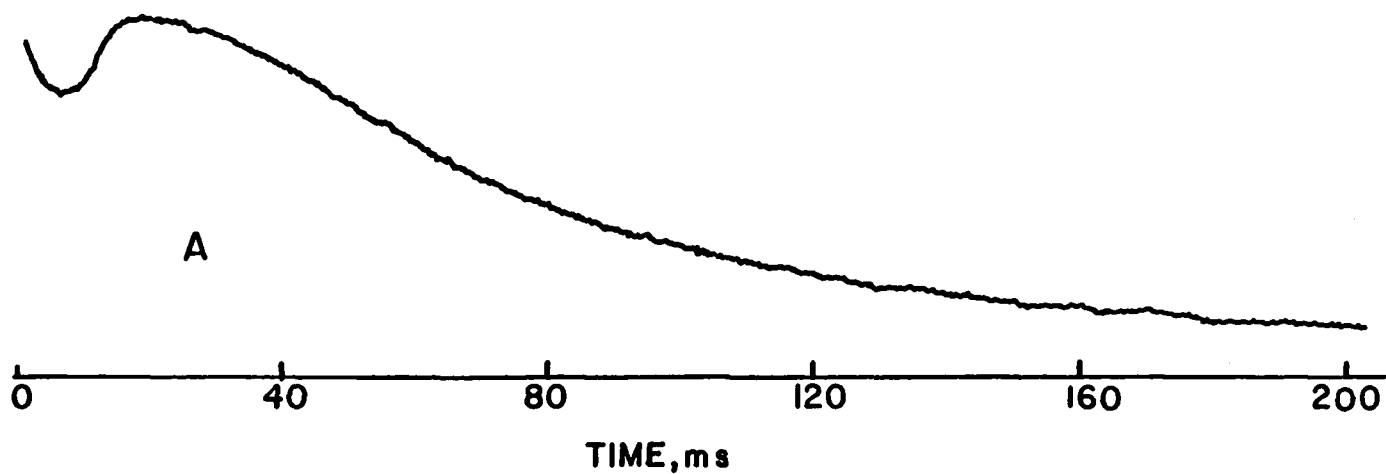
where  $Q_T$  is the total charge consumed for exhaustive electrolysis,  $\xi = t/\tau$ ,  $\tau = (2d)^2/D$ , where  $d$  is the polymer film thickness,  $D$  is

III.7.16

Figure III.7.3: Chronoamperometric response for a 749 Å PPVF film  
in 0.1 TBAP/CH<sub>3</sub>CN.

A = Anodic pulse 0.00 to 0.09 volts

C = Cathodic pulse 0.09 to 0.0 volts



### III.7.17

the charge transport diffusion coefficient ( $D_{eff}$ ) and  $t$  is the time. The equation above is an approximation, and for better than 2% accuracy, should be used for  $Q/Q_T > 0.33$ . Chambers suggested the simplest way to use the above equation is to measure  $t$  at  $Q = Q_T/2$ . Here (at  $t_{0.5}$ ),  $\xi = \pi/8^2$  and

$$\tau = \frac{8^2}{\pi} t_{0.5} \quad (2)$$

Equation (2) was used here to measure the relative charge transport rate ( $D_{eff}$ ) for PPVF films as a function of film thickness and SSE. The results are given below in Table III.7.2.

Table III.7.2

<u>d(Å)</u>	<u>SSE</u>	<u>t(0.5)(s)<sup>(a)</sup></u>	<u>D<sub>eff</sub> (cm<sup>2</sup>/s)</u>
195	0.1 <u>M</u> TBAP/CH <sub>3</sub> CN	0.022	3.39x10 <sup>-11</sup>
473	0.1 <u>M</u> TBAP/CH <sub>3</sub> CN	0.08	5.49x10 <sup>-11</sup>
749	0.1 <u>M</u> TBAP/CH <sub>3</sub> CN	0.09	1.22x10 <sup>-10</sup>
1390	0.1 <u>M</u> TBAP/CH <sub>3</sub> CN	0.185	2.05x10 <sup>-10</sup>
762	0.1 <u>M</u> TEApTs/CH <sub>3</sub> CN	0.42	2.71x10 <sup>-11</sup>
779	0.1 <u>M</u> LiClO <sub>4</sub> /H <sub>2</sub> O	0.193	6.17x10 <sup>-11</sup>
765	0.1 <u>M</u> TBAP/CH <sub>2</sub> Cl <sub>2</sub>	0.250	4.59x10 <sup>-11</sup>

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(a) for anodic pulse 0.0 to 0.9 V.

### III.7.18

For the results as a function of thickness, the agreement between calculated  $D_{eff}$  is very poor. Two factors may account for this. One is that there might be subtle changes in the PPVF film properties (e.g. crosslink density), which cause the diffusion coefficient to be different in PPVF films. That this might be true is evidenced by the  $t_{0.5}$  values for the 473 Å and 749 Å films which differ only slightly (0.08 and 0.09 seconds), although the thickness varies by a factor of 1.6. Secondly, the model may not apply. It assumes that the polymer film does not change in thickness as a function of potential and that the diffusion coefficient (charge transport rate) is not a function of the oxidation state of the polymer film. The chronoamperometric transients show the latter is not true, and evidence was presented that the polymer films do swell. Hence, both the model and subtle differences in the PPVF films may contribute to the variation in the calculated diffusion coefficients. Nevertheless, comparisons of these calculated  $D_{eff}$  for PPVF films of equivalent thickness in different SSE still give a relative measure of the transport rate of these films in these solvents. Since these ca 750 Å films were all made in the same deposition, the ambiguity of possible subtle differences in the PPVF films is removed.

One rather surprising finding is that the PPVF film in TEApTs/CH<sub>3</sub>CN had the lowest values for  $D_{eff}$ . Based on the peak

### III.7.19

separation as a function of sweep rate (Figure III.7.2), the expectation was that the transport rate should be similar to that found for PPVF in TBAP/CH<sub>3</sub>CN. However, the peak shapes were very different in both cases, having significantly broader peak widths in the case of TEApTs/CH<sub>3</sub>CN. This is further evidence that the peak widths in TEApTs were a consequence of charge transport kinetics. For the case of water and methylene chloride, the peak widths were similar to those for the case of TBAP/CH<sub>3</sub>CN, and hence the diffusion coefficient (charge transport rate) calculated is in the proper direction as that which would be inferred from the peak potential separation.

#### Substrate Transport Through PPVF Films

In order to evaluate the permeability of PPVF films, the oxidation of DPA was examined at PPVF film covered electrodes. DPA was chosen as the substrate for two reasons: (1) it has an  $E^{\circ'}$  for its oxidation well removed from the  $E^{\circ'}$  of PPVF (+1.2 V vs. Ag/AgCl); (2) comparisons could be made to the oxidation of DPA at PVF film covered electrodes [3].

Figure III.7.4 shows the oxidation of DPA at a bare Pt electrode and PPVF film covered electrode, with PPVF film thicknesses of 172 Å and 400 Å. Even with the thinnest film, the oxidation of DPA is greatly inhibited by the PPVF film (80%

III.7.20

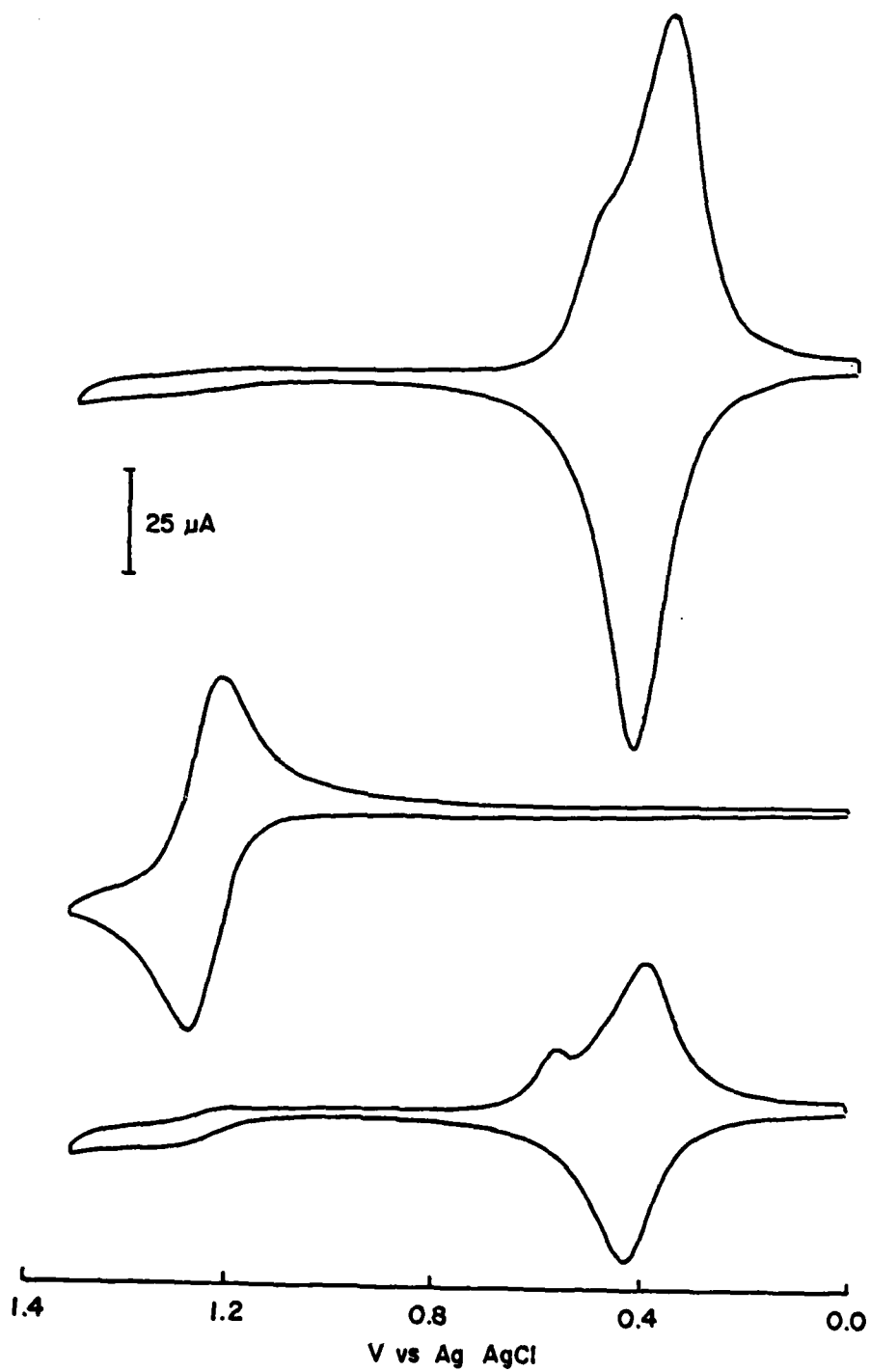
Figure III.7.4: Oxidation of DPA at bare and PPVF film covered platinum electrodes in 0.1 M TBAP/CH<sub>3</sub>CN.

$\nu = 50 \text{ mV}\cdot\text{s}^{-1}$ , [DPA] = 1.0 mM, A = 0.24 cm<sup>2</sup>.

Top: oxidation of DPA at 400 Å PPVF film covered electrode

Middle: oxidation of DPA at bare Pt electrode

Bottom: oxidation of DPA at 172 Å PPVF film covered Pt electrode.





### III.7.21

reduction in peak current). This demonstrates that even for very thin films, the films are uniform and that any pinholes are necessarily much smaller than 172 Å. For the 400 Å film, the oxidation of DPA is for all intents and purposes totally inhibited. To examine the effect of the size of the substrate, the oxidation of  $\text{Ru}(\text{Bipy})_3(\text{PF}_6)_2$  was examined at the 172 Å film. As expected, even greater inhibition occurred for the oxidation of this substrate.

Merz and Bard [3] found that the oxidation of DPA at a PVF film covered Pt electrode ( $\Gamma = 1.04 \times 10^{-8}$  moles-cm<sup>-2</sup>) was unaffected by the film. The same peak currents for DPA oxidation were observed at the PVF film surface as at a bare platinum electrode. The surface coverage of the 172 Å PPVF film was  $7.6 \times 10^{-9}$  moles-cm<sup>-2</sup>, slightly less than that used by Merz and Bard. This shows that the PPVF film is quite different from PVF, probably more dense and more uniform.

### Conclusions

The break-in behavior of PPVF films has been examined as a function of thickness and in different solvent - supporting electrolytes. The break-in behavior for PPVF films made in the second generation reactor was considerably less pronounced than that observed previously for PPVF films made in the prototype reactor. This suggests that PPVF films made in the new reactor are less crosslinked presumably due to the use of lower RF power densities.

### III.7.22

The break-in behavior depends markedly on the SSE system. The role of the counterion and the degree of swelling by the solvent are implicated as being very important in the break in process and these are in turn related to the free volume in the PPVF film. It was also shown that the number of ferrocene sites which are electroactive depends on the SSE, implying that in a given SSE system the PPVF film can accommodate a limited amount of counterions and solvent. This further suggests that the PPVF film has a limited swelling capacity in a given SSE. The ferrocene sites which are electroinactive do not seem to participate in the electrochemical behavior of the PPVF films as evidenced by the thermodynamic study in Chapter 8.

Cyclic voltammetric and potential step experiments (current and charge transients) indicate that the charge transport rate changes as the film is oxidized or reduced. In many cases it was seen that the cyclic voltammetric wave shape (e.g. the FWHM) is a consequence of transport kinetics and not thermodynamics. Diffusion coefficients (charge transport) were calculated for films of different thicknesses. However, poor agreement was found for calculated diffusion coefficients for different thickness films. The validity of the model as applied to this system is questioned, since the diffusion coefficient for the charge transport change as a function of the oxidation state of the film.

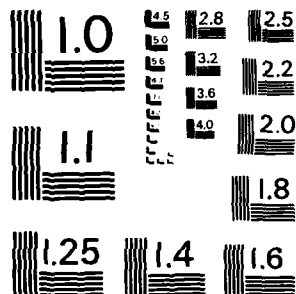
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MINNESOTA UNIV MINNEAPOLIS CENTER OF PLASMA CHEMISTRY  
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### III.7.23

The importance of evaluation of charge transport rates as determined by linear sweep methods or pulse techniques is dubious as to its utility in aiding in the understanding of electroactive polymer modified electrodes intended for electrocatalytic applications. The charge transport rate measured in transient techniques reflects changes occurring in the polymer (e.g. swelling, incorporation of counterion and solvent) as a consequence of the applied perturbation. However, these charge transport rates may not even closely resemble steady state charge transport in an electroactive polymer film as it would be used in electrocatalysis.

Since these films are not very permeable to dissolved polarizers of sufficient solute size, it would be possible to examine the charge transport rate through the film at steady state. An example of such an experiment is given here for illustrative purposes. A soluble redox couple should be chosen that can easily be oxidized by the PPVF film, but should not readily permeate the film. Using a PPVF film electrode under stirred solution (e.g. rotating disk) at a potential poised so that the film is at least partially oxidized, and that this film will oxidize the redox couple in solution rapidly, then the steady state charge transport rate through the PPVF film can be measured. Varying the thickness of the PPVF film, the potential

### III.7.24

applied, and the concentration of the redox couple in solution should allow for the unambiguous determination of this charge transport rate. It seems that it is this charge transport rate that would be of most interest and utility for evaluation of the efficiency of electroactive polymers in electrocatalytic applications.

III.7.25

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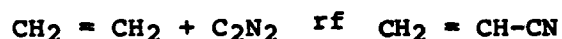
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#### IV.1

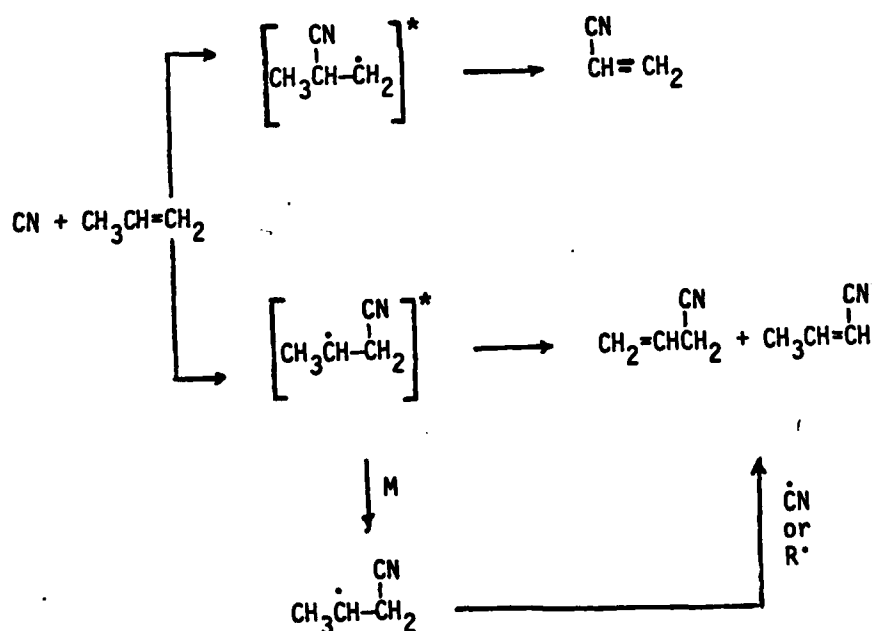
#### IV. Plasma Volume Synthesis Studies

Studies on organic plasmas have explored the chemistry of cyano compounds and cyanation reactions, the chemistry of COS, and iodination reactions. In addition to mass spectrometric sampling of rf plasmas and emission spectroscopy we have made comparisons with photochemistry to evaluate the neutral, free radical chemistry and comparisons with ion cyclotron resonance spectroscopy to evaluate the ion chemistry.

Our studies of rf cyanation have demonstrated the synthetic and mechanistic importance of these reactions. An example of this kind of process is:



We have studied the mechanism of such reactions using physical organic techniques as well as spectroscopy. These studies led to the following mechanism; illustrated for propene.





#### IV.2

It is clear from our studies that both ground electronic state and excited state CN are produced from  $C_2N_2$  or  $CH_3CN$  in the rf plasma. We have measured the emission spectra and detected CN by mass spectral sampling of the plasma zone. This radical, CN, is extremely reactive and accounts for the majority of the stable products whenever these precursors are present.

Careful studies of the emission intensity from  $CN^*(B \text{ state})$  have elucidated the extent of vibrational and rotational excitation and have documented the dependence of emission intensity on composition (organic additive or argon) pressure and power. These data are simply interpreted. The amount of  $CN^*$  emission depends only on the rate of  $CN^*$  generation. This latter rate corresponds to electron impact reactions on  $C_2N_2$  or  $CH_3CN$  respectively. The rates of electron impact induced fragmentation depends on the electron density and energy distribution - thus power and the pressure of various components.

Perhaps the major undertaking of this project was the construction of mass spectral sampling systems for rf plasmas. We chose to test the capabilities of this system using COS as a reactant. This simple molecule was expected to have relatively simple rf chemistry and we hoped to elucidate the details as well as gain experience with a compound which formed new products.

This work has been published. Carbonyl sulfide was flowed through the plasma zone of an inductively coupled discharge. Mass

#### IV.3

spectrometry showed the neutrals CO, S, and S<sub>2</sub> as products. The major ions were COS<sup>+</sup>, S<sup>+</sup>, S<sub>2</sub><sup>+</sup>, S<sub>3</sub><sup>+</sup>, CO<sup>+</sup>, and CS<sub>2</sub><sup>+</sup>. The variations in the ionic composition as pressure and power were changed were studied. Reaction products coat the reactor walls after some time and it was shown that this deposit could be sputtered with a CO or Ar plasma to produce sulfur-containing ions. Experiments using a small amount of 2-butyne as coreactant with COS suggested that this hydrocarbon scavenged sulfur atoms which had been formed in the COS reaction. Emission spectroscopy showed major bands due to CO\* and CS\*. It was shown that 5 mol % of SF<sub>6</sub> quenched much of the CS\* emission and it was suggested that CS\* was formed from electron - COS<sup>+</sup> recombination.

In conjunction with this investigation the positive ion-molecule reactions of COS were investigated in an ion cyclotron resonance spectrometer. A variety of reactions in COS/hydrocarbon mixtures have been investigated for C<sub>1</sub>-C<sub>4</sub> hydrocarbons which are alkanes, alkenes and alkynes. The formation of organo-sulfur ions was found in reactions in COS/hydrocarbon (C<sub>n</sub>) mixtures with n<4. Formation of organo-sulfur ions was observed from hydrocarbon ions reacting with COS and COS<sup>+</sup> and S<sup>+</sup> reacting with the hydrocarbons.

Details of the studies are given in the reprints, which are part of this section.

## Reactions of Acetonitrile in a Radiofrequency Discharge

Ying-Hung So, Steve J. Bezuk, and Larry L. Miller\*

Department of Chemistry, University of Minnesota, Minneapolis, Minnesota 55455

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Acetonitrile was flowed through an inductively coupled radiofrequency (rf) discharge. The products formed under various conditions of power and flow rate were isolated and quantitated by using gas chromatography. The major products were propionitrile, ethane, and hydrogen cyanide. Reaction of mixtures of acetonitrile and cyclohexane gave these three products and cyanocyclohexylmethane, methylcyclohexane, and cyclohexene. All six products can be rationalized by neutral radical reactions. Emission spectroscopy on acetonitrile plasmas showed the expected CN bands from the excited  $A^2\Pi$  and  $B^2\Sigma^+$  states. Analysis of the peak intensities gave a vibrational temperature of  $\sim 5900$  K and a rotational temperature of  $\sim 735$  K for the  $B^2\Sigma^+$  state. Lower power, higher pressure, or added ethane diminished the emission intensity but did not change these temperatures. Added argon had no effect up to a mole fraction of argon of 0.8. The absence of cyanoalkanes from plasmas containing CN and alkyl radicals is noted.

The gaseous plasma generated by a radiofrequency discharge is of interest to scientists in several disciplines, and it is important to study the reaction pathways of molecules in this unusual ionic medium.<sup>1</sup> In this paper we report on the reactions of acetonitrile. Specific interest in these reactions comes from their pertinence to prebiotic chemistry.<sup>2</sup> In addition, acetonitrile has been used to prepare cyano aromatics from aromatic hydrocarbons and heteroaromatic compounds<sup>3</sup> in an rf discharge. A previous



investigation of a pulsed rf discharge produced emission and absorption spectra of CN from  $CH_3CN$ .<sup>4</sup> In this paper we report products and emission spectroscopic results. It was also of interest to pass mixtures of acetonitrile and alkanes through the plasma, and some products from such reactions are reported.

**Materials and Apparatus.** All reactants were commercial samples and were used without purification. Authentic samples of products were also purchased.

The preparative plasma apparatus has previously been described.<sup>5</sup> The tube was a 30  $\times$  2.5 cm i.d. Pyrex cylinder. The glow discharge was generated by a rf generator at 13.56 MHz. A ten-turn coil made from 0.25-in.-o.d. copper tubing was connected via a balancing circuit, which consisted of two variable capacitors, to the output of a Tegal rf generator.

**Procedure.** The flow rate of each reactant was controlled by the temperature of its reservoir and an adjustable needle valve. The forward power was measured by a built-in wattmeter. Reflected power was adjusted by two variable capacitors to less than 5% of the forward power. Mixing took place before the reactants entered the plasma zone. Flow rates were determined by the amount of material lost from the reactant container and the time of plasmolysis. Products and unreacted starting materials

were frozen out in a liquid nitrogen cooled trap which was located immediately beyond the plasma zone.

**Analysis.** Analyses of products were carried out by temperature-programmed gas chromatography (GC). A 6-m, 20%  $\beta,\beta$ -oxybis[propionitrile] on Chrom W column was used for cyanogen and gaseous products. Nitriles were analyzed with a 4-m, 10% Carbowax 20M column. Products were identified by comparison with authentic samples and in most cases confirmed by gas chromatography-mass spectroscopy. Yields were estimated by GC with an internal standard. Hydrogen cyanide was determined by silver nitrate precipitation and titration. Products which did not elute from the GC were not investigated.

Cyanocyclohexylmethane (7) was isolated from the reaction products of cyclohexane and acetonitrile by distillation at reduced pressure: bp 145–147 °C (10 mmHg) [lit.<sup>6a</sup> bp 147–148 °C (13 mmHg)] NMR ( $CDCl_3$ )  $\delta$  2.4 (d, 2 H,  $J = 5$  Hz), 1.0–2.0 (m, 11 H); IR (neat) 2930, 2860, 2240  $cm^{-1}$ ; mass spectrum,  $m/e$  (relative intensity) 123 ( $M^+$ , 97), 83 (100), high-resolution mass spectrum,  $M^+$  calcd for  $C_8H_{13}N$   $m/e$  123.1048, found  $m/e$  123.1040.

Cyano(3-cyclohexenyl)methane<sup>6b</sup> was isolated by GC collection from the products of cyclohexene and acetonitrile: NMR ( $CDCl_3$ )  $\delta$  5.3–6.0 (m, 2 H), 2.27 (d, 2 H,  $J = 4$  Hz), 1.3–2.1 (m, 7 H); IR (neat) 3020, 2930, 2860, 2240, 1650  $cm^{-1}$ ; mass spectrum,  $m/e$  (relative intensity) 121 ( $M^+$ , 95), 81 (100); high-resolution mass spectrum,  $M^+$  calcd for  $C_8H_{11}N$   $m/e$  121.0891, found  $m/e$  121.0876.

Cyanocyclopentylmethane<sup>6c</sup> was isolated by GC collection from the reaction products of cyclopentane and acetonitrile: NMR ( $CDCl_3$ )  $\delta$  5.2–6.0 (m, 2 H), 2.27 (d, 2 H,  $J = 4$  Hz), 1.3–2.1 (m, 7 H); IR (neat) 3020, 2930, 2860, 2240, 1650  $cm^{-1}$ ; mass spectrum,  $m/e$  (relative intensity) 109 ( $M^+$ , 95), 81 (100); high-resolution mass spectrum,  $M^+$  calcd for  $C_7H_{11}N$   $m/e$  109.0891, found  $m/e$  109.0896.

**Reaction of Acetonitrile- $d_3$  with Cyclohexane.** Cyclohexene (9), methylcyclohexane (8), and cyanocyclohexylmethane (7) were isolated by GC collection from the reaction of acetonitrile- $d_3$  and cyclohexane. Comparison of the mass spectra of these samples with those of authentic undeuterated samples showed that 7 was essentially all dideuterated, that 9 contained  $\sim 10\%$   $d_1$  and 90%  $d_0$ , and that 8 was mainly  $d_2$  with some  $d_1$  and some  $d_3$ . A quantitative analysis was not possible without standard deuterated samples. Compound 7 had an NMR spectrum consistent with the structure 1-cyano-1-cyclohexyl-1,1-dideuteriomethane; i.e., the doublet at  $\delta$  2.4 was absent in comparison to the spectrum of undeuterated 7.

**Spectroscopy.** The reactor tube was 80 cm long with a 2.5-cm i.d. It was constructed from glass, with Suprasil

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Table I. Yields from Acetonitrile Plasmolysis<sup>a</sup>

P, W	flow rate, mmol/min <sup>-1</sup>	% yield				
		C <sub>2</sub> H <sub>6</sub>	C <sub>2</sub> N <sub>2</sub>	C <sub>2</sub> H <sub>5</sub> CN	C <sub>2</sub> H <sub>7</sub> CN	HCN
20	8.0	30	15	60	9	33
20	5.8	23	14	42	9	27
40	7.9	15	10	42	6	40
60	6.4	17	7	53	10	40
80	6.2	20	7	36	10	21
80	4.5	12	6	50	10	40
100	6.2	22	12	41	10	40

<sup>a</sup> Yields are based on reacted acetonitrile. Two moles of acetonitrile is assumed to be required to form 1 mol of ethane, cyanogen, propionitrile, or acrylonitrile. Succinonitrile (2-4%) was also present.

Table II. Products of Acetonitrile-Cyclohexane Reaction at 60 W

$r_A^a$ mmol/min <sup>-1</sup>	$r_B^a$ mmol/min <sup>-1</sup>	% yield <sup>b</sup>					
		8	9	7	2	6	3
4.6	2.3	7	8	14	53	11	40
4.0	2.1	12	14	14	37	11	24
8.1	2.4	16	17	15	25	9	23
2.1	0.6	13	12	16	42	24	40
4.2	1.1	14	19	11	22	9	30
1.4	0.4	10	8	4	13	2	39
6.7	0.7	14	19	15	40	10	40

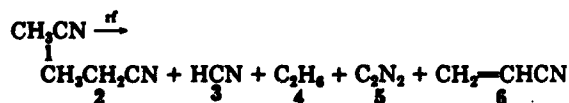
<sup>a</sup>  $r_A$  = flow rate of acetonitrile,  $r_B$  = flow rate of cyclohexane. <sup>b</sup> Percentage yields of methylcyclohexane, cyclohexene, and cyanocyclohexylmethane are based on reacted cyclohexane. Percentage yields of propionitrile, acrylonitrile, and hydrogen cyanide are based on reacted acetonitrile. Two moles of acetonitrile is assumed to be required to form 1 mol of propionitrile or acrylonitrile.

windows on the ends. The inductance coil was 12 turns of 1/8 in. o.d. copper tubing. The rf was 13.56 MHz. The pressure was monitored by using a MKS 220 capacitance manometer. The emission was observed axially by using a 0.5-m Jarrell-Ash monochromator with a 1200 grooves/mm grating and an EMI 9558Q photomultiplier linked to a photon counting system.

### Results

**Products.** Reactions were performed in an inductively coupled rf discharge. Flow rates of reactants were controlled, and products and unreacted starting materials were frozen out in a liquid nitrogen cooled trap. Products were identified by isolation or by GC/MS comparison with authentic samples.

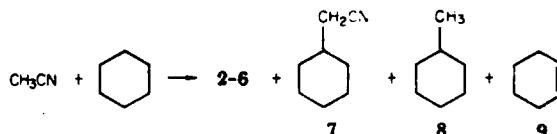
The products from acetonitrile (1) plasmolysis are in Table I. The conversion of 1 to products was 15-25% except for the first entry in Table I where it was 6%. About 60-80% of the reacted CH<sub>3</sub>CN could be accounted for. We note that molecular hydrogen and methane are too volatile to trap and detect under these conditions. Propionitrile (2), hydrogen cyanide (3), and ethane (4) were



produced in highest yields. Cyanogen (5), acrylonitrile (6), and small amounts of succinonitrile (NCCH<sub>2</sub>CH<sub>2</sub>CN) were also formed. No malononitrile CH<sub>2</sub>(CN)<sub>2</sub> was detected. Acrylonitrile was a major product when propionitrile (2) was reacted under these conditions.

Cyclohexane, as a representative alkane, and acetonitrile were passed through the plasma together at 60 W. The conversion of cyclohexane was about 60% and the conversion of acetonitrile about 30%. No cyanocyclohexane was obtained. Instead (see Table II) cyanocyclohexylmethane (7) was produced in about 15% yield. This was essentially the only product with boiling point over 80 °C, and it could be easily isolated by vacuum distillation. The

major products were propionitrile (2) and hydrogen cyanide. Substantial amounts of methylcyclohexane (8) and cyclohexene (9) were present. Ethane and cyanogen were produced in 3-5% yield. Succinonitrile and bicyclohexyl were detected in about 1% yield.



The reaction of acetonitrile-*d*<sub>3</sub> with cyclohexane gave cyanodideuteriocyclohexylmethane. The position of the deuteriums was established by NMR. The recovered cyclohexane was 6% monodeuterated and the cyclohexane was 10% monodeuterated. Methylcyclohexane was mainly *d*<sub>3</sub> but contained *d*<sub>4</sub> and *d*<sub>2</sub> isotopomers as well.

When cyclopentane was reacted with acetonitrile, the major components shown by gas chromatography were 2-5 and about 10% of cyanocyclopentylmethane. No (<2%) cyanocyclopentane was present. Similarly, low yields of butyronitrile and even less propionitrile (2) were produced from ethane. When cyanogen and ethane were reacted together, only a few percent of 2 was produced.

**Spectroscopy.** By use of an apparatus virtually identical with that used for preparative reactions, the emission from acetonitrile plasmas was measured. Axial detection was employed. The wavelength range was 250-800 nm. With 30 W of input power at 0.1 torr, four emission systems were observed: the CN violet system (B<sup>2</sup>Σ-X<sup>2</sup>Σ),<sup>7</sup> the CN red system (A<sup>2</sup>Π-X<sup>2</sup>Σ<sup>+</sup>),<sup>8</sup> the CH system (A<sup>2</sup>Δ-X<sup>2</sup>Π),<sup>9</sup> and the H atom Balmer series.<sup>13</sup> The CN emissions were the most intense.

The CN violet system from 355 to 465 nm included the Δ*v* = 0, ±1, and ±2 bands, where Δ*v* is the difference in

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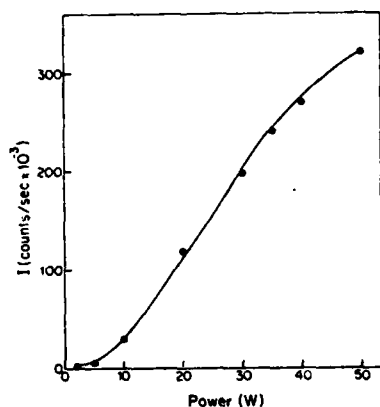


Figure 1. Emission intensity of 388.3 nm for 0.19 torr of acetonitrile.

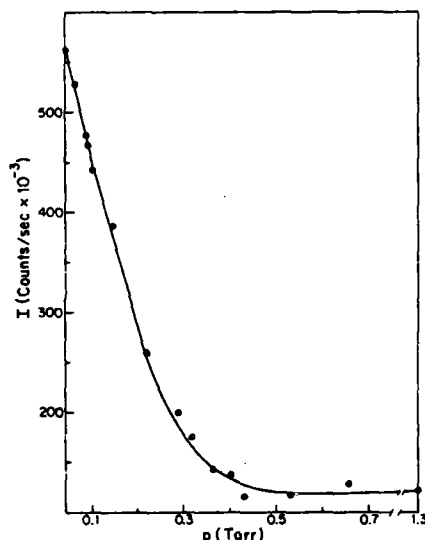


Figure 2. Emission intensity at 388.3 nm for acetonitrile at 30 W.

vibrational level of the two electronic states. The rotational lines of the O-O transition showed no population disorder.<sup>10</sup> The emission bands from the CN red system were observed in the region 505–700 nm. These bands come from the lowest electronic excited state of CN, with  $\Delta v = 4-7$  dominating. These bands are the most intense because of favorable Franck-Condon factors.

The intensity of the band head of the O-O transition of CN ( $B^2\Sigma-X^2\Sigma$ ) at 388.3 nm was found to increase with increasing power from 1 to 50 W (Figure 1). Figure 2 shows that as the pressure is increased at constant power, the intensity decreases. The intensity of the O-O transition was also measured as a function of the mole fraction of the added gases argon and ethane at constant total pressure (Figure 3). Argon had little effect on the emission even with a mole fraction of argon of 0.8. Ethane, on the other hand, dramatically diminished the plasma emission intensity. The O-O band head intensity for the violet system diminished linearly as the mole fraction of ethane was increased.

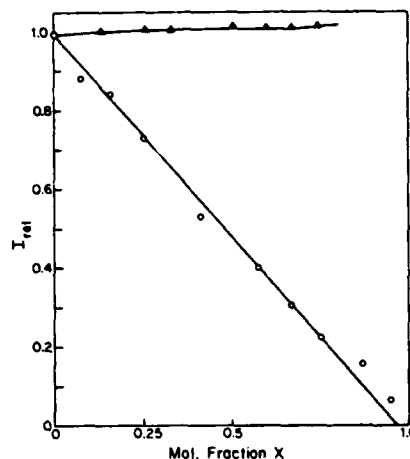


Figure 3. Relative emission intensity at 388.3 nm for 0.3 torr total pressure of acetonitrile and added gases at 30 W: O,  $C_2H_6$  and  $CH_3CN$ ;  $\Delta$ , Ar and  $CH_3CN$ .

### Discussion

Acetonitrile reacts in the rf plasma to give a mixture of gas chromatographically detectable products and very little polymeric material. The material balance was typically around 90%. As the power was varied the relative product yields changed only slightly, and no interpretable trend was observed. The major products were propionitrile, ethane, and hydrogen cyanide. Cleavage of the  $CH_3-CN$  bond is obviously important in forming these products. Therefore, before considering the reaction mechanism, we discuss the CN emission results.

The emission from excited CN has been considerably studied. One report of the emission from an acetonitrile rf plasma zone has appeared.<sup>4</sup> We were interested to study the emission under the conditions used for preparative chemistry and to determine the effects of other compounds on the spectrum. Emission comes from two CN excited states, the  $A^2\Pi$  and  $B^2\Sigma^+$  states. The A state is about 1 eV above the ground state and is known to have a lifetime of about 6  $\mu s$ .<sup>11</sup> The B state is about 3 eV above the ground state and has a lifetime of about 60 ns.<sup>12</sup> The complex band structure has been analyzed in terms of vibrational and rotational components. As expected, we found that the B-state emission showed no rotational disorder. The extent of vibrational and rotational excitation did not change with power or pressure or with additives over the ranges employed.

A more detailed evaluation of the spectra gives the rotational and vibrational temperature of the B state. The rotational temperature,  $T_{rot}$ , was estimated for the O-O band using the following equation<sup>13</sup>

$$I_{NN'} \propto \nu^4 S_{NN'} \exp(-B_v hc N'(N' + 1) / k T_{rot})$$

where  $I_{NN'}$  is the intensity for the  $N' \rightarrow N''$  transition,  $S_{NN'}$  is the rotational line strength, and  $B_v$  is the rotational constant.  $\ln(I_{NN'}/\nu^4 S_{NN'})$  was plotted vs.  $N'(N' + 1)$ , and the slope is equal to  $-B_v hc / k T_{rot}$ . The rotational temperature was found to be 735 K. The vibrational temperature,  $T_{vib}$ , of the B state of CN was estimated by using<sup>14</sup>

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$$T_{\text{VIB}} = \sum E_{\text{v}} N_{\text{v}}$$

where  $E_{\text{v}}$  is the vibrational energy and  $N_{\text{v}}$  is the vibrational population. The vibrational temperature was found to be  $5900 \pm 500$  K.

Because of the short emission lifetime of the B state, emission precedes collision at pressures less than 0.5 torr. Thus, the energy in the excited radical is that with which it was formed. There are clearly a considerable number of CN's produced with 3 eV of electronic excitation and 1 eV of vibrational excitation. Since dissociation of  $\text{CH}_3\text{-CN}$  requires about 5 eV, this suggests that some electron impacts impart 9 eV to acetonitrile.

Consider now the three sets of experiments in which the acetonitrile pressure was varied. Three different effects were observed. These effects can be explained in terms of the rate of production of the B state of CN by electron impact on acetonitrile. This rate will depend on the



pressure because of two phenomena which have opposite effects. (a) The number density of electrons ( $e^*$ ) with sufficient energy to produce excited CN will increase as the pressure decreases. This will tend to increase the rate. (b) The rate will tend to decrease with decreasing acetonitrile pressure, as in any second-order chemical process, because of a lower probability of collision between  $e^*$  and acetonitrile. Thus, the observed result (Figure 2) that emission intensity increased when acetonitrile pressure decreased indicates that factor a is dominant. When mixtures of acetonitrile and argon were used (Figure 3) at constant total pressure, the emission intensity remained almost constant. In this case, the argon as well as acetonitrile cooled the electrons. This affected the competition between a and b and kept the rate independent of composition. When mixtures of acetonitrile and ethane were used, the emission intensity decreased as the partial pressure of acetonitrile decreased. In this case, ethane effectively scatters the electrons so that the number density of electrons ( $e^*$ ) remains approximately constant as the composition changes. With lower mole fractions of acetonitrile the rate of production of excited CN, therefore, decreases.

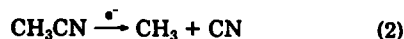
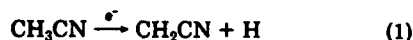
Consider the above results from a different viewpoint: one experiment using 0.15 torr of acetonitrile, one using 0.15 torr of acetonitrile plus 0.15 torr of argon, and one using 0.15 torr acetonitrile plus 0.15 torr of ethane. The addition of argon decreases the emission intensity, but ethane decreases it even more. This is expected since ethane should scatter electrons better than argon. The latter lacks vibrational and rotational modes, and its excited electronic and ionized states are energetically inaccessible compared to those of ethane.

The spectroscopic results are pertinent to understanding the products in that CN must be an intermediate in the formation of some of the products. Although some A state excited CN could react before deactivation, most of the reacting CN's are in the ground electronic state. The unchanging energy distribution of the B state CN is in concert with the observed constancy of the relative yields with changing power.

The available data do not allow one to assign the mechanism(s) for product formation unequivocally. We wish to discuss a free-radical pathway, which must be involved to some extent and which can rationalize all of the products. We do not, however, suggest that this is the

only pathway. CN must come from cleavage of the  $\text{CH}_3\text{-CN}$  bond, and it is expected that methyl radicals should also be present. Indeed, the only precedented route to the product ethane is via methyl radical combination. It is proposed that in addition to CN and  $\text{CH}_3$ , cyanomethyl radicals ( $\text{CH}_2\text{CN}$ ) are also present. Cyanomethyl could arise from electron impact on acetonitrile or from reaction of CN with acetonitrile.<sup>15</sup>

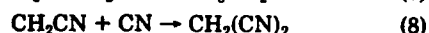
These three radicals can account for all the products. Electron Impact Fragmentations:



Hydrogen Abstraction:



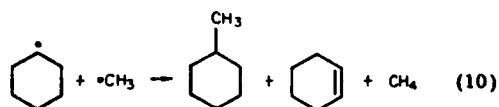
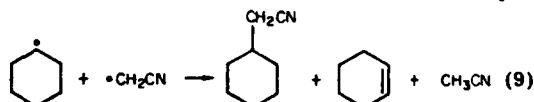
Radical Combinations:



Thus the products 2-6 are rationalized by reactions 3-7, and it seems quite sure that these radical intermediates account for at least part of the products. Since propionitrile and ethane are the major products and radical combination rates are rather insensitive to structure, one might have expected some malononitrile, via reaction 8, and more succinonitrile from these radicals. The discrepancy might be explained by an activated product decomposition (see below) which effectively consumes activated malononitrile but not activated propionitrile. Alternatively, a nonradical pathway to propionitrile could be involved.

The previous study<sup>4</sup> of products from acetonitrile detected only the hydrocarbons  $\text{CH}_4$ ,  $\text{C}_2\text{H}_6$ ,  $\text{C}_2\text{H}_4$ , and  $\text{C}_2\text{H}_2$ . It was proposed that  $\text{CH}_2$  and  $\text{CH}$ , as well as  $\text{CH}_3$ , were present in the plasma. We find that hydrocarbons are not the major products. Under our conditions  $\text{CH}$  is present, but  $\text{CH}$  and  $\text{CH}_2$  seem not to be involved in determining the major products. The earlier study used a pulsed plasma at 9 kV and pressures from 0.01 to 0.2 torr. In comparison we measure a typical voltage for  $\text{CH}_3\text{CN}$  at 30 W to be 1500 V. Thus, the electron energies may be rather different in the two studies, and it may be true that higher energies will produce more  $\text{CH}_2$  and  $\text{CH}$ .

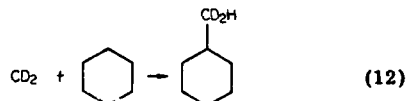
Reaction of mixtures of acetonitrile and cyclohexane gave products dominated by 2-4 so that most of the chemistry came from acetonitrile. Indeed, the yields of these products were very similar to those found in the absence of cyclohexane. The products 7-9 involving cyclohexane might again be explained by radical combination and disproportionation (eq 9 and 10). In this case isotopic



(14) Uribe, T.; Kuchitsu, K. *Chem. Phys. Lett.* 1973, 18, 327.

(15) Reaction 3 is estimated to be exoergic by 29 kcal/mol<sup>-1</sup>.

labeling gave some evidence about the origin of the products. Specifically, the composition of the product ( $C_6H_{11}CD_2CN$ ) from  $CD_3CN$  and cyclohexane is clearly compatible with the radical combination reaction. The methylcyclohexane was, however, not cleanly  $d_3$ , and the radical route would give only  $d_3$  product. The methylcyclohexane- $d_2$  which was also present could be rationalized by the intermediacy of methylene- $d_2$  (eq 11 and 12).

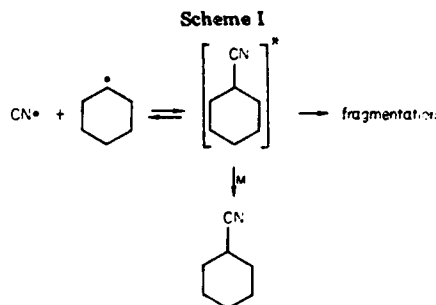


We, therefore, reacted acetonitrile with cyclohexene. If  $CH_2$  was present, it was expected that the addition products cycloheptane, 1-methylcyclohexene, or norcaradiene would be formed. Gas chromatographic comparison of authentic samples with the product mixture indicated that these compounds were not present (<1%). Instead, the major products identified were 3-methylcyclohexene and cyano(3-cyclohexenyl)methane. Thus, no evidence supporting the intermediacy of  $CH_2$  from  $CH_3CN$  was obtained, and the isolated products can be explained by using radical combination reactions of the relatively stable 3-cyclohexenyl radical with  $CH_3$  or  $CH_2CN$ .

We have in earlier studies shown that mixtures of unsaturated compounds (alkenes, alkynes, aromatics) and a cyano source ( $CH_3CN$ ,<sup>3</sup>  $C_2N_2$ ,<sup>16,17</sup>) in the plasma give unsaturated cyano products (e.g., eq 13). In contrast, we



have found negligible amounts of saturated cyano products (RCN, where R = alkyl) from several plasma reactions where they might have been formed. In some of these reactions (see above) there was circumstantial evidence for the presence of CN and R $\cdot$ , but these apparently do not efficiently combine to give RCN. This is particularly surprising because in all the cases of interest we see RR combination products. Examples are (1) no  $NCCH_2CN$  from acetonitrile, (2) only traces of  $CH_3CH_2CN$  from ethane and cyanogen,<sup>18</sup> (3) no cyanocyclohexane from acetonitrile and cyclohexane, (4) only traces of  $C_6H_5C-H_2CN$  from toluene and acetonitrile<sup>3</sup> or from toluene and cyanogen,<sup>18</sup> and (5) traces of acetonitrile from propene and cyanogen, where methyl radicals are thought to be present.<sup>17</sup> Similar results have been reported for nonplasma



chemistry. Tanner and co-workers<sup>19</sup> reported that reaction between cyanogen bromide and cyclohexane failed to yield any cyclohexyl cyanide. Goy and co-workers also detected only a small yield of RCN when a mixture of RH and ICN vapor was photolyzed.<sup>20</sup>

Of several explanations, an activated product fragmentation is one. Bond additivity calculations indicate that the formation of cyanocyclohexane from cyclohexyl radical and  $CN\cdot$  is exothermic by about 113 kcal/mol. Therefore, at low pressure the cyanocyclohexane which has just been formed by this reaction is highly activated and might fragment before it can transfer its excess energy to some other species (M) and be stabilized (Scheme I).

Whatever the explanation, a general pattern emerges from this and earlier studies. Unsaturated aromatics, alkenes, and alkynes undergo cyano substitution reactions. Aliphatic compounds do not. In several cases, there is now evidence for radical products from aliphatic compounds, but homoligation reactions involving the apparent insertion of  $CH_2$  are also observed. The results can all be rationalized mechanistically,<sup>21</sup> but good mechanistic tests are now needed.

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**Registry No.** 1, 75-05-8; 1- $d_3$ , 2206-26-0; 2, 107-12-0; 3, 74-90-8; 4, 74-84-0; 5, 460-19-5; 6, 107-13-1; 7, 4435-14-7; 7- $d_2$ , 80866-18-8; 8, 108-87-2; 8- $d_2$ , 42903-81-1; 8- $d_3$ , 62108-19-4; 9, 110-83-8; 9- $d_1$ , 80866-19-9; cyclohexane, 110-82-7; cyano(3-cyclohexenyl)methane, 34956-61-1; cyanocyclopentylmethane, 5732-87-6; cyclopentane, 287-92-3; succinonitrile, 110-61-2; bicyclohexyl, 4233-18-5; 8- $d_4$ , 80866-20-2.

(19) Tanner, D. D.; Lycan, G.; Bunce, N. J. *Can. J. Chem.* 1970, 48, 1492.

(20) Goy, C. A.; Shaw, D. H.; Pritchard, H. O. *J. Phys. Chem.* 1965, 69, 1504.

(21) The involvement of ionic processes has not been excluded. Indeed, ions must be present. Their importance is masked in these experiments because only a neutral intermediate and neutral products are detected.

(16) So, Y.-H.; Miller, L. L. *J. Am. Chem. Soc.* 1981, 103, 4204.

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(18) Unpublished results of N. B. H. Henis.

## Reactions of Carbonyl Sulfide in a Radio-Frequency Plasma

Steve J. Bezuk, Larry L. Miller,\* and I. Platzner†

Department of Chemistry, University of Minnesota, Minneapolis, Minnesota 55455 (Received: July 13, 1982)

Carbonyl sulfide was flowed through the plasma zone of a 13.6-MHz inductively coupled discharge. The active plasma was sampled by mass and emission spectroscopy. Typical conditions were as follows: power, 5-25 W; pressure, 0.1-0.3 torr; flow rate, 4 cm<sup>3</sup> min<sup>-1</sup>. Mass spectrometry showed the neutrals CO, S, and S<sub>2</sub> as products. The major ions were COS<sup>+</sup>, S<sup>+</sup>, S<sub>2</sub><sup>+</sup>, S<sub>3</sub><sup>+</sup>, CO<sup>+</sup>, and CS<sub>2</sub><sup>+</sup>. The variations in the ionic composition as pressure and power were changed were studied. Reaction products coat the reactor walls after some time and it was shown that this deposit could be sputtered with a CO or Ar plasma to produce sulfur-containing ions. Experiments using a small amount of 2-butyne as coreactant with COS suggested that this hydrocarbon reacted with sulfur atoms. Comparison with the chemistry of butane plus COS was made. Emission spectroscopy showed major bands due to CO\* and CS\*. S\* emission had a lower intensity. It was shown that 5 mol % of SF<sub>6</sub> quenched much of the CS\* emission. It is suggested that CS\* is formed from electron-COS<sup>+</sup> recombination.

## Introduction

The present work was undertaken to study the chemical behavior of carbonyl sulfide in a radio-frequency discharge by using mass and emission spectrometric sampling techniques. In previous studies from these and other laboratories the products from reactions of complex molecules in an rf discharge have been isolated and the variation in yield with conditions has been documented. Other studies have explored the spectroscopy of atomic and diatomic species in plasmas. A program has been initiated to bridge this gap and this study of carbonyl sulfide is one of the first consequences of our work. Carbonyl sulfide was chosen as an initial example, because of its molecular simplicity and because its chemistry and that of sulfur atoms are relevant to fossil fuel problems.<sup>1</sup>

To obtain a better understanding of the fundamental reactions which take place in a glowing discharge, the contribution of at least three classes of processes should be considered. Two major processes occur in the gaseous phase of a low-pressure (10<sup>-1</sup>-10<sup>-3</sup> torr) plasma. The "primary processes", i.e., excitation, fragmentation, and ionization, are of a physical nature. They are controlled by the collisions of the gaseous molecules with electrons and depend on the electron energy distribution and density. The "primary processes" are followed by a more or less complicated network of chemical reactions, i.e., gas-phase collisional processes, which depend on the variety of species formed and their reactivity and concentration in the discharge. The third process which affects the composition of a plasma is the consequence of collisions of gas-phase species with the surface of the reaction vessel coated with a desired or undesired deposit. These surfaces are at a negative potential with respect to the plasma potential and are, thus, subject to positive ion bombardment. As a result, species from gas-surface interactions, besides plasma phase reactions, may also be observed.

Mass spectrometry is considered the most general technique for plasma diagnostics. Positive ions, neutrals, and in some cases (dc discharges) also negative ions may be extracted from the discharge. With the proper experimental design of the sampling system, the recorded mass spectra will qualitatively represent the bulk plasma composition. However, the sampling method does provide possibilities for unwanted discrimination between species, and the composition of the plasma at the orifice will be

somewhat different from that in the center of the tube. Emission and absorption spectroscopy are complimentary techniques which may be successfully applied and provide important information about reactive intermediates.

Information relevant to the ion chemistry in a low-pressure plasma may be obtained from kinetic studies of ion-molecule reactions with mass spectrometers. Probably the most applicable are the high-pressure ion-molecule reaction studies, which have the advantage of providing direct evidence for three-body reactive collisions and collisionally stabilized products. We believe that ion cyclotron resonance (ICR) spectroscopy also provides important complementary information. In particular it allows one to study individual ion-molecule reactions and to elucidate complex reaction mechanisms.<sup>2</sup>

Ion-molecule reactions of COS were previously studied by Dzidic et al.,<sup>3</sup> partially by Matsumoto et al.,<sup>4</sup> and more extensively by Praet and Delwiche.<sup>5</sup> The chemistry of the COS discharge has not been studied.

## Experimental Section

**Materials.** All the chemicals were from commercial sources. Carbonyl sulfide (Matheson), 2-butyne (Columbia Organic Chemicals Co.), and *n*-butane (Matheson) were analyzed with a quadrupole mass spectrometer and used without further purification. Only minor quantities of carbon disulfide and hydrogen sulfide (<0.05%) were identified in carbonyl sulfide.

**Instrumentation.** The rf generator, used to produce the plasma, was a Tegal Corporation Model 300, operating at 13.56 MHz with a variable power output between 0 and 300 W. The power was measured with a Bird Thruline Model 43 wattmeter. The plasma was radially sampled through a 100-150-μm pinhole with an Extranuclear Laboratories quadrupole mass analyzer (mass range 2-500). An ion extractor composed from a skimmer, split ring, and a lens was mounted between the electron impact ion source and the pinhole. With this arrangement positive ions or neutral species emerging from the plasma were

\*Permanent address: Department of Chemistry, Nuclear Research Center Negev, P.O. Box 9001, Beer-Sheva, Israel.

- (1) H. Suhr, P. Henne, D. Iacocca, and M. Y. Roper, *Justus Liebig Ann. Chem.*, 441 (1980).
- (2) A. Szabo, H. Suhr, and L. L. Miller, *Org. Mass Spectrom.*, 13, 397 (1978); H. Suhr, A. Szabo, and L. L. Miller, *ibid.*, 14, 399 (1979).
- (3) L. Dzidic, A. Good, and P. Kebarle, *Can. J. Chem.*, 48, 664 (1970).
- (4) A. Matsumoto, T. Misaki, S. Okada, S. Taniguchi, and T. Hayakawa, *Chem. Lett.*, 1001 (1973).
- (5) (a) M.-Th. Praet and J. P. Delwiche, *Bull. Cl. Sci., Acad. R. Belg.*, 58, 925 (1972). (b) M.-Th. Praet and J. P. Delwiche, *Adv. Mass Spectrom.*, 6, 829 (1974).



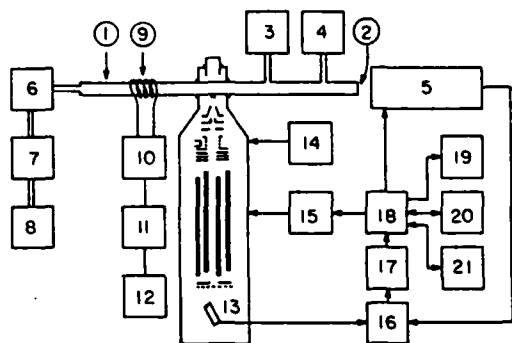


Figure 1. Schematic diagram of the experimental system: 1, reaction tube; 2, optical window; 3, pressure transducer; 4, gas inlet manifold; 5, spectrophotometer; 6, pressure control valve; 7, liquid nitrogen trap; 8, rotary pump; 9, rf coil; 10, rf matching unit; 11, rf power meter; 12, rf generator; 13, ion extractor; 14, ion extractor and ionizer power supply; 15, quadrupole control and power supply; 16, amplifier; 17, discriminator; 18, multichannel analyzer; 19, XY recorder; 20, diskette memory system; 21, printer.

mass analyzed. A Bendix Model 310B magnetic electron multiplier, 30° off axis, with a gain up to  $10^6$  was used for ion counting. Data acquisition was carried out with a Tracor Northern TN 1710 multichannel analyzer. A background pressure of  $2 \times 10^{-8}$  torr was achieved with a Pfeiffer 110 L/s turbomolecular pump.

The emission from the plasma was observed axially with a 0.5-m Jarrell-Ash monochromator with a 1200 grooves/mm grating and a EMI 6256S photomultiplier, linked to the same data system as the quadrupole mass spectrometer.

The pressure and gas flow in the discharge region were monitored and controlled with MKS Baratron Type 220BHS pressure transducer, Type 254 flow ratio controller and Type 252-A exhaust valve controller. The gases were admitted through Brooks 5835A solenoid valves and Tylan FM-360 thermal conductivity flow monitors.

ICR spectra were recorded with a Varian ICR spectrometer equipped with a drift cell. Total ion source pressures of carbonyl sulfide and 2-butyne (or *n*-butane) were  $(1-5) \times 10^{-8}$  torr. Double resonance experiments to establish product-reactant relationships for the secondary ions were also performed.

**Apparatus.** The experimental setup is schematically shown in Figure 1. It consists of 1-in. o.d. Pyrex tube approximately 1 m long with a fused silica window attached to its upstream side. It was evacuated to  $2 \times 10^{-3}$  torr with a rotary pump. The reactor was inductively coupled to the rf generator via an eleven-turn, 10-cm coil of 0.25-cm o.d. copper tubing through a matching unit. The sampling orifice was placed next to sample at the entrance to the discharge zone. The distance between the center of the coil and the sampling orifice was 16 cm. A liquid nitrogen trap was inserted between the discharge region and the exhaust pump.

**Procedure.** Pure carbonyl sulfide was reacted at constant pressures between 0.06 and 0.30 torr, flow rates of 2–6  $\text{cm}^3/\text{min}$ , and rf power of 2–32 W. The mass range of interest was divided to 1024 or 2048 channels and scanned between 4 and 16 times with a dwell time of 25 ms/channel. Electron impact spectra of neutrals were taken at 18-eV electron energy (calibrated with argon). At this energy the following relative intensities for the carbonyl sulfide spectrum were obtained (six determinations):  $\text{CO}^+$ ,  $0.055 \pm 0.007$ ;  $\text{S}^+$ ,  $0.720 \pm 0.049$ ; and  $\text{COS}^+$ , 1.000. When electron impact spectra were recorded a positive

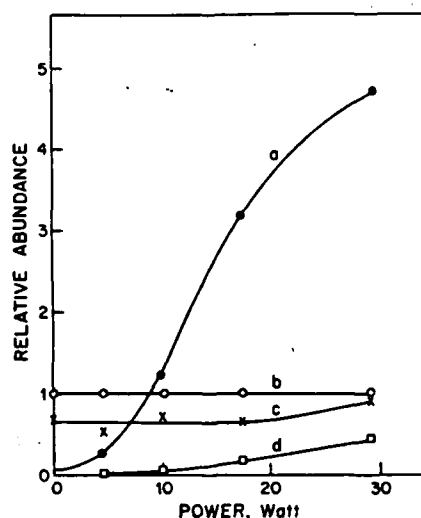


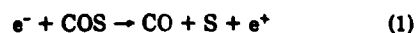
Figure 2. Relative abundance of neutral species vs. rf power: a, CO; b, COS; c, S; and d,  $\text{S}_2$ . COS pressure = 0.100 torr, flow rate = 4  $\text{cm}^3 \text{min}^{-1}$  (STP).

potential was applied to the skimmer plate, preventing ions originating in the discharge from penetrating the mass analyzer. Ion spectra were taken with the ionizer filament off. 1800 or 1700 V were applied to the electron multiplier when neutral or ion spectra were recorded. The same procedures were used when experiments with carbonyl sulfide/2-butyne or carbonyl sulfide/*n*-butane mixtures were performed.

## Results and Discussion

**Neutral Spectra of COS Discharges.** The neutral species which diffuse through the sampling orifice are detected after electron impact ionization. The neutral species observed from COS were CO, COS, and, at higher rf power,  $\text{S}_2$ , S, and traces of CO (or CS). Figure 2 represents data from neutrals spectra obtained at different rf power (*P*). The data at *P* = 0 are the electron impact spectrum of COS. The molar yield of CO was calculated by the following procedure. The ratio of the ionization cross section of COS and CO was determined at 18 eV. A static pressure of pure COS or CO in the range of 0.5–1.0 torr yielded ion-source pressures of  $(1-4) \times 10^{-7}$  torr. The  $\text{COS}^+$  or  $\text{CO}^+$  ion currents were recorded at a constant electron emission. Under these conditions and at the same gas inlet pressure, the ratio of the ion currents equals the ratio of the ionization cross section. The value  $\sigma_{\text{CO}}/\sigma_{\text{COS}} = 1.59 \pm 0.08$  was obtained. The molar density ratio is then calculated via  $n_{\text{COS}}/n_{\text{CO}} = 1.59 i_{\text{COS}}/i_{\text{CO}}$ , where  $i_x$  are the corresponding ion current intensities. Figure 3 shows the pressure of CO,  $P_{\text{CO}}$ , vs. power at various initial COS pressures.  $P_{\text{CO}}$  is calculated from the CO/COS molar density ratios. If we define  $\text{CO/COS} = a$ , then  $P_{\text{CO}} = aP_{\text{COS}}/(1 + a)$ .

From these results we may conclude that the dominant primary reaction is the cleavage of the C=S double bond, forming CO. Two unimolecular fragmentations are



As we shall see, there are other reactions which contribute to the yield of CO. The formation of  $\text{S}_2$  will be discussed in the next sections. Figure 3 also shows high conversion yields for the rf-induced reactions. At a pressure of about

TABLE I: Relative Ion Intensities in COS Discharge vs. Pressure and Power at a Flow Rate of 4.00 cm<sup>3</sup> min<sup>-1</sup> (STP)<sup>a</sup>

		$I/I_{\text{COS}^+}$								
		C <sup>+</sup>	CO <sup>+</sup>	S <sup>+</sup>	CS <sup>+</sup>	SO <sup>+</sup>	S <sub>2</sub> <sup>+</sup>	CS <sub>2</sub> <sup>+</sup>	S <sub>3</sub> <sup>+</sup>	S <sub>n</sub> <sup>+</sup>
0.101	5		0.024	0.070		0.029	0.90	0.521	0.046	
0.101	10		0.180	0.382	0.056	0.130	1.00	0.436	0.033	0.010
0.101	18	0.030	0.347	0.752	0.331	0.358	1.23	0.442	0.108	0.050
0.101	24	0.017	1.027	0.621	0.256	0.349	2.43	0.437	0.304	0.123
0.150	10		0.075	0.208		0.044	1.20	0.207	0.091	0.028
0.150	18		0.529	0.370	0.084	0.156	1.22	0.298	0.181	0.105
0.150	24	0.050	0.927	1.131	0.417	0.397	1.88	0.347	0.287	0.159
0.228	18	0.176	0.547	0.059	0.090	0.090	1.84	0.150	0.236	0.132
0.228	24		0.398	0.933	0.191	0.208	2.61	0.253	0.439	0.183
0.299	18		0.081	0.288		0.044	1.41	0.134	0.283	0.096
0.299	24		0.254	1.070	0.127	0.140	2.20	0.180	0.360	0.053

<sup>a</sup> No ions were detectable at COS pressures of 0.150 torr and above at rf power of 5 W, and 0.228 torr and above at rf power of 10 W.

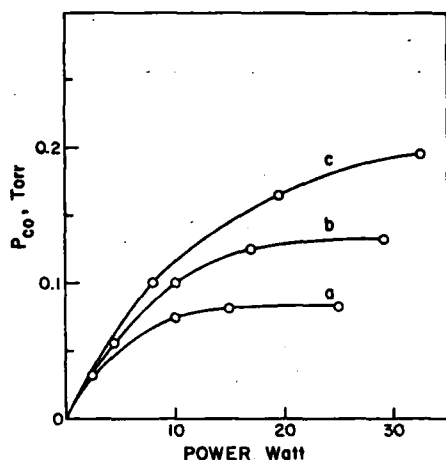
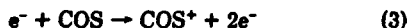


Figure 3. Carbon monoxide pressure,  $P_{\text{CO}}$ , at different initial COS pressures vs. rf power: a, 0.092 torr; b, 0.150 torr; and c, 0.225 torr of COS. (Flow rate of COS, 4 cm<sup>3</sup> min<sup>-1</sup> (STP)).

0.1 torr and above 20-W rf power, more than 90% of the COS is decomposed.

**Ion Spectra of COS Discharges.** The following ions were observed in the plasma: CO<sup>+</sup>, S<sup>+</sup>, CS<sup>+</sup>, SO<sup>+</sup>, COS<sup>+</sup>, S<sub>2</sub><sup>+</sup>, CS<sub>2</sub><sup>+</sup>, small amounts of S<sub>n</sub><sup>+</sup>, 3 ≤ n ≤ 8, and traces of C<sup>+</sup>. The number of sulfur atoms in a particular ion (except for the low intensity ions) was verified by measuring the (M + 2)/M isotope ratio. Figure 4 shows an ion spectrum. The ion intensities obtained under various experimental conditions are given in Table I. In all of the experiments S<sub>2</sub><sup>+</sup>, S<sup>+</sup>, and COS<sup>+</sup> were the most abundant ions.

We assume that reactions 2 and 3 are the primary ion-



ization processes in the plasma. In reaction 2, 13.65<sup>7</sup> and 13.50 eV<sup>8</sup> have been reported as appearance potentials for the ground S<sup>+</sup> ("S<sup>0</sup>") ionic state. The ionization potential of COS is 11.18 eV.<sup>9</sup>

The COS<sup>+</sup> and S<sup>+</sup> ions are reactive species, yielding predominantly S<sub>2</sub><sup>+</sup>.<sup>3,4</sup> Scheme I shows a set of reactions, which rationalize most of the observed ions. Ionization can come from electron impact (e) or charge exchange (COS<sup>+</sup>). Each ionic reaction has been previously observed or has been observed by us<sup>10</sup> using ICR. For example, we

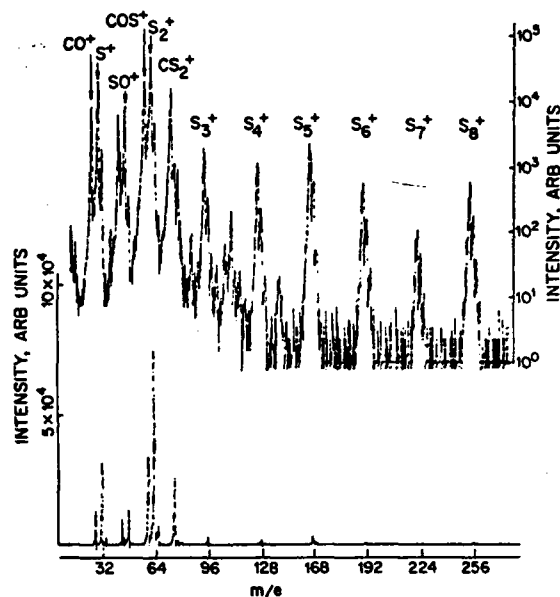
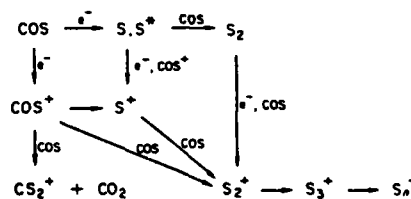


Figure 4. Mass spectrum of rf discharge ionic species: COS pressure, 0.100 torr, rf power, 18 W; flow rate, 4 cm<sup>3</sup> min<sup>-1</sup> (STP).

#### Scheme I



have shown that S<sup>+</sup> reacts with COS to give S<sub>2</sub><sup>+</sup>.

Another process which may increase the relative abundance of S<sub>2</sub><sup>+</sup> and S<sub>n</sub><sup>+</sup> is ion sputtering. We observed that while the relative overall ion distribution in the plasma under a given set of experimental conditions was fairly constant (approximately ±10%), the S<sub>2</sub><sup>+</sup> intensity increased when the wall of the reaction tube became coated with products. At least two solid phases were present in the deposit: a white-yellow material which apparently contains sulfur and a brown coating of a CS polymer. To check the possibility that S<sub>2</sub><sup>+</sup> ions were sputtered from the

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TABLE II: Relative Intensity of Sputtered Ions from a COS Discharge Deposit<sup>a</sup>

m/e	ion	i/i <sub>Ar</sub> <sup>+</sup>		i/i <sub>CO</sub> <sup>+</sup>	
		(1)	(2)	(3)	(4)
32	S <sup>+</sup>	0.88	1.02	0.67	0.70
44	CS <sup>+</sup>	0.49	0.33	0.83	0.88
48	SO <sup>+</sup>	0.21	0.17	0.67	0.65
60	COS <sup>+</sup>			0.12	0.10
64	S <sub>2</sub> <sup>+</sup>	1.84	2.24	0.56	0.58
76	CS <sub>2</sub> <sup>+</sup>	0.19	0.15	0.34	0.28
80				0.14	0.09
96	S <sub>3</sub> <sup>+</sup>	0.18	0.28	0.006	0.002
128	S <sub>4</sub> <sup>+</sup>	0.09	0.11		

<sup>a</sup> Gas pressure, 0.10 torr; flow rate, 4.00 cm<sup>3</sup> min<sup>-1</sup> (STP); rf power, 20 W. (1), (2) argon; (3), (4) carbon monoxide.

solid, a tube was coated with product by long reaction. The coated tube was then evacuated for 24 h to  $4 \times 10^{-3}$  torr and then an argon discharge was ignited (0.1 torr of Ar, flow rate = 4 cm<sup>3</sup> min<sup>-1</sup> (STP)). Substantial ion currents resulted (see Table II). S<sub>2</sub><sup>+</sup> and S<sup>+</sup> were the major ionic species. This experiment clearly demonstrates the importance of ion sputtering. We further investigated this phenomenon with carbon monoxide, which is the major stable product and also the major constituent in the COS plasma. After coating the tube and evacuating it, CO was admitted and a discharge was initiated. Again the results (Table II) clearly indicate the role of the sputtering process. A further interesting point is the relatively high SO<sup>+</sup> intensity.

Another abundant species in the ion spectrum of the COS plasma was CS<sub>2</sub><sup>+</sup>. It has been proposed<sup>3</sup> that the CS<sup>+</sup> ion could be the precursor of CS<sub>2</sub><sup>+</sup> (CS<sup>+</sup> + COS → CO, ΔH = -67 kcal mol<sup>-1</sup>). Our experiments could not confirm this reaction. Furthermore, ICR experiments<sup>10</sup> clearly show that COS<sup>+</sup> is a precursor of CS<sub>2</sub><sup>+</sup>. The CS<sub>2</sub><sup>+</sup> ion is the most abundant secondary ion in the ICR spectrum from COS.

The role of the CS<sub>2</sub><sup>+</sup> ion to yield S<sub>2</sub><sup>+</sup> was also studied. Experiments were run with pure CS<sub>2</sub> and with CS<sub>2</sub>/He mixtures (10% CS<sub>2</sub>) under the same conditions used for COS. CS<sub>2</sub> by itself is very reactive under discharge conditions. Mainly ions of the type C<sub>x</sub>S<sub>y</sub><sup>+</sup> were produced with smaller amounts of S<sub>2</sub><sup>+</sup>. The plasma showed a high tendency toward polymerization, which was indicated by a sharp pressure drop in the reaction tube, shortly after the discharge ignition, from 0.1 to 0.005 torr, although CS<sub>2</sub> was continuously admitted. A heavy dark brown deposit was observed on the wall. The CS<sub>2</sub>/He mixtures were more stable. Even so, no information was gained of persistence to COS plasmas.

**Emission Spectra of COS Discharges.** Emission spectroscopy was performed with the same apparatus. Sampling the discharge axially allowed a long optical path of approximately 1 m, thus increasing substantially the sensitivity. Attempts to sample radially in the vicinity of the pinhole were unsuccessful, as the transparency of the wall decreased rapidly with the reaction time. The axial sampling also allowed the application of higher power input to the discharge, up to 100 W. In the mass spectrum experiments, power above 30 W caused fast plugging of the sampling pinhole.

Four emission systems in the wavelength range 180–640 nm were observed with rf power of 30 W and pressure of 0.104 torr: (a) an intense CO(B<sup>1</sup>Σ-A<sup>1</sup>Π) band between 400 and 600 nm,<sup>11</sup> (b) an intense CO(A<sup>1</sup>Π-X<sup>1</sup>Σ) band between

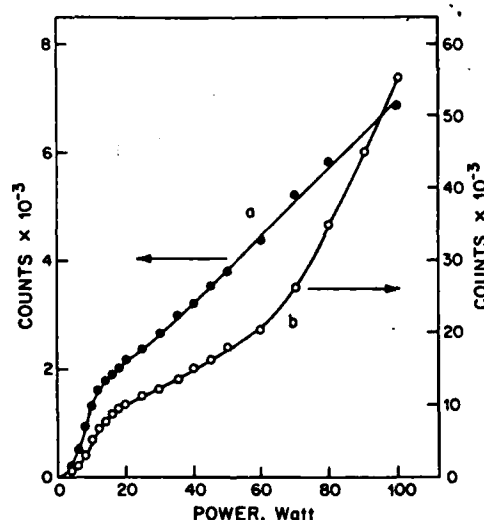
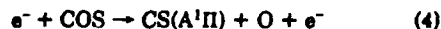


Figure 5. Emission spectrum of CO\* (curve a) and CS\* (curve b) vs. rf power: COS pressure, 0.104 torr; flow rate, 4 cm<sup>3</sup> min<sup>-1</sup> (STP).

200 and 230 nm,<sup>12</sup> (c) a very intense CS(A<sup>1</sup>Π-X<sup>1</sup>Σ) band between 240 and 280 nm,<sup>13</sup> and (d) a weak emission from sulfur atoms (<sup>3</sup>S<sup>0-3</sup>P) at 180 nm.<sup>14</sup>

The CO(B<sup>1</sup>Σ-A<sup>1</sup>Π) transition visible to  $v'' = 16$  and the CO(A<sup>1</sup>Π-X<sup>1</sup>Σ) transition visible to  $v'' = 4$  were readily distinguishable. We expect that most of this emission came from electron impact on product CO, rather than directly from COS. The mass spectrum results show the extensive decomposition of COS even at low power (CO/COS = 4 at 10 W and 0.092 torr). The emission of the CO O-O (B<sup>1</sup>Σ-A<sup>1</sup>Π) band head at 451 nm was monitored with changes in applied power (2–100 W). The shape of the curve up to 30 W is similar to that obtained under the same conditions using the mass spectrometer to sample neutral CO (Figure 5). Above 30 W there is mainly CO present and the increased CO\* emission comes from further excitation of products.

Since CS is not a major product sampled by the mass spectrometer, we were surprised to find an intense emission. We propose that CS\* is formed in the plasma by two processes:



CS(A<sup>1</sup>) can be formed directly by impact with 11.66-eV electrons.<sup>15</sup> Reaction 5 requires only low-energy electrons which should be relatively abundant in the plasma.

Tsuji et al.<sup>16</sup> have, in fact, found that the CS(A<sup>1</sup>Π-X<sup>1</sup>Σ) emission from COS in a helium afterglow could be reduced by a factor of four with the inclusion of small amounts of SF<sub>6</sub> to remove low-energy electrons from the afterglow. Small amounts of SF<sub>6</sub> (mole fraction 0.02–0.12) were added to a COS discharge (30 W, 0.104 torr). The intensity of the CS(A<sup>1</sup>Π-X<sup>1</sup>Σ) emission decreased 75% on the addition of 5 mol % of SF<sub>6</sub> (Figure 6). In contrast the CO(B<sup>1</sup>Σ-

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TABLE III: Relative Concentration of Neutral CO and S<sub>2</sub> in the Scavenging Experiments<sup>a</sup>

ion	<i>i</i> / <i>i</i> COS <sup>+</sup>				
	(1)	(2)	(3)	(4)	(5)
CO	4.52 ± 0.36	3.39 ± 0.21	3.30 ± 0.20	3.90 ± 0.30	3.92 ± 0.11
S <sub>2</sub>	0.26 ± 0.03	0.13 ± 0.04	0.12 ± 0.01	0.15 ± 0.05	0.12 ± 0.03
no. of expt	3	3	2	2	3

<sup>a</sup> Values given as ratios of ion currents CO<sup>+</sup>/COS<sup>+</sup> and S<sub>2</sub><sup>+</sup>/COS<sup>+</sup>, representing only the changes in concentrations. (1), (4) pure COS; (2) C<sub>2</sub>H<sub>6</sub>/COS = 0.050; (3) C<sub>2</sub>H<sub>4</sub>/COS = 0.092; (5) C<sub>2</sub>H<sub>10</sub>/COS = 0.050. Total pressure, 0.100 torr; flow rate, 4.00 cm<sup>3</sup> min<sup>-1</sup> (STP); ref power, 24 W.

TABLE IV: Relative Ion Intensities in the Ionic Spectrum of Sulfur Ions and CS<sub>2</sub><sup>+</sup> (COS<sup>+</sup> = 1.00) in the Scavenging Experiments<sup>a</sup>

ion	<i>i</i> / <i>i</i> COS <sup>+</sup>			
	(1)	(2)	(3)	(4)
S <sup>+</sup>	0.42 ± 0.08	0.37 ± 0.02	0.30 ± 0.05	0.30 ± 0.03
S <sub>2</sub> <sup>+</sup>	3.00 ± 0.8	1.34 ± 0.05	1.04 ± 0.02	1.21 ± 0.02
S <sub>3</sub> <sup>+</sup>	0.32 ± 0.02	0.15 ± 0.01	θ	0.15 ± 0.01
S <sub>4</sub> <sup>+</sup>	0.21 ± 0.02	0.12 ± 0.01	θ	0.08 ± 0.01
CS <sub>2</sub> <sup>+</sup>	0.50 ± 0.02	0.68 ± 0.01	0.69 ± 0.06	0.64 ± 0.1
no. of expt	3	2	2	2

<sup>a</sup> (1) pure COS; (2) C<sub>2</sub>H<sub>6</sub>/COS = 0.50; (3) C<sub>2</sub>H<sub>4</sub>/COS = 0.92; (4) C<sub>2</sub>H<sub>10</sub>/COS = 0.050. Total pressure, 0.100 torr; flow rate, 4.00 cm<sup>3</sup> min<sup>-1</sup> (STP); rf power, 24 W.

A<sup>1</sup>Π) emission was found to stay constant. This result demonstrates that excited CO and excited CS are formed by different routes. It suggests a major mechanism of production of CS in the plasma involves electron-ion dissociative recombination.

We find very few sulfur atoms among the neutral particles sampled from the plasma by mass spectrometry. This is probably because of their high reactivity with COS. Therefore, emission spectroscopy was used as a more sensitive probe to look at the atomic sulfur that may be present. Unfortunately most of the wavelength range studied was cluttered by intense CS<sup>+</sup> and CO<sup>+</sup> emissions and only weak emission from the <sup>3</sup>S<sup>0</sup>-<sup>3</sup>P transition of sulfur could be observed at 180 nm.

**Sulfur Atom Scavenging Experiments.** The aim of these experiments was to determine if sulfur atoms are formed in the rf discharge and if these atoms are important in the plasma processes. It is known that sulfur atoms are highly reactive.<sup>17-19</sup> The ground state (<sup>3</sup>P) atom reacts readily with unsaturated nonaromatic hydrocarbons, but it is unreactive (at room temperature) with saturated molecules. We chose to use 2-butyne as a scavenger.



It has a high reaction rate ( $k_6 = 2.7 \times 10^{-11}$  cm<sup>3</sup> molecule<sup>-1</sup> s<sup>-1</sup>) with sulfur atoms; it is not too reactive alone in the plasma; and it was convenient to handle. For comparison, experiments under the same conditions were also carried out with *n*-butane, which is known to be unreactive toward sulfur atoms. In the presence of C<sub>4</sub>H<sub>6</sub> we expected to observe a measurable decrease in the relative concentration of the neutrals, CO and S<sub>2</sub>, because reaction 6 would supersede, destroying the intermediate, S. In the case of added C<sub>4</sub>H<sub>10</sub> no change was expected. The results for the neutral species are summarized in Table III. The data show that small partial pressures of 2-butyne reduced the CO and S<sub>2</sub> concentrations. At 0.05 mole fraction of the

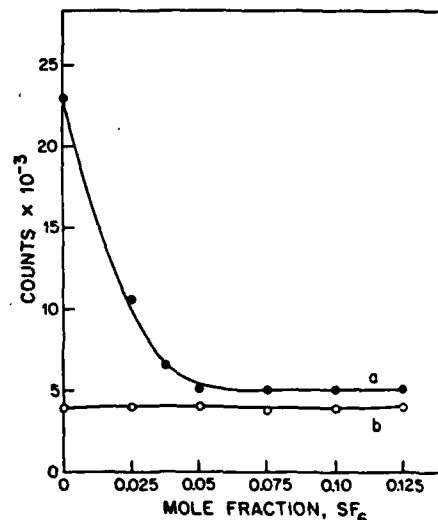


Figure 6. Intensity of CS(A<sup>1</sup>Π-X<sup>1</sup>Σ) emission band upon added SF<sub>6</sub> (curve a); (b) emission of the CO(B<sup>1</sup>Σ-A<sup>1</sup>Π) band under the same conditions: rf power, 30 W; total pressure, 0.104 torr; flow rate, 4 cm<sup>3</sup> min<sup>-1</sup> (STP).

TABLE V: Relative Ion Intensities of Organic Sulfur Ions (COS<sup>+</sup> = 1.00) in the Scavenging Experiments<sup>a</sup>

<i>m/e</i>	ion	<i>i</i> / <i>i</i> COS <sup>+</sup>	
		(1)	(2)
59	C <sub>2</sub> H <sub>5</sub> S		
59	C <sub>2</sub> H <sub>5</sub> S <sup>+</sup>	0.83	0.52
71	C <sub>2</sub> H <sub>7</sub> S <sup>+</sup>	0.36	
85	C <sub>2</sub> H <sub>9</sub> S <sup>+</sup>	0.27	
86	C <sub>2</sub> H <sub>8</sub> S <sup>+</sup>	0.50	
102	C <sub>2</sub> H <sub>6</sub> S <sub>2</sub> <sup>+</sup>	0.19	
109	CS <sub>2</sub> H <sup>+</sup> (?)	0.09	0.09
117	C <sub>2</sub> H <sub>8</sub> S <sub>2</sub> <sup>+</sup>	0.38	

<sup>a</sup> (1) C<sub>2</sub>H<sub>6</sub>/COS = 0.050, (2) C<sub>2</sub>H<sub>10</sub>/COS = 0.050. Total pressure, 0.100 torr; flow rate, 4.00 cm<sup>3</sup> min<sup>-1</sup> (STP); rf power, 24 W.

hydrocarbon the ratio (CO/COS) was reduced by a factor of 0.75. The ratio (S<sub>2</sub>/COS) was reduced by half. These

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ratios were unchanged when  $C_4H_{10}$  was admitted, as expected. It is proposed that reaction 6 does indeed scavenge S atoms.

It was also observed that the  $S_2^+/COS^+$  ratio decreased significantly in the presence of 2-butyne or butane. One of several explanations for this observation is that one or more of the precursors to  $S_2^+$  are efficiently scavenged, thus decreasing its abundance. Reaction 6 of S with 2-butyne could serve this purpose.

In summary, carbonyl sulfide in the plasma primarily forms carbon monoxide. Several reactions are proposed to be involved in forming this product. Sulfur atoms are also important constituents of the plasma zone. These atoms are reactive and form other products. They can be scavenged by 2-butyne, but not by butane. The ionic composition of the plasma zone is expectedly complex. With ICR data some of this complexity can be resolved. Emission from electronically excited CO and CS dominates

the emission spectrum. Quenching studies with  $SF_6$  suggest that electronically excited CS arises in part from dissociative recombination of low-energy electrons with  $COS^+$ . The complexity of mechanistic analyses is emphasized by the experiments which demonstrated sputtering of ions from the solid product deposited on the reactor wall.

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**Registry No.** COS, 463-58-1; S, 7704-34-9;  $COS^+$ , 12169-37-8;  $S^+$ , 14701-12-3;  $S_2^+$ , 14127-58-3;  $S_3^+$ , 22541-72-6;  $CO^+$ , 12144-04-6;  $CS_2^+$ , 12539-80-9;  $SF_6$ , 2551-62-4; butane, 106-97-8; CO, 630-08-0; CS, 2944-05-0;  $S_2$ , 23550-45-0; 2-butyne, 503-17-3.

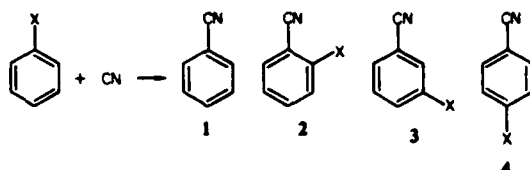
# Mechanism of Gas Phase Cyanation of Alkenes and Aromatics

Neil B. H. Henis and Larry L. Miller\*

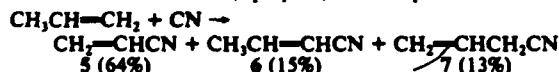
Contribution from the Department of Chemistry, University of Minnesota, Minneapolis, Minnesota 55455. Received October 15, 1982

**Abstract:** ICN was photolyzed at 254 nm in the gas phase in the presence of 15–20 torr of certain alkenes or aromatics. The products were analyzed by GC–MS. Ethene gave acrylonitrile; propene gave acrylonitrile, allyl cyanide and *cis*- and *trans*-1-cyanopropene; 2-methylpropene gave 2-cyanopropene; benzene gave benzonitrile; toluene gave benzonitrile and 2-, 3-, and 4-cyanotoluene. These products are explained by a mechanism involving attack of CN on the organic to give vibrationally excited radicals. These radicals rapidly fragment, producing the major products, or react more slowly in bimolecular processes. The relevance of these results to RF discharge chemistry is discussed.

Recent studies have demonstrated a useful method for the direct cyanation of unsaturated compounds in the gas phase.<sup>1,2</sup> It has been proposed that these reactions involve the radical CN. This radical is hypothesized, for example, to attack benzene, giving high yields of benzonitrile, and to attack substituted aromatic compounds to give a mixture of ipso (1), ortho- (2), meta- (3)



and para-substituted (4) products.<sup>1</sup> It was similarly proposed that CN would attack alkenes,<sup>2</sup> propene, for example:



Although this proposal, when elaborated to include the fragmentation of vibrationally excited radical adducts, allowed understanding, it was not conclusively supported. The reactions were run by flowing cyanogen and the unsaturated compound through an RF discharge. The chemistry which occurs in this device takes place in a plasma (an ionized gas). The reactions and energetics are complex and various alternatives could be accommodated.

Therefore, we set out to generate authentic CN by photolysis in the gas phase and to measure the product ratios from several representative alkenes and aromatics. If the product ratios obtained at the same temperature and pressure from the RF discharge and photolysis were not the same, the postulated mechanism would not be supported. If the product ratios were the same, the mechanism would be supported, and in addition, some insight into the energetics of the RF process could be inferred. Since plasma mechanisms for reactions of molecules this large have not been firmly established,<sup>3</sup> this information would be of particular value.

The reactions of photolytically generated CN with alkenes and aromatics have been previously reported. In the gas phase, ICN photolysis in the presence of ethene gave acrylonitrile; propene gave 2-cyanopropene.<sup>4</sup> The latter was not formed from propene

in the plasma. In solution, ICN photolysis<sup>5</sup> in benzene gave benzonitrile. When mixtures of benzene and substituted benzenes were used, it was found the substituted aromatic led to a mixture of 2–4. In contrast to plasma chemistry, no ipso product (1) was reported. These two discrepancies between the RF and photochemical results tended to discredit the proposed CN radical mechanism for the RF process and gave some urgency to the present study.

## Experimental Section

The reactants and authentic samples of cyano products were commercial samples, with purity checked by GC. 1-Cyanopropene (2-butenitrile) was obtained as an equilibrium mixture of *cis* (66%) and *trans* (34%) isomers. These were separated and identified by NMR spectroscopy.

As shown in Figure 1, photolyses were performed with a glass reaction vessel 40 cm × 9 cm, which was threaded at the top. This vessel had a valved gas inlet for admission of reactants and a glass outlet manifold. A Teflon ring screwed into the top and a double-walled quartz vessel was hung inside by an O-ring and supported by a glass pedestal. The lamp, Hanovia Model 7825 (450 W), was hung in the center. Cooling water was circulated between the quartz walls. A Vycor filter was placed within the quartz tube for many of the experiments.

After the apparatus was evacuated, ICN or C<sub>2</sub>N<sub>2</sub> and the organic were admitted. ICN has a vapor pressure of 1 torr at room temperature and 8 torr at 70 °C,<sup>6</sup> and a small amount condensed on the wall. The organic pressure was adjusted; then after the pressure stabilized, the reaction vessel was isolated from the manifold and the UV lamp was lit. After a certain time period, the light was extinguished, and the products were collected in the cold trap and analyzed by GC and GC–MS, after dilution in acetone. A typical reaction time was 10 min and this led to a conversion of the organic compound of a few percent. Two columns were used in the analyses of the reaction mixture. One was a 7% OV-210 on Chromosorb W. The conditions were 175 °C injection temperature, 50 °C starting temperature for 10 min, and then 5 °C/min to 150 °C. The second column was a 12-ft column packed with 10% OV-17 on Chromosorb W. The analysis conditions were identical with those of the aforementioned column. GC–MS studies were done with the OV-17 column attached to a Finnigan 4000 quadrupole MS in the EI mode. The energy of the electrons was 70 eV.

Control experiments were carried out to determine if irradiation was necessary. First, ICN and olefin were admitted into the reaction vessel without irradiation. No reaction occurred. In a second experiment, olefin was admitted to the vessel alone. The light was turned on. With the Vycor filter, which eliminates all light below 220 nm, no reaction occurred. Without the filter the olefin reacted. When the same experiments were tried with C<sub>2</sub>N<sub>2</sub> it was found that C<sub>2</sub>N<sub>2</sub> behaved in the same manner as the olefins. Contradictively, ICN did react by absorption of wavelengths above 220 nm. Thus, ICN instead of C<sub>2</sub>N<sub>2</sub> was used to eliminate the possibility that some reaction might be caused by initial olefin excitation.

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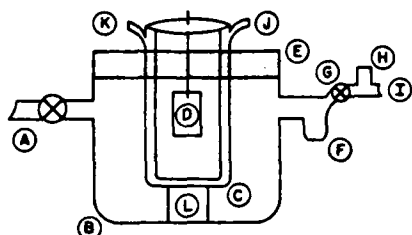


Figure 1. Photochemical reactor: A, gas inlet valve; B glass vessel; C quartz vessel; D lamp; E, Teflon ring; F, cold trap; G valve; H, pressure gauge; I, to vacuum pump; J, Water in; K, water out; L, support pedestal.

Table I. Photolysis Products from Propene and ICN

t, min	p, <sup>a</sup> torr	relative product yield, %			
		5	cis-6	trans-6	7
10	14	73	10	4	13
20	14	69	11	7	12
40	14	64	15	8	13
10	60	44	15	12	30
10	120	47	14	11	28
10	8 + 17 (Ar)	77	9	4	9
10	25 + 80 (Ar)	64	11	5	20
10	14 + 105 (Ar)	58	13	7	22

<sup>a</sup> The pressure of ICN plus propene. Those entries showing (Ar) have 17, 80, or 105 torr of argon present in addition.

Rate constant calculations were carried out using the classical RRK equations:

$$k = A \left( \frac{E^* - E_0}{E_0} \right)^{S-1} \quad S = \frac{2}{3}(3n - 6)$$

where  $n$  is the number of atoms in the radical,  $k$  is the rate constant for fragmentation of the activated radical,  $A$  was taken to be  $10^{14}$ ,  $E^*$  is the enthalpy of the addition step,  $E_0$  is the activation energy for decomposition of the vibrationally deactivated radical, and  $S$  is the number of active vibrational modes. Thermodynamic values and estimates were taken from the literature.<sup>8,9</sup> The heats of formation of the radical adducts are no more accurate than  $\pm 3$  kcal mol<sup>-1</sup>. The activation energies in kcal mol<sup>-1</sup> were taken to be as follows: H addition to cyanoalkenes, 3.5; CH<sub>3</sub> addition to cyanoalkenes, 7; all these are by analogy to H or CH<sub>3</sub> additions to unsaturated hydrocarbons.<sup>8</sup> CN additions were arbitrarily assumed to have no activation energy, in analogy to assumptions made for F additions.

#### Results

The photolysis of ICN at 254 nm in the presence of propene (15–120 torr) gave the products 5–7. The structures were confirmed by GC-MS, and it was shown that 2-cyanopropene (2-methyl-2-propenenitrile), 8, was present in only trace amounts. An earlier report<sup>4</sup> suggest that 2-cyanopropene resulted under these conditions. These workers may have been misled by the fact that 5 and 8 have the same retention time on several varieties of gas chromatography columns. In our experiments, the chromatogram did show small amounts of iodopropene isomers, and with some difficulty, cyaniodopropanes were identified. These were unstable and present in small amounts. Virtually no cyanopropane or acetonitrile was formed.

The relative yields of 5–7 are shown in Table I. With long photolysis times there is some change in these ratios, but at short time the ratios appear to reflect the initial kinetic situation, without complication by reactions of the products. As the pressure of propene was increased, a smaller relative yield of acrylonitrile (5) resulted. A similar effect was achieved by adding excess argon.

Photolysis of cyanogen (C<sub>2</sub>N<sub>2</sub>) and propene required shorter wavelengths of light, since neither compound absorbed at 254 nm. With unfiltered light from the mercury lamp through quartz, the

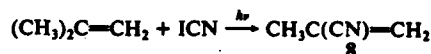
Table II. Cyanation Products from Propene

method	p	relative product yield, %			
		5	cis-6	trans-6	7
ICN, $h\nu$	120	47	14	11	28
C <sub>2</sub> N <sub>2</sub> , $h\nu$	120 <sup>a</sup>	48	6	8	38
C <sub>2</sub> N <sub>2</sub> , RF <sup>b</sup>	1	70	12	4	14
ICN, $h\nu$	14	73	10	4	13

<sup>a</sup> 100 torr C<sub>2</sub>N<sub>2</sub>, 20 torr of propene. <sup>b</sup> From ref 2.

reaction proceeded to give a complex mixture. As shown in Table II, the cyanoalkene products 5–7 were present as before and in approximately the same relative yield. An independent experiment with no C<sub>2</sub>N<sub>2</sub> present showed that the other products were hydrocarbons from the photolysis of propene.

ICN and 254-nm light were used to cyanate two other alkenes. Ethylene led to acrylonitrile, and 2-methylpropene gave 2-cyanopropene.



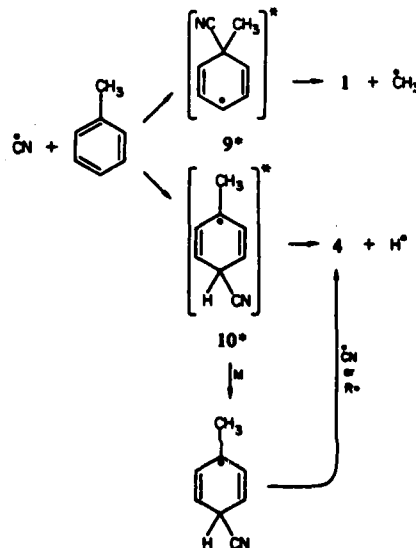
Other cyanoalkenes were present in negligible amounts from these photolyses.

As expected, benzene with ICN gave benzonitrile. Toluene and ICN at 254 nm produced (relative yield) 1 (9), 2 (49), 3 (27) and 4 (17). In addition, there were small amounts of biphenyl and bibenzyl and some iodotoluene isomers. Toluene, alone, absorbs light at 254 nm, but it is quite unreactive.<sup>10</sup>

#### Discussion

Since the alkenes do not absorb and toluene does not react when it absorbs 254-nm light, it seems clear that ICN photolysis initiates the mechanistic sequence. It is known that this photolysis at 254 nm generates CN in its electronic ground state, and it has been proposed that these CN are in  $\nu = 0$ .<sup>11</sup> If the CN from ICN initially carry any excess translational energy from the photolysis, this does not seem to be an important factor. Addition of argon does not change the product ratios until large excesses are employed and even a slight excess of argon should thermalize the CN. Further, C<sub>2</sub>N<sub>2</sub> photolysis<sup>12</sup> (unfiltered light) gave the same product ratios as ICN photolysis at 254 nm.

**Activated Radical Hypothesis.** The gas-phase photocyanation of toluene gave 1–4. The relative yields of 2–4 were similar to



those found in the liquid-phase ICN, toluene reaction.<sup>5</sup> It was

(8) Benson, S. W. "Thermochemical Kinetics", 2nd ed.; Wiley: New York, 1976.

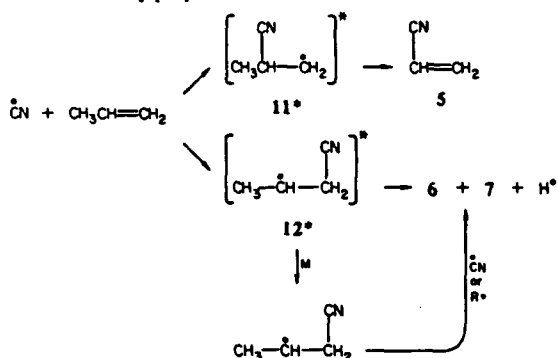
(9) Amann, A.; Heris, O.; Hase, N. H. *Int. J. Chem. Kinet.* 1976, 8, 321.

(10) Calvert, J. G.; Pitts, J. N. "Photochemistry"; Wiley: New York, 1966.

(11) Sabety-Dzvonik, M. J.; Cody, R. J. *J. Chem. Phys.* 1977, 66, 125.

(12) Paul, D. E.; Dalby, F. W. *J. Chem. Phys.* 1962, 37, 592.

previously pointed out that these relative yields were consistent with expectations for the very reactive,<sup>12</sup> but electrophilic, radical CN attacking the aromatic.<sup>15</sup> The ipso product 1, formed in the gas phase experiment, was not found in the solution phase ICN, toluene reaction. This can be explained by invoking vibrationally excited radical intermediates in the gas-phase reaction, as shown in the scheme for formation of 1 and 4. A similar mechanism can explain the cyanodemethylation products 5 from propene and 8 from 2-methylpropene.



As originally elucidated by Rabinovich,<sup>13</sup> the addition of a radical like CN to a double bond is an exothermic reaction and must lead initially to a vibrationally excited radical product. This species can undergo fragmentation reactions before it collides with other molecules, or the wall, and loses this extra energy. At higher pressure there will be a competition between fragmentation and collisional deactivation, and the ratio of products from hot and cooled radicals can be used to characterize the lifetime of the activated radical.<sup>7,14</sup> In this case, we were unable to quantitate a product, e.g., iodocyanopropane from propene, which was unequivocally representative of a deactivated radical. The pressure dependence of relative product yields from propene is, however, interesting in this regard. Thus, the relative yield of acrylonitrile (5) decreases as pressure increases, and this is rational if 5 is only formed by an activated radical route, while the products 6 and 7 are formed, at least in part, from collisionally deactivated radicals.

A simple kinetic treatment,<sup>7,8</sup> using the classical RRK equation, can be used to gain a qualitative understanding of the product ratios. Although these calculations may not give accurate rate constants, they will give useful estimates and provide insight into relative reaction rates. As shown in Table III, the loss of methyl from 11\* is extremely rapid and can precede collisional deactivation. This demethylation is in direct competition with hydrogen loss from 11\*. The latter is predicted to be much slower, and indeed, 8 is not formed. Radical 12\* can fragment by hydrogen loss, but the rate is predicted to be slower than the collision rate at 15 torr. Therefore, all these results are consistent with the conclusions drawn above. In general, RRK calculations indicate that the demethylation reactions should be rapid and this lends credence to the activated radical mechanism for cyanodemethylation of propene, 2-methylpropene, and toluene.

Fluorine atom reactions with alkenes<sup>14-16</sup> and aromatics<sup>17,18</sup> provide a useful experimental analogue for CN reactions. The

Table III. Calculated Rates for Fragmentation of Activated Radicals

reaction	$E^*$ , kcal mol <sup>-1</sup>	$E_0^*$ , kcal mol <sup>-1</sup>	$k$ , s <sup>-1</sup>
11* → 5	54	34	$3 \times 10^{10}$
11* → 8	54	43	$1.5 \times 10^4$
12* → 6	56	41	$2 \times 10^4$
12* → 7	56	43	$1 \times 10^4$

Table IV. Cyanation Products from Toluene

method	relative product yield, %			
	1	2	3	4
RF (1 torr) <sup>a</sup>	13	39	29	19
ICN (25 torr)	9	49	27	17
ICN (soln) <sup>b</sup>		42	34	23

<sup>a</sup> Data from ref 1. <sup>b</sup> Data from ref 5.

C-F and C-CN bond strengths are similar, and the F and CN electronegativities are similar. In agreement with the above mechanistic hypothesis, fluorine atoms have been shown to replace methyl groups on propene, butene, and toluene via fragmentation of an activated radical adduct. Fluorine replacement of hydrogen can in certain cases involve fragmentation of an activated radical and in others a bimolecular reaction of deactivated radicals. Fluorine atoms have been shown to replace hydrogen atoms on ethene by an activated radical fragmentation<sup>14,15</sup> and in molecular beam experiments (collisionless conditions) fluorine replaces hydrogen on benzene by an activated radical fragmentation.<sup>17</sup> In contrast at  $p > 500$  torr fluorine replaces hydrogen on benzene via a deactivated radical adduct.<sup>18</sup> Thus, we propose that CN can replace hydrogen by either route, depending for example on the size of the molecule and the pressure.

**RF Discharge Cyanation Mechanism.** Our interest in gas phase cyanation was initially piqued by the RF cyanation reactions. Under those conditions, it has been established spectroscopically that CN is present.<sup>19,20</sup> The present study has resolved the two apparent discrepancies with the literature and has tested the hypothesis that CN was responsible for cyanation. It was found that photolysis and the RF discharge gave the same products from all substrates studied. Furthermore, the relative product yields from either propene (Table II) or toluene (Table IV) are quite similar.<sup>21</sup> We believe this is a sensitive test which demonstrates that ground-state CN is a dominant intermediate in RF cyanation. Although electronically excited CN, as well as a variety of ionic and neutral species from cyanogen and the hydrocarbon, are present in the discharge zone, they do not play an important role in the product-determining step for cyanation.

It is further emphasized that this mechanism accounts for RF products from other alkenes and an alkyne, not studied here. It also accounts for the absence of 8 from propene and the absence of benzyl cyanide from toluene. The latter is a product when toluene, ClCN, and benzoyl peroxide are reacted in solution.<sup>22</sup> Tanner has shown that CN radicals are not involved in this radical chain process in solution. Then, conversely, we can be sure that a mechanism like that proposed by Tanner is not dominant in the gas phase photochemistry or RF chemistry.

Consider two interesting details of the relative yields: (a) that propylene gives more acrylonitrile than the sum of 6 + 7, and in an absolute yield >50% from RF reaction; (b) there is a dependence of the relative yield of ipso aromatic substitution on the

(13) (a) Rabinovich, B. S.; Kubin, R. F.; Harrington, R. E. *J. Chem. Phys.* 1963, 38, 405. (b) Simons, J. W.; Rabinovich, B. S.; Kubin, R. F. *Ibid.* 1964, 40, 3343. (c) Larson, C. W.; Chue, T.; Rabinovich, B. S. *J. Phys. Chem.* 1972, 76, 2507.

(14) Frank, J. P.; Rowland, F. S. *J. Phys. Chem.* 1974, 78, 850.

(15) (a) Parson, J. M.; Lee, Y. T. *J. Chem. Phys.* 1972, 56, 4658. (b) Shobatake, K.; Lee, Y. T.; Rice, S. A. *Ibid.* 1973, 59, 6104. (c) Parson, J. M.; Shobatake, K.; Lee, Y. T.; Rice, S. A. *Ibid.* 1973, 59, 1402.

(16) Williams, R. L.; Rowland, F. S. *J. Phys. Chem.* 1972, 76, 3509. (b) Smail, T.; Iyer, R. S.; Rowland, F. S. *J. Am. Chem. Soc.* 1972, 94, 1041.

(17) (a) Shobatake, K.; Lee, Y. T.; Rice, S. A. *J. Chem. Phys.* 1973, 59, 1435. (b) Shobatake, K.; Parson, J. M.; Lee, Y. T.; Rice, S. A. *Ibid.* 1973, 59, 1427.

(18) Cramer, J. A.; Rowland, F. S. *J. Am. Chem. Soc.* 1974, 96, 6579.

(19) So, Y. H.; Bezuk, S. J.; Miller, L. L. *J. Org. Chem.* 1982, 47, 1475.

(20) Bezuk, S., unpublished results.

(21) To be rigorous, this comparison should be made under identical conditions of pressure and temperature. In the RF discharge the pressure is lower than in the photochemical experiment, but the trend in photoproduct yield as pressure changes supports the comparison. The temperature is not controlled in either the plasma or the photolysis. In each reactor however, the temperature measured at the wall was not far above ambient and always less than 75 °C. Thus, any differences will have a minimal effect on the product ratios.

(22) Tanner, D. D.; Bunce, N. J. *J. Am. Chem. Soc.* 1969, 91, 3028.



Table V. Comparison of Product Ratios and Bond Dissociation Energies

X <sup>a</sup>	D <sub>0</sub> , <sup>b</sup> kcal mol <sup>-1</sup>	5(1) <sup>c</sup>
		2 + 3 + 4
F	109	0.4
CF <sub>3</sub>	94	0.5
OH	91	0.7
CH <sub>3</sub>	88	1.0
Cl	84	1.5
Br	70	3.2

<sup>a</sup> X in CH<sub>3</sub>-X. <sup>b</sup> References 1 and 8. <sup>c</sup> Statistically corrected ratio of yields.

bond strength of the C-X bond in the RF reaction. As shown in Table V, the substituents with weaker bonds are more likely to be lost. The observation (a) suggests that CN prefers to attack at the central, not the terminal carbon atom. This is unexpected on the basis of the extensive literature for radical addition.<sup>13-16,23</sup>

It could be explained if the two isomeric radicals 11<sup>•</sup> and 12<sup>•</sup> interconverted to a small extent before fragmentation. The faster loss of methyl would then bias the product ratios toward 5. Similarly, (b) could be explained by involving some small amount of rearrangement to give 9<sup>•</sup>, which rapidly fragmented. Other explanations can, however, be imagined, and clearly, there is not complete equilibration of these activated radicals. If there was, ipso substitution would completely dominate.

Finally, it is of interest in this comparison of photochemistry and RF chemistry to note that RF cyanation using cyanogen is surprisingly cleaner than photolysis using cyanogen. RF also produces more product in a laboratory-scale apparatus and the energy required for RF synthesis is much lower.

**Acknowledgment.** This work was supported by the National Science Foundation and the Office of Naval Research. Discussions with W. Farneth and D. Johnson are acknowledged.

(23) Pryor, W. A. "Free Radicals"; McGraw-Hill: New York, 1966.

REVISED

Organic Plasma Chemistry

Larry L. Miller

Department of Chemistry  
University of Minnesota  
Minneapolis, MN 55455

Because there is an essentially unlimited variety of compositions of matter, it is still possible to achieve interesting and useful results by heating a mixture of compounds and examining the reaction products. In this account the reader will be introduced to a less mundane approach to preparative chemistry, in which a vaporized reactant is passed through an electrical discharge. The reaction zone glows like a neon light and products are formed. These products are sometimes unique and, surprisingly, the method seldom reduces the reactants to molecular rubble.

The glowing region in this reactor is a plasma, a gas which contains some ions and free electrons. Reactions in a plasma are primarily induced by electron impact and, using an RF discharge, it is possible to do electron impact chemistry on a scale of grams. This seemed to be a fascinating, if exotic, approach to organic chemistry and in 1973 my coworker, John Huntington, and I initiated a study of organic plasma chemistry. Our explicit goals were to discover unusual reactions, to exploit the uniqueness of plasmas for preparative purposes and to gain some understanding of the complex processes in plasmas using the methods of physical organic

chemistry. This article reports the subsequent studies as well as, related investigations. In the spirit of this journal, some speculation concerning the mechanisms, the utility, and the limitations of plasma chemistry are included.

### Plasmas

Since gaseous plasmas and electrical discharges are unfamiliar to many chemists, we begin with a general description.<sup>1</sup> All plasmas are composed of free electrons, ions and various neutral species. The plasma state can be considered the fourth state of matter and although we are more accustomed to solids, liquids, and gases; most of the material in the universe is in the plasma state. In the laboratory we can generate plasmas most easily using electrical energy. Indeed, the chemical effects in an electrical discharge are usually associated with a plasma.

Formation of the plasma is usually initiated by a few free electrons, which are adventitiously present in an ordinary gas. These electrons are accelerated by the applied electrical field, they collide with molecules and are scattered. Occasionally, these collision will impart enough energy to ionize molecules. Ionization, of course, produces more electrons, so the process avalanches until a steady state, determined by the production and scavenging of electrons, is reached. This is the plasma. It is quite conductive and

electrical energy can be continuously transmitted to the molecules by the impact of accelerating electrons. In a cool plasma of the type useful for organic chemistry, only a small fraction of the molecules are ionized at any instant. Because reactions are initiated by electron impact, the number of electrons and the distribution of electron energies primarily determine reaction rates. The exact distribution is not known, but it can be crudely conceptualized in terms of a Maxwellian distribution where the mean electron energy is a few eV. This will vary with the composition of the plasma, the pressure, and the applied power. In general, lower pressure and/or higher power will give more energetic plasmas.

Control of the electron energies and density is a key point. The difference between plasma ashing and plasma synthesis is similar to the difference between burning an organic compound and gently heating it. In the discharges of interest here, the neutral molecules have "temperatures" (as measured at the wall) of less than  $100^{\circ}\text{C}$ . On the other hand, the electrons, which are being continuously accelerated, have typical temperatures of  $10,000^{\circ}\text{K}$ . These fast moving electrons trigger the reactions and in a sense, these glow discharges are like photolyses where photons trigger reactions. In fact, however, a plasma is a unique reaction medium in which the reactants and intermediates find themselves in a sea of fast moving electrons.

Electron impact can lead to vibrationally and electronically excited neutrals and to a variety of ions, any of which could in principle produce products. Wall effects and the effects of excess energy in the products of these gas phase reactions can also have importance. Thus, the dynamics of plasmas which contain organic molecules are extremely complex and there is little mechanistic understanding of the processes involved.

There are many commercial applications of plasma chemistry. A familiar preparataive application is the ozonizer, which is an oxygen discharge, run at atmospheric pressure. It is the most efficient method for ozone generation (some 100 x better than photochemistry) on any scale. Indeed it is used for community water purification. Radio-frequency (RF) discharges are also used for large scale processing. In particular the preferred technique for the selective etching of microcircuitry uses an RF discharge. This approach represents a major breakthrough and indicates from a different angle the need for further scientific study of plasmas containing materials more complex than atoms. An understanding of processes in plasmas would also have utility for understanding xerography, prebiotic chemistry, and chemistry in the ionosphere.

#### Equipment for RF Reactions ~~~~~

Virtually all of the work on organic plasmas has used RF discharges.<sup>2</sup> An inductance coil outside the reaction tube, usually serves to couple the energy from the power supply to the plasma. Although other arrangements are possible, this is convenient and avoids reactions of metallic electrodes with the plasma constituents.

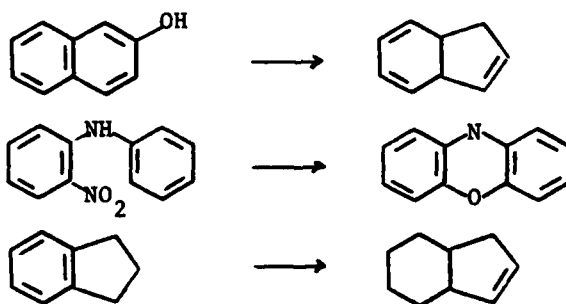
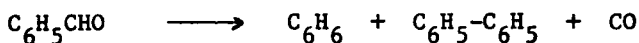
Although there is a belief that reactions occurring in the gaseous plasma are largely frequency independent, RF has proven to be superior to microwave discharges.<sup>2</sup> The gas temperatures are quite high in the latter and some of the material turns to a black, carbonaceous residue. Presumably this is because higher power densities are required to sustain microwave discharges.

The commercial power supply we have used operates at 13.6 MHz and at any power up to 300 W. It is inductively coupled to the chemical system by a coil of copper tubing wound around a 30x2.5 cm glass tube. The organic material is distilled through this tube without a carrier gas at reduced pressure (ca. 0.5 Torr) and products are collected in a cold trap. A plasma can usually be sustained at power values as low as 5W. It is also important to control the flow rate. In a simple apparatus, this can be accomplished by using a teflon needle valve and changing the temperature of the reactant reservoir. Accurate and automatic flow rate and pressure control can be achieved using a commercial flow controller with flow meters, a capacitance manometer and solenoid valves.

In a typical RF experiment, the flow rate is  $1 \text{ mmol min}^{-1}$ , the residence time in the plasma zone is 50 msec and the power is 50W. These conditions will typically lead to a conversion to products of about 50%. Thus, with the electrical energy input equivalent to that from a light bulb, about 5 mmole of product can be obtained in 10 min. This is truly a preparative scale method and the energy requirements are quite modest.

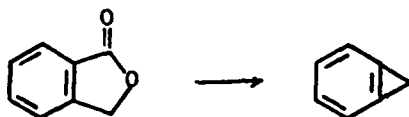
### Reaction Products

In this section several plasma reactions, which are either unusual or instructive are described. The yields in these reactions vary from 40-90%, based on reacted starting material. Four examples, taken from the work of Harold Suhr and coworkers are shown. A more comprehensive review has been published by Professor Suhr.<sup>2</sup>

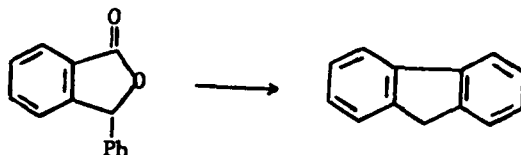


Each of these reactions involves extrusion of a small molecule from the reactant. This is quite common, especially when the small molecule is CO or CO<sub>2</sub>. Loss of both CO and CO<sub>2</sub> occurs from anhydrides. For example, starting from either cis- or trans-1,2-dimethylsuccinic anhydride produces the same mixture

of cis and trans-2-butene.<sup>3</sup> Since the products are stable, this shows that the reaction is not concerted. The synthesis of a strained product is exemplified by the formation of benzocyclopropene from phthalide.<sup>4</sup>

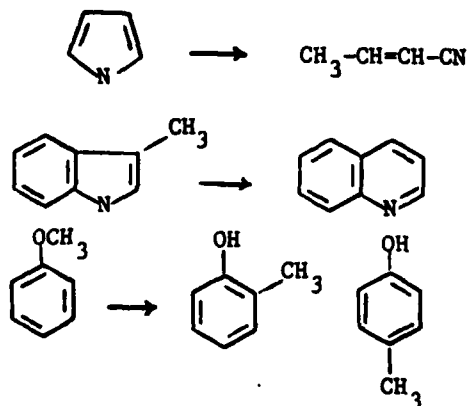


This product mixture contains all of the same by-products found in the pyrolysis of phthalide. A contrast to this complexity is the single product from 3-phenylphthalide.



This result is easily rationalized in terms of decarboxylation leading to a diradical, which cyclizes onto the ortho position of the phenyl ring instead of giving the less stable 1-phenylbenzocyclopropene.<sup>4</sup>

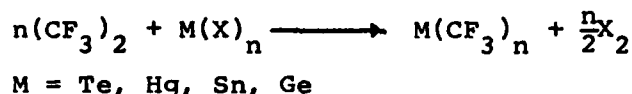
Isomerizations are a second general class of RF reactions. Isomerizations of alkenes have been found<sup>5</sup> and some more unusual examples are shown below.<sup>6,7,8</sup>





Processes of special synthetic interest are those in which two compounds are simultaneously flowed through an RF apparatus. Only a few experiments of this type are reported in the literature, but they provide promise. One of these involves the plasmolysis of phthalic anhydride in the presence of other compounds.<sup>9</sup> Aniline comes from ammonia as coreactant and phenylacetylene is formed when acetylene was a coreactant. It was proposed that the anhydride lead to benzyne which was then trapped by the additive.

An extremely interesting example of organometallic synthesis has been reported which involves the generation of trifluoromethyl radicals from hexafluoroethane using an RF plasma at 0.5 Torr.<sup>10</sup> Solid metal halides were placed in a Vycor boat at the tail of the plasma region. Trifluoromethyl organometallic compounds resulted. The reaction



with  $\text{HgI}_2$  produced  $\text{Hg}(\text{CF}_3)_2$  in 95% yield based on  $\text{HgI}_2$  consumed. It was shown that this method was especially attractive for thermally unstable products.

The nitrosation of cyclohexane<sup>11</sup> is a final example.



The goal was to produce caprolactam from which nylon 6 can be prepared. Production of the nitroso dimer from cyclohexane was

accomplished using a modified ozonizer at 300-760 torr, with a carrier gas. The power was typically 40 W, the conversion rate 1mmol/min and the yield was up to 50% based on either reacted NO or cyclohexane.

These last three examples involving benzyne, metal alkyls and nitrosylation demonstrate that substitution reactions are possible and have some synthetic potential. The examples selected also demonstrate three different approaches to doing selective preparative chemistry in plasmas.

#### RF Cyanation, A Case Study

##### Synthetic Aspects

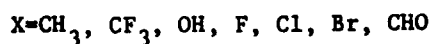
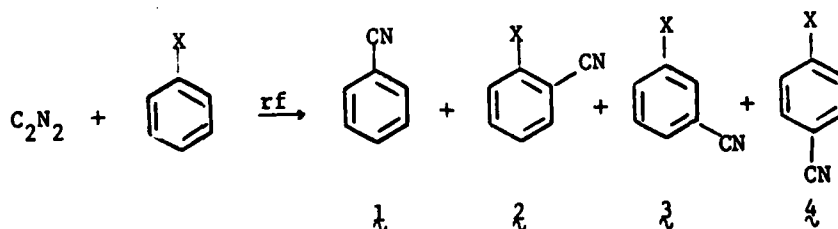
In the past few years, my coworkers and I have studied the RF induced cyanation of unsaturated organic compounds. These studies were triggered by a fortuitous observation. When benzene and acetonitrile were flowed together through the RF reactor, a substantial amount of benzonitrile (1) was formed. Acetonitrile was a somewhat surprising source of cyano groups and so this process was briefly studied.<sup>12</sup> We found that several aromatic compounds could be cyanated in this way, but the yields were not high. Attention was, therefore, turned to the reaction of cyanogen ( $C_2N_2$ ) with aromatic compounds. This change paid the expected dividends.

When cyanogen was reacted alone in the RF plasma, a somewhat shiny, black solid film resulted. When benzene was reacted alone, a complex mixture of  $C_2$ ,  $C_3$ ,  $C_4$  fragments,

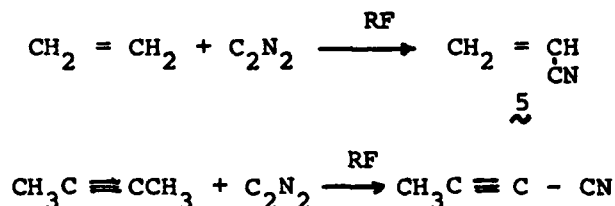
biphenyl and oligomeric material resulted. In contrast, when a mixture of benzene and cyanogen was reacted, virtually no polymer built up on the reactor wall and considerable yields of benzonitrile (1) resulted.<sup>13</sup>

In this experiment, the two reactants were distilled from separate reservoirs with independently controlled flow rates. A typical reaction required 30 min and in that time 10 g of the aromatic substrate was passed through the apparatus. The inductively coupled reactor described above was used and at 50 W a typical conversion was 50%. In one experiment the yield of 1 based on reacted benzene was 92% and the yield based on reacted cyanogen was 38%. In another experiment with different flow rates the yield was 78% calculated on either basis. It is important to note that neither reagent was present in large excess and both are used efficiently. The energy yield for benzonitrile was typically  $1.5 \text{ mol kW}^{-1} \text{ h}^{-1}$ .

A variety of substituted benzenes gave aromatic nitriles in each case.<sup>13</sup> No attempt to maximize yield was made, but in several cases more than 60% of the reacted aromatic material was converted to aryl cyanide. The reactions were all relatively unselective, producing not only the ortho (2), meta (3), and para (4) isomers, but also ipso-substituted product (1).



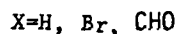
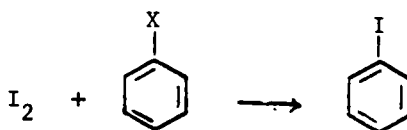
With these results in hand, it did not take much ingenuity to initiate a study of alkene and alkyne cyanation. As shown for ethene and 2-butyne, cyanation was successful.<sup>14</sup> Quite reasonable yields of cyano alkenes also resulted from propene, the butenes and from methyl vinyl ketone.



Acrylonitrile 5 is a commercially important product and in this process it can be synthesized from the inexpensive hydrocarbons, ethene or propene. From the latter, the total yield of unsaturated nitriles approached 90%, including acrylonitrile (relative yield 0.70), trans-1-cyanopropene(0.04) cis-1-cyanopropene(0.12), and 3-cyanopropene(0.14).

The energy yields of acrylonitrile from ethene or propene were on the order of  $0.5 \text{ mol kW}^{-1} \text{ h}^{-1}$ . As discussed below, cyanation can also be achieved photolytically. For comparison, photolysis of 15 Torr of propylene and ICN with a 450 W lamp gave an energy yield of only about  $0.005 \text{ mol kW}^{-1} \text{ h}^{-1}$ .<sup>15</sup> The Monsanto electrochemical process for producing adiponitrile, where the energy yield is about  $2 \text{ mol kW}^{-1} \text{ h}^{-1}$  provides a comparison with a successful industrial process.<sup>16</sup> Thus, although plasma chemistry may involve high energy intermediates, it does not require exorbitant energy expenses. Furthermore, no solvent or catalyst is required.

The cyanation reactions are of some synthetic interest since methods for direct cyanation of aromatics and alkenes are not general. One especially unusual aspect of the chemistry is the prevalence of ipso substitution type reactions, e.g.  $\text{C}_6\text{H}_5\text{X}$  and 1-cyanopropyne from 2-butyne. It is a subject of mechanistic interest to which we will return, but in addition we have recently shown that hydrogen<sup>17</sup> and iodine<sup>18</sup> can be substituted into the ipso position. The iodination is surprising when one considers the low C-I bond strength.



#### Cyanation Mechanisms

A formidable problem. In a plasma with molecular constituents, there are present a large variety of ions, reactive neutrals, and electronically excited species. A further complication is that the electron energy distribution and electron density, which may control reaction rates, are intimately tied to the nature and pressure of the reactant. The reactant is supplying electrons to maintain the plasma; it is also, perhaps by another route, being converted to products. Thus, it is not possible to independently vary the reactant structure or pressure and the electron energy/density. Finally, it is important to know that the plasma zone is not

uniform. There are gradients of composition, both along and across the reactor tube. For all these reasons, mechanism elucidation for a molecular plasma cannot have the usual rigor and relative simplicity. Even so, understanding the phenomenon has scientific and technological importance, and it is worthwhile to pursue such studies.

Knowing these complications we have tried to use the methods of physical organic chemistry to elucidate the mechanisms of cyanation. If one considers only the organic chemistry, the following are the minimum steps which are necessary following electron impact initiation.

- (a) Cleavage of the NC=CN bond.
- (b) Formation of the new C=C=CN bond.
- (c) Cleavage of the =C=H (or =C=X) bond.

Therefore, elucidating a mechanistic scheme unelaborated by such effects as excess energy or multiple pathways, simply requires one to arrange the sequence of the steps (a) (b) (c) and specify the precise intermediates (radicals, cations, anions, etc) involved in those steps. It has been proposed that the sequence is actually (a) (b) (c) and that the radical CN, primarily formed by electron impact, is the intermediate which attacks unsaturated organic molecules.<sup>13,14,15</sup>

This species, CN, has been a favorite among spectroscopists. Electronically excited CN radicals ( $B^2\Sigma$  and  $A^2\Pi$ ) have characteristic emission spectra with many lines, due to vibrational and rotational states. The transition

probabilities are high and CN has often been identified in plasmas.<sup>19</sup> The emission spectra of acetonitrile or cyanogen RF plasmas are indeed, completely dominated by CN\* emissions<sup>20,21</sup> which give them a characteristic violet glow. It has been shown that the intensity of the CN emission in the RF plasma is controlled by the rate of CN\* generation and that the excited state vibrational and rotational energies do not change with reaction conditions. More importantly, the lifetimes of the CN\* are short enough, so that virtually all of them decay to ground state CN before collision with the organic substrate. Therefore, there is good evidence for the presence of ground state CN in the plasma. The presence of CN has also been confirmed using mass spectroscopic sampling of these plasmas.<sup>21,22</sup>

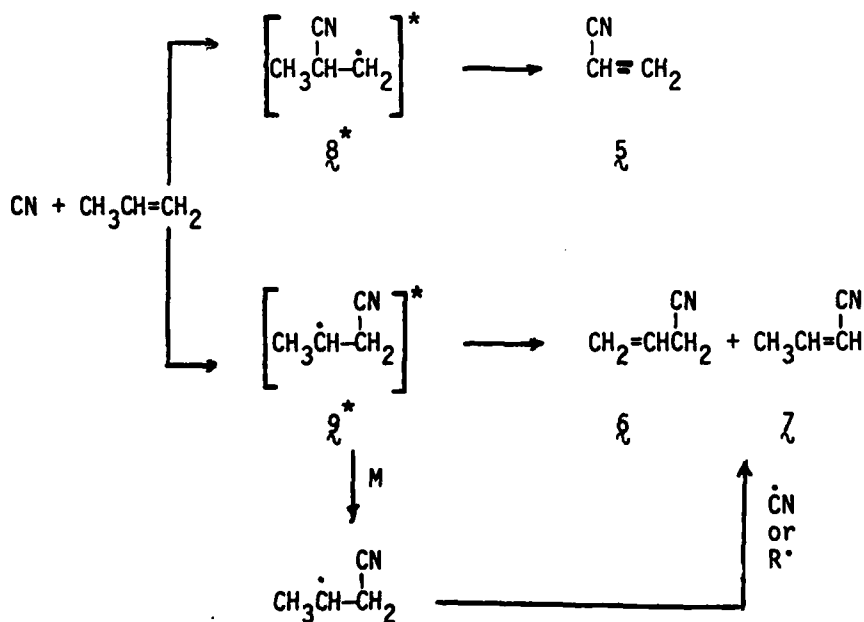
Consider now the products from aromatic RF cyanation. The two CN sources, acetonitrile and cyanogen give the same product ratios from toluene. This implies a common intermediate. Most pertinently, the meta/para product ratios, observed when substituted benzenes are reacted, and treated by the Hammett method give a  $\rho$  value of -0.5. That value is in concert with expectations for the very reactive, but electrophilic radical, CN, attacking the aromatic compound. It is also quite similar to a  $\rho$  = -0.4 found for cyanation achieved by photolyzing ICN in the presence of aromatics in solution.<sup>23</sup>

As indicated above, the plasma reactions give considerable amounts of ipso substitution products. These are not found in

the solution phase ICN photolyses. The ipso products have been accommodated by proposing that CN attacks the ipso ring carbon and replaces the substituent X via a vibrationally excited radical adduct (the sigma complex).

The addition of a radical like CN to a double bond is an exothermic reaction and must lead initially to a vibrationally excited radical product.<sup>24</sup> This species can undergo fragmentation reactions before it collides with other molecules, or the wall, and loses this extra energy. At higher pressure there will be a competition between fragmentation and collisional deactivation. Thus, ipso substitution can occur in a low pressure plasma, but not in solution where the activated radical adduct rapidly loses its energy.

The activated radical hypothesis is illustrated for RF cyanation of propene.





A simple kinetic treatment,<sup>24</sup> using the classical RRK equation can be used calculate the fragmentation rate of  $8^*$  and  $9^*$  and to gain a qualitative understanding of the propene product ratios. As shown in Table I, the loss of methyl from  $8^*$  forming 5 should be extremely rapid and can precede collisional deactivation. This demethylation is in direct competition with hydrogen loss from  $8^*$ . The latter is predicted to be much slower and, indeed, 2-cyanopropene is not formed. Radical  $9^*$  can fragment by hydrogen loss, but this will be competitive with collisional deactivation. Products 6 and 7 can, however, also result from bimolecular processes.

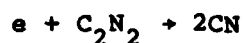
Table I. Calculated Rates for Fragmentation of Activated Radicals.

Reaction	k(sec <sup>-1</sup> )
$8^* \rightarrow 5$	$3 \times 10^{10}$
$8^* \rightarrow 8$	$1.5 \times 10^4$
$9^* \rightarrow 6$	$2 \times 10^6$
$9^* \rightarrow 7$	$1 \times 10^5$

As a final test, the gas phase photolysis of ICN was performed in the presence of propylene.<sup>15</sup> Previous studies had shown that ICN photolysis at 254nm produced ground state CN.<sup>26</sup> The products and the relative yields from photolysis and plasmolysis were virtually identical and the photolysis yields showed the expected pressure dependence for a hot radical pathway.<sup>15</sup>

This mechanistic description can in fact account for all the product mixtures from unsaturated compounds. The proposed mechanisms have literature precedent in the proposals which have been supported for fluorine atom reactions with alkenes and aromatics.<sup>25</sup>

What about other mechanisms? The involvement of organic radicals, e.g. phenyl, instead of CN, has been considered. Such a mechanism does hold for certain aliphatic cyanation reactions in solution,<sup>27</sup> but does not conform to the data for the plasma reaction. Furthermore, since photolysis of ICN gives the same products as the plasma, it seems that the product forming reactions do not involve ions. Indeed, the products and their relative yields are not compatible with ions as the penultimate, product determining species. It does, however, seem reasonable to propose that ions are involved in the reactions which generate CN. In particular, dissociative electron attachment to cyanogen provides a pathway to CN which is less endothermic than simple dissociation. It is quite likely that  $\text{CN}^-$  is present in these plasmas.



however,  $\text{CN}^-$  is not likely to be involved in cyanation, because addition reactions are quite endothermic.

On the other hand,  $\text{CN}^+$  is such a high energy species that it is unlikely to be important. Mass spectrometric sampling shows  $\text{C}_2\text{N}_2^+$  and  $(\text{C}_2\text{N}_2)_n^+$  to be the major ions present in the RF

plasma of cyanogen.<sup>21</sup> The cation,  $\text{CN}^+$ , is virtually absent. When the organic is added, hydrocarbon and cyanated hydrocarbon ions are formed.

In summary, we have gained considerable evidence demonstrating that RF cyanation primarily involves ground state CN attacking unsaturated organic compounds to give activated radical adducts. These adducts react rapidly by unimolecular fragmentation or are deactivated and react more slowly by bimolecular hydrogen transfer to give the unsaturated cyano products. Little is known, however, about the initial stages of the process, where the action of electron impact is a central issue.

#### The Importance of The Electrons

To return to a more general discussion, some further considerations of the importance of electron impact reactions in plasmas and a discussion of the variation in percent conversion and product yield with plasma conditions are important. The data allow some empirical understanding of the limitations of plasma chemistry.

Because plasma reactions are primarily initiated by electron impact the rate of reaction and possibly the mix of products can be controlled by the electron energies and densities. These in turn depend on the power (P) and (inversely) on the pressure (p). In a qualitative sense, increasing P increases the field strength, which increases the

acceleration of the electrons. A greater number of electrons with energies above the threshold for causing reaction gives higher conversion of reactant to products. Increasing pressure causes more collisions but fewer of these collisions are above threshold. Since there is more material present the percent conversion is lowered.

Kinetic studies in which the extent of reaction was measured at various values of flow rate, pressure, and power have been reported.<sup>28</sup> The investigations by Bell and coworkers on the reactions of oxygen and carbon dioxide are especially thorough and interesting in that a spacially resolved kinetic model was proposed to explain the results.<sup>28ab</sup> These studies support the proposal that the reaction rate is primarily controlled by the electron energy and density.

A study of cis-2-butene plasmolysis was especially instructive with regard to organic reactions. It was shown<sup>5a</sup> that the extent of conversion depended on power over pressure,  $Pp^{-1}$ . Furthermore, there were two competing (not consecutive) reaction pathways, isomerization and fragmentation. At small values of  $Pp^{-1}$  only isomerization occurred, at high values only fragmentation. It was, therefore, concluded that the electron energies and densities controlled both the rate and the reaction pathway. More collisions of more energetic electrons with reactant produced higher conversion, but also less selective fragmentation reactions.

The kinetics of the RF plasmolysis of anisole<sup>8</sup> were studied by making a series of runs in which  $r$  (flow rate) and  $P$

were varied. The data were correlated by a rate law with the form:

$$-\log A/A_0 = kPr^{-1} + C$$

where A is the amount of anisole recovered and  $A_0$  is the amount passed through the reactor. Although it is rather uninformative mechanistically, this empirically derived rate law is consistent with the idea that electron impact reactions control the rate. Furthermore, this equation has a very interesting implication. That is, that any organic compound will contribute to the control of the electron energies. Experiments with additives explored this point.

The experiments were run using anisole and various coreactants in an apparatus where the flow rate of each reactant could be independently controlled. As additives, nonane, benzaldehyde, tripropylamine, benzonitrile, cumene, benzene, biphenyl, naphthalene, phenylacetylene, aniline, piperylene, carbon tetrachloride, hexafluorobenzene, and anthracene were examined. When the ratio of additive to anisole was  $<0.1$ , no effect on the anisole rate of reaction or products could be detected. When the flow rate of additive was increased to be comparable with that of anisole the data demonstrated that the additives act kinetically to cool the plasma in the same way as anisole. Thus, the rate of reaction of anisole in these mixtures could be correlated with the total flow rate of organic. It did not correlate with the  $r$  of anisole. Since under these conditions  $r$  is approximately proportional to  $p$  this result is consistent with the idea that

electron energies and densities are controlled by the total pressure and are not very sensitive to the structure of the organic compounds.

The variable  $r$  can be considered to contain contributions from both the pressure and residence time in the plasma zone ( $\tau$ ). Thus, it is of interest to independently vary these parameters. This is not easy to do in a quantitative fashion because the size of the plasma zone (which affects  $\tau$ ) often changes with pressure. We have used a pulsed RF discharge to avoid this problem and to directly study the dependence of reaction rate on  $\tau$ . In this experiment, the on/off time ratio at constant  $P$ ,  $p$  effectively changed the amount of time the compound was in the plasma zone. An appropriate duty cycle was in the range of a few milliseconds. The kinetic data so obtained for the conversion of  $\text{CCl}_4$  to  $\text{C}_2\text{Cl}_6$  and  $\text{C}_2\text{Cl}_4$  revealed <sup>log of the</sup> that the/extent of conversion was proportional to  $\tau$ ,  $P$  and  $p^{-1.29}$ .

Finally, we return to  $\text{C}_2\text{N}_2$  plasmas to further illustrate the connection between inelastic electron scattering and reaction rates. At low pressure, the rate of emission from the electronically excited  $\text{CN} (^1\text{B})$  is substantially greater than the collision rate. Therefore, the steady state intensity of the emission<sup>19</sup> is a measure of the rate of B state generation. It was found that the intensity was approximately proportional to  $P$ . At constant power and constant total pressure, the mole fraction of  $\text{C}_2\text{N}_2$  was varied by dilution with argon or organic

compounds. As expected, addition of the organic led to rapid diminution in the amount of CN generated. Addition of argon, however, had little effect on the emission and there was no emission from argon. Argon, with only high energy electronic states and a high ionization potential, does not scatter electrons as effectively as  $C_2N_2$  or organic compounds. As the  $C_2N_2$  pressure decreases, the number of electrons above threshold increases, and this balances the decrease in the number of  $C_2N_2$  molecules available for reaction.

A variety of other data have been collected including relative rate data for several organic compounds. All the data available suggest that electron impact events primarily control reactivity and these events are not very selective. It should be realized that in a quantitative way each rate is the result of a complex variety of chemical processes. Not only are there different overall chemical reactions involved, but there must often be pathways for regenerating reactant, e.g., by radical recombination or excited state quenching, and for indirectly consuming reactant in non-electron impact events/ These will <sup>including photolysis from emitted light</sup> obviously contribute to the measured rate to different extents for each compound. The important conclusion, however, is that conversion rates depend strongly on the electron energy/density.

### Conclusion

The studies cited indicate the potentialities and limitations of plasma chemistry. It is a useful method for activating normally inert compounds and it could have utility

as an energy efficient method, not requiring solvent or catalyst. However, plasmas will not be sufficiently selective for the synthesis of complex molecules.

Mechanistically, reaction rates are primarily controlled by the electron energy/density. The isolated reaction products can usually be explained by neutral radical or excited state precursors and consideration of the structure and internal energy of these precursors can give mechanistic insight. The mechanisms by which these are generated has not been elucidated and could in part involve ions. On the other hand, although a plasma is an ionized gas there is virtually no reliable evidence that the major products isolated come from ionic reactions. Such evidence will be difficult to obtain for cationic reactions, but the possibility of doing understandable and useful preparative anionic chemistry with the low energy electrons in plasmas is quite worthy of investigation.

Molecular plasma chemistry has not received systematic study and most of the available information refers to a particular style of RF reactor. This is obviously not the only way to perform these reactions and future explorations should hold many surprises.



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## Positive Ion-Molecule Reactions in OCS/Hydrocarbon Mixtures

David A. Weil, I. Platzner,<sup>†</sup> Larry L. Miller and David A. Dixon<sup>\*</sup>

Department of Chemistry, University of Minnesota, Minneapolis,  
Minnesota 55455

### Abstract

The positive ion-molecule reactions of OCS have been investigated in an ion cyclotron resonance spectrometer. A variety of reactions in OCS/hydrocarbon mixtures have been investigated for  $C_1$ - $C_4$  hydrocarbons which are alkanes, alkenes and alkynes. The formation of organo-sulfur ions is found in reactions in OCS/hydrocarbon ( $C_n$ ) mixtures with  $n < 4$ . Formation of organo-sulfur ions is observed from hydrocarbon ions reacting with OCS and  $OCS^+$  and  $S^+$  reacting with the hydrocarbons. The proton affinity of OCS has been determined to be  $168 \pm 5$  kcal/mol while that of  $CS_2$  is measured to be  $179 \pm 3$  kcal/mol. Comparison with the proton affinity of  $CO_2$  shows that the proton affinity increases as sulfur is substituted for oxygen.

<sup>†</sup>Chemistry Department, Nuclear Research Center, Negev, Beer Sheva, Israel

## Introduction

The chemistry of OCS has recently been studied in an RF discharge-generated plasma.<sup>1</sup> Because of the paucity of available data on the ion-molecule reactions of sulfur-containing compounds, especially those of  $\text{OCS}^+$  and  $\text{S}^{+2-4}$  it was difficult to ascertain which chemical processes in the plasma were due to the reactions of free radicals and which were due to the reactions of ions, especially when hydrocarbon scavengers were introduced. We have thus studied the ion-molecule chemistry of OCS with a variety of hydrocarbons in an ion cyclotron resonance (ICR) spectrometer. This provides a complement to the earlier mass spectrometric studies.

## Experimental

These studies were performed on a modified Varian V-5900 ICR spectrometer.<sup>5</sup> Experiments were performed at a fixed frequency (usually 153.5 or 307.1 KHZ) and with a variable field (0-13KG). A rectangular cell operated in the drift mode was employed. Such instrumentation has previously been described in detail.<sup>6</sup> Total operating pressures were in the range of  $2-6 \times 10^{-5}$  torr as measured by a Varian UHV nude ionization gauge. The pressure ratios of OCS: hydrocarbon were varied in the range 1:1 to 3:1. Under a pressure ratio of OCS:hydrocarbon of 6:1 the ion-molecule reactions of hydrocarbon ions with neutral OCS were studied for methane as the reagent gas. Ionization energies ranged from 20 to 50 eV. We note that the OCS can have a deleterious effect on the operating characteristics of the filament. This is presumably due to poisoning of the filament due to the presence of the sulfur. All reactions were confirmed by double resonance

experiments. Double resonance experiments were performed by sweeping the frequency of a second oscillator applied to the analyzer region of the cell. Typical double resonance rf voltages ranged from 10-80 mv peak-to-peak. All compounds employed in these experiments were obtained from commercial sources and were degassed by freeze-pump-thaw cycles.

Heats of formation for most ions and nonradical neutrals were taken from a standard compilation.<sup>7</sup> The values for the alkyl cations from Ref. 7 are in good agreement with a recent photo-ionization study.<sup>8</sup> Heats of formation for various radicals not in Ref. 7 were taken from Ref. 9 and 10 while values of  $\Delta H_f$ 's for the alkynes were taken from Ref. 11. Values of  $\Delta H_f$  for many organosulfur ions were taken from electron-impact spectroscopy.<sup>12,13</sup> The heat of formation for  $\text{CH}_3\text{S}^+$  has been obtained from a collisional activation and theoretical study<sup>14a,b</sup> and from ion cyclotron resonance spectroscopy.<sup>14c</sup> The heat of formation of  $\text{HCS}^+$  was taken from a theoretical study.<sup>15</sup> Values of  $\Delta H_{\text{Rxn}}$  that are uncertain are marked by an asterisk.

## Results and Discussion

### Pure OCS

The ion-molecule chemistry of pure OCS is quite simple and the important reactions together with calculated values for  $\Delta H$  are given in Table 1. The two most important reactions are the reaction of the parent to form  $\text{CS}_2^+$  and the reaction of  $\text{S}^+$  to form  $\text{S}_2^+$ . The ion  $\text{S}_2^+$  can also be formed from the reaction of the parent ion even though this reaction is calculated to be slightly endothermic. Dzidic et al<sup>3</sup> observed reactions (2)

and (3) in a high pressure mass spectrometer experiment and demonstrated that reaction (2) is occurring because the appearance potential of  $S_2^+$  is the same as that of  $OCS^+$ . Praet and Delwiche<sup>4</sup> have reported the presence of reactions 1 and 2 in a high pressure mass spectrometer. Reaction 3 has been studied by Matsumoto et al<sup>3</sup> for both ground and excited state  $S^+$  ions. Comparison with Table 1 of Reference 1 shows that the condition in the icr are most like the low pressure, low power conditions in the plasma. However, even for the lowest operating conditions in the plasma, the ion  $S_3^+$  is observed. At the highest pressure studied in the icr,  $8 \times 10^{-5}$  torr, no  $S_3^+$  ion was observed.

#### Proton Affinity of OCS

An ion that is formed in many OCS/hydrocarbon mixtures is  $m/e = 61$ ,  $HCOS^+$ . We have examined a number of proton transfer reactions involving  $HCOS^+$  in order to determine the proton affinity, PA, of OCS. The proton affinity was determined by the bracketing technique.<sup>17</sup> The proton affinity of OCS was found to be between that of  $C_2H_4$  (PA = 163.5 kcal/mol)<sup>18</sup> and that of  $H_2O$  (PA = 173.0 kcal/mol)<sup>18</sup> giving a value of  $168 \pm 5$  kcal/mol for PA(OCS). In order to form reasonable amounts of protonated parents,  $CH_4$  (or  $CD_4$ ) was added as a proton source.

In order to provide a comparison of the proton affinities for the series  $CO_2$ , COS and  $CS_2$ , we have also determined the value of PA( $CS_2$ ), again by the bracketing technique. The value for PA( $CS_2$ ) falls between that of propyne, PA = 182 kcal/mol,<sup>18</sup> and  $H_2S$ , PA = 176.6 kcal/mol,<sup>18</sup> giving PA( $CS_2$ ) =  $179 \pm 3$  kcal/mol. The value for PA( $CO_2$ ) is 126.8 kcal/mol<sup>18</sup> and, thus, the proton

affinities increase in the order  $PA(CO_2) < PA(COS) < PA(CS_2)$ . A simple explanation for this trend can be found in the trends in the ionization potentials,  $IP(B)$  (Table 2). The proton affinity  $PA(B)$ , and the  $IP(B)$  on a given base are related by the following thermodynamic relationship

$$PA(B) = IP(H^+) - IP(B) + HA(B)$$

where  $HA$  is the hydrogen affinity of the base defined as  $-\Delta H$  for the reaction  $B^+ + H \rightarrow HB^+$ . The thermodynamic values are summarized in Table 2.<sup>7,18</sup> From these values, it can be seen that the most important feature in determining the changes in  $PA(B)$  is the decrease in  $IP(B)$  as sulfur is substituted for oxygen.

In contrast, the proton affinities for the diatomics  $CO$ <sup>18</sup> and  $CS$ <sup>15,16</sup> are determined by a large cancellation between the values of  $IP(B)$  and  $HA(B)$ . This leads to values for  $\Delta PA$  between  $CO_2$  and  $COS$  that are comparable to those between  $CO$  and  $CS$ .

#### OCS/Alkanes

In Table 3, we show the reactions observed in mixtures of OCS with various alkanes. The reactions of  $OCS^+$  with  $CH_4$  leads to the formation of  $CH_3S^+$  and  $CHS^+$  ions. The neutral products should be  $HCO$  and  $HCO+H_2$  respectively. The  $OCS^+$  ion also forms  $CH_3CO^+$  ion and  $HS$  upon reacting with  $CH_4$ . Therefore both  $CO$  and  $S$  transfer coupled with hydride abstraction occurs. The  $S^+$  ion reacts with  $CH_4$  forming  $CH_3S^+$  and a hydrogen atom. The hydrocarbon ion  $CH_3^+$  undergoes a  $CO$  elimination reaction with  $OCS$  to form  $CH_3S^+$ , 8. Reaction 8 has also been observed by Dzidic et al.<sup>2</sup> in  $CH_3I/OCS$  mixtures. If the reported literature values for  $\Delta H_f(CHS^+)$ <sup>13b,15,16</sup> and  $\Delta H_f(CH_3S^+)$ <sup>14c</sup> are employed, then both reactions (4) and (5) are endothermic. Kebarle and coworkers<sup>2</sup> have also



observed these endothermic reactions and we suggest that the values for  $\Delta H_f^\circ$  are slightly too high for these ions. The  $\text{CH}_3^+$  ion can undergo CO addition to form  $\text{CH}_3\text{CO}^+$  and S neutral. Using deuterated methane, we observed the formation of  $\text{DOCS}^+$  via deuteron transfer from  $\text{CD}_5^+$  and  $\text{CD}_4^+$ , reactions 10 and 11. (Reaction 11 may not occur if the double resonance is a result of the ion-molecule reaction of  $\text{CD}_4^+$  with  $\text{CD}_4$  to form  $\text{CD}_5^+$  and  $\text{CD}_3$ .) The reactions observed in the methane/OCS mixture are similar to those observed by McAllister for the methane/ $\text{CS}_2$  mixture,<sup>19</sup> using ICR spectroscopy. He observed the following reactions



which are the sulfur analogs of Reactions 4 and 6.

The reactions of  $\text{OCS}^+$  with  $\text{C}_2\text{H}_6$  are somewhat different from those observed for  $\text{CH}_4$ . The transfer of  $\text{S}^+$  to  $\text{C}_2\text{H}_6$  from  $\text{OCS}^+$  occurs leading to the formation of  $\text{C}_2\text{H}_6\text{S}^+$  and CO, consistent with the observations of Dzidic et al. who employed  $\text{C}_2\text{D}_6$  in their study.  $\text{OCS}^+$  can also transfer  $\text{CO}^+$  while the sulfur abstracts a hydrogen to form  $\text{C}_2\text{H}_5\text{CO}^+$  and HS, which is similar to reaction 6 in the  $\text{OCS}/\text{CH}_4$  mixture. The  $\text{C}_2\text{H}_5\text{CO}^+$  ion was not observed by Dzidic et al.<sup>2</sup> although the  $\text{C}_2\text{H}_2\text{S}^+$  ion was observed in their work and not in our study. The reaction of  $\text{S}^+$  with  $\text{C}_2\text{H}_6$  is simply a hydride abstraction to form  $\text{C}_2\text{H}_5^+$  and neutral HS. As found for the reactions of  $\text{CH}_3^+$  and  $\text{C}_2\text{H}_5^+$  with OCS (8 and 17 respectively),  $\text{C}_2\text{H}_6^+$  reacts with OCS abstracting  $\text{S}^+$  to form  $\text{C}_2\text{H}_6\text{S}^+$  and CO. The  $\text{C}_2\text{H}_5\text{CO}^+$  ion is also a product of the reaction of  $\text{C}_2\text{H}_6^+$  and OCS. Again, reaction 16 was not observed by Dzidic et al.<sup>2</sup>

The reactions of OCS and higher alkanes than  $C_2H_6$  are complicated by the presence of the charge transfer channel  $OCS^+ + R \rightarrow OCS + R^+$  which is now exothermic. Formation of  $C_3H_7^+$  is observed in OCS/propane mixtures. This reaction is approximately thermoneutral only if the neutral products are HS and CO (rather than H and OCS) and if the ion is the stable 2-propyl cation. No other reactions of  $OCS^+$  are observed. The only reaction of  $S^+$  with propane is hydride abstraction. (The adduct ion  $C_3H_8S^+$  cannot be observed due to the presence of the  $CS_2^+$  peak. Pressure dependence studies of  $m/e = 76$  suggest that no adduct ion is observed). In OCS/n-butane mixtures, the formation of  $C_4H_9^+$  is observed as well as  $C_3H_7^+$ . Formation of  $C_4H_9^+$  from n-butane can lead to either HS and CO or H and OCS as neutral products on thermodynamic grounds. This is based on the assumption that the  $C_4H_9^+$  is the t-butyl cation. We prefer the former channel following the reactions of  $OCS^+$  with propane. Formation of  $C_3H_7^+$  occurs most likely by decomposition of the  $C_4H_{10}^+$  ion after charge transfer from  $OCS^+$  to the butane giving  $CH_3$  and OCS as the neutral products. Based on thermodynamics, the  $C_3H_7^+$  ion must form as the 2-propyl cation. For the reaction of  $S^+$  with n-butane, both hydride and methide abstraction are observed. For OCS/isobutane mixtures, essentially the same reactions as observed in OCS/n-butane mixtures are found.

#### OCS/Alkenes

The reactions that occur in OCS/alkene mixtures are shown in Table 4. The observation of reactions in  $C_2H_4/OCS$  is complicated by mass equivalences,  $C_2H_4^+ = 28 = CO^+$  and  $C_2H_4S^+ = 60 = OCS^+$ . The reactions that can be observed and confirmed by double resonance are the formation of  $C_2H_3S^+$  from  $C_2H_3^+$ , 37,  $S^+$ , 35, and  $OCS^+$ , 34, and the formation of  $C_2H_2S^+$  from  $C_2H_2^+$ , 36. Dzidic et al.<sup>2</sup> observed the formation of  $C_2H_2S^+$  from both  $C_2H_2^+$  (as found by us) and  $S^+$ . Our double resonance experiments confirm three pathways for forming  $C_2H_3S^+$  whereas

the high pressure mass spectrometer study showed only one path, reaction 37. The presence of reaction 34 suggests that  $\Delta H_f(C_2H_3S^+)$  as reported in the literature<sup>12</sup> is too high. For propene, charge transfer from  $OCS^+$  to the alkene is the only reaction observed.

The reactions of the butenes follow some general trends. Charge transfer is observed in all cases, as is the formation of the  $C_4H_7^+$  and  $C_3H_5^+$  ions. Formation of the latter ion is slightly endoergic and occurs presumably through excited ionic precursors. Indeed, only at high electron energies (50eV) is this reaction observed. The reactivity pattern for the  $S^+$  ion is somewhat different. For 1-butene only charge transfer from  $S^+$  is observed while for trans-2-butene only hydride abstraction is observed. For the latter system, the amount of  $S^+$  is small and the double resonance signal due to the charge transfer process may be too weak to observe. For isobutene, both charge transfer and methide abstraction are observed.

#### OCS/Alkynes

The ion-molecule reactions of OCS/alkyne mixtures are shown in Table 5. The predominant reaction of  $OCS^+$  with acetylene is  $S^+$  transfer leading to the formation of  $C_2H_2S^+$ . Reaction of  $S^+$  with  $C_2H_2$  gives the products  $C_2HS^+$  and H. There are more reactions of OCS with  $C_2H_2^+$  than of  $OCS^+$  or  $S^+$  with  $C_2H_2$ . Two of the reactions of  $C_2H_2^+$  are charge transfer to OCS and the abstraction of sulfur to form  $C_2H_2S^+$ . The other reaction involves a transfer of H and S between  $C_2H_2^+$  and OCS leading to  $C_2HS^+$  and HCO.

The largest number of reactions of all the hydrocarbons investigated occurs in propyne/OCS mixtures. Charge transfer occurs from  $OCS^+$  to propyne. The  $C_3H_3^+$  ion is formed with HS and CO as neutral products in reactions of  $OCS^+$  and  $C_3H_6$ , 57. For this reaction to be allowed from thermodynamics, the ion must be cyclo- $C_3H_3^+$ . Both the transfer of  $S^+$  and the transfer of  $S^+$  with

loss of H to form  $C_3H_4S^+$  and  $C_3H_3S^+$  respectively are also observed for  $OCS^+$  as the reactant ion. The  $S^+$  ion undergoes charge transfer and formation of  $C_3H_3S^+$  with loss of H. Similar reactions as those observed in acetylene occur with the hydrocarbon ions  $C_3H_4^+$  and  $C_3H_3^+$  to form  $C_3H_4S^+$  and  $C_3H_3S^+$  with loss of CO. The ion  $C_3H_3S^+$  can also be formed in reactions of  $C_3H_4^+$  and  $OCS$  to give HCO. The heat of formations for  $C_3H_4S^+$ ,  $C_3H_3S^+$  and  $C_2HS^+$  are unknown and we give no values for  $\Delta H$  of these reactions.

Reaction of  $OCS^+$  with 1-butyne leads to formation of the organic ion  $C_4H_5^+$  with HS and CO being the likely neutral products. The formation of  $C_3H_3^+$  probably occurs from decomposition of the ion  $C_4H_6^+$  formed by charge transfer from  $OCS^+$ . Again, for this pathway to be thermodynamically allowed, the cyclo- $C_3H_3^+$  ion must be formed. For  $S^+$  reacting with 1-butyne, we note the presence of the hydride and methide abstraction reactions. Formation of the  $C_4H_6S^+$  and  $C_4H_5S^+$  ions is observed; however, the peaks are too small for us to determine the ionic precursors using the double resonance technique. In  $OCS/2$ -butyne mixtures, the same reactions as found for 1-butyne occur except that there is no evidence of the  $S^+$  adduct ions  $C_4H_6S^+$  and  $C_4H_5S^+$ . Furthermore for  $S^+$  reacting with 2-butyne only charge transfer is observed.

These results are of interest with regard to the RF plasma experiments.<sup>1</sup> The presence of S atoms in the  $OCS$  plasma was examined by adding 2-butyne and n-butane as scavengers. This lead to a complicated mixture of ions. Of major importance is how ions containing C, H and S are generated. Our 1cr work, demonstrates that formation of organo-sulfur ions observed in the  $OCS/2$ -butyne and  $OCS/n$ -butane plasma mixtures are not likely to occur from reactions of either  $OCS^+$  or  $S^+$  precursor ions. Rather, it is likely that these ions are formed from reactions of hydrocarbon fragments such as

$C_2H_3^+$ . Such reactions were observed in our OCS/ $C_2H_4$  mixtures. It is also possible that ionization of neutral molecules containing both S and C is occurring in the plasma for the OCS/2-butyne mixture. This could account for the difference in the ionic mass spectra between the OCS/2-butyne and OCS/n-butane mixtures. In the latter mixture, no sulfur-organic compounds are formed from neutral S atom reactions and a much simpler ionic mass spectrum is observed.<sup>1</sup>

### Conclusions

A variety of ion-molecule reactions of OCS have been observed in hydrocarbon mixtures. The reactions in pure OCS follow those predicted by high-pressure mass spectrometer studies. The proton affinities of  $CO_2$ , COS and  $CS_2$  increase with substitution of S for O. The reactions in hydrocarbon mixtures can be summarized as follows: 1) Charge transfer is observed from  $OCS^+$  when it is thermodynamically allowed. 2) Fragmentation of the hydrocarbon molecular ion after charge transfer can occur if the channel is energetically allowed. 3) Formation of a hydrocarbon ion with the neutral products HS and CO is observed in a number of systems. 4) The transfer of the  $CO^+$  group to the hydrocarbon with formation of HS is observed, but only for  $CH_4$  and  $C_2H_6$ . (5) Organosulfur ions are formed by the reactions of  $OCS^+$  or  $S^+$  with  $C_1$ ,  $C_2$  or  $C_3$  hydrocarbons but not with  $C_4$  hydrocarbons. Organosulfur ions can also be formed by the reaction of  $C_1$ ,  $C_2$  or  $C_3$  organic ions with OCS.

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Table 1. Ion Molecule Reactions in Pure OCS

Reaction	$\Delta H_{\text{Rxn}}$ (kcal/mol)
(1) $\text{OCS}^+ + \text{OCS} \rightarrow \text{CS}_2^+ + \text{CO}_2$	-25.0
(2) $\rightarrow \text{S}_2^+ + 2\text{CO}$	2.3
(3) $\text{S}^+ + \text{OCS} \rightarrow \text{S}_2^+ + \text{CO}$	-52.3

Table 2. Thermodynamic Quantities Governing Proton Affinities for  
 $CXY(X, Y=O \text{ or } S)^a$

Molecule	Proton Affinity (kcal/mol)	Hydrogen Affinity $HA(B)^d$ (kcal/mol)	Ionization <sup>e</sup> Potential $IP(B)$ (kcal/mol)
$CO_2$	$126.7^b$	128.7	317
$COS$	$168 \pm 5^c$	$110 \pm 5$	257
$CS_2$	$179 \pm 3^c$	$96 \pm 3$	232

<sup>a</sup>All values in kcal/mol. The quantities are related by the expression  
 $PA(B) = HA(B) + IP(H) - IP(B)$  with  $IP(H) = 315$  kcal/mol. Ref. 18

<sup>b</sup>Ref. 18.

<sup>c</sup>This work.

<sup>d</sup>Calculated from the expression in footnote a.

<sup>e</sup>Ref. 7.



Table 3. Ion Molecule Reactions in OCS/Alkane Mixtures

	Reaction	$\text{CH}_4$	$\Delta H_{\text{Rxn}}$ (kcal/mol)
4	$\text{OCS}^+ + \text{CH}_4 \longrightarrow$	$\text{CH}_3\text{S}^+ + \text{HCO}$	7.9
5	$\longrightarrow$	$\text{HCS}^+ + \text{H}_2 + \text{HCO}$	23.0
6	$\longrightarrow$	$\text{CH}_3\text{CO}^+ + \text{HS}$	-20.1
7	$\text{S}^+ + \text{CH}_4 \longrightarrow$	$\text{CH}_3\text{S}^+ + \text{H}$	-30.0
8	$\text{OCS} + \text{CH}_3^+ \longrightarrow$	$\text{CH}_3\text{S}^+ + \text{CO}$	-49.7
9	$\text{OCS} + \text{CH}_3^+ \longrightarrow$	$\text{CH}_3\text{CO}^+ + \text{S}$	-11.6
10	$\text{OCS} + \text{CD}_5^+ \longrightarrow$	$\text{DOCS}^+ + \text{CD}_4$	-40 $\pm$ 5
11	$\text{OCS} + \text{CD}_4^+ \longrightarrow$	$\text{DOCS}^+ + \text{CD}_3$	-43 $\pm$ 5
		$\text{C}_2\text{H}_6$	
12	$\text{OCS}^+ + \text{C}_2\text{H}_6 \longrightarrow$	$\text{C}_2\text{H}_6\text{S}^+ + \text{CO}$	-23.2
13	$\longrightarrow$	$\text{C}_2\text{H}_5\text{CO}^+ + \text{HS}$	-24.8
14	$\text{S}^+ + \text{C}_2\text{H}_6 \longrightarrow$	$\text{C}_2\text{H}_5^+ + \text{HS}$	-33.8
15	$\text{OCS} + \text{C}_2\text{H}_6^+ \longrightarrow$	$\text{C}_2\text{H}_6\text{S}^+ + \text{CO}$	-34.4
16	$\longrightarrow$	$\text{C}_2\text{H}_5\text{CO}^+ + \text{HS}$	-37.2
17	$\text{OCS} + \text{C}_2\text{H}_5^+ \longrightarrow$	$\text{C}_2\text{H}_5\text{S}^+ + \text{CO}$	- 6.3
		$\text{C}_3\text{H}_8$	
18	$\text{OCS}^+ + \text{C}_3\text{H}_8 \longrightarrow$	$\text{C}_3\text{H}_8^+ + \text{OCS}$	- 4.3
19	$\longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{CO} + \text{HS}$	1.2
20	$\longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{H} + \text{OCS}$	11.6
21	$\text{S}^+ + \text{C}_3\text{H}_8 \longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{HS}$	-53.4
		$\text{n-C}_4\text{H}_{10}$	
22	$\text{OCS}^+ + \text{C}_4\text{H}_{10} \longrightarrow$	$\text{C}_4\text{H}_{10}^+ + \text{OCS}$	-17.0
23	$\longrightarrow$	$\text{t-C}_4\text{H}_9^+ + \text{HS} + \text{CO}$	-18.2
24	$\longrightarrow$	$\text{t-C}_4\text{H}_9^+ + \text{H} + \text{OCS}$	- 7.8
25	$\longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{CH}_3 + \text{OCS}$	- 2.6
26	$\text{S}^+ + \text{C}_4\text{H}_{10} \longrightarrow$	$\text{t-C}_4\text{H}_9^+ + \text{HS}$	-72.8
27	$\longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{CH}_3\text{S}$	-49.7
		$\text{i-C}_4\text{H}_{10}$	
28	$\text{OCS}^+ + \text{i-C}_4\text{H}_{10} \longrightarrow$	$\text{i-C}_4\text{H}_{10}^+ + \text{OCS}$	-15.0
29	$\longrightarrow$	$\text{t-C}_4\text{H}_9^+ + \text{HS} + \text{CO}$	-16.2
30	$\longrightarrow$	$\text{t-C}_4\text{H}_9^+ + \text{H} + \text{OCS}$	- 5.8
31	$\longrightarrow$	$\text{i-C}_3\text{H}_7^+ + \text{CH}_3 + \text{OCS}$	- 0.6
32	$\text{S}^+ + \text{i-C}_4\text{H}_{10} \longrightarrow$	$\text{i-C}_4\text{H}_9^+ + \text{HS}$	-70.8

Table 4. Ion Molecule Reactions in OCS/Alkene Mixtures

	Reaction	$\text{C}_2\text{H}_4$	$\Delta H_{\text{Rxn}}$ (kcal/mol)
33	$\text{OCS}^+ + \text{C}_2\text{H}_4 \longrightarrow$	$\text{C}_2\text{H}_4^+ + \text{OCS}$	-12.6
34		$\text{C}_2\text{H}_3\text{S}^+ + \text{HCO}$	20.5
35	$\text{S}^+ + \text{C}_2\text{H}_4 \longrightarrow$	$\text{C}_2\text{H}_3\text{S}^+ + \text{H}$	- 1.7
36	$\text{OCS} + \text{C}_2\text{H}_2^+ \longrightarrow$	$\text{C}_2\text{H}_2\text{S}^+ + \text{CO}$	-42.3
37	$\text{OCS} + \text{C}_2\text{H}_3^+ \longrightarrow$	$\text{C}_2\text{H}_3\text{S}^+ + \text{CO}$	-14.3
		$\text{C}_3\text{H}_6$	
38	$\text{OCS}^+ + \text{C}_3\text{H}_6 \longrightarrow$	$\text{C}_3\text{H}_6^+ + \text{OCS}$ $\text{i-C}_4\text{H}_8$	-33.0
39	$\text{OCS}^+ + \text{i-C}_4\text{H}_8 \longrightarrow$	$\text{i-C}_4\text{H}_8^+ + \text{OCS}$	-45.1
40		$\text{C}_4\text{H}_7^+ + \text{HS} + \text{CO}$	- 5.4
41	$\text{S}^+ + \text{i-C}_4\text{H}_8 \xrightarrow{\text{(high e}^-\text{ energy)}}$	$\text{C}_3\text{H}_5^+ + \text{CH}_3 + \text{OCS}$	5.4
42		$\text{i-C}_4\text{H}_8^+ + \text{S}$	-26.7
43		$\text{C}_3\text{H}_5^+ + \text{CH}_3\text{S}$	-40.8
		<u>trans-2-butene</u>	
44	$\text{OCS}^+ + \text{C}_4\text{H}_8 \longrightarrow$	$\text{C}_4\text{H}_8^+ + \text{OCS}$	-46.4
45		$\text{C}_4\text{H}_7^+ + \text{HS} + \text{CO}$	- 6.7
46		$\text{C}_3\text{H}_5^+ + \text{CH}_3 + \text{OCS}$	5.4
47	$\text{S}^+ + \text{C}_4\text{H}_8 \longrightarrow$	$\text{C}_4\text{H}_7^+ + \text{HS}$	-61.3
		<u>1-butene</u>	
48	$\text{OCS}^+ + \text{C}_4\text{H}_8 \longrightarrow$	$\text{C}_4\text{H}_8^+ + \text{OCS}$	-49.1
49		$\text{C}_4\text{H}_7^+ + \text{HS} + \text{CO}$	- 9.4
50		$\text{C}_3\text{H}_5^+ + \text{CH}_3 + \text{OCS}$	1.4
51	$\text{S}^+ + \text{C}_4\text{H}_8 \longrightarrow$	$\text{C}_4\text{H}_8^+ + \text{S}$	-30.7

Table 5. Ion Molecule Reactions in OCS/Alkyne Mixtures

	Reaction		<u>C<sub>2</sub>H<sub>2</sub></u>	<u>ΔH<sub>rxn</sub> (kcal/mol)</u>
52	OCS <sup>+</sup> + C <sub>2</sub> H <sub>2</sub>	→	C <sub>2</sub> H <sub>2</sub> S <sup>+</sup> + CO	-36.6
53	S <sup>+</sup> + C <sub>2</sub> H <sub>2</sub>	→	C <sub>2</sub> HS <sup>+</sup> + H	-307+ΔH <sub>f</sub> <sup>o</sup> (C <sub>2</sub> HS <sup>+</sup> )*
54	OCS + C <sub>2</sub> H <sub>2</sub> <sup>+</sup>	→	C <sub>2</sub> H <sub>2</sub> <sup>+</sup> + OCS <sup>+</sup>	- 5.7
55		→	C <sub>2</sub> H <sub>2</sub> S <sup>+</sup> + CO	-42.3
56		→	C <sub>2</sub> HS <sup>+</sup> + HCO	-274.9+ΔH <sub>f</sub> <sup>o</sup> (C <sub>2</sub> HS <sup>+</sup> )*
			<u>C<sub>3</sub>H<sub>4</sub></u>	
57	OCS <sup>+</sup> + C <sub>3</sub> H <sub>4</sub>	→	C <sub>3</sub> H <sub>4</sub> <sup>+</sup> + OCS	-34.0
58		→	C-C <sub>3</sub> H <sub>3</sub> <sup>+</sup> + HS + CO	- 4.3
59		→	C <sub>3</sub> H <sub>4</sub> S <sup>+</sup> + CO	-296.3+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>4</sub> S <sup>+</sup> )*
60		→	C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> + HCO	-260.9+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> )*
61	S <sup>+</sup> + C <sub>3</sub> H <sub>4</sub>	→	C <sub>3</sub> H <sub>4</sub> <sup>+</sup> + S	-15.6
62		→	C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> + H	-298.8+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> )*
63	OCS + C <sub>3</sub> H <sub>4</sub> <sup>+</sup>	→	C <sub>3</sub> H <sub>4</sub> S <sup>+</sup> + CO	-262.3+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>4</sub> S <sup>+</sup> )*
64		→	C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> + HCO	-226.9+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> )*
65	OCS + C <sub>3</sub> H <sub>3</sub> <sup>+</sup>	→	C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> + CO	-250.3+ΔH <sub>f</sub> <sup>o</sup> (C <sub>3</sub> H <sub>3</sub> S <sup>+</sup> )*
			<u>1-C<sub>4</sub>H<sub>6</sub></u>	
66	OCS <sup>+</sup> + 1-C <sub>4</sub> H <sub>6</sub>	→	C <sub>4</sub> H <sub>6</sub> <sup>+</sup> + OCS	-61.6
67		→	C <sub>4</sub> H <sub>5</sub> <sup>+</sup> + HS + CO	-14.9
68		→	C <sub>3</sub> H <sub>3</sub> <sup>+</sup> + CH <sub>3</sub> + OCS	- 7.1
69	S <sup>+</sup> + 1-C <sub>4</sub> H <sub>6</sub>	→	C <sub>4</sub> H <sub>6</sub> <sup>+</sup> + S	-43.2
70		→	C <sub>4</sub> H <sub>5</sub> <sup>+</sup> + HS	-69.5
71		→	C-C <sub>3</sub> H <sub>3</sub> <sup>+</sup> + CH <sub>3</sub> S	-53.3
			<u>2-butyne</u>	
72	OCS <sup>+</sup> + C <sub>4</sub> H <sub>6</sub>	→	C <sub>4</sub> H <sub>6</sub> <sup>+</sup> + OCS	-57.1
73		→	C <sub>4</sub> H <sub>5</sub> <sup>+</sup> + HS + CO	-10.4
74		→	C-C <sub>3</sub> H <sub>3</sub> <sup>+</sup> + CH <sub>3</sub> + OCS	- 2.6
75	S <sup>+</sup> + C <sub>4</sub> H <sub>6</sub>	→	C <sub>4</sub> H <sub>6</sub> <sup>+</sup> + S	-38.7

A.1

Appendix I

Publications:

1. M. F. Dautartas, K. R. Mann and J. F. Evans, "Photoassisted Electrocatalytic Reduction of Chloroform and Carbon Tetrachloride Using Plasma Polymerized Vinylferrocene Film Electrodes", J. Electroanal. Chem. 110, 379 (1980).
2. S. Bezug, Y. H. So and L. L. Miller, "Reactions of Acetonitrile in a Radiofrequency Discharge", J. Org. Chem., 47, 1475 (1982).
3. N.B.H. Henis and L. L. Miller, "Mechanisms of Gas Phase Cyanation of Alkenes and Aromatics". J. Am. Chem. Soc., 105, 2820 (1983).
4. S. J. Bezug, L. L. Miller and I. Platzner, "Reactions of COS in an RF Plasma", J. Phys. Chem., 87, 131 (1983).
5. L. L. Miller, "Organic Plasma Chemistry", Accounts of Chem. Res., in press.
6. D. A. Weil, I. Platzner, L. L. Miller and D. A. Dixon, "Positive Ion-molecule Reactions in OCS/Hydrocarbon Mixtures", J. Phys. Chem. submitted.

Papers in Preparation:

1. N.B.H. Henis, and L. L. Miller, "Aromatic Iodination", in preparation.
2. S. J. Bezug, Ph.D. Thesis, in preparation.
3. M. F. Dautartas and J. F. Evans, "Preparation and Characterization of Plasma Polymerized Polyvinylferrocene Prepared from Neat Vinylferrocene Vapor", to be submitted 7/83 to J. Electrochem. Soc.
4. M. R. Ross, T. R. Hayes, D. M. Ullevig, M. F. Dautartas and J. F. Evans, "X-ray Photoelectron Spectroscopic and Secondary Ion Mass Spectrometric Thin Film Analysis of Polyvinylferrocene", to be submitted 7/83 to Anal. Chem.
5. E. F. Bowden, M. F. Dautartas and J. F. Evans, "Redox Thermodynamics and Structure of Ferrocene Polymers Film Electrodes", to be submitted 7/83 to J. Electroanal. Chem.
6. D. W. Ernie and H. J. Oskam, "Reliable Detection of Negative Ions from Plasmas", to be submitted to Rev. Sci. Instrument.

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Presentations:

1. Gordon Research Conference on Electrochemistry, Santa Barbara, CA: "Charge Transfer Photoelectrochemical REducation of Alky Halides Using Plasma Polymerized Vinylferrocene Electrodes", J. F. Evans, January 29, 1980.
2. Gordon Research Conference on Analytical Chemistry, New Hampton, NH (in session for presentation of ongoing research by young faculty): "Sputtering Yields and Rates for Organic and Organometallic Thin Films, J. F. Evans, August 12, 1980.
3. The Electrochemical Society meeting, Minneapolis, MN: "Catalysis and Transport in Polymer Modified Electrodes", J. F. Evans, March 12, 1981.
4. L. L. Miller, "Organic Plasma Chemistry", Euchem Conference on Organic Electrochemistry, May, 1981.
5. Gordon Conference on Electrochemistry, Ventura, CA; Poster Session: "Super Nernstian Thermodynamics of Plasma Polymerized Vinylferrocene Thin Electrodes", J. F. Evans, January 26, 1982.
6. Middle Atlantic Regional Meeting of the American Chemical Society, Newark, DE: "Characterization of the Thermodynamic and Kinetic Behavior of Plasma Polymerized Polyvinylferrocene Thin Film Electrodes", J. F. Evans, M. F. Dautartas and J. E. McCabe, presented by J. F. Evans, April 23, 1982.
7. Spring Meeting of the Electrochemical Society, Montreal, Quebec, Canada: "Thermodynamic and Kinetic Properties of Plasma Polymerized Vinylferrocene Covered Electrodes", M. F. Dautartas, J. E. McCabe and J. F. Evans, presented by J. F. Evans, May 12, 1982.
8. N.B.H. Henis, "Plasma Cyanation", Gordon Research Conference, 1982.
9. American Vacuum Society Symposium on "Organics in the Future of Surface Science", Bloomington, MN, "Thin Film Analysis of Polymer Layers Using XPS and SIMS", J. F. Evans, May 25, 1983.

A.3

10. 17th Great Lakes Regional ACS Meeting (GLRM), St. Paul, MN,  
"Secondary Ion Mass Spectrometric Thin Film Thickness  
Measurements of Vinyl Ferrocene Polymers", T. R. Hayes, M. R.  
Toss, D. M. Ullevig and J. F. Evans, presented by T. R.  
Hayes, June 3, 1983.
11. 17th Great Lakes Regional ACS Meeting (GLRM), St. Paul, MN,  
"Measurement of Charge Transfer Impedence in Electroactive  
Polymer Films", C. C. Chang and J. F. Evans, presented by C.  
C. Chang, June 3, 1983.
12. 17th Great Lakes Regional ACS Meeting (GLRM), St. Paul, MN,  
"Redox Thermodynamics and Structure of Ferrocene Polymer Film  
Electrodes", E. F. Bowden, M. F. Dautartas and J. F. Evans,  
presented by E. F. Bowden, June 3, 1983.

A.4

Appendix II

1. Staff: Lorne Chanin, Electrical Engineering  
John F. Evans, Chemistry  
Larry Miller, Chemistry  
Hendrik J. Oskam, Electrical Engineering  
Gary Robinson, Electrical Engineering (until June 1981)

2. Postdoctoral Fellows:

Doug Ernie	(6/31/80-9/15/82)
Neil Henis	(2/30/81-12/15/82)
Thomas Platzner	(6/30/81-5/31/82)
Vidya Jog	(2/30/81-3/15/83)
Edmond Bowden	(12/15/82-6/15/83)

3. Students:

		Degree Awarded
Steve Bezuk	(2/1/80-3/15/82)	PhD, August 1983
Mindaugas Dautartas	(12/15/79-3/15/83)	PhD, January 1982
Dale Ullevig	(9/15/81-12/15/81)	PhD, June, 1983
Dave Swanson	(7/16/80-6/15/82)	
Luis Ferreira	(12/30/81-7/15/82)	
Julie Brady	(9/15/81-12/15/82)	
Richard Kvitek	(9/15/80-6/15/82)	

Michael Ross: "Secondary Ion Mass Spectrometry of Chemically Bound Organosilane Films and Plasma Polymerized Vinylferrocene Films on Conductive and Semiconductive Substrates", PhD awarded March, 1981. Note: Mike was not supported by this grant as far as salary is concerned, but did work on some aspects of the plasma polymerized vinylferrocene project as noted from title of thesis. His thesis also acknowledge support (supplies, etc.) from ONR grant.

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